

WASTE STREAM**9A64****FED Magnox from Post Irradiation Examination**

SITE Berkeley

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Magnox Limited

WASTE TYPE ILW

WASTE VOLUMES

	Reported
Stocks: At 1.4.2019.....	6.8 m ³
Total future arisings:	0 m ³
Total waste volume:	6.8 m ³

Comment on volumes: There will be no further arisings of this waste stream. The volume given is the volume of Magnox fuel element debris as held in drums. The volume of this waste has been reassessed since the 1998 Inventory.

Uncertainty factors on volumes:

Stock (upper):	x 1.1	Arisings (upper)	x
Stock (lower):	x 0.9	Arisings (lower)	x

WASTE SOURCE The waste arose from the programme of post irradiation examination of Magnox fuel elements that was undertaken within the research facilities previously on the site.

PHYSICAL CHARACTERISTICS

General description: The waste is predominantly made up of Magnox metal generated from the post irradiation examination work, although it could include other fuel element components. The largest arisings are believed to be splitter cages. There may be a significant quantity of Magnox fuel canning material contaminated by fuel in the debris. There will also be some Sintox discs, along with graphite, stainless steel and zirconium. The waste may be contaminated with Ternary Eutectic Chloride (TEC) (a fire extinguishant). All of the waste is containerised in mild steel black cans. The waste containers will be processed with this waste stream. There are no large items that may require special handling.

Physical components (%wt): The vast majority of the FED from Berkeley Centre is Magnox (98%wt) together with possible small quantities of zirconium (1.6%wt), Sintox discs (sintered alumina) (0.1%wt), other components (Nimonic springs, graphite, stainless steel) (0.23%wt) and <<0.1%wt thermocouples. There will also be small amounts of mild steel from the containers, and there may be traces of Ternary Eutectic Chloride present.

Sealed sources: -

Bulk density (t/m³): 0.55

Comment on density: Density is calculated from the total mass of the loose waste, and the containerised waste (including the containers), and the volume.

CHEMICAL COMPOSITION

General description and components (%wt): The component breakdown of the FED from Berkeley Centre is 98%wt Magnox, 1.6%wt Zirconium, 0.1%wt Sintox discs (sintered alumina), 0.23%wt. Other components (Nimonic springs, graphite, stainless steel) and <<0.1%wt Thermocouples. There will also be small amounts of mild steel from the containers, and there may be traces of Ternary Eutectic Chloride present.

Chemical state: Alkali

Chemical form of radionuclides: H-3: Tritium is expected to be present as surface contamination, possibly as water but perhaps in the form of other inorganic or organic compounds.

C-14: Carbon 14 will probably be present as graphite.

Cl-36: Chlorine 36 incorporated in the Magnox may be associated with barium impurity (barium chloride).

Se-79: The selenium content is insignificant.

Tc-99: The technetium content is insignificant.

Ra: Radium isotope content is insignificant.

Th: The thorium isotope content is insignificant.

U: Chemical form of U isotopes has not been determined but may be oxides.

Np: The neptunium content is insignificant.

Pu: Chemical form of plutonium isotopes has not been determined but may be plutonium oxides.

Metals and alloys (%wt): Bulk metal items are not expected to be present. Nearly all of the waste is expected to be only 1 or 2 mm thick.

WASTE STREAM

9A64

FED Magnox from Post Irradiation Examination

	Stainless steel.....	<0.20	
	Other ferrous metals.....	NE	Mild steel will be present as the waste container.
	Iron.....		
	Aluminium.....		
	Beryllium.....	TR	
	Cobalt.....		
	Copper.....	0	
	Lead.....	0	
	Magnox/Magnesium.....	98.0	0.8 wt% aluminium as an alloying constituent of Magnox.
	Nickel.....	~0.20	Nimonic.
	Titanium.....		
	Uranium.....		
	Zinc.....	TR	
	Zircaloy/Zirconium.....	1.6	Aluminium and zirconium are expected as alloying constituents of the Magnox.
	Other metals.....	TR	"Other" metals could include thermocouple wires.
Organics (%wt):	Organics may be present in trace quantities. Organic ion exchange resin would be phenol formaldehyde based.		
	Total cellulosics.....	0	
	Paper, cotton.....	0	
	Wood.....	0	
	Halogenated plastics	0	
	Total non-halogenated plastics.....	0	
	Condensation polymers.....	0	
	Others.....	0	
	Organic ion exchange materials....	TR	
	Total rubber.....	0	
	Halogenated rubber	0	
	Non-halogenated rubber.....	0	
	Hydrocarbons.....		
	Oil or grease		
	Fuel.....		
	Asphalt/Tarmac (cont.coal tar)...		
	Asphalt/Tarmac (no coal tar)....		
	Bitumen.....		
	Others.....		
	Other organics.....	TR	
Other materials (%wt):	Traces of graphite may be present.		

WASTE STREAM

9A64

FED Magnox from Post Irradiation Examination

Inorganic ion exchange materials.	TR
Inorganic sludges and flocs.....	0
Soil.....	0
Brick/Stone/Rubble.....	0
Cementitious material.....	0
Sand.....	
Glass/Ceramics.....	0
Graphite.....	TR
Desiccants/Catalysts.....	
Asbestos.....	0
Non/low friable.....	
Moderately friable.....	
Highly friable.....	
Free aqueous liquids.....	0
Free non-aqueous liquids.....	0
Powder/Ash.....	P

Inorganic anions (%wt):

Inorganic anions are not expected to be present at greater than trace concentrations.

Fluoride.....	TR
Chloride.....	TR
Iodide.....	0
Cyanide.....	0
Carbonate.....	TR
Nitrate.....	TR
Nitrite.....	TR
Phosphate.....	TR
Sulphate.....	TR
Sulphide.....	0

Materials of interest for waste acceptance criteria:

Some of this material may be contaminated with the fire extinguishant powder, Ternary Eutectic Chloride (made up of Sodium chloride (20-35wt%, Potassium chloride (29-40wt%) and barium chloride (25-51wt%)). This may be of potential concern owing to the corrosive effect of sodium chloride on a Nirex package.

Combustible metals.....	98.0
Low flash point liquids.....	0
Explosive materials.....	0
Phosphorus.....	0
Hydrides.....	0
Biological etc. materials.....	0
Biodegradable materials.....	
Putrescible wastes.....	0
Non-putrescible wastes.....	
Corrosive materials.....	0
Pyrophoric materials.....	0
Generating toxic gases.....	0
Reacting with water.....	98.0

Hazardous substances /
non hazardous pollutants:

Active particles.....

Soluble solids as bulk chemical
compounds.....

None expected.

- Acrylamide.....
- Benzene.....
- Chlorinated solvents.....
- Formaldehyde.....
- Organometallics.....
- Phenol.....
- Styrene.....
- Tri-butyl phosphate.....
- Other organophosphates.....
- Vinyl chloride.....
- Arsenic.....
- Barium.....
- Boron.....
- Cadmium.....
- Caesium.....
- Selenium.....
- Chromium.....
- Molybdenum.....
- Thallium.....
- Tin.....
- Vanadium.....
- Mercury compounds.....
- Others.....

Electronic Electrical Equipment (EEE)

- EEE Type 1.....
- EEE Type 2.....
- EEE Type 3.....
- EEE Type 4.....
- EEE Type 5.....

Complexing agents (%wt):

Yes

EDTA.....

DPTA.....

NTA.....

Polycarboxylic acids.....

Other organic complexants.....

Total complexing agents..... TR

PACKAGING AND CONDITIONING

Conditioning method: This stream is to be co-packaged with 9A63, 9A83, 9A84, 9A33, 9A34, 9A35, 9A41,

WASTE STREAM**9A64****FED Magnox from Post Irradiation Examination**

9A42, 9A43, 9A49, 9A50, 9A51, 9A54, 9A55, 9A56, 9A74. Packages are assigned to 9A33/C, 9A34, 9A74.

Plant Name: -
 Location: Berkeley Site
 Plant startup date: -
 Total capacity (m³/y incoming waste): -
 Target start date for packaging this stream: -
 Throughput for this stream (m³/y incoming waste): -
 Other information: -

Likely container type:	Container	Waste packaged (%vol)	Waste loading (m ³)	Payload (m ³)	Number of packages

Likely container type comment: -
 Range in container waste volume: -
 Other information on containers: -
 Likely conditioning matrix:
 Other information: -
 Conditioned density (t/m³): -
 Conditioned density comment: -
 Other information on conditioning: -
 Opportunities for alternative disposal routing:

Treatment	Stream volume (%)	Comment
-	-	-

RADIOACTIVITY

Source: Activation when the associated fuel elements were irradiated, of nuclides incorporated in the Magnox and other materials, contamination by fission products and actinides during fuel element examination at Berkeley Technology Centre.

Uncertainty: The values quoted are indicative of the activities that might be expected.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Values were derived from measurements, calculations of induced activity and estimates of likely contamination.

Other information: -

WASTE STREAM

9A64

FED Magnox from Post Irradiation Examination

Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3	1.55E-02	CC 2			Gd 153			8	
Be 10	1.94E-07	CC 2			Ho 163			8	
C 14	1.95E-04	CC 2			Ho 166m			8	
Na 22		8			Tm 170			8	
Al 26		8			Tm 171			8	
Cl 36	4.9E-04	CC 2			Lu 174			8	
Ar 39		8			Lu 176			8	
Ar 42		8			Hf 178n			8	
K 40		8			Hf 182			8	
Ca 41	<2.9E-05	C 3			Pt 193			8	
Mn 53		8			Tl 204			8	
Mn 54		8			Pb 205			8	
Fe 55	5.47E-04	CC 2			Pb 210			8	
Co 60	<4.04E-02	C 3			Bi 208			8	
Ni 59	9.5E-03	CC 2			Bi 210m			8	
Ni 63	8.74E-01	CC 2			Po 210			8	
Zn 65		8			Ra 223			8	
Se 79	3.4E-07	CC 2			Ra 225			8	
Kr 81		8			Ra 226			8	
Kr 85		8			Ra 228			8	
Rb 87		8			Ac 227			8	
Sr 90	4.52E-02	CC 2			Th 227			8	
Zr 93	2.9E-06	CC 2			Th 228			8	
Nb 91		8			Th 229			8	
Nb 92		8			Th 230			8	
Nb 93m	1.24E-06	CC 2			Th 232			8	
Nb 94	5.00E-06	CC 2			Th 234	3E-06	CC 2		
Mo 93		8			Pa 231			8	
Tc 97		8			Pa 233	2.07E-07	CC 2		
Tc 99	1.45E-05	CC 2			U 232			8	
Ru 106		8			U 233			8	
Pd 107		8			U 234	2.33E-06	CC 2		
Ag 108m	1.33E-05	CC 2			U 235	6.2E-08	CC 2		
Ag 110m		8			U 236	3.85E-07	CC 2		
Cd 109		8			U 238	3E-06	CC 2		
Cd 113m	<1.56E-04	C 3			Np 237	2.07E-07	CC 2		
Sn 119m		8			Pu 236			8	
Sn 121m	<4.14E-04	C 3			Pu 238	6.76E-04	CC 2		
Sn 123		8			Pu 239	1.00E-03	CC 2		
Sn 126	9.15E-07	CC 2			Pu 240	1.3E-03	CC 2		
Sb 125	3.32E-06	CC 2			Pu 241	1.53E-02	CC 2		
Sb 126	1.28E-07	CC 2			Pu 242	1.57E-06	CC 2		
Te 125m	8.31E-07	CC 2			Am 241	3.24E-03	CC 2		
Te 127m		8			Am 242m	5.80E-06	CC 2		
I 129	2.9E-08	CC 2			Am 243	4.99E-06	CC 2		
Cs 134	1.46E-06	CC 2			Cm 242	4.79E-06	CC 2		
Cs 135	8.15E-07	CC 2			Cm 243	3.22E-06	CC 2		
Cs 137	6.33E-02	CC 2			Cm 244	1.60E-05	CC 2		
Ba 133	<8.63E-05	C 3			Cm 245	2.00E-08	CC 2		
La 137		8			Cm 246	4.99E-09	CC 2		
La 138		8			Cm 248		8		
Ce 144		8			Cf 249		8		
Pm 145		8			Cf 250		8		
Pm 147	8.46E-05	CC 2			Cf 251		8		
Sm 147		8			Cf 252		8		
Sm 151	2.14E-04	CC 2			Other a				
Eu 152	3.11E-06	CC 2			Other b/g				
Eu 154	2.18E-04	CC 2			Total a	6.26E-03	CC 2	0	
Eu 155	5.70E-05	CC 2			Total b/g	1.07E+00	CC 2	0	

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity