WASTE STREAM	2A308	Final Dismantling & Site Clearance: Misc Metals & Materials (Reactor and Non-Reactor) LLW

SITE Calder Hall

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Sellafield Limited

WASTE TYPE LLW

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2019.....	0 m³
Future arisings -	1.4.2019 - 31.3.2106.....	0 m³
	1.4.2106 - 31.3.2113.....	721.0 m³
Total future arisings:		721.0 m³
Total waste volume:		721.0 m³

Comment on volumes: For inventory purposes the arisings are assumed to arise at a uniform rate over seven years. Final Dismantling & Site Clearance is assumed to commence in 2105, with reactor dismantling commencing in 2107, and lasting for ten years. Volumes and radioactivity have been calculated for 100 years after reactor shutdown, i.e. 2103, but the volume in this stream would not change for decommissioning in 2106.

Uncertainty factors on volumes:

Stock (upper):	x	Arisings (upper)	x 5.0
Stock (lower):	x	Arisings (lower)	x 0.2

WASTE SOURCE A variety of materials from active plant dismantling.

PHYSICAL CHARACTERISTICS

General description: A variety of materials including metals and insulation materials.

Physical components (%vol): Temporary active drains, vacuum clean and washdown items, Magnox and zirconium from reactor components.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): 1

Comment on density: The density is of the waste as prepared for packaging.

CHEMICAL COMPOSITION

General description and components (%wt): A variety of materials including metals and insulation materials.

Chemical state: Neutral

Chemical form of radionuclides:
H-3: The tritium content is insignificant.
C-14: The chemical form of carbon 14 has not been assessed but may be graphite.
Cl-36: The chemical form of chlorine has not yet been determined.
Se-79: The selenium content is insignificant.
Tc-99: The technetium content is insignificant.
I-129: The iodine content is insignificant.
Ra: The radium content is insignificant.
Th: The thorium content is insignificant.
U: The uranium content is insignificant.
Np: The neptunium content is insignificant.
Pu: The plutonium content is insignificant.

Metals and alloys (%wt): Items will have been cut for packaging but an assessment of the item dimensions has not been made.

Stainless steel.....	0
Other ferrous metals.....	0
Iron.....	
Aluminium.....	NE
Beryllium.....	NE
Cobalt.....	NE
Copper.....	NE

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	Lead	NE	
	Magnox/Magnesium	<0.10	
	Nickel	NE	
	Titanium		
	Uranium	NE	
	Zinc	NE	
	Zircaloy/Zirconium	<0.10	
	Other metals	NE	Other metals have not been assessed.
Organics (%wt):	None expected. Halogenated rubbers are not expected. Halogenated plastics have not been assessed.		
	Total cellulosics	0	
	Paper, cotton	0	
	Wood	0	
	Halogenated plastics	NE	
	Total non-halogenated plastics	NE	
	Condensation polymers	NE	
	Others	NE	
	Organic ion exchange materials	0	
	Total rubber	0	
	Halogenated rubber	0	
	Non-halogenated rubber	0	
	Hydrocarbons		
	Oil or grease		
	Fuel		
	Asphalt/Tarmac (cont.coal tar)		
	Asphalt/Tarmac (no coal tar)		
	Bitumen		
	Others		
	Other organics	0	
Other materials (%wt):	Some graphite dust may be associated with reactor materials.		
	Inorganic ion exchange materials.	0	
	Inorganic sludges and flocs	0	
	Soil	0	
	Brick/Stone/Rubble	0	
	Cementitious material	0	
	Sand		
	Glass/Ceramics	0	
	Graphite	TR	
	Desiccants/Catalysts		
	Asbestos	NE	
	Non/low friable		
	Moderately friable		
	Highly friable		

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Free aqueous liquids..... 0

Free non-aqueous liquids..... 0

Powder/Ash..... 0

Inorganic anions (%wt): Not fully assessed.

Fluoride..... NE

Chloride..... NE

Iodide..... NE

Cyanide..... 0

Carbonate..... NE

Nitrate..... NE

Nitrite..... NE

Phosphate..... NE

Sulphate..... NE

Sulphide..... NE

Materials of interest for waste acceptance criteria: The presence or absence of asbestos has yet to be confirmed.

Combustible metals..... 0

Low flash point liquids..... 0

Explosive materials..... 0

Phosphorus..... 0

Hydrides..... 0

Biological etc. materials..... 0

Biodegradable materials..... 0

Putrescible wastes..... 0

Non-putrescible wastes.....

Corrosive materials..... 0

Pyrophoric materials..... 0

Generating toxic gases..... 0

Reacting with water..... 0

Active particles.....

Soluble solids as bulk chemical compounds.....

Hazardous substances / non hazardous pollutants: -

Acrylamide.....

Benzene.....

Chlorinated solvents.....

Formaldehyde.....

Organometallics.....

Phenol.....

Styrene.....

Tri-butyl phosphate.....

Other organophosphates.....

Vinyl chloride.....

Arsenic.....

Barium.....

Boron.....

Cadmium.....

Caesium.....

Selenium.....

Chromium.....

Molybdenum.....

Thallium.....

Tin.....

Vanadium.....

Mercury compounds.....

Others.....

Electronic Electrical Equipment (EEE)

EEE Type 1.....

EEE Type 2.....

EEE Type 3.....

EEE Type 4.....

EEE Type 5.....

Complexing agents (%wt): Not yet determined

EDTA.....

DPTA.....

NTA.....

Polycarboxylic acids……

Other organic complexants.....

Total complexing agents..... NE

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction		
Supercompaction (HFC)		
Incineration		
Solidification		
Decontamination		
Metal treatment	Off-site	80.0
Size reduction		
Decay storage		
Recyling / reuse		
Other / various		
None		20.0

Comment on planned treatments: It has been assumed for the 2019 UK RWI that 80% of the metallic waste will be treated by the supply chain and will subsequently be 'out of scope'. The remaining 20% is assumed to be consigned to LLWR for disposal as non-compactable LLW.

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Disposal Routes:

Disposal Route	Stream volume %
Expected to be consigned to the LLW Repository	20.0
Expected to be consigned to a Landfill Facility	
Expected to be consigned to an On-Site Disposal Facility	
Expected to be consigned to an Incineration Facility	
Expected to be consigned to a Metal Treatment Facility	80.0
Expected to be consigned as Out of Scope	
Expected to be recycled / reused	
Disposal route not known	

Upcoming (2019/20-2021/22) Waste Routing (if expected to change from above):

Disposal Route	Stream volume %		
	2019/20	2020/21	2021/22
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be consigned to an On-Site Disposal Facility			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be consigned as Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Waste Packaging for Disposal:

Container	Stream volume %	Waste loading m³	Number of packages
1/3 Height IP-1 ISO			
2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO			
1/2 Height IP-2 Disposal/Re-usable ISO	20.0	10	15
2m box (no shielding)			
4m box (no shielding)			
Other			

Other information: -

Waste Planned for Disposal at the LLW Repository:

Container voidage: -

Waste Characterisation Form (WCH): It is not yet determined if the waste meets LLWR's Waste Acceptance Criteria (WAC).

Waste consigned for disposal to LLWR in year of generation: -

Potential for the waste to contain discrete items: -

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

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RADIOACTIVITY

Source:	Activation of the materials and impurities. There may be some contamination.
Uncertainty:	Only very approximate estimates have been made of the total specific activities. The activities quoted are those at the time of Final Dismantling & Site Clearance.
Definition of total alpha and total beta/gamma:	All alpha emitters actvities are insignificant and the total is therefore given as <1E-9 TBq/m^3. An estimate of total beta/gamma activity is provided, individual nuclide activities have not been quantified.
Measurement of radioactivities:	The specific activities have been estimated using a neutron activation calculation using available material specifications. The major source of uncertainty is the impurity levels.
Other information:	There may be some contamination by Cs137. The activities quoted are those at 100 years after reactor shutdown, i.e. in 2103.

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Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3				8	Gd 153				8
Be 10				8	Ho 163				8
C 14				8	Ho 166m				8
Na 22					Tm 170				8
Al 26			2.00E-07	C C 2	Tm 171				8
Cl 36			5.00E-06	C C 2	Lu 174				8
Ar 39				8	Lu 176				8
Ar 42				8	Hf 178n				8
K 40				8	Hf 182				8
Ca 41			1.00E-05	C C 2	Pt 193				8
Mn 53				8	Tl 204				8
Mn 54				8	Pb 205				8
Fe 55				8	Pb 210				8
Co 60			4.00E-07	C C 2	Bi 208				8
Ni 59				8	Bi 210m				8
Ni 63			7.00E-09	C C 8	Po 210				8
Zn 65				8	Ra 223				8
Se 79				8	Ra 225				8
Kr 81				8	Ra 226				8
Kr 85				8	Ra 228				8
Rb 87				8	Ac 227				8
Sr 90				8	Th 227				8
Zr 93				8	Th 228				8
Nb 91				8	Th 229				8
Nb 92				8	Th 230				8
Nb 93m				8	Th 232				8
Nb 94				8	Th 234				8
Mo 93				8	Pa 231				8
Tc 97				8	Pa 233				8
Tc 99				8	U 232				8
Ru 106				8	U 233				8
Pd 107				8	U 234				8
Ag 108m				8	U 235				8
Ag 110m				8	U 236				8
Cd 109				8	U 238				8
Cd 113m				8	Np 237				8
Sn 119m				8	Pu 236				8
Sn 121m				8	Pu 238				8
Sn 123				8	Pu 239				8
Sn 126				8	Pu 240				8
Sb 125				8	Pu 241				8
Sb 126				8	Pu 242				8
Te 125m				8	Am 241				8
Te 127m				8	Am 242m				8
I 129				8	Am 243				8
Cs 134				8	Cm 242				8
Cs 135				8	Cm 243				8
Cs 137				6	Cm 244				8
Ba 133				8	Cm 245				8
La 137				8	Cm 246				8
La 138				8	Cm 248				8
Ce 144				8	Cf 249				8
Pm 145				8	Cf 250				8
Pm 147				8	Cf 251				8
Sm 147				8	Cf 252				8
Sm 151				8	Other a				8
Eu 152				8	Other b/g				8
Eu 154				8	**Total a**	**0**		**<1.00E-09**	**C 3**
Eu 155				8	**Total b/g**	**0**		**2.00E-05**	**C C 2**

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity