

WASTE STREAM	3L311	Decommissioning Stage 3: Stainless Steel (Reactor) ILW
---------------------	--------------	---

SITE Heysham 1

SITE OWNER EDFE NGL

WASTE CUSTODIAN EDFE NGL

WASTE TYPE ILW

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2019.....	0 m ³
Future arisings -	1.4.2019 - 31.3.2112.....	0 m ³
	1.4.2112 - 31.3.2113.....	72.2 m ³
	1.4.2113 - 31.3.2114.....	79.2 m ³
	1.4.2114 - 31.3.2115.....	67.8 m ³
Total future arisings:		219.1 m ³
Total waste volume:		219.1 m ³

Comment on volumes: Waste volumes will be variable depending on station operating conditions.

Uncertainty factors on volumes: Stock (upper): x Arisings (upper) x 1.5
 Stock (lower): x Arisings (lower) x 0.5

WASTE SOURCE Stainless steel items (including Control rods) from reactor dismantling.

PHYSICAL CHARACTERISTICS

General description: A variety of stainless steel items. Waste can be packaged in standard NDA packages.

Physical components (%vol): Stainless steel items (100%).

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): ~1.4

Comment on density: The density is of the waste as cut for packaging.

CHEMICAL COMPOSITION

General description and components (%wt): Almost completely stainless steel (100%) with possibly a trace of other metals. Percentages of steels based on Heysham 2/Torness Values.

Chemical state: -

Chemical form of radionuclides: H-3: Diffused into matrix
 C-14: Incorporated in the steel. There may be some surface contamination as graphite.
 Cl-36: The chlorine will be incorporated in the steel
 Se-79: Selenium content not expected to be significant
 Tc-99: Not determined
 I-129: Not determined
 Ra: Radium content is insignificant
 Th: Thorium content is Insignificant
 U: Not determined
 Np: The neptunium content is insignificant
 Pu: Not determined

Metals and alloys (%wt): The waste will be bulk metal items which have been cut for packaging. Metal thicknesses will range from a few mm to about 50mm.

Stainless steel.....	100.0	316SS (52.3%), 304SS(31.4%), 321SS(16.3%).
Other ferrous metals.....	0	
Iron.....	0	
Aluminium.....	0	
Beryllium.....	0	
Cobalt.....	0	
Copper.....	0	
Lead.....	0	

WASTE STREAM

3L311

Decommissioning Stage 3: Stainless Steel (Reactor) ILW

	Magnox/Magnesium.....	0
	Nickel.....	0
	Titanium.....	0
	Uranium.....	0
	Zinc.....	0
	Zircaloy/Zirconium.....	0
	Other metals.....	0
Organics (%wt):	None expected.	
	Total cellulose.....	0
	Paper, cotton.....	0
	Wood.....	0
	Halogenated plastics	0
	Total non-halogenated plastics.....	0
	Condensation polymers.....	0
	Others.....	0
	Organic ion exchange materials....	0
	Total rubber.....	0
	Halogenated rubber	0
	Non-halogenated rubber.....	0
	Hydrocarbons.....	0
	Oil or grease	
	Fuel.....	
	Asphalt/Tarmac (cont.coal tar)...	
	Asphalt/Tarmac (no coal tar)....	
	Bitumen.....	
	Others.....	
	Other organics.....	0
Other materials (%wt):	-	
	Inorganic ion exchange materials.	0
	Inorganic sludges and flocs.....	0
	Soil.....	0
	Brick/Stone/Rubble.....	0
	Cementitious material.....	0
	Sand.....	0
	Glass/Ceramics.....	0
	Graphite.....	~0
	Desiccants/Catalysts.....	0
	Asbestos.....	0
	Non/low friable.....	
	Moderately friable.....	
	Highly friable.....	
	Free aqueous liquids.....	0

Graphite dust will be associated with waste.

WASTE STREAM

3L311

Decommissioning Stage 3: Stainless Steel (Reactor) ILW

	Free non-aqueous liquids.....	0	
	Powder/Ash.....	0	
Inorganic anions (%wt):	None likely to be present.		
	Fluoride.....	0	
	Chloride.....	0	
	Iodide.....	0	
	Cyanide.....	0	
	Carbonate.....	0	
	Nitrate.....	0	
	Nitrite.....	0	
	Phosphate.....	0	
	Sulphate.....	0	
	Sulphide.....	0	
Materials of interest for waste acceptance criteria:	No materials likely to pose a fire or other non-radiological hazard have been identified.		
	Combustible metals.....	0	
	Low flash point liquids.....	0	
	Explosive materials.....	0	
	Phosphorus.....	0	
	Hydrides.....	0	
	Biological etc. materials.....	0	
	Biodegradable materials.....	0	
	Putrescible wastes.....	0	
	Non-putrescible wastes.....	0	
	Corrosive materials.....	0	
	Pyrophoric materials.....	0	
	Generating toxic gases.....	0	
	Reacting with water.....	0	
	Active particles.....	P	May be present.
	Soluble solids as bulk chemical compounds.....	0	
Hazardous substances / non hazardous pollutants:	Non Radioactive hazardous materials are not expected.		
	Acrylamide.....	NE	
	Benzene.....	NE	
	Chlorinated solvents.....	NE	
	Formaldehyde.....	NE	
	Organometallics.....	NE	
	Phenol.....	NE	
	Styrene.....	NE	
	Tri-butyl phosphate.....	NE	
	Other organophosphates.....	NE	
	Vinyl chloride.....	NE	

WASTE STREAM	3L311	Decommissioning Stage 3: Stainless Steel (Reactor) ILW
---------------------	--------------	---

Arsenic..... NE
 Barium..... NE
 Boron..... NE
 Cadmium..... NE
 Caesium..... NE
 Selenium..... NE
 Chromium..... NE
 Molybdenum..... NE
 Thallium..... NE
 Tin..... NE
 Vanadium..... NE
 Mercury compounds..... NE
 Others..... NE
 Electronic Electrical Equipment (EEE)
 EEE Type 1..... 0
 EEE Type 2..... 0
 EEE Type 3..... 0
 EEE Type 4..... 0
 EEE Type 5..... 0

Complexing agents (%wt): Not yet determined
 EDTA..... NE
 DPTA..... NE
 NTA..... NE
 Polycarboxylic acids..... NE
 Other organic complexants..... NE
 Total complexing agents..... NE

Only trace quantities, if any.

PACKAGING AND CONDITIONING

Conditioning method: The waste is not expected to be supercompacted. It will be placed in 'baskets' in the waste packages, and is assumed to be encapsulated.
 Plant Name: -
 Location: -
 Plant startup date: 85 years after reactor shut down.
 Total capacity (m³/y incoming waste): ~5000.0
 Target start date for packaging this stream: -
 Throughput for this stream (m³/y incoming waste): -
 Other information: Waste will be conditioned when removed from the reactor.

Likely container type:	Container	Waste packaged (%vol)	Waste loading (m ³)	Payload (m ³)	Number of packages
	4m box (100mm concrete shielding)	100.0	~12.2	~14.3	18

WASTE STREAM**3L311****Decommissioning Stage 3: Stainless Steel (Reactor) ILW**

Likely container type comment: -

Range in container waste volume: -

Other information on containers: Stainless Steel.

Likely conditioning matrix: BFS/OPC

Other information: -

Conditioned density (t/m³): ~3.06

Conditioned density comment: Assumes waste will be encapsulated, matrix would be likely to be BFS/OPC.

Other information on conditioning: The waste will be in baskets placed in the waste packages. Baskets of different Stage 3 ILW wastes may be in the same waste package.

Opportunities for alternative disposal routing: No

Treatment	Stream volume (%)	Comment
-	-	-

RADIOACTIVITY

Source: Activation of the stainless steel and impurities.

Uncertainty: The values quoted were derived by calculation from available material specification and are indicative of the activities that are expected. A major source of uncertainty is the impurity levels.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Activation/decay calculations based on Neutron flux and projected operating history.

Other information: The activities quoted are for the time at which this waste will arise (i.e. ~85 years after end of generation). There may be some contamination by Cs137.

WASTE STREAM

3L311

Decommissioning Stage 3: Stainless Steel (Reactor) ILW

Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3				8	Gd 153				
Be 10				8	Ho 163				
C 14			1.3E-02	C C 2	Ho 166m				
Na 22				4	Tm 170				
Al 26				4	Tm 171				
Cl 36			1E-05	C C 2	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41				8	Pt 193				
Mn 53					Tl 204				
Mn 54				8	Pb 205				
Fe 55			2.01E-08	C C 2	Pb 210				8
Co 60			9.17E-05	C C 2	Bi 208				
Ni 59			2.5E-02	C C 2	Bi 210m				
Ni 63			1.53E+00	C C 2	Po 210				8
Zn 65				8	Ra 223				
Se 79				8	Ra 225				
Kr 81					Ra 226				8
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90				8	Th 227				
Zr 93				8	Th 228				
Nb 91					Th 229				8
Nb 92					Th 230				8
Nb 93m			1.41E-05	C C 2	Th 232				8
Nb 94			1.78E-05	C C 2	Th 234				
Mo 93			1.28E-04	C C 2	Pa 231				8
Tc 97					Pa 233				
Tc 99			2.36E-05	C C 2	U 232				
Ru 106				8	U 233				8
Pd 107				8	U 234				8
Ag 108m			1.8E-06	C C 2	U 235				8
Ag 110m					U 236				8
Cd 109					U 238				8
Cd 113m					Np 237				8
Sn 119m					Pu 236				
Sn 121m				8	Pu 238				8
Sn 123					Pu 239				8
Sn 126				8	Pu 240				8
Sb 125					Pu 241				8
Sb 126					Pu 242				8
Te 125m					Am 241				8
Te 127m					Am 242m				8
I 129				8	Am 243				8
Cs 134				8	Cm 242				8
Cs 135				8	Cm 243				8
Cs 137				8	Cm 244				8
Ba 133					Cm 245				8
La 137					Cm 246				8
La 138					Cm 248				
Ce 144				8	Cf 249				
Pm 145					Cf 250				
Pm 147				8	Cf 251				
Sm 147					Cf 252				
Sm 151				8	Other a				8
Eu 152				8	Other b/g				8
Eu 154				8	Total a	0	<1E-09		8
Eu 155				8	Total b/g	0	1.57E+00	C C 2	

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity