

<b>WASTE STREAM</b>	<b>2C05</b>	<b>Sludge</b>
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**SITE** Chapelcross  
**SITE OWNER** Nuclear Decommissioning Authority  
**WASTE CUSTODIAN** Magnox Limited  
**WASTE TYPE** ILW

**WASTE VOLUMES**

		Reported
Stocks:	At 1.4.2019.....	~15.0 m <sup>3</sup>
Total future arisings:		0 m <sup>3</sup>
Total waste volume:		15.0 m <sup>3</sup>
Comment on volumes:	Sludge is stored under water.	
Uncertainty factors on volumes:	Stock (upper): x 1.2	Arisings (upper) x
	Stock (lower): x 0.8	Arisings (lower) x

**WASTE SOURCE** The sludge arises from the corrosion of fuel cladding.

**PHYSICAL CHARACTERISTICS**

General description: The waste is a sludge which arises from the corrosion of Magnox fuel cladding. There are no items which require special handling.

Physical components (%vol): Sludge (100%).

Sealed sources: -

Bulk density (t/m<sup>3</sup>): 1.3

Comment on density: The defined mean density refers to the mass divided by the volume as stored.

**CHEMICAL COMPOSITION**

General description and components (%wt): Magnesium hydroxide; water; traces of uranium.

Chemical state: Alkali

Chemical form of radionuclides: H-3: Tritium may be present as tritiated water.  
 C-14: Carbon-14 may be present as graphite.  
 Cl-36: Chlorine-36 content is insignificant.  
 Se-79: The selenium content is insignificant.  
 Tc-99: The technetium content is insignificant.  
 Ra: The radium isotope content is insignificant.  
 Th: The thorium isotope content is insignificant.  
 U: Present in metallic and reacted forms.  
 Np: The neptunium content is insignificant.  
 Pu: Present in metallic and mixed oxide forms.

Metals and alloys (%wt): -

Stainless steel.....	0
Other ferrous metals.....	0
Iron.....	
Aluminium.....	0
Beryllium.....	0
Cobalt.....	
Copper.....	0
Lead.....	0
Magnox/Magnesium.....	P
Nickel.....	
Titanium.....	
Uranium.....	

WASTE STREAM	2C05	Sludge
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	Zinc.....	0	
	Zircaloy/Zirconium.....	0	
	Other metals.....	TR	Small pieces of uranium.
Organics (%wt):	Organic materials are unlikely to be present.		
	Total cellulose.....	0	
	Paper, cotton.....	0	
	Wood.....	0	
	Halogenated plastics .....	0	
	Total non-halogenated plastics.....	0	
	Condensation polymers.....	0	
	Others.....	0	
	Organic ion exchange materials....	0	
	Total rubber.....	0	
	Halogenated rubber .....	0	
	Non-halogenated rubber.....	0	
	Hydrocarbons.....		
	Oil or grease .....		
	Fuel.....		
	Asphalt/Tarmac (cont.coal tar)...		
	Asphalt/Tarmac (no coal tar)....		
	Bitumen.....		
	Others.....		
	Other organics.....	0	
Other materials (%wt):	-		
	Inorganic ion exchange materials.	0	
	Inorganic sludges and flocs.....	~100.0	
	Soil.....	0	
	Brick/Stone/Rubble.....	0	
	Cementitious material.....	0	
	Sand.....		
	Glass/Ceramics.....	0	
	Graphite.....	0	
	Desiccants/Catalysts.....		
	Asbestos.....	0	
	Non/low friable.....		
	Moderately friable.....		
	Highly friable.....		
	Free aqueous liquids.....	P	
	Free non-aqueous liquids.....	0	
	Powder/Ash.....	0	
Inorganic anions (%wt):	Not fully assessed. Oxides and hydroxides are present.		

**WASTE STREAM****2C05****Sludge**

Fluoride.....	NE
Chloride.....	NE
Iodide.....	NE
Cyanide.....	0
Carbonate.....	NE
Nitrate.....	NE
Nitrite.....	NE
Phosphate.....	NE
Sulphate.....	NE
Sulphide.....	NE

Materials of interest for  
waste acceptance criteria:

No materials likely to pose a fire or other non-radiological hazard have been identified.

Combustible metals.....	0
Low flash point liquids.....	0
Explosive materials.....	0
Phosphorus.....	0
Hydrides.....	0
Biological etc. materials.....	0
Biodegradable materials.....	
Putrescible wastes.....	0
Non-putrescible wastes.....	
Corrosive materials.....	0
Pyrophoric materials.....	0
Generating toxic gases.....	0
Reacting with water.....	0
Active particles.....	
Soluble solids as bulk chemical compounds.....	

Hazardous substances /  
non hazardous pollutants:

Probably no toxic metals present except for small pieces of uranium.

Acrylamide.....	
Benzene.....	
Chlorinated solvents.....	
Formaldehyde.....	
Organometallics.....	
Phenol.....	
Styrene.....	
Tri-butyl phosphate.....	
Other organophosphates.....	
Vinyl chloride.....	
Arsenic.....	
Barium.....	
Boron.....	

<b>WASTE STREAM</b>	<b>2C05</b>	<b>Sludge</b>
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Cadmium.....  
 Caesium.....  
 Selenium.....  
 Chromium.....  
 Molybdenum.....  
 Thallium.....  
 Tin.....  
 Vanadium.....  
 Mercury compounds.....  
 Others.....  
 Electronic Electrical Equipment (EEE)  
     EEE Type 1.....  
     EEE Type 2.....  
     EEE Type 3.....  
     EEE Type 4.....  
     EEE Type 5.....

Complexing agents (%wt):

EDTA.....  
 DPTA.....  
 NTA.....  
 Polycarboxylic acids.....  
 Other organic complexants.....  
 Total complexing agents..... NE

**PACKAGING AND CONDITIONING**

Conditioning method: Drying of waste into Mosaiks using AVDS.  
 Plant Name: -  
 Location: Chapelcross  
 Plant startup date: -  
 Total capacity (m<sup>3</sup>/y incoming waste): -  
 Target start date for packaging this stream: -  
 Throughput for this stream (m<sup>3</sup>/y incoming waste): -  
 Other information: -

Likely container type:	Container	Waste packaged (%vol)	Waste loading (m <sup>3</sup> )	Payload (m <sup>3</sup> )	Number of packages
	500 l RS drum (0mm Pb)	100.0	1.25	0.49	12

<b>WASTE STREAM</b>	<b>2C05</b>	<b>Sludge</b>
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Likely container type comment: -

Range in container waste volume: -

Other information on containers: -

Likely conditioning matrix:  
Other information: -

Conditioned density (t/m<sup>3</sup>): 0.6

Conditioned density comment: -

Other information on conditioning: -

Opportunities for alternative disposal routing:

Treatment	Stream volume (%)	Comment
-	-	-

**RADIOACTIVITY**

Source: The material is contaminated with Sr-90, Cs-137, Am-241 and various isotopes of plutonium.

Uncertainty: -

Definition of total alpha and total beta/gamma: Other alpha comprises plutonium isotopes.

Measurement of radioactivities: The activity estimates are based on sampling.

Other information: -

**WASTE STREAM 2C05 Sludge**

Nuclide	Mean radioactivity, TBq/m <sup>3</sup>				Nuclide	Mean radioactivity, TBq/m <sup>3</sup>			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3		6			Gd 153		8		
Be 10		8			Ho 163		8		
C 14		6			Ho 166m		8		
Na 22		8			Tm 170		8		
Al 26		8			Tm 171		8		
Cl 36		8			Lu 174		8		
Ar 39		8			Lu 176		8		
Ar 42		8			Hf 178n		8		
K 40		8			Hf 182		8		
Ca 41		8			Pt 193		8		
Mn 53		8			Tl 204		8		
Mn 54	1.36E-06	BD 1			Pb 205		8		
Fe 55		5			Pb 210		8		
Co 60	1.23E-02	BD 2			Bi 208		8		
Ni 59		8			Bi 210m		8		
Ni 63		8			Po 210		8		
Zn 65	3.57E-08	BD 1			Ra 223		8		
Se 79		4			Ra 225		8		
Kr 81		8			Ra 226		8		
Kr 85		8			Ra 228		8		
Rb 87		8			Ac 227		8		
Sr 90	7.26E-02	BD 1			Th 227		8		
Zr 93		8			Th 228		8		
Nb 91		8			Th 229		8		
Nb 92		8			Th 230		8		
Nb 93m		8			Th 232		4		
Nb 94		8			Th 234		8		
Mo 93		8			Pa 231		4		
Tc 97		8			Pa 233	2.57E-08	BD 2		
Tc 99		8			U 232		8		
Ru 106	6.15E-06	BD 1			U 233		8		
Pd 107		8			U 234		8		
Ag 108m		8			U 235		8		
Ag 110m		8			U 236		8		
Cd 109		8			U 238		8		
Cd 113m		8			Np 237	2.61E-08	BD 2		
Sn 119m		8			Pu 236		8		
Sn 121m		8			Pu 238	4.75E-08	BD 2		
Sn 123		8			Pu 239		7		
Sn 126		8			Pu 240		7		
Sb 125		8			Pu 241		8		
Sb 126		8			Pu 242		8		
Te 125m		8			Am 241	8.88E-03	BD 1		
Te 127m		8			Am 242m		8		
I 129		8			Am 243		8		
Cs 134	9.75E-05	BD 2			Cm 242		8		
Cs 135		8			Cm 243		5		
Cs 137	6.50E-02	BD 2			Cm 244		5		
Ba 133		8			Cm 245		8		
La 137		8			Cm 246		8		
La 138		8			Cm 248		8		
Ce 144	6.73E-07	BD 1			Cf 249		8		
Pm 145		8			Cf 250		8		
Pm 147		4			Cf 251		8		
Sm 147		8			Cf 252		8		
Sm 151		4			Other a				
Eu 152		8			Other b/g				
Eu 154	9.66E-04	BD 1			<b>Total a</b>	<b>8.88E-03</b>	<b>BD 2</b>		<b>0</b>
Eu 155	5.55E-04	BD 1			<b>Total b/g</b>	<b>1.51E-01</b>	<b>BD 2</b>		<b>0</b>

**Bands (Upper and Lower)**

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity