

<b>WASTE STREAM</b>	<b>5B307</b>	<b>PFR Reprocessing Plant LLW</b>
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**SITE** Dounreay  
**SITE OWNER** Nuclear Decommissioning Authority  
**WASTE CUSTODIAN** Dounreay Site Restoration Limited  
**WASTE TYPE** LLW

**WASTE VOLUMES**

		Reported
Stocks:	At 1.4.2019.....	0 m <sup>3</sup>
Future arisings -	1.4.2019 - 31.3.2025.....	865.0 m <sup>3</sup>
Total future arisings:		865.0 m <sup>3</sup>
Total waste volume:		865.0 m <sup>3</sup>

Comment on volumes: It should be noted that DSRL site programme is currently under review and future arisings dates are subject to change. Arising volumes have been revised in line with the plant waste inventory walk round exercise. Stocks have been removed; these will be captured under 5B15 and 5B16.

Uncertainty factors on volumes: Stock (upper): x Arisings (upper) x 1.2  
Stock (lower): x Arisings (lower) x 0.8

**WASTE SOURCE** The waste arises from general fast reactor fuel reprocessing plant decommissioning.

**PHYSICAL CHARACTERISTICS**

General description: The waste consists of contaminated equipment (cell/glovebox/general), tanks, vessels, pipework, swabs, PVC bagging, etc. Large items may be size reduced during decommissioning.

Physical components (%wt): Aluminium (0.39%), Asbestos (0.15%), Brass (0.61%), Cementitious material (e.g. concrete) (1.39%), Ceramics (0.03%), Copper (2.54%), Fibreglass (0.49%), Glass (0.23%), Gypsum Plasterboard/ Fibreboard (0.05%), Lead (9.29%), Mild Steel (65.98%), Other (0.20%), Paper (1.02%), Plastic (4.85%), Rubber (0.45%), Stainless steel (11.67%), Wood/ Wood composite (0.65%),

Sealed sources: Not yet determined.

Bulk density (t/m<sup>3</sup>): 0.37

Comment on density: Bulk density is based on consignor's records.

**CHEMICAL COMPOSITION**

General description and components (%wt): Aluminium (0.39%), Asbestos (0.15%), Brass (0.61%), Cementitious material (e.g. concrete) (1.39%), Ceramics (0.03%), Copper (2.54%), Fibreglass (0.49%), Glass (0.23%), Gypsum Plasterboard/ Fibreboard (0.05%), Lead (9.29%), Mild Steel (65.98%), Other metals (0.20%), Paper (1.02%), Plastic (4.85%), Rubber (0.45%), Stainless steel (11.67%), Wood/ Wood composite (0.65%),

Chemical state: Neutral

Chemical form of radionuclides: H-3: Likely to be present.  
C-14: Likely to be present.  
Cl-36: Unlikely to be present  
Se-79: Likely to be present.  
Tc-99: Likely to be present.  
I-129: Likely to be present.  
Ra: Possibly present in very small quantities.  
Th: Likely to be present.  
U: Likely to be present.  
Np: Likely to be present.  
Pu: Likely to be present.

Metals and alloys (%wt): Both sheet and bulk metals will be present, proportions not specified.

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	Stainless steel.....	11.7	
	Other ferrous metals.....	66.0	
	Iron.....		
	Aluminium.....	0.39	
	Beryllium.....		
	Cobalt.....	0	
	Copper.....	3.2	Copper (2.54%wt), Brass (0.61%wt)
	Lead.....	9.3	
	Magnox/Magnesium.....	0	
	Nickel.....		
	Titanium.....		
	Uranium.....		
	Zinc.....	0	
	Zircaloy/Zirconium.....	0	
	Other metals.....	0.21	
Organics (%wt):	The waste contains halogenated and non-halogenated plastic, rubber and cellulose. PVC (mainly bags and wrapping materials), rubber gloves and neoprene are present.		
	Total cellulosics.....	1.7	
	Paper, cotton.....	1.0	Paper (1.02%wt)
	Wood.....	0.65	
	Halogenated plastics .....	2.4	
	Total non-halogenated plastics.....	2.4	
	Condensation polymers.....	0	
	Others.....	0.93	
	Organic ion exchange materials....	0	
	Total rubber.....	0.45	
	Halogenated rubber .....	0.23	
	Non-halogenated rubber.....	0.23	
	Hydrocarbons.....		
	Oil or grease .....		
	Fuel.....		
	Asphalt/Tarmac (cont.coal tar)...		
	Asphalt/Tarmac (no coal tar)....		
	Bitumen.....		
	Others.....		
	Other organics.....	0.05	
Other materials (%wt):	-		
	Inorganic ion exchange materials.	0	
	Inorganic sludges and flocs.....	0	
	Soil.....	0	
	Brick/Stone/Rubble.....	0	
	Cementitious material.....	1.4	
	Sand.....		

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Glass/Ceramics.....	0.75	Glass (0.23%wt), Ceramics (0.03%wt)
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Graphite.....	0	
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Desiccants/Catalysts.....	0	
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Asbestos.....	0.15	Site Asbestos Register does not contain information regarding Friability
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Non/low friable.....		
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Moderately friable.....		
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Highly friable.....		
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Free aqueous liquids.....	0	
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Free non-aqueous liquids.....	0	
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Powder/Ash.....	0	
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Inorganic anions (%wt):	Trace quantities may be present dependent on operations being undertaken.	
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Fluoride.....	NE	
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Chloride.....	NE	
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Iodide.....	NE	
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Cyanide.....	NE	
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Carbonate.....	NE	
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Nitrate.....	P	
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Nitrite.....	NE	
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Phosphate.....	NE	
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Sulphate.....	NE	
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Sulphide.....	NE	
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Materials of interest for waste acceptance criteria:	Asbestos is present, together with nitric acid on swabs.	
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Combustible metals.....	0	
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Low flash point liquids.....	0	
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Explosive materials.....	0	
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Phosphorus.....	0	
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Hydrides.....	0	
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Biological etc. materials.....	0	
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Biodegradable materials.....	0	
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Putrescible wastes.....	0	
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Non-putrescible wastes.....	0	
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Corrosive materials.....	NE	
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Pyrophoric materials.....	0	
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Generating toxic gases.....	0	
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Reacting with water.....	0	
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Active particles.....	NE	
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Soluble solids as bulk chemical compounds.....	0	
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**WASTE STREAM****5B307****PFR Reprocessing Plant LLW**Hazardous substances /  
non hazardous pollutants:

Lead and asbestos are present

Acrylamide.....

Benzene..... NE

Chlorinated solvents.....

Formaldehyde.....

Organometallics.....

Phenol..... NE

Styrene.....

Tri-butyl phosphate..... NE

Other organophosphates.....

Vinyl chloride..... NE

Arsenic..... NE

Barium.....

Boron..... NE

Cadmium..... NE

Caesium.....

Selenium..... NE

Chromium..... NE

Molybdenum..... NE

Thallium.....

Tin..... NE

Vanadium..... NE

Mercury compounds.....

Others..... NE

Electronic Electrical Equipment (EEE)

EEE Type 1.....

EEE Type 2..... P

EEE Type 3.....

EEE Type 4.....

EEE Type 5.....

Approximately 140 plant items.  
Weight not yet established

Complexing agents (%wt):

No

EDTA.....

DPTA.....

NTA.....

Polycarboxylic acids.....

Other organic complexants.....

Total complexing agents..... 0

**TREATMENT, PACKAGING AND DISPOSAL**

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction	On-site	57.0
Supercompaction (HFC)		
Incineration	On-site	100.0
Solidification		
Decontamination		
Metal treatment		
Size reduction		
Decay storage		
Recycling / reuse		
Other / various		
None		

Comment on planned treatments:

The supercompactable fraction will be reviewed before next submission. Uncompacted drums will be supercompacted before placing into HHISOs. The waste will be encapsulated before final disposal. DSRL is investigating the feasibility of alternative waste treatment routes but no decision has been made on their use yet.

**Disposal Routes:**

Disposal Route	Stream volume %
Expected to be consigned to the LLW Repository	100.0
Expected to be consigned to a Landfill Facility	
Expected to be consigned to an On-Site Disposal Facility	
Expected to be consigned to an Incineration Facility	
Expected to be consigned to a Metal Treatment Facility	
Expected to be consigned as Out of Scope	
Expected to be recycled / reused	
Disposal route not known	

**Upcoming (2019/20-2021/22) Waste Routing (if expected to change from above):**

Disposal Route	Stream volume %		
	2019/20	2020/21	2021/22
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be consigned to an On-Site Disposal Facility			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be consigned as Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

**Waste Packaging for Disposal:**

Container	Stream volume %	Waste loading m <sup>3</sup>	Number of packages
1/3 Height IP-1 ISO	100.0	10	87
2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO			
1/2 Height IP-2 Disposal/Re-usable ISO			
2m box (no shielding)			
4m box (no shielding)			
Other			

Other information:

The waste will consist of large uncompactable items and 200 litre drums that have already been compacted. DSRL is investigating the feasibility of alternative LLW Disposal Container.

**WASTE STREAM****5B307****PFR Reprocessing Plant LLW****Waste Planned for Disposal at the LLW Repository:** (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation Form (WCH): -

Waste consigned for disposal to LLWR in year of generation: -

Potential for the waste to contain discrete items: -

**Non-Containerised Waste for In-Vault Grouting:** (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

**RADIOACTIVITY**

Source: Contamination with actinides and fission products.

Uncertainty: Within a factor of ten

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Derived from Consignor's records

Other information: Specific Activities have been re-evaluated since 2016. Activities are based on Consignor's records

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Nuclide	Mean radioactivity, TBq/m <sup>3</sup>				Nuclide	Mean radioactivity, TBq/m <sup>3</sup>			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3					Gd 153				
Be 10					Ho 163				
C 14					Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36					Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Tl 204				
Mn 54					Pb 205				
Fe 55					Pb 210				
Co 60			2.77E-08	CC 2	Bi 208				
Ni 59					Bi 210m				
Ni 63					Po 210				
Zn 65					Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90			3.04E-07	CC 2	Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94					Th 234				
Mo 93					Pa 231				
Tc 97					Pa 233				
Tc 99					U 232				
Ru 106					U 233				
Pd 107					U 234		2.08E-09	CC 2	
Ag 108m					U 235		1.47E-10	CC 2	
Ag 110m					U 236		8.67E-11	CC 2	
Cd 109					U 238		5.48E-09	CC 2	
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m					Pu 238		1.77E-06	CC 2	
Sn 123					Pu 239		2.36E-06	CC 2	
Sn 126					Pu 240		2.76E-06	CC 2	
Sb 125					Pu 241		4.62E-05	CC 2	
Sb 126					Pu 242		9.12E-10	CC 2	
Te 125m					Am 241		2.46E-06	CC 2	
Te 127m					Am 242m		1.60E-09	CC 2	
I 129					Am 243				
Cs 134			2.19E-08	CC 2	Cm 242		1.34E-09	CC 2	
Cs 135					Cm 243				
Cs 137			8.31E-07	CC 2	Cm 244		9.66E-09	CC 2	
Ba 133					Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147			1.11E-07	CC 2	Cf 251				
Sm 147					Cf 252				
Sm 151			3.60E-08	CC 2	Other a				
Eu 152					Other b/g				
Eu 154			3.32E-08	CC 2	<b>Total a</b>	<b>0</b>	<b>9.37E-06</b>	<b>CC 2</b>	
Eu 155			3.32E-08	CC 2	<b>Total b/g</b>	<b>0</b>	<b>4.76E-05</b>	<b>CC 2</b>	

**Bands (Upper and Lower)**

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity