

<b>WASTE STREAM</b>	<b>8A07</b>	<b>Metallic Waste</b>
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**SITE** Capenhurst

**SITE OWNER** Urenco

**WASTE CUSTODIAN** URENCO

**WASTE TYPE** LLW; SPD1

**WASTE VOLUMES**

		Reported
Stocks:	At 1.4.2019.....	~20.0 m <sup>3</sup>
Future arisings -	1.4.2019 - 31.3.2020.....	~9.6 m <sup>3</sup>
	1.4.2020 - 31.3.2021.....	~9.6 m <sup>3</sup>
	1.4.2021 - 31.3.2022.....	~9.6 m <sup>3</sup>
	1.4.2022 - 31.3.2037.....	~153.6 m <sup>3</sup>
Total future arisings:		182.4 m <sup>3</sup>
Total waste volume:		202.4 m <sup>3</sup>

Comment on volumes: Volumes are based on average of past three years arising. Volume is of decontaminated metallic parts loaded into 210L drums, as per site instructions. Volumes based on current rate of arising

Uncertainty factors on volumes:	Stock (upper):	x 1.05	Arisings (upper)	x 2.0
	Stock (lower):	x 0.95	Arisings (lower)	x 0.5

**WASTE SOURCE** The waste arises from centrifuge plant operations and maintenance, auxiliary activities such as chemistry laboratories and a small fraction from clean-up and decommissioning activities.

**PHYSICAL CHARACTERISTICS**

General description: Stripped pump and valve components arising from the refurbishment of plant equipment. Also small quantities of pipework and structural framing that will not be processed via the decontamination facility. Material has been washed in citric acid bath and water bath to decontaminate prior to loading into 210L drums for interim storage on site prior to processing and disposal.

Physical components (%wt): The material will be mainly mild steel (70%), aluminium (20%), copper (10%)

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m<sup>3</sup>): ~1.143

Comment on density: Based on weights of loaded 210 litre drums filled with this waste stream

**CHEMICAL COMPOSITION**

General description and components (%wt): All non hazardous

Chemical state: Neutral

Chemical form of radionuclides: Tc-99: Trace quantities present as Tc(IV) as TcO<sub>2</sub> and Tc(VII) as pertechnetate.  
U: Uranyl fluoride (70%), uranium tetrafluoride (30%).  
Np: Trace quantities present as the NpO<sub>2</sub> ++ ion.

Metals and alloys (%wt): -

Stainless steel.....		
Other ferrous metals.....	~70.0	Mild steel
Iron.....		
Aluminium.....	~20.0	
Beryllium.....		
Cobalt.....		
Copper.....	~10.0	
Lead.....		
Magnox/Magnesium.....		

**WASTE STREAM****8A07****Metallic Waste**

	Nickel.....
	Titanium.....
	Uranium.....
	Zinc.....
	Zircaloy/Zirconium.....
	Other metals.....
Organics (%wt):	-
	Total cellulose.....
	Paper, cotton.....
	Wood.....
	Halogenated plastics .....
	Total non-halogenated plastics.....
	Condensation polymers.....
	Others.....
	Organic ion exchange materials....
	Total rubber.....
	Halogenated rubber .....
	Non-halogenated rubber.....
	Hydrocarbons.....
	Oil or grease .....
	Fuel.....
	Asphalt/Tarmac (cont.coal tar)...
	Asphalt/Tarmac (no coal tar)....
	Bitumen.....
	Others.....
	Other organics.....
Other materials (%wt):	-
	Inorganic ion exchange materials.
	Inorganic sludges and flocs.....
	Soil.....
	Brick/Stone/Rubble.....
	Cementitious material.....
	Sand.....
	Glass/Ceramics.....
	Graphite.....
	Desiccants/Catalysts.....
	Asbestos.....
	Non/low friable.....
	Moderately friable.....
	Highly friable.....
	Free aqueous liquids.....
	Free non-aqueous liquids.....
	Powder/Ash.....

**WASTE STREAM****8A07****Metallic Waste**

Inorganic anions (%wt):	Present as fluorides of uranium	
	Fluoride.....	0.30
	Chloride.....	
	Iodide.....	
	Cyanide.....	
	Carbonate.....	
	Nitrate.....	
	Nitrite.....	
	Phosphate.....	
	Sulphate.....	
	Sulphide.....	
Materials of interest for waste acceptance criteria:	N/A	
	Combustible metals.....	
	Low flash point liquids.....	
	Explosive materials.....	
	Phosphorus.....	
	Hydrides.....	
	Biological etc. materials.....	
	Biodegradable materials.....	
	Putrescible wastes.....	
	Non-putrescible wastes.....	
	Corrosive materials.....	
	Pyrophoric materials.....	
	Generating toxic gases.....	
	Reacting with water.....	
	Active particles.....	
	Soluble solids as bulk chemical compounds.....	
Hazardous substances / non hazardous pollutants:	N/A	
	Acrylamide.....	
	Benzene.....	
	Chlorinated solvents.....	
	Formaldehyde.....	
	Organometallics.....	
	Phenol.....	
	Styrene.....	
	Tri-butyl phosphate.....	
	Other organophosphates.....	
	Vinyl chloride.....	
	Arsenic.....	
	Barium.....	

**WASTE STREAM****8A07****Metallic Waste**

Boron.....  
 Cadmium.....  
 Caesium.....  
 Selenium.....  
 Chromium.....  
 Molybdenum.....  
 Thallium.....  
 Tin.....  
 Vanadium.....  
 Mercury compounds.....  
 Others..... NE  
 Electronic Electrical Equipment (EEE)  
     EEE Type 1.....  
     EEE Type 2.....  
     EEE Type 3.....  
     EEE Type 4.....  
     EEE Type 5.....  
 Complexing agents (%wt): No  
     EDTA.....  
     DPTA.....  
     NTA.....  
     Polycarboxylic acids.....  
     Other organic complexants.....  
     Total complexing agents.....

**TREATMENT, PACKAGING AND DISPOSAL**

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction Supercompaction (HFC) Incineration Solidification Decontamination Metal treatment Size reduction Decay storage Recycling / reuse Other / various None	On-site	100.0

Comment on planned treatments:

None

**WASTE STREAM****8A07****Metallic Waste****Disposal Routes:**

Disposal Route	Stream volume %
Expected to be consigned to the LLW Repository	<20.0
Expected to be consigned to a Landfill Facility	
Expected to be consigned to an On-Site Disposal Facility	>80.0
Expected to be consigned to an Incineration Facility	
Expected to be consigned to a Metal Treatment Facility	
Expected to be consigned as Out of Scope	
Expected to be recycled / reused	
Disposal route not known	

**Upcoming (2019/20-2021/22) Waste Routing (if expected to change from above):**

Disposal Route	Stream volume %		
	2019/20	2020/21	2021/22
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be consigned to an On-Site Disposal Facility			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be consigned as Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

**Waste Packaging for Disposal:** (Not applicable to this waste stream)

Container	Stream volume %	Waste loading m <sup>3</sup>	Number of packages
1/3 Height IP-1 ISO			
2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO			
1/2 Height IP-2 Disposal/Re-usable ISO			
2m box (no shielding)			
4m box (no shielding)			
Other			

Other information: -

**Waste Planned for Disposal at the LLW Repository:** (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation Form (WCH): -

Waste consigned for disposal to LLWR in year of generation: -

Potential for the waste to contain discrete items: -

**Non-Containerised Waste for In-Vault Grouting:** (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

**RADIOACTIVITY**

**WASTE STREAM****8A07****Metallic Waste**

Source:	Uranium enrichment and recovery operations.
Uncertainty:	Variations in activity will occur due to changes in uranium concentration and enrichment.
Definition of total alpha and total beta/gamma:	Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.
Measurement of radioactivities:	Intrusive sampling and non-destructive HRGS Assay
Other information:	Uranium daughter products are considered to be in equilibrium with the parent.

**WASTE STREAM**

**8A07**

**Metallic Waste**

Nuclide	Mean radioactivity, TBq/m <sup>3</sup>				Nuclide	Mean radioactivity, TBq/m <sup>3</sup>			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3					Gd 153				
Be 10					Ho 163				
C 14					Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36					Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Tl 204				
Mn 54					Pb 205				
Fe 55					Pb 210				
Co 60					Bi 208				
Ni 59					Bi 210m				
Ni 63					Po 210				
Zn 65					Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90					Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94					Th 234				
Mo 93					Pa 231				
Tc 97					Pa 233				
Tc 99	-8.73E-07	AA 2	~-8.65E-07	AA 2	U 232				
Ru 106					U 233				
Pd 107					U 234	-2.63E-05	AA 2	~-2.61E-05	AA 2
Ag 108m					U 235	-1.13E-06	AA 2	~-1.12E-06	AA 2
Ag 110m					U 236				
Cd 109					U 238	-1.28E-05	AA 2	~-1.27E-05	AA 2
Cd 113m					Np 237	-2.24E-07	AA 2	~-2.21E-07	AA 2
Sn 119m					Pu 236				
Sn 121m					Pu 238				
Sn 123					Pu 239				
Sn 126					Pu 240				
Sb 125					Pu 241				
Sb 126					Pu 242				
Te 125m					Am 241				
Te 127m					Am 242m				
I 129					Am 243				
Cs 134					Cm 242				
Cs 135					Cm 243				
Cs 137					Cm 244				
Ba 133					Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147					Cf 251				
Sm 147					Cf 252				
Sm 151					Other a				
Eu 152					Other b/g				
Eu 154					<b>Total a</b>	<b>-4.05E-05</b>	<b>AA 2</b>	<b>~-4.01E-05</b>	<b>AA 2</b>
Eu 155					<b>Total b/g</b>	<b>-8.73E-07</b>	<b>AA 2</b>	<b>~-8.65E-07</b>	<b>AA 2</b>

**Bands (Upper and Lower)**

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity