

|                     |             |                                 |
|---------------------|-------------|---------------------------------|
| <b>WASTE STREAM</b> | <b>3N04</b> | <b>Desiccants and Catalysts</b> |
|---------------------|-------------|---------------------------------|

**SITE** Hinkley Point B

**SITE OWNER** EDFE NGL

**WASTE CUSTODIAN** EDFE NGL

**WASTE TYPE** ILW

**WASTE VOLUMES**

|                        |                           | Reported             |
|------------------------|---------------------------|----------------------|
| Stocks:                | At 1.4.2019.....          | 200.9 m <sup>3</sup> |
| Future arisings -      | 1.4.2019 - 31.3.2021..... | 24.0 m <sup>3</sup>  |
|                        | 1.4.2021 - 31.3.2023..... | 0 m <sup>3</sup>     |
|                        | 1.4.2023 - 31.3.2024..... | 28.8 m <sup>3</sup>  |
| Total future arisings: |                           | 52.8 m <sup>3</sup>  |
| Total waste volume:    |                           | 253.7 m <sup>3</sup> |

Comment on volumes: Waste volumes will be variable depending on station operating conditions.

Uncertainty factors on volumes: Stock (upper): x 1.25 Arisings (upper) x 1.5  
Stock (lower): x 0.75 Arisings (lower) x 0.5

**WASTE SOURCE** Exhausted desiccants and catalysts that have been used for the drying and recombination of carbon dioxide reactor coolant. Small amounts of steel and ceramic balls and charcoal.

**PHYSICAL CHARACTERISTICS**

General description: Some residual moisture may be associated with the desiccant. There will also be ceramic and steel shielding balls and charcoal. There are no large items in the waste which may require special handling.

Physical components (%vol): Desiccant (Silica Gel), Catalyst (pellets of platinum on alumina), Charcoal, Ceramic balls, Mild Steel balls. About 95% of volume is desiccant. No other components anticipated.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m<sup>3</sup>): ~1

Comment on density: -

**CHEMICAL COMPOSITION**

General description and components (%wt): Silica gel, very small quantities of charcoal, cylindrical pellets of platinum on alumina (catalyst), and ceramic and steel balls. Desiccant (silica gel) (~92%), catalyst (platinum on alumina) (~2%), ceramic balls (1%), mild steel balls (~3%), charcoal (~2%). No other materials anticipated. Some residual moisture may be associated with the desiccant.

Chemical state: Neutral

Chemical form of radionuclides: H-3: Tritiated water absorbed onto desiccant.  
C-14: May be present as Graphite contamination  
Cl-36: Not Assessed  
Se-79: Not Expected to be significant  
Tc-99: Not Expected to be significant  
I-129: Not Expected to be significant  
Ra: Not Expected to be significant  
Th: Not Expected to be significant  
U: Not Expected to be significant  
Np: Not Expected to be significant  
Pu: Not Expected to be significant

Metals and alloys (%wt): -

|                           |      |
|---------------------------|------|
| Stainless steel.....      | 0    |
| Other ferrous metals..... | ~3.0 |
| Iron.....                 | 0    |
| Aluminium.....            | 0    |
| Beryllium.....            | 0    |
| Cobalt.....               | 0    |
| Copper.....               | 0    |

**WASTE STREAM**

**3N04 Desiccants and Catalysts**

|                        |   |      |                     |
|------------------------|---|------|---------------------|
|                        | Lead.....   | 0    |                     |
|                        | Magnox/Magnesium.....                                 | 0    |                     |
|                        | Nickel.....   | 0    |                     |
|                        | Titanium.....   | 0    |                     |
|                        | Uranium.....  | 0    |                     |
|                        | Zinc.....   | 0    |                     |
|                        | Zircaloy/Zirconium.....                               | 0    |                     |
|                        | Other metals.....                                     | NE   | Platinum on alumina |
| Organics (%wt):        | Inspection and sampling shows no gross organic items. |      |                     |
|                        | Total cellulose.....                                  | 0    |                     |
|                        | Paper, cotton.....                                    | 0    |                     |
|                        | Wood.....   | 0    |                     |
|                        | Halogenated plastics .....                            | 0    |                     |
|                        | Total non-halogenated plastics.....                   | 0    |                     |
|                        | Condensation polymers.....                            | 0    |                     |
|                        | Others.....   | 0    |                     |
|                        | Organic ion exchange materials....                    | 0    |                     |
|                        | Total rubber.....                                     | 0    |                     |
|                        | Halogenated rubber .....                              | 0    |                     |
|                        | Non-halogenated rubber.....                           | 0    |                     |
|                        | Hydrocarbons.....                                     | 0    |                     |
|                        | Oil or grease .....                                   | 0    |                     |
|                        | Fuel.....   | 0    |                     |
|                        | Asphalt/Tarmac (cont.coal tar)...                     | 0    |                     |
|                        | Asphalt/Tarmac (no coal tar)....                      | 0    |                     |
|                        | Bitumen.....  | 0    |                     |
|                        | Others.....   | 0    |                     |
|                        | Other organics.....                                   | 2.0  | Charcoal            |
| Other materials (%wt): | -   |      |                     |
|                        | Inorganic ion exchange materials.                     | 0    |                     |
|                        | Inorganic sludges and flocs.....                      | 0    |                     |
|                        | Soil.....   | 0    |                     |
|                        | Brick/Stone/Rubble.....                               | 0    |                     |
|                        | Cementitious material.....                            | 0    |                     |
|                        | Sand.....   | 0    |                     |
|                        | Glass/Ceramics.....                                   | 1.0  |                     |
|                        | Graphite.....   | 0    |                     |
|                        | Desiccants/Catalysts.....                             | 94.0 |                     |
|                        | Asbestos.....   | 0    |                     |
|                        | Non/low friable.....                                  |      |                     |
|                        | Moderately friable.....                               |      |                     |
|                        | Highly friable.....                                   |      |                     |
|                        | Free aqueous liquids.....                             | 0    |                     |

**WASTE STREAM**

**3N04 Desiccants and Catalysts**

|  |   |    |              |
|--|---|----|--------------|
|  | Free non-aqueous liquids.....   | 0  |              |
|  | Powder/Ash.....   | 0  |              |
| Inorganic anions (%wt):                              | None of the listed inorganic anions are expected to be present at greater than trace concentrations.      |    |              |
|  | Fluoride.....   | TR |              |
|  | Chloride.....   | TR |              |
|  | Iodide.....   | TR |              |
|  | Cyanide.....  | 0  |              |
|  | Carbonate.....  | TR |              |
|  | Nitrate.....  | TR |              |
|  | Nitrite.....  | NE |              |
|  | Phosphate.....  | TR |              |
|  | Sulphate.....   | TR |              |
|  | Sulphide.....   | TR |              |
| Materials of interest for waste acceptance criteria: | Carbon fines (<1%wt) filtered by desiccant are a spontaneous combustion hazard at >150 degrees C. in air. |    |              |
|  | Combustible metals.....   | 0  |              |
|  | Low flash point liquids.....  | 0  |              |
|  | Explosive materials.....  | 0  |              |
|  | Phosphorus.....   | 0  |              |
|  | Hydrides.....   | 0  |              |
|  | Biological etc. materials.....  | 0  |              |
|  | Biodegradable materials.....  | 0  |              |
|  | Putrescible wastes.....   | 0  |              |
|  | Non-putrescible wastes.....   | 0  |              |
|  | Corrosive materials.....  | 0  |              |
|  | Pyrophoric materials.....   | 0  |              |
|  | Generating toxic gases.....   | 0  |              |
|  | Reacting with water.....  | 0  |              |
|  | Active particles.....   | 0  | Not expected |
|  | Soluble solids as bulk chemical compounds.....  | 0  |              |
| Hazardous substances / non hazardous pollutants:     | -   |    |              |
|  | Acrylamide.....   | NE |              |
|  | Benzene.....  | NE |              |
|  | Chlorinated solvents.....   | NE |              |
|  | Formaldehyde.....   | NE |              |
|  | Organometallics.....  | NE |              |
|  | Phenol.....   | NE |              |
|  | Styrene.....  | NE |              |
|  | Tri-butyl phosphate.....  | NE |              |
|  | Other organophosphates.....   | NE |              |

**WASTE STREAM****3N04 Desiccants and Catalysts**

Vinyl chloride..... NE  
 Arsenic..... NE  
 Barium..... NE  
 Boron..... NE  
 Cadmium..... NE  
 Caesium..... NE  
 Selenium..... NE  
 Chromium..... NE  
 Molybdenum..... NE  
 Thallium..... NE  
 Tin..... NE  
 Vanadium..... NE  
 Mercury compounds..... NE  
 Others..... NE

## Electronic Electrical Equipment (EEE)

EEE Type 1..... 0  
 EEE Type 2..... 0  
 EEE Type 3..... 0  
 EEE Type 4..... 0  
 EEE Type 5..... 0

## Complexing agents (%wt):

Not yet determined  
 EDTA..... NE  
 DPTA..... NE  
 NTA..... NE  
 Polycarboxylic acids..... NE  
 Other organic complexants..... NE  
 Total complexing agents..... NE

Expect only trace quantities, if any.

**LAW TREATMENT, PACKAGING AND DISPOSAL**

**Waste that is currently ILW:** This waste is ILW at the time of arising. The waste is stored temporarily to allow decay of short lived radionuclides, following this, the desiccant is transferred to Winfrith for decontamination to LLW. Waste will be despatched when activity levels permit treatment to LLW levels.

**WASTE STREAM****3N04 Desiccants and Catalysts**

Planned on-site / off-site treatments(s):

| Treatment             | On-site / Off site | Stream volume % |
|-----------------------|--------------------|-----------------|
| Low force compaction  |                    |                 |
| Supercompaction (HFC) |                    |                 |
| Incineration          |                    |                 |
| Solidification        | Off-site           | 100.0           |
| Decontamination       | Off-site           | 100.0           |
| Metal treatment       |                    |                 |
| Size reduction        |                    |                 |
| Decay storage         | On-site            | 100.0           |
| Recycling / reuse     |                    |                 |
| Other / various       |                    |                 |
| None                  |                    |                 |

Comment on planned treatments:

The waste will be decay stored and then decontaminated to LLW and encapsulated.

**Disposal Routes:**

| Disposal Route   | Stream volume % |
|--|-----------------|
| Expected to be consigned to the LLW Repository           | 100.0           |
| Expected to be consigned to a Landfill Facility          |                 |
| Expected to be consigned to an On-Site Disposal Facility |                 |
| Expected to be consigned to an Incineration Facility     |                 |
| Expected to be consigned to a Metal Treatment Facility   |                 |
| Expected to be consigned as Out of Scope                 |                 |
| Expected to be recycled / reused                         |                 |
| Disposal route not known                                 |                 |

**Upcoming (2019/20-2021/22) waste routing (if expected to change from above)**

| Disposal Route   | Stream volume % |         |         |
|--|-----------------|---------|---------|
|  | 2019/20         | 2020/21 | 2021/22 |
| Expected to be consigned to the LLW Repository           |                 |         |         |
| Expected to be consigned to a Landfill Facility          |                 |         |         |
| Expected to be consigned to an On-Site Disposal Facility |                 |         |         |
| Expected to be consigned to an Incineration Facility     |                 |         |         |
| Expected to be consigned to a Metal Treatment Facility   |                 |         |         |
| Expected to be consigned as Out of Scope                 |                 |         |         |
| Expected to be recycled / reused                         |                 |         |         |
| Disposal route not known                                 |                 |         |         |

**Waste Packaging for Disposal:**

| Container                              | Stream volume % | Waste loading m <sup>3</sup> | Number of packages |
|--|-----------------|------------------------------|--------------------|
| 1/3 Height IP-1 ISO                    | 100.0           | ~11.99                       | 22                 |
| 2/3 Height IP-2 ISO                    |                 |                              |                    |
| 1/2 Height WAMAC IP-2 ISO              |                 |                              |                    |
| 1/2 Height IP-2 Disposal/Re-usable ISO |                 |                              |                    |
| 2m box (no shielding)                  |                 |                              |                    |
| 4m box (no shielding)                  |                 |                              |                    |
| Other                                  |                 |                              |                    |

Other information:

A conditioning factor of approximately 1.23 assumed

**Waste Consigned to the LLW Repository:**

Container voidage:

-

Waste Characterisation Form (WCH):

The waste does not meet the LLWR's Waste Acceptance Criteria (WAC).

**WASTE STREAM****3N04 Desiccants and Catalysts**

Does not meet WAC until desiccant is washed and decontaminated.

Waste consigned for disposal to LLWR in year of generation:

No. Waste is ILW when generated and needs decontaminating to LLW.

Potential for the waste to contain discrete items:

No

**Non-Containerised Waste for In-Vault Grouting:** (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

**RADIOACTIVITY**

Source: Contamination by tritium and activation products will be the main sources of activity.

Uncertainty: Present estimates are indicative of the activities that are expected.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Theoretical assessment and limited sampling.

Other information: Other beta/gamma nuclides of arisings and stocks (in TBq/m<sup>3</sup>) include Co58 (1E-7, <4E-11), Zr95 (5E-7, <1E-10); Nb95 (9E-7, <2E-12); Ta182 (3E-7, <1E-9) and Fe59 (<2E-6, <4E-11). Tritium was shown to be the only significant radionuclide in vault samples taken in 1986.

**WASTE STREAM 3N04 Desiccants and Catalysts**

| Nuclide | Mean radioactivity, TBq/m <sup>3</sup> |                |                 |                | Nuclide          | Mean radioactivity, TBq/m <sup>3</sup> |                |                  |                |
|---------|--|----------------|-----------------|----------------|------------------|--|----------------|------------------|----------------|
|         | Waste at 1.4.2019                      | Bands and Code | Future arisings | Bands and Code |                  | Waste at 1.4.2019                      | Bands and Code | Future arisings  | Bands and Code |
| H 3     | 6E-02                                  | CC 2           | 1E-01           | CC 2           | Gd 153           |  |                |                  |                |
| Be 10   |  | 8              |                 | 8              | Ho 163           |  |                |                  |                |
| C 14    | <5E-05                                 | C 3            | <5E-05          | C 3            | Ho 166m          |  |                |                  |                |
| Na 22   |  | 4              |                 | 4              | Tm 170           |  |                |                  |                |
| Al 26   |  | 4              |                 | 4              | Tm 171           |  |                |                  |                |
| Cl 36   | 1E-04                                  | CC 2           | 1E-04           | CC 2           | Lu 174           |  |                |                  |                |
| Ar 39   |  |                |                 |                | Lu 176           |  |                |                  |                |
| Ar 42   |  |                |                 |                | Hf 178n          |  |                |                  |                |
| K 40    |  |                |                 |                | Hf 182           |  |                |                  |                |
| Ca 41   |  | 8              |                 | 8              | Pt 193           |  |                |                  |                |
| Mn 53   |  |                |                 |                | Tl 204           |  |                |                  |                |
| Mn 54   | <5E-09                                 | C 3            | <2E-07          | C 3            | Pb 205           |  |                |                  |                |
| Fe 55   |  | 6              |                 | 6              | Pb 210           |  | 8              |                  | 8              |
| Co 60   | <8E-08                                 | C 3            | <3E-07          | C 3            | Bi 208           |  |                |                  |                |
| Ni 59   |  | 6              |                 | 6              | Bi 210m          |  |                |                  |                |
| Ni 63   |  | 6              |                 | 6              | Po 210           |  | 8              |                  | 8              |
| Zn 65   | <1E-09                                 | C 3            | <9E-08          | C 3            | Ra 223           |  |                |                  |                |
| Se 79   |  | 8              |                 | 8              | Ra 225           |  |                |                  |                |
| Kr 81   |  |                |                 |                | Ra 226           |  | 8              |                  | 8              |
| Kr 85   |  |                |                 |                | Ra 228           |  |                |                  |                |
| Rb 87   |  |                |                 |                | Ac 227           |  |                |                  |                |
| Sr 90   |  | 8              |                 | 8              | Th 227           |  |                |                  |                |
| Zr 93   |  | 8              |                 | 8              | Th 228           |  |                |                  |                |
| Nb 91   |  |                |                 |                | Th 229           |  | 8              |                  | 8              |
| Nb 92   |  |                |                 |                | Th 230           |  | 8              |                  | 8              |
| Nb 93m  |  | 8              |                 | 8              | Th 232           |  | 8              |                  | 8              |
| Nb 94   |  | 8              |                 | 8              | Th 234           |  |                |                  |                |
| Mo 93   |  | 8              |                 | 8              | Pa 231           |  | 8              |                  | 8              |
| Tc 97   |  |                |                 |                | Pa 233           |  |                |                  |                |
| Tc 99   |  | 8              |                 | 8              | U 232            |  |                |                  |                |
| Ru 106  | <6E-09                                 | C 3            | <2E-07          | C 3            | U 233            |  | 8              |                  | 8              |
| Pd 107  |  | 8              |                 | 8              | U 234            |  | 8              |                  | 8              |
| Ag 108m |  | 8              |                 | 8              | U 235            |  | 8              |                  | 8              |
| Ag 110m | <9E-10                                 | C 3            | <7E-08          | C 3            | U 236            |  | 8              |                  | 8              |
| Cd 109  |  |                |                 |                | U 238            |  | 8              |                  | 8              |
| Cd 113m |  |                |                 |                | Np 237           |  | 8              |                  | 8              |
| Sn 119m |  |                |                 |                | Pu 236           |  |                |                  |                |
| Sn 121m |  | 8              |                 | 8              | Pu 238           |  | 8              |                  | 8              |
| Sn 123  |  |                |                 |                | Pu 239           |  | 8              |                  | 8              |
| Sn 126  |  | 8              |                 | 8              | Pu 240           |  | 8              |                  | 8              |
| Sb 125  | 4E-09                                  | CC 2           | 3E-08           | CC 2           | Pu 241           |  | 8              |                  | 8              |
| Sb 126  |  |                |                 |                | Pu 242           |  | 8              |                  | 8              |
| Te 125m |  |                |                 |                | Am 241           | <5E-09                                 | C 3            | <5E-09           | C 3            |
| Te 127m |  |                |                 |                | Am 242m          |  | 8              |                  | 8              |
| I 129   |  | 8              |                 | 8              | Am 243           |  | 8              |                  | 8              |
| Cs 134  | <2E-09                                 | C 3            | <2E-08          | C 3            | Cm 242           |  | 8              |                  | 8              |
| Cs 135  |  | 8              |                 | 8              | Cm 243           |  | 8              |                  | 8              |
| Cs 137  | <3E-07                                 | C 3            | <4E-07          | C 3            | Cm 244           |  | 8              |                  | 8              |
| Ba 133  |  |                |                 |                | Cm 245           |  | 8              |                  | 8              |
| La 137  |  |                |                 |                | Cm 246           |  | 8              |                  | 8              |
| La 138  |  |                |                 |                | Cm 248           |  |                |                  |                |
| Ce 144  | <2E-09                                 | C 3            | <1E-07          | C 3            | Cf 249           |  |                |                  |                |
| Pm 145  |  |                |                 |                | Cf 250           |  |                |                  |                |
| Pm 147  |  | 8              |                 | 8              | Cf 251           |  |                |                  |                |
| Sm 147  |  |                |                 |                | Cf 252           |  |                |                  |                |
| Sm 151  |  | 8              |                 | 8              | Other a          |  | 8              |                  | 8              |
| Eu 152  |  | 8              |                 | 8              | Other b/g        | <1E-09                                 | C 3            | <4E-06           | C 3            |
| Eu 154  | <5E-09                                 | C 3            | <1E-08          | C 3            | <b>Total a</b>   | <b>&lt;5E-09</b>                       | <b>C 3</b>     | <b>&lt;5E-09</b> | <b>C 3</b>     |
| Eu 155  | <3E-09                                 | C 3            | <8E-09          | C 3            | <b>Total b/g</b> | <b>6.02E-02</b>                        | <b>CC 2</b>    | <b>1.00E-01</b>  | <b>CC 2</b>    |

**Bands (Upper and Lower)**

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity