SITE Amersham

SITE OWNER GE Healthcare Limited

**WASTE CUSTODIAN** GE Healthcare Limited

**ILW WASTE TYPE** 

Is the waste subject to Scottish Policy:

Nο

**WASTE VOLUMES** 

Reported

At 1.4.2022..... Stocks: ~2.0 m3

Total future arisings:  $0 \, \text{m}^3$ 

Total waste volume:  $2.0 \, \text{m}^3$ 

Comment on volumes: Manufacturing now ceased at The Grove Centre no future waste predicted. Stock volume

well understood, no future volume due to cessation of manufacturing.

Uncertainty factors on

Stock (upper):

Arisings (upper)

Arisings (lower)

volumes:

Stock (lower): x 0.5

**WASTE SOURCE** 

General laboratory process waste that was generated as a result of manufacturing

radioactive pharmaceutical products.

x 1.5

#### PHYSICAL CHARACTERISTICS

The waste generated is typically small laboratory items that are packed into 5 litre metal General description:

cans. The waste consists of solid wastes within steel cans as primary containment, all contained in sealed PVC bags. Solids include glassware, rubber gloves, paper tissue and small items of redundant laboratory equipment such as hotplates, retort stands, etc. Waste

undergoes decay storage.

Glass 40%, Cellulosics 20%, Plastics/Rubber 35%, Metal 5%, Physical components (%wt):

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): ~0.5

Comment on density:

#### CHEMICAL COMPOSITION

General description and components (%wt):

Glass 40%, Cellulosics 20%, Plastics/Rubber 35%, Metal 5%.

Chemical state: Neutral Chemical form of

radionuclides:

H-3: Organic

Metals and alloys (%wt): Approximately 50% of metal will be present as sheet with a thickness of about 1mm. All

other metal will be bulk items typical size 100mm long.

Type(s) / Grade(s) with proportions % of total C14 (%wt) activity

TR Stainless steel.....

Other ferrous metals..... ~5.0 Mild steel cans

Iron..... Aluminium...... TR Beryllium..... 0 Cobalt...... 0 Copper...... 0 Lead...... 0 Magnox/Magnesium..... 0

Nickel...... 0

Titanium	0		
Uranium	0		
Zinc	0		
Zircaloy/Zirconium	0		
Other metals	0	Not present	
Organics (%wt): PVC and neoprene	present.		
	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulosics	~~20.0		activity
Paper, cotton	~~20.0		
Wood	TR		
Halogenated plastics	~~20.0	PVC sheeting / gaitors	
Total non-halogenated plastics	~~5.0	Polyethylene	
Condensation polymers	TR		
Others	~~5.0		
Organic ion exchange materials	0		
Total rubber	~~10.0		
Halogenated rubber	~~10.0	Hypalon/neoprene gloves/gaitors	
Non-halogenated rubber	TR		
Hydrocarbons	0		
Oil or grease			
Fuel			
Asphalt/Tarmac (cont.coal tar)			
Asphalt/Tarmac (no coal tar)			
Bitumen			
Others			
Other organics	TR		
Other materials (%wt): Glass lab equipmen	ıt.		
	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials	0		•
Inorganic sludges and flocs	0		
Soil	0		
Brick/Stone/Rubble	0		
Cementitious material	0		
Sand	0		
Glass/Ceramics	~~40.0		
Graphite	0		
Desiccants/Catalysts	0		
Asbestos	0		
Non/low friable			
Moderately friable			
Highly friable			

Free aqueous liquids	0	
Free non-aqueous liquids	0	
Powder/Ash	TR	
Inorganic anions (%wt): Inorganic anions p	resent only	as surface contamination. No details available at present.
	(%wt)	Type(s) and comment
Fluoride	TR	
Chloride	TR	
lodide	TR	
Cyanide Carbonate	0 TR	
Nitrate	TR	
Nitrite	0 TD	
Phosphate	TR	
Sulphate	TR	
Sulphide	TR	
Materials of interest for waste acceptance criteria:	s no hazaro	lous materials.
	(%wt)	Type(s) and comment
Combustible metals	0	
Low flash point liquids	0	
Explosive materials	0	
Phosphorus	0	
Hydrides	0	
Biological etc. materials	0	
Biodegradable materials	20.0	
Putrescible wastes	0	
Non-putrescible wastes	~20.0	paper / cotton.
Corrosive materials	0	
Pyrophoric materials	0	
Generating toxic gases	0	
Reacting with water	0	
Higher activity particles	0	
Soluble solids as bulk chemical compounds	0	
Hazardous substances / Boron (non-Boral) non hazardous pollutants: boron concentratio		using standard figures of 10% of glass is borosilicate, and icate glass is 8%
	(%wt)	Type(s) and comment
Acrylamide	0	,
Benzene	0	
Chlorinated solvents	0	
Formaldehyde	0	
2	•	

Organometallics.....

Phenol	0	
Styrene	0	
Tri-butyl phosphate	0	
Other organophosphates	0	
Vinyl chloride	~20.0	PVC
Arsenic	0	
Barium	0	
Boron	~~0.32	
Boron (in Boral)		
Boron (non-Boral)	~~0.32	Borosilicate glass
Cadmium	0	
Caesium	0	
Selenium	0	
Chromium	Р	Trace
Molybdenum	Р	Trace
Thallium	0	
Tin	0	
Vanadium	0	
Mercury compounds	0	
Others	0	
Electronic Electrical Equipment (EEE)		
EEE Type 1	0	
EEE Type 2	0	
EEE Type 3	0	
EEE Type 4	0	
EEE Type 5	0	
agents (%wt): No		
	(%wt)	Type(s) and comment
EDTA		
DPTA		
NTA		
Polycarboxylic acids		
Other organic complexants		
Total complexing agents	0	

Potential for the waste to contain discrete items:

Complexing

Yes. Some lab equipment / hand tools might be present

### TREATMENT, PACKAGING AND DISPOSAL

**Waste that is currently ILW:** This waste is decay stored until it meets the LLW limits (typically 5 years). Typically within a 5 year period.

### **WASTE STREAM**

# 1A08 Decay Stored Waste

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction		
Supercompaction (HFC)		
Incineration		
Solidification		
Decontamination		
Metal treatment		
Size reduction		
Decay storage		100.0
Recyling / reuse		
Other / various		
None		

Comment on planned treatments:

Waste decay stored then enters a LLW/LALLW stream (1A01/1A02)

#### **Disposal Routes:**

Disposal Route	Stream olume %	Disposal density t/m3
Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known	90.0	~0.50 ~0.50

Classification codes for waste expected to be consigned to a landfill facility:

20 01 01; 20 01 02; 20 01 38; 20 01 39; 20 01 40

#### Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

Disposal Route	Stream volume %				
Disposal Noute	2022/23	2023/24	2024/25		
Expected to be consigned to the LLW Repository					
Expected to be consigned to a Landfill Facility					
Expected to be consigned to an On-Site Disposal Facility					
Expected to be consigned to an Incineration Facility					
Expected to be consigned to a Metal Treatment Facility					
Expected to be consigned as Out of Scope					
Expected to be recycled / reused					
Disposal route not known					

### Opportunities for alternative disposal routing:

Baseline Opportunity Management Route Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment

Waste Packaging for Disposal: (Not applicable to this waste stream)

Container	Stream volume %	Waste loading m³	Number of packages
1/3 Height IP-1 ISO 2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO 1/2 Height IP-2 Disposal/Re-usable ISO			
2m box (no shielding) 4m box (no shielding)			
Other (200L drums)			

Other information: Disposed of as LALLW via LLWR Framework

Waste Planned for Disposal at the LLW Repository: (Not applicable to this waste stream)

Container voidage: -

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Waste consigned for disposal to LLWR in year of generation:

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%):

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

**RADIOACTIVITY** 

Source: The waste has been generated as a result of manufacturing radio-pharmaceutical and bio-

science products.

Uncertainty: There are no alpha nuclides present in this waste stream.

Definition of total alpha and total beta/gamma:

Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities:

The radioactive content of the waste is derived from direct measurement.

Other information: The nuclide breakdown of this stream is short half-life nuclides that are not individually

quoted on the activity sheet, the main contributor being Se-75.

	Mean radioactivity, TBq/m³		Mean radioactivity, TBq			ctivity, TBq/m³	ı/m³		
Nuclide	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code	Nuclide	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3					Gd 153				
Be 10					Ho 163				
C 14					Ho 166m				
Na 22	~5.15E-08	AA			Tm 170				
Al 26					Tm 171				
CI 36					Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41 Mn 53					Pt 193				
Mn 54	E 26E 12	AA			TI 204 Pb 205				
Fe 55	~5.36E-12	AA			Pb 203 Pb 210				
Co 60	~5.96E-06	AA			Bi 208				
Ni 59	~3.30L-00	AA			Bi 210m				
Ni 63					Po 210				
Zn 65	~8.54E-06	AA			Ra 223				
Se 79	0.0.2				Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90					Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94					Th 234				
Mo 93					Pa 231				
Tc 97					Pa 233				
Tc 99	0.405.40				U 232				
Ru 106	~2.19E-10	AA			U 233				
Pd 107 Ag 108m					U 234 U 235				
Ag 100m	~1.85E-14	AA			U 236				
Cd 109	~9.42E-10	AA			U 238				
Cd 113m	0.122 10	,,,,			Np 237				
Sn 119m					Pu 236				
Sn 121m					Pu 238				
Sn 123					Pu 239				
Sn 126					Pu 240				
Sb 125					Pu 241				
Sb 126					Pu 242				
Te 125m					Am 241				
Te 127m					Am 242m				
I 129					Am 243				
Cs 134	~1.09E-07	AA			Cm 242				
Cs 135					Cm 243				
Cs 137					Cm 244				
Ba 133					Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145 Pm 147					Cf 250 Cf 251				
Sm 147					Cf 251				
Sm 151					Other a				
Eu 152					Other b/g	~3.92E-05	AA		
Eu 154					Total a	0.022 00		0	
Eu 155					Total b/g	~5.39E-05	AA	0	
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#### Bands (Upper and Lower)

A a factor of 1.5 B a factor of 3 C a factor of 10 D a factor of 100 E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

- 1 Measured activity
  2 Derived activity (best estimate)
  3 Derived activity (upper limit)
  4 Not present
  5 Present but not significant
  6 Likely to be present but not assessed
  7 Present in significant quantities but not determined
  8 Not expected to be present in significant quantity