

<b>WASTE STREAM</b>	<b>3N01</b>	<b>Ion Exchange Material</b>
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**SITE** Hinkley Point B

**SITE OWNER** EDFE NGL

**WASTE CUSTODIAN** EDFE NGL

**WASTE TYPE** ILW; SPD1

**WASTE VOLUMES**

		Reported
Stocks:	At 1.4.2019.....	7.7 m <sup>3</sup>
Future arisings -	1.4.2019 - 31.3.2023.....	0.8 m <sup>3</sup>
	1.4.2023 - 31.3.2025.....	0.8 m <sup>3</sup>
	1.4.2025 - 31.3.2026.....	4.4 m <sup>3</sup>
Total future arisings:		6.0 m <sup>3</sup>
Total waste volume:		13.7 m <sup>3</sup>

Comment on volumes: Waste volumes will be variable depending on station operating conditions.

Uncertainty factors on volumes: Stock (upper): x 1.25 Arisings (upper) x 1.5  
 Stock (lower): x 0.75 Arisings (lower) x 0.5

**WASTE SOURCE** Spent Ion Exchange materials.

**PHYSICAL CHARACTERISTICS**

General description: Ion exchange material, water, sludge and sand. There are no large items that may require special handling.

Physical components (%vol): Ion exchange material, Water, Sludge, Sand (~15% vol and including some gravel). Volume breakdown not fully assessed.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m<sup>3</sup>): 1

Comment on density: -

**CHEMICAL COMPOSITION**

General description and components (%wt): Composition appropriate to proprietary ion exchange materials, some of which are organic in nature. Proprietary ion exchange materials (including IRN77, IRN 78 and a very small quantity of AW500), water, sludge, sand.

Chemical state: Neutral

Chemical form of radionuclides: H-3: Diffused into materials  
 C-14: Not Expected to be significant  
 Cl-36: Not Assessed  
 Se-79: Not Expected to be significant  
 Tc-99: Not Expected to be significant  
 I-129: Not Expected to be significant  
 Ra: Not Expected to be significant  
 Th: Not Expected to be significant  
 U: Not Assessed  
 Np: Not Expected to be significant  
 Pu: Not Assessed

Metals and alloys (%wt): -

Stainless steel.....	TR
Other ferrous metals.....	TR
Iron.....	TR
Aluminium.....	TR
Beryllium.....	NE
Cobalt.....	NE
Copper.....	TR
Lead.....	TR

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	Magnox/Magnesium.....	0
	Nickel.....	NE
	Titanium.....	NE
	Uranium.....	NE
	Zinc.....	TR
	Zircaloy/Zirconium.....	0
	Other metals.....	TR
Organics (%wt):	Proprietary organic ion exchange resins will be present. There may be some oil associated with the waste sand.	
	Total cellulosics.....	0
	Paper, cotton.....	0
	Wood.....	0
	Halogenated plastics .....	0
	Total non-halogenated plastics.....	0
	Condensation polymers.....	0
	Others.....	0
	Organic ion exchange materials....	~65.0
	Total rubber.....	0
	Halogenated rubber .....	0
	Non-halogenated rubber.....	0
	Hydrocarbons.....	NE
	Oil or grease .....	NE
	Fuel.....	
	Asphalt/Tarmac (cont.coal tar)...	
	Asphalt/Tarmac (no coal tar)....	
	Bitumen.....	
	Others.....	
	Other organics.....	NE
Other materials (%wt):	Sand & gravel (~15%)	
	Inorganic ion exchange materials.	NE
	Inorganic sludges and flocs.....	P
	Soil.....	0
	Brick/Stone/Rubble.....	0
	Cementitious material.....	0
	Sand.....	~15.0
	Glass/Ceramics.....	NE
	Graphite.....	0
	Desiccants/Catalysts.....	0
	Asbestos.....	0
	Non/low friable.....	
	Moderately friable.....	
	Highly friable.....	
	Free aqueous liquids.....	~20.0

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	Free non-aqueous liquids.....	P	
	Powder/Ash.....	0	
Inorganic anions (%wt):	Only trace levels of the listed anions expected.		
	Fluoride.....	TR	
	Chloride.....	TR	
	Iodide.....	TR	
	Cyanide.....	NE	
	Carbonate.....	TR	
	Nitrate.....	TR	
	Nitrite.....	NE	
	Phosphate.....	TR	
	Sulphate.....	TR	
	Sulphide.....	TR	
Materials of interest for waste acceptance criteria:	Ion exchange resins may be combustible when dry.		
	Combustible metals.....	0	
	Low flash point liquids.....	0	
	Explosive materials.....	0	
	Phosphorus.....	0	
	Hydrides.....	0	
	Biological etc. materials.....	0	
	Biodegradable materials.....	0	
	Putrescible wastes.....	0	
	Non-putrescible wastes.....	0	
	Corrosive materials.....	0	
	Pyrophoric materials.....	0	
	Generating toxic gases.....	0	
	Reacting with water.....	0	
	Active particles.....	P	May be present
	Soluble solids as bulk chemical compounds.....	0	
Hazardous substances / non hazardous pollutants:	-		
	Acrylamide.....	NE	
	Benzene.....	NE	
	Chlorinated solvents.....	NE	
	Formaldehyde.....	NE	
	Organometallics.....	NE	
	Phenol.....	NE	
	Styrene.....	NE	
	Tri-butyl phosphate.....	NE	
	Other organophosphates.....	NE	
	Vinyl chloride.....	NE	

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Arsenic.....	NE
Barium.....	NE
Boron.....	NE
Cadmium.....	NE
Caesium.....	NE
Selenium.....	NE
Chromium.....	NE
Molybdenum.....	NE
Thallium.....	NE
Tin.....	NE
Vanadium.....	NE
Mercury compounds.....	NE
Others.....	NE
Electronic Electrical Equipment (EEE)	
EEE Type 1.....	0
EEE Type 2.....	0
EEE Type 3.....	0
EEE Type 4.....	0
EEE Type 5.....	0

Complexing agents (%wt):	Not yet determined
EDTA.....	NE
DPTA.....	NE
NTA.....	NE
Polycarboxylic acids.....	NE
Other organic complexants.....	NE
Total complexing agents.....	NE

May be present in trace quantities.

**PACKAGING AND CONDITIONING**

Conditioning method:	The waste is expected to be encapsulated in a BFS/OPC matrix. Other approaches under review are (i) wet oxidation followed by drying and supercompaction of the resulting sludge. (ii) drying and supercompaction. Drums of supercompacted waste would be grouted in an "enhanced" drum.
Plant Name:	None
Location:	Hinkley Point B Power Station
Plant startup date:	Probably between 2023 & 2028.
Total capacity (m <sup>3</sup> /y incoming waste):	~175.0
Target start date for packaging this stream:	-
Throughput for this stream (m <sup>3</sup> /y incoming waste):	-
Other information:	All waste in a tank will be retrieved when a conditioning campaign is undertaken. It is expected that there will be several campaigns.

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Likely container type:	Container	Waste packaged (%vol)	Waste loading (m <sup>3</sup> )	Payload (m <sup>3</sup> )	Number of packages
	500 l drum	100.0	~0.2	0.47	69

Likely container type comment: -

Range in container waste volume: -

Other information on containers: Stainless Steel

Likely conditioning matrix: Cement

Other information: 9:1 BFS/OPC may be the encapsulating matrix to formula FS 032B.

Conditioned density (t/m<sup>3</sup>): ~1.7

Conditioned density comment: Density range is expected to be 1.62 - 1.72 t/m<sup>3</sup>.

Other information on conditioning: Appropriate plant to be provided at the Station in accordance with strategy.

Opportunities for alternative disposal routing: No

Treatment	Stream volume (%)	Comment
-	-	-

**RADIOACTIVITY**

Source: Contamination by activation products will be a main source of activity.

Uncertainty: The activity values quoted are indicative of the activities that might be expected. Specific activity is a function of station operating history. The estimates are based upon theoretical estimates after several years of operation.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Theoretical estimates.

Other information: Other beta/gamma nuclides of arisings and stocks (in TBq/m<sup>3</sup>) include; S35 (1E-1, 7E-4); Ca45 (4E-1, 9E-3); Cr51 (3E-2, 9E-6); Co58 (5E-2, 3E-4) Zr95 (3E-4, 1E-6); Nb95 (3E-4, 2E-7); Ru103 (7E-5, 8E-8), Ta182 (3E-2, 4E-4); P32 (7E-4, 3E-9); Fe59 (1E-3, 2E-6); Ce141 (7E-5, 4E-8); Tb160 (2E-4, 1E-6) and Hf181 (1E-4, 1E-7).

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Nuclide	Mean radioactivity, TBq/m <sup>3</sup>				Nuclide	Mean radioactivity, TBq/m <sup>3</sup>			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3	<1E-05	D 3	<2E-05	D 3	Gd 153				
Be 10		8		8	Ho 163				
C 14		8		8	Ho 166m				
Na 22		4		4	Tm 170				
Al 26		4		4	Tm 171				
Cl 36		6		6	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41		8		8	Pt 193				
Mn 53					Tl 204				
Mn 54	2E-02	CD 2	2E-01	CD 2	Pb 205				
Fe 55	3E-01	CD 2	1E+00	CD 2	Pb 210		8		8
Co 60	2E-01	CD 2	5E-01	CD 2	Bi 208				
Ni 59		8		8	Bi 210m				
Ni 63	7E-02	CD 2	7E-02	CD 2	Po 210		8		8
Zn 65	5E-04	CD 2	6E-03	CD 2	Ra 223				
Se 79		8		8	Ra 225				
Kr 81					Ra 226		8		8
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90		8		8	Th 227				
Zr 93		8		8	Th 228				
Nb 91					Th 229		8		8
Nb 92					Th 230		8		8
Nb 93m		8		8	Th 232		8		8
Nb 94		8		8	Th 234				
Mo 93		8		8	Pa 231		8		8
Tc 97					Pa 233				
Tc 99		8		8	U 232				
Ru 106	2E-05	CD 2	2E-04	CD 2	U 233		8		8
Pd 107		8		8	U 234	8E-08	CD 2		8
Ag 108m		8		8	U 235		8		8
Ag 110m	8E-05	CD 2	1E-03	CD 2	U 236	1E-09	CD 2		8
Cd 109					U 238		8		8
Cd 113m					Np 237		8		8
Sn 119m					Pu 236				
Sn 121m		8		8	Pu 238	3E-03	CD 2	3E-03	CD 2
Sn 123					Pu 239	3E-03	CD 2	3E-03	CD 2
Sn 126		8		8	Pu 240	5E-03	CD 2	5E-03	CD 2
Sb 125					Pu 241		8		8
Sb 126					Pu 242		8		8
Te 125m					Am 241		8		8
Te 127m					Am 242m		8		8
I 129		8		8	Am 243		8		8
Cs 134	2E-02	CD 2	1E-01	CD 2	Cm 242	5E-05	CD 2	9E-04	CD 2
Cs 135		8		8	Cm 243	3E-05	CD 2	3E-05	CD 2
Cs 137	2E-01	CD 2	2E-01	CD 2	Cm 244	4E-04	CD 2	6E-04	CD 2
Ba 133	4E-04	CD 2	6E-04	CD 2	Cm 245		8		8
La 137					Cm 246		8		8
La 138					Cm 248				
Ce 144	2E-05	CD 2	2E-04	CD 2	Cf 249				
Pm 145					Cf 250				
Pm 147		8		8	Cf 251				
Sm 147					Cf 252				
Sm 151		8		8	Other a		8		8
Eu 152		8		8	Other b/g	1E-02	CD 2	6E-01	CD 2
Eu 154	3E-04	CD 2	6E-04	CD 2	<b>Total a</b>	<b>1.15E-02</b>	<b>CD 2</b>	<b>1.25E-02</b>	<b>CD 2</b>
Eu 155		8		8	<b>Total b/g</b>	<b>8.21E-01</b>	<b>CD 2</b>	<b>2.68E+00</b>	<b>CD 2</b>

**Bands (Upper and Lower)**

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity