

WASTE STREAM	9C315	Mild Steel (Non-Reactor) LLW
---------------------	--------------	-------------------------------------

SITE Dungeness A
SITE OWNER Nuclear Decommissioning Authority
WASTE CUSTODIAN Magnox Limited
WASTE TYPE LLW

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2019.....	0 m ³
Future arisings -	1.4.2092 - 31.3.2095.....	3607.0 m ³
Total future arisings:		3607.0 m ³
Total waste volume:		3607.0 m ³

Comment on volumes: For inventory purposes the arisings are assumed to arise at a uniform rate over three years. Final Dismantling & Site Clearance is assumed to commence in 2088 with reactor dismantling commencing in 2092 and lasting for 3 years. The volumes and radioactivity have been calculated for 85 years after reactor shutdown, i.e. 2091.

Uncertainty factors on volumes:
 Stock (upper): x Arisings (upper) x 1.2
 Stock (lower): x Arisings (lower) x 0.8

WASTE SOURCE Mild steel items from the boilers and the reactor ancillary plant.

PHYSICAL CHARACTERISTICS

General description: A variety of mild steel items. Waste can be packaged in standard LLW packages.
 Physical components (%wt): Mild steel items (100%).
 Sealed sources: -
 Bulk density (t/m³): ~1.4
 Comment on density: The density is of the waste as cut for packaging.

CHEMICAL COMPOSITION

General description and components (%wt): Mild steel (100%).
 Chemical state: Neutral
 Chemical form of radionuclides: H-3: The tritium is incorporated in the steel.
 C-14: The carbon 14 is incorporated in the steel. There also may be some contamination as graphite.
 Cl-36: The chlorine 36 will be incorporated in the steel.
 Se-79: The selenium content is insignificant.
 Tc-99: The technetium content is insignificant.
 Ra: The radium content is insignificant.
 Th: The thorium content is insignificant.
 U: The uranium content is insignificant.
 Np: The neptunium content is insignificant.
 Pu: The plutonium content is insignificant.

Metals and alloys (%wt): All of the waste will be bulk metal items which have been cut for packaging. Metal thicknesses will probably range from a few mm to about 100 mm.

Stainless steel.....	0	
Other ferrous metals.....	100.0	All of the waste included in this waste stream is mild steel.
Iron.....		
Aluminium.....	0	
Beryllium.....	0	
Cobalt.....		
Copper.....	0	
Lead.....	0	
Magnox/Magnesium.....	0	

WASTE STREAM**9C315 Mild Steel (Non-Reactor) LLW**

	Nickel.....	
	Titanium.....	
	Uranium.....	
	Zinc.....	0
	Zircaloy/Zirconium.....	0
	Other metals.....	0
		There are no "other" metals.
Organics (%wt):	None expected. There are no halogenated plastics and rubbers present.	
	Total cellulosics.....	0
	Paper, cotton.....	0
	Wood.....	0
	Halogenated plastics	0
	Total non-halogenated plastics.....	0
	Condensation polymers.....	0
	Others.....	0
	Organic ion exchange materials....	0
	Total rubber.....	0
	Halogenated rubber	0
	Non-halogenated rubber.....	0
	Hydrocarbons.....	
	Oil or grease	
	Fuel.....	
	Asphalt/Tarmac (cont.coal tar)...	
	Asphalt/Tarmac (no coal tar)....	
	Bitumen.....	
	Others.....	
	Other organics.....	0
Other materials (%wt):	Traces of graphite expected.	
	Inorganic ion exchange materials.	0
	Inorganic sludges and flocs.....	0
	Soil.....	0
	Brick/Stone/Rubble.....	0
	Cementitious material.....	0
	Sand.....	
	Glass/Ceramics.....	0
	Graphite.....	TR
	Desiccants/Catalysts.....	
	Asbestos.....	0
	Non/low friable.....	
	Moderately friable.....	
	Highly friable.....	
	Free aqueous liquids.....	0
	Free non-aqueous liquids.....	0
	Powder/Ash.....	0

WASTE STREAM**9C315****Mild Steel (Non-Reactor) LLW**

Inorganic anions (%wt):

There may be a trace of chloride present.

Fluoride..... 0

Chloride..... TR

Iodide..... 0

Cyanide..... 0

Carbonate..... 0

Nitrate..... 0

Nitrite..... 0

Phosphate..... 0

Sulphate..... 0

Sulphide..... 0

Materials of interest for
waste acceptance criteria:

No materials likely to pose a fire or other non-radiological hazard have been identified.

Combustible metals..... 0

Low flash point liquids..... 0

Explosive materials..... 0

Phosphorus..... 0

Hydrides..... 0

Biological etc. materials..... 0

Biodegradable materials.....

Putrescible wastes..... 0

Non-putrescible wastes.....

Corrosive materials..... 0

Pyrophoric materials..... 0

Generating toxic gases..... 0

Reacting with water..... 0

Active particles.....

Soluble solids as bulk chemical
compounds.....Hazardous substances /
non hazardous pollutants:

None expected.

Acrylamide.....

Benzene.....

Chlorinated solvents.....

Formaldehyde.....

Organometallics.....

Phenol.....

Styrene.....

Tri-butyl phosphate.....

Other organophosphates.....

Vinyl chloride.....

Arsenic.....

Barium.....

WASTE STREAM**9C315 Mild Steel (Non-Reactor) LLW**

Boron.....
 Cadmium.....
 Caesium.....
 Selenium.....
 Chromium.....
 Molybdenum.....
 Thallium.....
 Tin.....
 Vanadium.....
 Mercury compounds.....
 Others.....
 Electronic Electrical Equipment (EEE)
 EEE Type 1.....
 EEE Type 2.....
 EEE Type 3.....
 EEE Type 4.....
 EEE Type 5.....

Complexing agents (%wt):

EDTA.....
 DPTA.....
 NTA.....
 Polycarboxylic acids.....
 Other organic complexants.....
 Total complexing agents..... TR

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction Supercompaction (HFC) Incineration Solidification Decontamination Metal treatment Size reduction Decay storage Recycling / reuse Other / various None		100.0

Comment on planned treatments:

-

WASTE STREAM**9C315****Mild Steel (Non-Reactor) LLW****Disposal Routes:**

Disposal Route	Stream volume %
Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known	100.0

Upcoming (2019/20-2021/22) Waste Routing (if expected to change from above):

Disposal Route	Stream volume %		
	2019/20	2020/21	2021/22
Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known			

Waste Packaging for Disposal: (Not applicable to this waste stream)

Container	Stream volume %	Waste loading m ³	Number of packages
1/3 Height IP-1 ISO 2/3 Height IP-2 ISO 1/2 Height WAMAC IP-2 ISO 1/2 Height IP-2 Disposal/Re-usable ISO 2m box (no shielding) 4m box (no shielding) Other			

Other information: Data have been presented as though the waste will be in dedicated containers. However it is likely that this waste will be placed in containers with other waste.

Waste Planned for Disposal at the LLW Repository: (Not applicable to this waste stream)

Container voidage: Inaccessible voidage is not expected.

Waste Characterisation Form (WCH): -

Waste consigned for disposal to LLWR in year of generation: The timing of consignment of the waste for disposal cannot be determined at present.

Potential for the waste to contain discrete items: -

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

WASTE STREAM**9C315****Mild Steel (Non-Reactor) LLW****RADIOACTIVITY**

Source:	Contamination, and activation of the mild steel and its impurities.
Uncertainty:	The values quoted were derived by calculation from available data and are indicative of the activities that are to be expected.
Definition of total alpha and total beta/gamma:	Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.
Measurement of radioactivities:	The specific activities have been calculated from gamma spectrometry of the relevant power station plant.
Other information:	The activities quoted are those at 85 years after reactor shutdown, i.e. in 2091. There may be some contamination by Cs137.

WASTE STREAM

9C315

Mild Steel (Non-Reactor) LLW

Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2019	Bands and Code	Future arisings	Bands and Code
H 3			2.2E-07	C C 2	Gd 153				8
Be 10				8	Ho 163				8
C 14			1.8E-06	C C 2	Ho 166m		<1.8E-08	C 3	
Na 22				8	Tm 170				8
Al 26				8	Tm 171				8
Cl 36			1.3E-06	C C 2	Lu 174				8
Ar 39				8	Lu 176				8
Ar 42				8	Hf 178n				8
K 40				8	Hf 182				8
Ca 41			1.8E-08	C C 2	Pt 193				8
Mn 53				8	Tl 204				8
Mn 54				8	Pb 205				8
Fe 55				8	Pb 210				8
Co 60				8	Bi 208				8
Ni 59			6.7E-08	C C 2	Bi 210m				8
Ni 63			4.4E-06	C C 2	Po 210				8
Zn 65				8	Ra 223				8
Se 79				8	Ra 225				8
Kr 81				8	Ra 226				8
Kr 85				8	Ra 228				8
Rb 87				8	Ac 227				8
Sr 90			2E-08	C C 2	Th 227				8
Zr 93				8	Th 228				8
Nb 91				8	Th 229				8
Nb 92				8	Th 230				8
Nb 93m				8	Th 232				8
Nb 94				8	Th 234				8
Mo 93				8	Pa 231				8
Tc 97				8	Pa 233				8
Tc 99				8	U 232				8
Ru 106				8	U 233				8
Pd 107				8	U 234				8
Ag 108m			4.4E-08	C C 2	U 235				8
Ag 110m				8	U 236				8
Cd 109				8	U 238				8
Cd 113m				8	Np 237				8
Sn 119m				8	Pu 236				8
Sn 121m				8	Pu 238				8
Sn 123				8	Pu 239		1.1E-09	C C 2	
Sn 126				8	Pu 240				8
Sb 125				8	Pu 241		1.1E-09	C C 2	
Sb 126				8	Pu 242				8
Te 125m				8	Am 241		2.2E-09	C C 2	
Te 127m				8	Am 242m				8
I 129			<1.8E-08	C 3	Am 243				8
Cs 134				8	Cm 242				8
Cs 135				8	Cm 243				8
Cs 137			2.2E-08	C C 2	Cm 244				8
Ba 133				8	Cm 245				8
La 137				8	Cm 246				8
La 138				8	Cm 248				8
Ce 144				8	Cf 249				8
Pm 145				8	Cf 250				8
Pm 147				8	Cf 251				8
Sm 147				8	Cf 252				8
Sm 151				8	Other a				
Eu 152				8	Other b/g				
Eu 154				8	Total a	0	3.3E-09	C C 2	
Eu 155				8	Total b/g	0	7.93E-06	C C 2	

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity