

|                     |             |                       |
|---------------------|-------------|-----------------------|
| <b>WASTE STREAM</b> | <b>2D55</b> | <b>Stored Filters</b> |
|---------------------|-------------|-----------------------|

**SITE** Sellafield

**SITE OWNER** Nuclear Decommissioning Authority

**WASTE CUSTODIAN** Sellafield Limited

**WASTE TYPE** ILW

**WASTE VOLUMES**

|                          | Reported            |
|--------------------------|---------------------|
| Stocks: At 1.4.2019..... | 14.0 m <sup>3</sup> |
| Total future arisings:   | 0 m <sup>3</sup>    |
| Total waste volume:      | 14.0 m <sup>3</sup> |

Comment on volumes: There are no future arisings of filters, but there may be some operational waste generated when filters are removed. These filters are being stored in the First Generation Reprocessing Plant. It is anticipated that the filters will not be removed and treated until around 2050.

|                                 |                |       |                  |   |
|---------------------------------|----------------|-------|------------------|---|
| Uncertainty factors on volumes: | Stock (upper): | x 1.1 | Arisings (upper) | x |
|                                 | Stock (lower): | x 0.9 | Arisings (lower) | x |

**WASTE SOURCE** Filters from District Hazard Filter Room.

**PHYSICAL CHARACTERISTICS**

General description: Cotton-reinforced blue asbestos filter units. The filters are large. Dimensions of units: 4'6" long, 3'8" wide, 2'2" high.

Physical components (%vol): 14 filter units consisting of steel frames and each frame containing six 'Porton-type' filter inserts.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m<sup>3</sup>): NE

Comment on density: The density has not been estimated by Sellafield Ltd.

**CHEMICAL COMPOSITION**

General description and components (%wt): Mild steel; cotton re-inforced blue asbestos. Fission product and uranium contamination, probably as oxides. Percentages not estimated, mostly steel.

Chemical state: Neutral

Chemical form of radionuclides:

- H-3: Not likely to be present.
- C-14: Not likely to be present.
- Cl-36: Not likely to be present.
- Se-79: Not likely to be present.
- Tc-99: Not likely to be present.
- I-129: Not likely to be present.
- Ra: Not likely to be present.
- Th: Not likely to be present.
- U: Probably present as oxides.
- Np: Not likely to be present.
- Pu: Not estimated.

Metals and alloys (%wt): Filters sizes are nominally 4' 6"x 3' 8"x 2' 6". Steel comprises frames for filters.

|                           |   |
|---------------------------|---|
| Stainless steel.....      | 0 |
| Other ferrous metals..... | P |
| Iron.....                 |   |
| Aluminium.....            | 0 |
| Beryllium.....            | 0 |
| Cobalt.....               | 0 |
| Copper.....               | 0 |
| Lead.....                 | 0 |
| Magnox/Magnesium.....     | 0 |

**WASTE STREAM**

**2D55**

**Stored Filters**

|                        |   |    |
|------------------------|---|----|
|                        | Nickel.....   | 0  |
|                        | Titanium.....   |    |
|                        | Uranium.....  | P  |
|                        | Zinc.....   | 0  |
|                        | Zircaloy/Zirconium.....   | 0  |
|                        | Other metals.....   | 0  |
| Organics (%wt):        | Cotton re-inforced blue asbestos and "rubazote" as 1/4" thick rubber seals are present. |    |
|                        | Total cellulosics.....  | P  |
|                        | Paper, cotton.....  | P  |
|                        | Wood.....   | 0  |
|                        | Halogenated plastics .....  | 0  |
|                        | Total non-halogenated plastics.....   | 0  |
|                        | Condensation polymers.....  | 0  |
|                        | Others.....   | 0  |
|                        | Organic ion exchange materials....  | 0  |
|                        | Total rubber.....   | NE |
|                        | Halogenated rubber .....  | 0  |
|                        | Non-halogenated rubber.....   | P  |
|                        | Hydrocarbons.....   |    |
|                        | Oil or grease .....   |    |
|                        | Fuel.....   |    |
|                        | Asphalt/Tarmac (cont.coal tar)...   |    |
|                        | Asphalt/Tarmac (no coal tar)....  |    |
|                        | Bitumen.....  |    |
|                        | Others.....   |    |
|                        | Other organics.....   | P  |
| Other materials (%wt): | -   |    |
|                        | Inorganic ion exchange materials.   | 0  |
|                        | Inorganic sludges and flocs.....  | 0  |
|                        | Soil.....   | 0  |
|                        | Brick/Stone/Rubble.....   | 0  |
|                        | Cementitious material.....  | 0  |
|                        | Sand.....   |    |
|                        | Glass/Ceramics.....   | 0  |
|                        | Graphite.....   | 0  |
|                        | Desiccants/Catalysts.....   |    |
|                        | Asbestos.....   | P  |
|                        | Non/low friable.....  |    |
|                        | Moderately friable.....   |    |
|                        | Highly friable.....   |    |
|                        | Free aqueous liquids.....   | 0  |
|                        | Free non-aqueous liquids.....   | 0  |
|                        | Powder/Ash.....   | 0  |

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Inorganic anions (%wt):

Inorganic anions are not expected to be present.

|                |   |
|----------------|---|
| Fluoride.....  | 0 |
| Chloride.....  | 0 |
| Iodide.....    | 0 |
| Cyanide.....   | 0 |
| Carbonate..... | 0 |
| Nitrate.....   | 0 |
| Nitrite.....   | 0 |
| Phosphate..... | 0 |
| Sulphate.....  | 0 |
| Sulphide.....  | 0 |

Materials of interest for waste acceptance criteria:

Blue asbestos is present.

|  |    |
|--|----|
| Combustible metals.....                        | 0  |
| Low flash point liquids.....                   | 0  |
| Explosive materials.....                       | 0  |
| Phosphorus.....                                | 0  |
| Hydrides.....                                  | 0  |
| Biological etc. materials.....                 | 0  |
| Biodegradable materials.....                   | 0  |
| Putrescible wastes.....                        | 0  |
| Non-putrescible wastes.....                    | 0  |
| Corrosive materials.....                       | 0  |
| Pyrophoric materials.....                      | 0  |
| Generating toxic gases.....                    | 0  |
| Reacting with water.....                       | 0  |
| Active particles.....                          | NE |
| Soluble solids as bulk chemical compounds..... | NE |

Hazardous substances / non hazardous pollutants:

Very low quantities of lead primer paint are possible. Blue asbestos.

|                             |    |
|-----------------------------|----|
| Acrylamide.....             |    |
| Benzene.....                | NE |
| Chlorinated solvents.....   |    |
| Formaldehyde.....           |    |
| Organometallics.....        |    |
| Phenol.....                 | NE |
| Styrene.....                |    |
| Tri-butyl phosphate.....    | NE |
| Other organophosphates..... |    |
| Vinyl chloride.....         | NE |
| Arsenic.....                | NE |
| Barium.....                 |    |

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Boron..... NE  
 Cadmium..... NE  
 Caesium.....  
 Selenium..... NE  
 Chromium..... NE  
 Molybdenum..... NE  
 Thallium.....  
 Tin..... NE  
 Vanadium..... NE  
 Mercury compounds.....  
 Others..... NE  
 Electronic Electrical Equipment (EEE)  
     EEE Type 1.....  
     EEE Type 2.....  
     EEE Type 3.....  
     EEE Type 4.....  
     EEE Type 5.....

Complexing agents (%wt): Not yet determined  
 EDTA.....  
 DPTA.....  
 NTA.....  
 Polycarboxylic acids.....  
 Other organic complexants..... NE  
  
 Total complexing agents..... NE

Complexing agents not likely to be present, but this has not been assessed.

**PACKAGING AND CONDITIONING**

Conditioning method: The conditioning method has not yet been determined.  
 Plant Name: Not yet determined.  
 Location: Sellafield.  
 Plant startup date: -  
 Total capacity (m<sup>3</sup>/y incoming waste): -  
 Target start date for packaging this stream: -  
 Throughput for this stream (m<sup>3</sup>/y incoming waste): -  
 Other information: Not yet determined.

|                        |                                |                       |                                 |                           |                    |
|------------------------|--------------------------------|-----------------------|---------------------------------|---------------------------|--------------------|
| Likely container type: | Container                      | Waste packaged (%vol) | Waste loading (m <sup>3</sup> ) | Payload (m <sup>3</sup> ) | Number of packages |
|                        | Sellafield 3m <sup>3</sup> box | 100.0                 | 2.7                             | 2.7                       | 6                  |

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Likely container type comment: -

Range in container waste volume: -

Other information on containers: Not yet determined.

Likely conditioning matrix: Not specified

Other information: -

Conditioned density (t/m<sup>3</sup>): NE

Conditioned density comment: -

Other information on conditioning: -

Opportunities for alternative disposal routing: Not yet determined

| Treatment | Stream volume (%) | Comment |
|-----------|-------------------|---------|
| -         | -                 | -       |

**RADIOACTIVITY**

Source: Cs-137/Ba-137m, Sr-90/Y-90, Co-60, Eu-154, Eu-155, U, Pu and Am isotopes collected on filters.

Uncertainty: The activity has not been estimated.

Definition of total alpha and total beta/gamma: No total alpha or beta/gamma activities calculated.

Measurement of radioactivities: -

Other information: -

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| Nuclide | Mean radioactivity, TBq/m <sup>3</sup> |                |                 |                | Nuclide          | Mean radioactivity, TBq/m <sup>3</sup> |                |                 |                |
|---------|--|----------------|-----------------|----------------|------------------|--|----------------|-----------------|----------------|
|         | Waste at 1.4.2019                      | Bands and Code | Future arisings | Bands and Code |                  | Waste at 1.4.2019                      | Bands and Code | Future arisings | Bands and Code |
| H 3     |  |                |                 |                | Gd 153           |  |                |                 |                |
| Be 10   |  |                |                 |                | Ho 163           |  |                |                 |                |
| C 14    |  |                |                 |                | Ho 166m          |  |                |                 |                |
| Na 22   |  |                |                 |                | Tm 170           |  |                |                 |                |
| Al 26   |  |                |                 |                | Tm 171           |  |                |                 |                |
| Cl 36   |  |                |                 |                | Lu 174           |  |                |                 |                |
| Ar 39   |  |                |                 |                | Lu 176           |  |                |                 |                |
| Ar 42   |  |                |                 |                | Hf 178n          |  |                |                 |                |
| K 40    |  |                |                 |                | Hf 182           |  |                |                 |                |
| Ca 41   |  |                |                 |                | Pt 193           |  |                |                 |                |
| Mn 53   |  |                |                 |                | Tl 204           |  |                |                 |                |
| Mn 54   |  |                |                 |                | Pb 205           |  |                |                 |                |
| Fe 55   |  |                |                 |                | Pb 210           |  |                |                 |                |
| Co 60   |  | 6              |                 |                | Bi 208           |  |                |                 |                |
| Ni 59   |  |                |                 |                | Bi 210m          |  |                |                 |                |
| Ni 63   |  |                |                 |                | Po 210           |  |                |                 |                |
| Zn 65   |  |                |                 |                | Ra 223           |  |                |                 |                |
| Se 79   |  |                |                 |                | Ra 225           |  |                |                 |                |
| Kr 81   |  |                |                 |                | Ra 226           |  |                |                 |                |
| Kr 85   |  |                |                 |                | Ra 228           |  |                |                 |                |
| Rb 87   |  |                |                 |                | Ac 227           |  |                |                 |                |
| Sr 90   |  | 6              |                 |                | Th 227           |  |                |                 |                |
| Zr 93   |  |                |                 |                | Th 228           |  |                |                 |                |
| Nb 91   |  |                |                 |                | Th 229           |  |                |                 |                |
| Nb 92   |  |                |                 |                | Th 230           |  |                |                 |                |
| Nb 93m  |  |                |                 |                | Th 232           |  |                |                 |                |
| Nb 94   |  |                |                 |                | Th 234           |  |                |                 |                |
| Mo 93   |  |                |                 |                | Pa 231           |  |                |                 |                |
| Tc 97   |  |                |                 |                | Pa 233           |  |                |                 |                |
| Tc 99   |  |                |                 |                | U 232            |  |                |                 |                |
| Ru 106  |  |                |                 |                | U 233            |  |                |                 |                |
| Pd 107  |  |                |                 |                | U 234            |  |                |                 |                |
| Ag 108m |  |                |                 |                | U 235            |  | 6              |                 |                |
| Ag 110m |  |                |                 |                | U 236            |  |                |                 |                |
| Cd 109  |  |                |                 |                | U 238            |  | 6              |                 |                |
| Cd 113m |  |                |                 |                | Np 237           |  |                |                 |                |
| Sn 119m |  |                |                 |                | Pu 236           |  |                |                 |                |
| Sn 121m |  |                |                 |                | Pu 238           |  | 6              |                 |                |
| Sn 123  |  |                |                 |                | Pu 239           |  | 6              |                 |                |
| Sn 126  |  |                |                 |                | Pu 240           |  | 6              |                 |                |
| Sb 125  |  |                |                 |                | Pu 241           |  | 6              |                 |                |
| Sb 126  |  |                |                 |                | Pu 242           |  | 6              |                 |                |
| Te 125m |  |                |                 |                | Am 241           |  | 6              |                 |                |
| Te 127m |  |                |                 |                | Am 242m          |  | 6              |                 |                |
| I 129   |  |                |                 |                | Am 243           |  |                |                 |                |
| Cs 134  |  |                |                 |                | Cm 242           |  |                |                 |                |
| Cs 135  |  |                |                 |                | Cm 243           |  |                |                 |                |
| Cs 137  |  | 6              |                 |                | Cm 244           |  |                |                 |                |
| Ba 133  |  |                |                 |                | Cm 245           |  |                |                 |                |
| La 137  |  |                |                 |                | Cm 246           |  |                |                 |                |
| La 138  |  |                |                 |                | Cm 248           |  |                |                 |                |
| Ce 144  |  |                |                 |                | Cf 249           |  |                |                 |                |
| Pm 145  |  |                |                 |                | Cf 250           |  |                |                 |                |
| Pm 147  |  |                |                 |                | Cf 251           |  |                |                 |                |
| Sm 147  |  |                |                 |                | Cf 252           |  |                |                 |                |
| Sm 151  |  |                |                 |                | Other a          |  |                |                 |                |
| Eu 152  |  |                |                 |                | Other b/g        |  |                |                 |                |
| Eu 154  |  | 6              |                 |                | <b>Total a</b>   | <b>NE</b>                              |                | <b>0</b>        |                |
| Eu 155  |  | 6              |                 |                | <b>Total b/g</b> | <b>NE</b>                              |                | <b>0</b>        |                |

**Bands (Upper and Lower)**

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity