

WASTE STREAM	2C317	Mild Steel (Reactor) Recycle LLW
---------------------	--------------	---

SITE Chapelcross
SITE OWNER Nuclear Decommissioning Authority
WASTE CUSTODIAN Magnox Limited
WASTE TYPE LLW

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2019.....	0 m ³
Future arisings -	1.4.2089 - 31.3.2095.....	5557.0 m ³
Total future arisings:		5557.0 m ³
Total waste volume:		5557.0 m ³

Comment on volumes: For inventory purposes the arisings are assumed to arise at a uniform rate over 6 years. Final Dismantling & Site Clearance is assumed to commence in 2085 with reactor dismantling commencing in 2089 and lasting for 6 years. The volumes and radioactivity have been calculated for 85 years after reactor shutdown, i.e. 2089

Uncertainty factors on volumes:
 Stock (upper): x Arisings (upper) x 1.2
 Stock (lower): x Arisings (lower) x 0.8

WASTE SOURCE Mild steel items from the reactor structure.

PHYSICAL CHARACTERISTICS

General description: A variety of mild steel items.
 Physical components (%vol): Mild steel items (100%).
 Sealed sources: -
 Bulk density (t/m³): 1.4
 Comment on density: The density is of the waste as cut for packaging.

CHEMICAL COMPOSITION

General description and components (%wt): Mild steel (100%).
 Chemical state: Neutral
 Chemical form of radionuclides: H-3: The tritium is incorporated in the steel.
 C-14: The carbon 14 is incorporated in the steel. There also may be some contamination as graphite.
 Se-79: The selenium content is insignificant.
 Tc-99: The chemical form of technetium has not been determined.
 Ra: The radium content is insignificant.
 Th: The thorium content is insignificant.
 U: The uranium content is insignificant.
 Np: The neptunium content is insignificant.
 Pu: The plutonium content is insignificant.

Metals and alloys (%wt): All of the waste will be bulk metal items which will be cut for packaging. Metal thicknesses will probably range from a few mm to about 100 mm.

Stainless steel.....	0	
Other ferrous metals.....	100.0	Mild steel types are MEEHANITE and CONLO (PV).
Iron.....		
Aluminium.....	0	
Beryllium.....		
Cobalt.....	<0.02	Greatest measured value from the various components.
Copper.....	0	
Lead.....	0	
Magnox/Magnesium.....	0	

WASTE STREAM**2C317****Mild Steel (Reactor) Recycle LLW**

	Nickel.....	<0.20	Greatest measured value from the various components.
	Titanium.....		
	Uranium.....		
	Zinc.....	0	
	Zircaloy/Zirconium.....	0	
	Other metals.....	TR	Silver and niobium.
Organics (%wt):	None expected. No halogenated plastics or rubbers will be present.		
	Total cellulose.....	0	
	Paper, cotton.....	0	
	Wood.....	0	
	Halogenated plastics	0	
	Total non-halogenated plastics.....	0	
	Condensation polymers.....	0	
	Others.....	0	
	Organic ion exchange materials....	0	
	Total rubber.....	0	
	Halogenated rubber	0	
	Non-halogenated rubber.....	0	
	Hydrocarbons.....		
	Oil or grease		
	Fuel.....		
	Asphalt/Tarmac (cont.coal tar)...		
	Asphalt/Tarmac (no coal tar)....		
	Bitumen.....		
	Others.....		
	Other organics.....	0	
Other materials (%wt):	Some graphite dust may be associated with reactor materials.		
	Inorganic ion exchange materials.	0	
	Inorganic sludges and flocs.....	0	
	Soil.....	0	
	Brick/Stone/Rubble.....	0	
	Cementitious material.....	0	
	Sand.....		
	Glass/Ceramics.....	0	
	Graphite.....	TR	
	Desiccants/Catalysts.....		
	Asbestos.....	0	
	Non/low friable.....		
	Moderately friable.....		
	Highly friable.....		
	Free aqueous liquids.....	0	
	Free non-aqueous liquids.....	0	

WASTE STREAM**2C317 Mild Steel (Reactor) Recycle LLW**

	Powder/Ash.....	0
Inorganic anions (%wt):	There may be a trace of chloride present.	
	Fluoride.....	0
	Chloride.....	TR
	Iodide.....	0
	Cyanide.....	0
	Carbonate.....	0
	Nitrate.....	0
	Nitrite.....	0
	Phosphate.....	0
	Sulphate.....	0
	Sulphide.....	0
Materials of interest for waste acceptance criteria:	No materials likely to pose a fire or other non-radiological hazard have been identified.	
	Combustible metals.....	0
	Low flash point liquids.....	0
	Explosive materials.....	0
	Phosphorus.....	0
	Hydrides.....	0
	Biological etc. materials.....	0
	Biodegradable materials.....	
	Putrescible wastes.....	0
	Non-putrescible wastes.....	
	Corrosive materials.....	0
	Pyrophoric materials.....	0
	Generating toxic gases.....	0
	Reacting with water.....	0
	Active particles.....	
	Soluble solids as bulk chemical compounds.....	
Hazardous substances / non hazardous pollutants:	None expected.	
	Acrylamide.....	
	Benzene.....	
	Chlorinated solvents.....	
	Formaldehyde.....	
	Organometallics.....	
	Phenol.....	
	Styrene.....	
	Tri-butyl phosphate.....	
	Other organophosphates.....	
	Vinyl chloride.....	
	Arsenic.....	

WASTE STREAM**2C317****Mild Steel (Reactor) Recycle LLW**

Barium.....
 Boron.....
 Cadmium.....
 Caesium.....
 Selenium.....
 Chromium.....
 Molybdenum..... <0.03
 Thallium.....
 Tin.....
 Vanadium.....
 Mercury compounds.....
 Others.....
 Electronic Electrical Equipment (EEE)
 EEE Type 1.....
 EEE Type 2.....
 EEE Type 3.....
 EEE Type 4.....
 EEE Type 5.....

Greatest measured value from
 the various components.

Complexing agents (%wt):

EDTA.....
 DPTA.....
 NTA.....
 Polycarboxylic acids.....
 Other organic complexants.....
 Total complexing agents..... TR

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction Supercompaction (HFC) Incineration Solidification Decontamination Metal treatment Size reduction Decay storage Recycling / reuse Other / various None	Off-site	100.0

Comment on planned treatments:

This waste stream is expected to be sent for Metal Recycle.

WASTE STREAM**2C317****Mild Steel (Reactor) Recycle LLW****Disposal Routes:**

Disposal Route	Stream volume %
Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known	100.0

Upcoming (2019/20-2021/22) Waste Routing (if expected to change from above):

Disposal Route	Stream volume %		
	2019/20	2020/21	2021/22
Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known			

Waste Packaging for Disposal: (Not applicable to this waste stream)

Container	Stream volume %	Waste loading m ³	Number of packages
1/3 Height IP-1 ISO 2/3 Height IP-2 ISO 1/2 Height WAMAC IP-2 ISO 1/2 Height IP-2 Disposal/Re-usable ISO 2m box (no shielding) 4m box (no shielding) Other			

Other information: -

Waste Planned for Disposal at the LLW Repository: (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation Form (WCH): -

Waste consigned for disposal to LLWR in year of generation: -

Potential for the waste to contain discrete items: -

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

RADIOACTIVITY

WASTE STREAM**2C317****Mild Steel (Reactor) Recycle LLW**

Source:	Activation of the mild steel and its impurities.
Uncertainty:	The values quoted were derived by calculation from available material specifications and are indicative of the activities that are to be expected. The major source of uncertainty is the impurity levels.
Definition of total alpha and total beta/gamma:	Total beta/gamma is defined as the sum of the listed activities of all nuclides other than alpha emitters. All alpha emitter activities are insignificant.
Measurement of radioactivities:	The specific activities have been estimated using a neutron activation calculation.
Other information:	The activities quoted are those at 85 years after reactor shutdown, i.e. in 2089. There may be some contamination by Cs137.

WASTE STREAM

2C317

Mild Steel (Reactor) Recycle LLW

Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3			1.08E-06	C C 2	Gd 153				8
Be 10				8	Ho 163				8
C 14			6.97E-05	C C 2	Ho 166m				8
Na 22				8	Tm 170				8
Al 26				8	Tm 171				8
Cl 36			8.52E-09	C C 2	Lu 174				8
Ar 39				8	Lu 176				8
Ar 42				8	Hf 178n				8
K 40				8	Hf 182				8
Ca 41				8	Pt 193				8
Mn 53				8	Tl 204				8
Mn 54				8	Pb 205				8
Fe 55				8	Pb 210				8
Co 60			9.03E-07	C C 2	Bi 208				8
Ni 59			1.15E-05	C C 2	Bi 210m				8
Ni 63			6.18E-04	C C 2	Po 210				8
Zn 65				8	Ra 223				8
Se 79				8	Ra 225				8
Kr 81				8	Ra 226				8
Kr 85				8	Ra 228				8
Rb 87				8	Ac 227				8
Sr 90				8	Th 227				8
Zr 93				8	Th 228				8
Nb 91				8	Th 229				8
Nb 92				8	Th 230				8
Nb 93m				8	Th 232				8
Nb 94			3.59E-07	C C 2	Th 234				8
Mo 93			3.92E-05	C C 2	Pa 231				8
Tc 97				8	Pa 233				8
Tc 99			3.17E-07	C C 2	U 232				8
Ru 106				8	U 233				8
Pd 107				8	U 234				8
Ag 108m			1.63E-07	C C 2	U 235				8
Ag 110m				8	U 236				8
Cd 109				8	U 238				8
Cd 113m				8	Np 237				8
Sn 119m				8	Pu 236				8
Sn 121m				8	Pu 238				8
Sn 123				8	Pu 239				8
Sn 126				8	Pu 240				8
Sb 125				8	Pu 241				8
Sb 126				8	Pu 242				8
Te 125m				8	Am 241				8
Te 127m				8	Am 242m				8
I 129				8	Am 243				8
Cs 134				8	Cm 242				8
Cs 135				8	Cm 243				8
Cs 137				6	Cm 244				8
Ba 133				8	Cm 245				8
La 137				8	Cm 246				8
La 138				8	Cm 248				8
Ce 144				8	Cf 249				8
Pm 145				8	Cf 250				8
Pm 147				8	Cf 251				8
Sm 147				8	Cf 252				8
Sm 151				8	Other a				
Eu 152			1.14E-08	C C 2	Other b/g				
Eu 154				8	Total a	0		0	
Eu 155				8	Total b/g	0		7.41E-04	C C 2

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity