

<b>WASTE STREAM</b>	<b>9B15/C</b>	<b>Sludge</b>
---------------------	---------------	---------------

**SITE** Bradwell  
**SITE OWNER** Nuclear Decommissioning Authority  
**WASTE CUSTODIAN** Magnox Limited  
**WASTE TYPE** ILW

<b>WASTE VOLUMES</b>		Conditioned	Packaged
Stocks:	At 1.4.2019.....	12.6 m <sup>3</sup>	43.5 m <sup>3</sup>
Total future arisings:		0 m <sup>3</sup>	0 m <sup>3</sup>
Total waste volume:		12.6 m <sup>3</sup>	43.5 m <sup>3</sup>
Number of waste packages in stock:	At 1.4.2019.....	8 package(s)	
Comment on volumes:	-		
Uncertainty factors on volumes:	Stock (upper):	x 1.2	Arisings (upper) x
	Stock (lower):	x 0.8	Arisings (lower) x

**WASTE SOURCE** The sludge originates from routine filtration of liquid effluents and cooling pond water and from special clean-up operations on cooling ponds. Sludge heel, covered in this waste stream, is that material not readily mobilised during the initial campaigns. ADAP sludge originated from the operation of the Aqueous Discharge Abatement Plant (ADAP). Sand originates from filter units used to treat effluent and gravel originated from the interface of FED tanks.

**PHYSICAL CHARACTERISTICS**

**General description:** Sludge heel was consolidated and conditioned using Advanced Vacuum Drying System (AVDS), where possible the sludge was co-packaged with gravel, sand, ADAP sludge and other miscellaneous contaminated items (MCI).

**Physical components (%vol):** Sludge, filter sand and gravel. Sludge waste consists of debris washed from persons, floors and clothing, corrosion products such as magnesium hydroxide and carbonate detached from fuel elements and materials such as flakes of paint. Also there is some oil and grease. Sludge particles may be up to millimetre size, and there will probably be approximately 210 kg/m<sup>3</sup> of solid material.

**Sealed sources:** -

**Bulk density (t/m<sup>3</sup>):** 1.1

**Comment on density:** The bulk density of the sludge ranges from 1.0 to 1.2 t/m<sup>3</sup> with an average of about 1.1 t/m<sup>3</sup>.

**CHEMICAL COMPOSITION**

**General description and components (%wt):** Sludge heel (53 wt%) consisting of magnesium hydroxide, magnesium carbonate, ion exchange material and a range of other materials. Some oil and grease. Gravel (25 wt%), sand (17 wt%), and ADAP sludge (5 wt%).

**Chemical state:** Alkali

**Chemical form of radionuclides:**  
H-3: Most tritium is expected to be present as water but some may be present in the form of other inorganic compounds or as organic compounds.  
C-14: Carbon 14 may be present as graphite.  
Cl-36: The chemical form of chlorine 36 has not been assessed.  
Se-79: The chemical form of selenium has not been determined.  
Tc-99: The chemical form of technetium has not been determined.  
U: The chemical form of uranium isotopes has not been determined but may be uranium oxides.  
Np: The chemical form of neptunium has not been determined.  
Pu: The chemical form of plutonium isotopes has not been determined but may be plutonium oxides.

**Metals and alloys (%wt):** -

<b>WASTE STREAM</b>	<b>9B15/C</b>	<b>Sludge</b>
---------------------	---------------	---------------

Stainless steel.....	NE	
Other ferrous metals.....	NE	
Iron.....		
Aluminium.....	<0.30	
Beryllium.....	TR	
Cobalt.....		
Copper.....	NE	
Lead.....	TR	
Magnox/Magnesium.....	P	Corroded Magnox within the sludge.
Nickel.....		
Titanium.....		
Uranium.....		
Zinc.....	NE	
Zircaloy/Zirconium.....	NE	
Other metals.....	NE	"Other" metals have not been identified.

Organics (%wt):

The cellulosic material content of the waste has not been assessed. Ion exchange materials (probably organic) are present. Oil and grease are present.

Total cellulose.....	NE
Paper, cotton.....	NE
Wood.....	0
Halogenated plastics .....	0
Total non-halogenated plastics.....	NE
Condensation polymers.....	NE
Others.....	0
Organic ion exchange materials....	NE
Total rubber.....	0
Halogenated rubber .....	0
Non-halogenated rubber.....	0
Hydrocarbons.....	
Oil or grease .....	TR
Fuel.....	
Asphalt/Tarmac (cont.coal tar)...	
Asphalt/Tarmac (no coal tar)....	
Bitumen.....	
Others.....	
Other organics.....	NE

Other materials (%wt):

-		
Inorganic ion exchange materials.	<1.0	
Inorganic sludges and flocs.....	58.0	
Soil.....	0	
Brick/Stone/Rubble.....	25.0	Interfacial gravel from FED vaults.
Cementitious material.....	NE	

<b>WASTE STREAM</b>	<b>9B15/C</b>	<b>Sludge</b>
---------------------	---------------	---------------

Sand.....	17.0
Glass/Ceramics.....	0
Graphite.....	TR
Desiccants/Catalysts.....	
Asbestos.....	0
Non/low friable.....	
Moderately friable.....	
Highly friable.....	
Free aqueous liquids.....	P
Free non-aqueous liquids.....	P
Powder/Ash.....	0

Inorganic anions (%wt):

Chemical analysis of samples shows only the inorganic anions indicated.	
Fluoride.....	0
Chloride.....	TR
Iodide.....	0
Cyanide.....	0
Carbonate.....	~2.0
Nitrate.....	0
Nitrite.....	0
Phosphate.....	0
Sulphate.....	1.8
Sulphide.....	0

Materials of interest for waste acceptance criteria:

<2% of the waste is oil and grease. There is not expected to be any biological material. The possible presence of items that are not estimated is to be determined.	
Combustible metals.....	<0.04
Low flash point liquids.....	0
Explosive materials.....	0
Phosphorus.....	0
Hydrides.....	0
Biological etc. materials.....	TR
Biodegradable materials.....	
Putrescible wastes.....	0
Non-putrescible wastes.....	
Corrosive materials.....	0
Pyrophoric materials.....	0
Generating toxic gases.....	NE
Reacting with water.....	
Active particles.....	
Soluble solids as bulk chemical compounds.....	

<b>WASTE STREAM</b>	<b>9B15/C</b>	<b>Sludge</b>
---------------------	---------------	---------------

Hazardous substances /  
non hazardous pollutants:

None expected

- Acrylamide.....
- Benzene.....
- Chlorinated solvents.....
- Formaldehyde.....
- Organometallics.....
- Phenol.....
- Styrene.....
- Tri-butyl phosphate.....
- Other organophosphates.....
- Vinyl chloride.....
- Arsenic.....
- Barium.....
- Boron.....
- Cadmium.....
- Caesium.....
- Selenium.....
- Chromium.....
- Molybdenum.....
- Thallium.....
- Tin.....
- Vanadium.....
- Mercury compounds.....
- Others.....
- Electronic Electrical Equipment (EEE)
  - EEE Type 1.....
  - EEE Type 2.....
  - EEE Type 3.....
  - EEE Type 4.....
  - EEE Type 5.....

Complexing agents (%wt):

- EDTA.....
- DPTA.....
- NTA.....
- Polycarboxylic acids.....
- Other organic complexants.....
- Total complexing agents..... TR

**PACKAGING AND CONDITIONING**

Container type:

Container	Waste packaged (%vol)	Waste loading (m <sup>3</sup> )	Payload (m <sup>3</sup> )	Number of packages
3m <sup>3</sup> RS box	100.0	1.575	1.575	8

**WASTE STREAM****9B15/C****Sludge**

Container type comment: -  
Range in container waste volume: -  
Other information on containers: -  
Conditioned density (t/m<sup>3</sup>): ~0.6  
Conditioned density comment: -  
Other information on conditioning: -

**RADIOACTIVITY**

Source: Contaminated sludge, gravel, sand and other miscellaneous contaminated items. Contamination by fission products, actinides and activation products.

Uncertainty: Specific activities of all 8 waste packages were determined using gamma spectroscopy and fingerprints. The above values (Tbq/m<sup>3</sup>) are representative of the waste across the packages and each package's specific activity falls within the quoted uncertainty bands.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Specific activities of all 8 waste packages were measured and derived using gamma spectroscopy and the application of fingerprints.

Other information: -

**WASTE STREAM 9B15/C Sludge**

Nuclide	Mean radioactivity, TBq/m <sup>3</sup>				Nuclide	Mean radioactivity, TBq/m <sup>3</sup>			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3	4.10E-03	CC 2			Gd 153		8		
Be 10		8			Ho 163	1.45E-08	CC 2		
C 14	1.81E-04	BB 2			Ho 166m	8.79E-06	CC 2		
Na 22	5.3E-07	BB 2			Tm 170		8		
Al 26		8			Tm 171	5.15E-09	BB 2		
Cl 36		8			Lu 174		8		
Ar 39	1.05E-05	BB 2			Lu 176		8		
Ar 42		8			Hf 178n	1.36E-05	BB 2		
K 40	2.63E-09	BB 2			Hf 182		8		
Ca 41	8.24E-05	CC 2			Pt 193	1.19E-04	BB 2		
Mn 53		8			Tl 204	1.12E-06	BB 2		
Mn 54		8			Pb 205		8		
Fe 55	1.16E-03	BB 2			Pb 210		8		
Co 60	1.17E-03	BB 1			Bi 208		8		
Ni 59	5.94E-05	CC 2			Bi 210m		8		
Ni 63	4.67E-04	BB 2			Po 210		8		
Zn 65		8			Ra 223		8		
Se 79	2.97E-08	CC 2			Ra 225		8		
Kr 81	1.8E-09	BB 2			Ra 226		8		
Kr 85	5.47E-04	CC 2			Ra 228		8		
Rb 87		8			Ac 227		8		
Sr 90	1.33E-02	BB 2			Th 227		8		
Zr 93	4.35E-06	BB 2			Th 228	8.77E-09	BB 2		
Nb 91		8			Th 229		8		
Nb 92		8			Th 230	1.36E-09	BB 2		
Nb 93m	6.2E-06	BB 2			Th 232		8		
Nb 94	3.98E-07	BB 2			Th 234	1.16E-06	BB 2		
Mo 93	1.75E-08	BB 2			Pa 231		8		
Tc 97		8			Pa 233	2.12E-07	BB 2		
Tc 99	6.58E-06	BB 2			U 232	8.52E-09	BB 2		
Ru 106	4.44E-09	BB 2			U 233	1.87E-08	BB 2		
Pd 107	7.25E-08	CC 2			U 234	9.8E-07	BB 2		
Ag 108m	2.35E-05	CC 2			U 235	2.88E-08	BB 2		
Ag 110m		8			U 236	1.07E-07	BB 2		
Cd 109	5.31E-09	CC 2			U 238	1.16E-06	BB 2		
Cd 113m	2.99E-06	CC 2			Np 237	2.13E-07	BB 2		
Sn 119m		8			Pu 236		8		
Sn 121m	4.01E-06	BB 2			Pu 238	5.08E-04	BB 2		
Sn 123		8			Pu 239	9.44E-04	BB 2		
Sn 126	2.7E-07	BB 2			Pu 240	9.36E-04	BB 2		
Sb 125	2.62E-06	CC 2			Pu 241	1.67E-02	BB 2		
Sb 126	3.78E-08	CC 2			Pu 242	8.06E-07	BB 2		
Te 125m	6.56E-07	CC 2			Am 241	4.99E-03	BB 2		
Te 127m		8			Am 242m	4.89E-06	BB 2		
I 129	1.28E-06	BB 2			Am 243	1.51E-06	BB 2		
Cs 134	3.48E-06	BB 2			Cm 242	4.05E-06	BB 2		
Cs 135	5.42E-07	BB 2			Cm 243	2.53E-06	BB 2		
Cs 137	1.46E-02	BB 1			Cm 244	3.29E-05	BB 2		
Ba 133	2.93E-05	BB 2			Cm 245		8		
La 137	1.15E-09	CC 2			Cm 246		8		
La 138		8			Cm 248		8		
Ce 144		8			Cf 249		8		
Pm 145		8			Cf 250		8		
Pm 147	7.06E-05	BB 2			Cf 251		8		
Sm 147		8			Cf 252		8		
Sm 151	2.77E-04	BB 2			Other a				
Eu 152	1.91E-06	BB 2			Other b/g				
Eu 154	9.59E-05	CC 2			<b>Total a</b>	<b>7.42E-03</b>	<b>BB 2</b>	<b>0</b>	
Eu 155	2.41E-05	CC 2			<b>Total b/g</b>	<b>5.3E-02</b>	<b>BB 2</b>	<b>0</b>	

**Bands (Upper and Lower)**

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity