

WASTE STREAM	3L313	Decommissioning Stage 3: Graphite ILW
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SITE Heysham 1

SITE OWNER EDFE NGL

WASTE CUSTODIAN EDFE NGL

WASTE TYPE ILW

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2019.....	0 m ³
Future arisings -	1.4.2019 - 31.3.2112.....	0 m ³
	1.4.2112 - 31.3.2113.....	811.6 m ³
	1.4.2113 - 31.3.2114.....	890.6 m ³
	1.4.2114 - 31.3.2115.....	762.5 m ³
Total future arisings:		2464.7 m ³
Total waste volume:		2464.7 m ³
Comment on volumes:	Waste volumes will be variable depending on station operating conditions.	
Uncertainty factors on volumes:	Stock (upper): x	Arisings (upper) x 1.25
	Stock (lower): x	Arisings (lower) x 0.75

WASTE SOURCE Moderator and reflector graphite from reactor dismantling.

PHYSICAL CHARACTERISTICS

General description:	Graphite blocks and other graphite components. Waste can be packaged in standard NDA packages.
Physical components (%vol):	Graphite (~100%).
Sealed sources:	The waste does not contain sealed sources.
Bulk density (t/m ³):	~1.28
Comment on density:	Future arisings based on envelope volume, density calculated on this basis.

CHEMICAL COMPOSITION

General description and components (%wt): Graphite and possible traces of ferrous metals.

Chemical state: -

Chemical form of radionuclides:
 H-3: Diffused into matrix
 C-14: Incorporated in the graphite
 Cl-36: Incorporated in the graphite
 Se-79: Not significant
 Tc-99: Not determined
 I-129: Not significant
 Ra: Radium content is insignificant
 Th: Thorium content is Insignificant
 U: Uranium content is insignificant
 Np: Neptunium content is insignificant
 Pu: Plutonium content is insignificant

Metals and alloys (%wt): -

Stainless steel.....	NE
Other ferrous metals.....	NE
Iron.....	0
Aluminium.....	0
Beryllium.....	0
Cobalt.....	0
Copper.....	0
Lead.....	0
Magnox/Magnesium.....	0

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	Nickel.....	0
	Titanium.....	0
	Uranium.....	0
	Zinc.....	0
	Zircaloy/Zirconium.....	0
	Other metals.....	0
Organics (%wt):	None expected.	
	Total cellulose.....	0
	Paper, cotton.....	0
	Wood.....	0
	Halogenated plastics	0
	Total non-halogenated plastics.....	0
	Condensation polymers.....	0
	Others.....	0
	Organic ion exchange materials....	0
	Total rubber.....	0
	Halogenated rubber	0
	Non-halogenated rubber.....	0
	Hydrocarbons.....	0
	Oil or grease	
	Fuel.....	
	Asphalt/Tarmac (cont.coal tar)...	
	Asphalt/Tarmac (no coal tar)....	
	Bitumen.....	
	Others.....	
	Other organics.....	0
Other materials (%wt):	-	
	Inorganic ion exchange materials.	0
	Inorganic sludges and flocs.....	0
	Soil.....	0
	Brick/Stone/Rubble.....	0
	Cementitious material.....	0
	Sand.....	0
	Glass/Ceramics.....	0
	Graphite.....	100.0
	Desiccants/Catalysts.....	0
	Asbestos.....	0
	Non/low friable.....	
	Moderately friable.....	
	Highly friable.....	
	Free aqueous liquids.....	0
	Free non-aqueous liquids.....	0
	Powder/Ash.....	0

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Inorganic anions (%wt):

None likely to be present.

Fluoride.....	0
Chloride.....	0
Iodide.....	0
Cyanide.....	0
Carbonate.....	0
Nitrate.....	0
Nitrite.....	0
Phosphate.....	0
Sulphate.....	0
Sulphide.....	0

Materials of interest for waste acceptance criteria:

No materials likely to pose a fire or other non-radiological hazard have been identified. Graphite presents a low fire risk; it is difficult but not impossible to ignite.

Combustible metals.....	0
Low flash point liquids.....	0
Explosive materials.....	0
Phosphorus.....	0
Hydrides.....	0
Biological etc. materials.....	0
Biodegradable materials.....	0
Putrescible wastes.....	0
Non-putrescible wastes.....	0
Corrosive materials.....	0
Pyrophoric materials.....	0
Generating toxic gases.....	0
Reacting with water.....	0
Active particles.....	P
Soluble solids as bulk chemical compounds.....	0

May be present.

Hazardous substances / non hazardous pollutants:

Non Radioactive hazardous materials are not expected.

Acrylamide.....	NE
Benzene.....	NE
Chlorinated solvents.....	NE
Formaldehyde.....	NE
Organometallics.....	NE
Phenol.....	NE
Styrene.....	NE
Tri-butyl phosphate.....	NE
Other organophosphates.....	NE
Vinyl chloride.....	NE
Arsenic.....	NE
Barium.....	NE

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Boron..... NE
 Cadmium..... NE
 Caesium..... NE
 Selenium..... NE
 Chromium..... NE
 Molybdenum..... NE
 Thallium..... NE
 Tin..... NE
 Vanadium..... NE
 Mercury compounds..... NE
 Others..... NE
 Electronic Electrical Equipment (EEE)
 EEE Type 1..... 0
 EEE Type 2..... 0
 EEE Type 3..... 0
 EEE Type 4..... 0
 EEE Type 5..... 0

Complexing agents (%wt):

Not yet determined

EDTA..... NE
 DPTA..... NE
 NTA..... NE
 Polycarboxylic acids..... NE
 Other organic complexants..... NE
 Total complexing agents..... NE

Only trace quantities, if any.

PACKAGING AND CONDITIONING

Conditioning method: The waste is not expected to be supercompacted. It will be placed in "baskets" in the waste packages, and is assumed to be encapsulated.

Plant Name: -

Location: -

Plant startup date: 85 years after reactor shut-down.

Total capacity (m³/y incoming waste): ~5000.0

Target start date for packaging this stream: -

Throughput for this stream (m³/y incoming waste): -

Other information: Waste will be conditioned when removed from the reactor.

Likely container type:

Container	Waste packaged (%vol)	Waste loading (m ³)	Payload (m ³)	Number of packages
4m box (100mm concrete shielding)	100.0	~12.53	14.3	197

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Likely container type comment: -

Range in container waste volume: -

Other information on containers: Stainless Steel.

Likely conditioning matrix: BFS/OPC

Other information: -

Conditioned density (t/m³): ~1.78

Conditioned density comment: Assumes waste will be encapsulated, matrix would be likely to be BFS/OPC.

Other information on conditioning: The waste will be in baskets placed in the waste packages. Baskets of different Stage 3 ILW wastes may be in the same waste package.

Opportunities for alternative disposal routing: No

Treatment	Stream volume (%)	Comment
-	-	-

RADIOACTIVITY

Source: Activation of the graphite and impurities, Contamination by other activated materials.

Uncertainty: The values quoted were derived by calculation from available material specification and are indicative of the activities that are expected. A major source of uncertainty is the impurity levels.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Activation/decay calculations based on neutron flux and projected operating history.

Other information: There may be some contamination by Cs137. The activities quoted are for the time at which this waste will arise (i.e. ~85 years after end of generation).

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Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3			1.37E-03	CC 2	Gd 153				
Be 10			1.01E-09	CC 2	Ho 163				
C 14			2.23E-01	CC 2	Ho 166m		6.96E-07	CC 2	
Na 22				4	Tm 170				
Al 26				4	Tm 171				
Cl 36			1.64E-03	CC 2	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41			3.22E-04	CC 2	Pt 193				
Mn 53					Tl 204				
Mn 54				8	Pb 205				
Fe 55				8	Pb 210				8
Co 60			2.32E-05	CC 2	Bi 208				
Ni 59			4.23E-04	CC 2	Bi 210m				
Ni 63			3.01E-02	CC 2	Po 210				8
Zn 65				8	Ra 223				
Se 79				8	Ra 225				
Kr 81					Ra 226				8
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90				8	Th 227				
Zr 93				8	Th 228				
Nb 91					Th 229				8
Nb 92					Th 230				8
Nb 93m			4.27E-07	CC 2	Th 232				8
Nb 94			5.7E-07	CC 2	Th 234				
Mo 93			5.66E-06	CC 2	Pa 231				8
Tc 97					Pa 233				
Tc 99			9.9E-07	CC 2	U 232				
Ru 106				8	U 233				8
Pd 107				8	U 234				8
Ag 108m			9.6E-07	CC 2	U 235				8
Ag 110m					U 236				8
Cd 109					U 238				8
Cd 113m					Np 237				8
Sn 119m					Pu 236				
Sn 121m			5.57E-08	CC 2	Pu 238				8
Sn 123					Pu 239				8
Sn 126				8	Pu 240				8
Sb 125					Pu 241				8
Sb 126					Pu 242				8
Te 125m					Am 241				8
Te 127m					Am 242m				8
I 129				8	Am 243				8
Cs 134				8	Cm 242				8
Cs 135				8	Cm 243				8
Cs 137				8	Cm 244				8
Ba 133			4.72E-07	CC 2	Cm 245				8
La 137					Cm 246				8
La 138					Cm 248				
Ce 144				8	Cf 249				
Pm 145			4.86E-07	CC 2	Cf 250				
Pm 147				8	Cf 251				
Sm 147					Cf 252				
Sm 151			1.44E-06	CC 2	Other a				8
Eu 152			3.82E-09	CC 2	Other b/g				8
Eu 154			2.89E-07	CC 2	Total a	0	<1E-09		8
Eu 155				8	Total b/g	0	2.57E-01	CC 2	

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity