

WASTE STREAM	5B04/C	Cemented MTR Raffinate
---------------------	---------------	-------------------------------

SITE Dounreay

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Dounreay Site Restoration Limited

WASTE TYPE ILW

WASTE VOLUMES

		Conditioned	Packaged
Stocks:	At 1.4.2019.....	2432.0 m ³	2777.3 m ³
Total future arisings:		0 m ³	0 m ³
Total waste volume:		2432.0 m ³	2777.3 m ³
Number of waste packages in stock:	At 1.4.2019.....	4864 package(s)	

Comment on volumes: There will be no further arisings.

Uncertainty factors on volumes:

Stock (upper):	x 1.0	Arisings (upper)	x
Stock (lower):	x 1.0	Arisings (lower)	x

WASTE SOURCE Materials Test Reactor (MTR) fuel reprocessing.

PHYSICAL CHARACTERISTICS

General description: The waste is an anion-deficient aluminium nitrate solution, containing fission products and some actinides from reprocessing spent MTR fuel, cemented in a 9:1 BFS/OPC matrix. There are no large items in the waste. The waste has been cemented into 500 litre drums.

Physical components (%vol): Cemented aqueous liquors (100%).

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): 1.95

Comment on density: The density of the conditioned wasteform varies from 1.9 - 2.0 t/m³. The measurements were undertaken from cores taken from a full-scale inactive sample.

CHEMICAL COMPOSITION

General description and components (%wt): The waste is composed mainly of cement containing neutralised MTR liquor. Cementitious grout (100%).

Chemical state: Alkali

Chemical form of radionuclides: H-3: Likely to be present, form unknown.
 C-14: Likely to be present, form unknown.
 Cl-36: Likely to be present, form unknown.
 Se-79: Likely to be present, form unknown.
 Tc-99: Likely to be present, form unknown.
 I-129: Likely to be present, form unknown.
 Ra: Likely to be present, form unknown.
 Th: Likely to be present, form unknown.
 U: Likely to be present, form unknown.
 Np: Likely to be present, form unknown.
 Pu: Likely to be present, form unknown.

Metals and alloys (%wt): -

Stainless steel.....	0
Other ferrous metals.....	0
Iron.....	0
Aluminium.....	0
Beryllium.....	0
Cobalt.....	0
Copper.....	0
Lead.....	TR
Magnox/Magnesium.....	0

WASTE STREAM**5B04/C****Cemented MTR Raffinate**

Nickel..... TR
 Titanium..... 0
 Uranium..... 0
 Zinc..... 0
 Zircaloy/Zirconium..... 0
 Other metals..... <1.0

Metals are present but at trace levels within the cemented wasteform. Also includes Mercury.

Organics (%wt):

The waste contains no organics. There are no halogenated plastics or rubbers present.

Total cellulose..... 0
 Paper, cotton..... 0
 Wood..... 0
 Halogenated plastics 0
 Total non-halogenated plastics..... 0
 Condensation polymers..... 0
 Others..... 0
 Organic ion exchange materials.... 0
 Total rubber..... 0
 Halogenated rubber 0
 Non-halogenated rubber..... 0
 Hydrocarbons..... 0
 Oil or grease 0
 Fuel..... 0
 Asphalt/Tarmac (cont.coal tar)... 0
 Asphalt/Tarmac (no coal tar).... 0
 Bitumen..... 0
 Others..... 0
 Other organics..... 0

Other materials (%wt):

-
 Inorganic ion exchange materials. 0
 Inorganic sludges and flocs..... 0
 Soil..... 0
 Brick/Stone/Rubble..... 0
 Cementitious material..... >99.0
 Sand..... 0
 Glass/Ceramics..... 0
 Graphite..... 0
 Desiccants/Catalysts..... 0
 Asbestos..... 0
 Non/low friable..... 0
 Moderately friable..... 0
 Highly friable..... 0
 Free aqueous liquids..... 0

WASTE STREAM**5B04/C****Cemented MTR Raffinate**

	Free non-aqueous liquids.....	0	
	Powder/Ash.....	0	
Inorganic anions (%wt):	The waste contains nitrates, sulphites, sulphates, phosphates and chlorides. Other anions, such as carbonates, will be present in small quantities.		
	Fluoride.....	0	
	Chloride.....	P	
	Iodide.....	0	
	Cyanide.....	0	
	Carbonate.....	P	
	Nitrate.....	10.7	Sodium Nitrate 2.8M
	Nitrite.....	TR	
	Phosphate.....	P	
	Sulphate.....	P	
	Sulphide.....	P	
Materials of interest for waste acceptance criteria:	The waste also contains mercury, cadmium and lead at trace quantities.		
	Combustible metals.....	0	
	Low flash point liquids.....	0	
	Explosive materials.....	0	
	Phosphorus.....	TR	
	Hydrides.....	0	
	Biological etc. materials.....	0	
	Biodegradable materials.....	0	
	Putrescible wastes.....	0	
	Non-putrescible wastes.....	0	
	Corrosive materials.....	0	
	Pyrophoric materials.....	0	
	Generating toxic gases.....	0	
	Reacting with water.....	0	
	Active particles.....	0	
	Soluble solids as bulk chemical compounds.....	0	
Hazardous substances / non hazardous pollutants:	The waste contains mercury and trace quantities of cadmium and lead. Nickel, phosphorus and selenium may be present in trace quantities. Mercuric nitrate is present at <0.1%.		
	Acrylamide.....		
	Benzene.....	NE	
	Chlorinated solvents.....		
	Formaldehyde.....		
	Organometallics.....		
	Phenol.....	NE	
	Styrene.....		
	Tri-butyl phosphate.....	NE	
	Other organophosphates.....		
	Vinyl chloride.....	NE	

WASTE STREAM	5B04/C	Cemented MTR Raffinate
---------------------	---------------	-------------------------------

Arsenic..... NE
 Barium.....
 Boron..... NE
 Cadmium..... TR
 Caesium.....
 Selenium..... TR
 Chromium..... NE
 Molybdenum..... NE
 Thallium.....
 Tin..... NE
 Vanadium..... NE
 Mercury compounds..... <1.0
 Others..... NE
 Electronic Electrical Equipment (EEE)
 EEE Type 1.....
 EEE Type 2.....
 EEE Type 3.....
 EEE Type 4.....
 EEE Type 5.....

Complexing agents (%wt): No
 EDTA.....
 DPTA.....
 NTA.....
 Polycarboxylic acids.....
 Other organic complexants.....
 Total complexing agents..... 0

There are no organic complexing agents present.

PACKAGING AND CONDITIONING

Container type:	Container	Waste packaged (%vol)	Waste loading (m ³)	Payload (m ³)	Number of packages
	500 l drum	100.0	0.5	0.5	4864

Container type comment: The waste is already conditioned.

Range in container waste volume: -

Other information on containers: -

Conditioned density (t/m³): ~1.95

Conditioned density comment: The density of the conditioned wasteform varies from 1.9 - 2.0 t/m³. The measurements were undertaken from cores taken from a full-scale inactive sample

Other information on conditioning: -

RADIOACTIVITY

Source: Activity arises mainly from fission products from the reprocessing of spent MTR fuel.

WASTE STREAM**5B04/C****Cemented MTR Raffinate**

Uncertainty:	The average specific activity is based on analysis of raffinate from Tanks 1, 2, 3, 4, 7, 8 and 18. FISPIN estimates were used where no analysis results were available. Tank 1 data have been used for the remaining tanks for which no assessment has been made. Analysis figures are accurate to within a factor of 3.
Definition of total alpha and total beta/gamma:	Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.
Measurement of radioactivities:	Those radionuclides not available by analysis have been estimated from Fispin calculations.
Other information:	-

WASTE STREAM

5B04/C

Cemented MTR Raffinate

Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3	5.75E-03	BB 1			Gd 153	1.14E-17	BB 2		
Be 10	1.03E-04	BB 2			Ho 163	1.11E-15	BB 2		
C 14	6.82E-06	BB 2			Ho 166m	1.08E-10	BB 2		
Na 22					Tm 170				
Al 26					Tm 171	8.85E-13	BB 2		
Cl 36	3.74E-04	BB 1			Lu 174	8.52E-21	BB 2		
Ar 39					Lu 176	7.57E-27	BB 2		
Ar 42					Hf 178n				
K 40					Hf 182	1.59E-19	BB 2		
Ca 41	2.38E-05	BB 2			Pt 193				
Mn 53					Tl 204				
Mn 54	8.71E-14	BB 2			Pb 205				
Fe 55	9.89E-07	BB 2			Pb 210	5.17E-10	BB 2		
Co 60	2.50E-04	BB 2			Bi 208				
Ni 59	1.30E-04	BB 2			Bi 210m	2.93E-25	BB 2		
Ni 63	4.78E-03	BB 2			Po 210	5.06E-10	BB 2		
Zn 65	3.49E-20	BB 2			Ra 223	3.33E-09	BB 2		
Se 79	1.86E-04	BB 2			Ra 225	1.33E-11	BB 2		
Kr 81					Ra 226	1.19E-09	BB 2		
Kr 85					Ra 228	3.44E-13	BB 2		
Rb 87	7.87E-10	BB 2			Ac 227	3.33E-09	BB 2		
Sr 90	1.01E+01	BB 1			Th 227	3.28E-09	BB 2		
Zr 93	1.40E-03	BB 2			Th 228	5.07E-10	BB 2		
Nb 91	2.56E-18	BB 2			Th 229	1.33E-11	BB 2		
Nb 92	1.54E-18	BB 2			Th 230	7.70E-08	BB 2		
Nb 93m	4.65E-03	BB 2			Th 232	3.46E-13	BB 2		
Nb 94	7.81E-04	BB 2			Th 234	2.52E-07	BB 2		
Mo 93	6.43E-03	BB 2			Pa 231	4.95E-09	BB 2		
Tc 97	4.45E-17	BB 2			Pa 233	2.47E-05	BB 2		
Tc 99	8.95E-03	BB 2			U 232	3.01E-10	BB 2		
Ru 106	1.59E-07	BB 2			U 233	5.87E-09	BB 2		
Pd 107	5.58E-06	BB 2			U 234	4.15E-05	BB 2		
Ag 108m	1.28E-11	BB 2			U 235	8.44E-07	BB 1		
Ag 110m	1.79E-15	BB 2			U 236	2.37E-06	BB 1		
Cd 109	<4.49E-06	A 3			U 238	2.52E-07	BB 1		
Cd 113m	1.49E-04	BB 2			Np 237	2.47E-05	BB 2		
Sn 119m	1.01E-15	BB 2			Pu 236	1.47E-10	BB 2		
Sn 121m	1.45E-03	BB 2			Pu 238	1.81E-02	BB 1		
Sn 123	7.08E-29	BB 2			Pu 239	2.09E-03	BB 1		
Sn 126	4.34E-05	BB 2			Pu 240	1.15E-03	BB 1		
Sb 125	8.51E-05	BB 2			Pu 241	1.84E-02	BB 1		
Sb 126	6.08E-06	BB 2			Pu 242	9.14E-07	BB 1		
Te 125m	2.13E-05	BB 2			Am 241	2.11E-02	BB 1		
Te 127m	9.19E-33	BB 2			Am 242m	7.59E-06	BB 2		
I 129	9.48E-07	BB 2			Am 243	8.92E-06	BB 2		
Cs 134	5.24E-05	BB 1			Cm 242	6.26E-06	BB 2		
Cs 135	1.79E-04	BB 2			Cm 243	1.25E-06	BB 2		
Cs 137	1.08E+01	BB 1			Cm 244	1.1E-04	BB 2		
Ba 133	2.37E-13	BB 2			Cm 245	1.77E-08	BB 2		
La 137	5.21E-12	BB 2			Cm 246	1.54E-09	BB 2		
La 138	1.36E-16	BB 2			Cm 248	5.81E-18	BB 2		
Ce 144	2.07E-10	BB 2			Cf 249	1.56E-17	BB 2		
Pm 145	4.28E-16	BB 2			Cf 250	1.54E-17	BB 2		
Pm 147	2.58E-03	BB 2			Cf 251	2.00E-19	BB 2		
Sm 147	2.96E-10	BB 2			Cf 252	7.16E-21	BB 2		
Sm 151	7.23E-02	BB 2			Other a	1.2E-14	BB 2		
Eu 152	5.16E-03	BB 2			Other b/g				
Eu 154	1.27E-02	BB 2			Total a	4.26E-02	BB 2	0	
Eu 155	1.33E-03	BB 2			Total b/g	2.10E+01	AB 2	0	

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity