

WASTE STREAM	2C29	Vacuum Furnaces
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SITE Chapelcross
SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Magnox Limited

WASTE TYPE ILW

Is the waste subject to Scottish Policy: Yes

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2022.....	0.6 m ³
Total future arisings:		0 m ³
Total waste volume:		0.6 m ³

Comment on volumes: No future arisings are expected.

Uncertainty factors on volumes:	Stock (upper):	x 1.2	Arisings (upper)	x
	Stock (lower):	x 0.8	Arisings (lower)	x

WASTE SOURCE Vacuum Furnaces used as part of tritium processing operation. Waste Stream will arise as part of the clean-out of the Chapelcross Processing plant.

PHYSICAL CHARACTERISTICS

General description: Robust stainless steel construction with external copper water cooling rings, redundant heater elements and associated furnace furniture.

Physical components (%vol): Stainless steel, Copper, Aluminium, Elastomer seals

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): 1

Comment on density: Density of 1.0t/m³ is an initial estimate and subject to confirmation

CHEMICAL COMPOSITION

General description and components (%wt): Stainless steel, copper, aluminium, elastomer seals

Chemical state: Neutral

Chemical form of radionuclides:
H-3: Present in significant quantities
C-14: Not determined.
Se-79: Not determined.
Tc-99: Not determined.
Ra: Not determined.
Th: Not determined.
U: Not determined.
Np: Not determined.
Pu: Not determined.

Metals and alloys (%wt): -

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....	80.0		
Other ferrous metals.....	0		
Iron.....			
Aluminium.....	5.0		
Beryllium.....			
Cobalt.....			
Copper.....	10.0		
Lead.....	0		
Magnox/Magnesium.....	0		

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Nickel.....			
Titanium.....			
Uranium.....			
Zinc.....	0		
Zircaloy/Zirconium.....	0		
Other metals.....	0	Not Established	
Organics (%wt):	-		
	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	0		
Paper, cotton.....	0		
Wood.....	0		
Halogenated plastics	0		
Total non-halogenated plastics.....	0		
Condensation polymers.....	0		
Others.....	0		
Organic ion exchange materials....	0		
Total rubber.....	1.0		
Halogenated rubber	0		
Non-halogenated rubber.....	~1.0	elastomer seals	
Hydrocarbons.....			
Oil or grease			
Fuel.....			
Asphalt/Tarmac (cont.coal tar)...			
Asphalt/Tarmac (no coal tar)....			
Bitumen.....			
Others.....			
Other organics.....	0		
Other materials (%wt):	-		
	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..	0		
Inorganic sludges and flocs.....	0		
Soil.....	0		
Brick/Stone/Rubble.....	0		
Cementitious material.....	0		
Sand.....			
Glass/Ceramics.....	0		
Graphite.....	0		
Desiccants/Catalysts.....			
Asbestos.....	0		
Non/low friable.....			
Moderately friable.....			

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Highly friable.....

Free aqueous liquids..... 0

Free non-aqueous liquids..... 0

Powder/Ash..... 0

Inorganic anions (%wt): -

	(%wt)	Type(s) and comment
Fluoride.....	NE	
Chloride.....	NE	
Iodide.....	NE	
Cyanide.....	NE	
Carbonate.....	NE	
Nitrate.....	0	
Nitrite.....	0	
Phosphate.....	0	
Sulphate.....	0	
Sulphide.....	0	

Materials of interest for waste acceptance criteria: -

	(%wt)	Type(s) and comment
Combustible metals.....	NE	
Low flash point liquids.....	0	
Explosive materials.....	0	
Phosphorus.....	0	
Hydrides.....	0	
Biological etc. materials.....	0	
Biodegradable materials.....	0	
Putrescible wastes.....	0	
Non-putrescible wastes.....		
Corrosive materials.....	0	
Pyrophoric materials.....	0	
Generating toxic gases.....	0	
Reacting with water.....	0	
Higher activity particles.....		
Soluble solids as bulk chemical compounds.....		

Hazardous substances / non hazardous pollutants: -

	(%wt)	Type(s) and comment
Acrylamide.....		
Benzene.....		
Chlorinated solvents.....		
Formaldehyde.....		

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Organometallics.....
 Phenol.....
 Styrene.....
 Tri-butyl phosphate.....
 Other organophosphates.....
 Vinyl chloride.....
 Arsenic.....
 Barium.....
 Boron..... 0
 Boron (in Boral).....
 Boron (non-Boral).....
 Cadmium.....
 Caesium.....
 Selenium.....
 Chromium.....
 Molybdenum.....
 Thallium.....
 Tin.....
 Vanadium.....
 Mercury compounds.....
 Others.....
 Electronic Electrical Equipment (EEE)
 EEE Type 1.....
 EEE Type 2.....
 EEE Type 3.....
 EEE Type 4.....
 EEE Type 5.....

Complexing agents (%wt): No

(%wt) Type(s) and comment

EDTA.....
 DPTA.....
 NTA.....
 Polycarboxylic acids.....
 Other organic complexants.....
 Total complexing agents..... 0

Potential for the waste to contain discrete items: No. In & of itself not a DI; waste stream may include DIs (notably any stainless steel components)

PACKAGING AND CONDITIONING

Conditioning method: -
 Plant Name: -
 Location: -
 Plant startup date: -

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Total capacity (m³/y incoming waste): -

Target start date for packaging this stream: -

Throughput for this stream (m³/y incoming waste): -

Other information: -

Likely container type:	Container	Waste packaged (%vol)	Waste loading (m ³)	Payload (m ³)	Number of packages
	500 l drum	100.0	0.3	0.47	2

Likely container type comment: -

Range in container waste volume: -

Other information on containers: -

Likely conditioning matrix: Not specified

Other information: -

Conditioned density (t/m³): 1.0

Conditioned density comment: -

Other information on conditioning: Streams 2C07, 2C29, 2C30, 2C34 & 2C36 are assumed to be co-packaged.

Opportunities for alternative disposal routing: -

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
-	-	-	-	-	-

RADIOACTIVITY

Source: Tritium contamination from processing operations

Uncertainty: The waste stream is in-situ and has not as yet been characterised. Activities are indicative only.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: The waste stream is in-situ and has not as yet been characterised. Activities are indicative only.

Other information: -

WASTE STREAM 2C29 Vacuum Furnaces

Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3	3.56E-02	CC 2			Gd 153		8		
Be 10		8			Ho 163		8		
C 14		8			Ho 166m		8		
Na 22		8			Tm 170		8		
Al 26		8			Tm 171		8		
Cl 36		8			Lu 174		8		
Ar 39		8			Lu 176		8		
Ar 42		8			Hf 178n		8		
K 40		8			Hf 182		8		
Ca 41		8			Pt 193		8		
Mn 53		8			Tl 204		8		
Mn 54		7			Pb 205		8		
Fe 55		8			Pb 210		8		
Co 60		7			Bi 208		8		
Ni 59		8			Bi 210m		8		
Ni 63		8			Po 210		8		
Zn 65		7			Ra 223		8		
Se 79		8			Ra 225		8		
Kr 81		8			Ra 226		8		
Kr 85		8			Ra 228		8		
Rb 87		8			Ac 227		8		
Sr 90		8			Th 227		8		
Zr 93		8			Th 228		8		
Nb 91		8			Th 229		8		
Nb 92		8			Th 230		8		
Nb 93m		8			Th 232		8		
Nb 94		8			Th 234		8		
Mo 93		8			Pa 231		8		
Tc 97		8			Pa 233		8		
Tc 99		8			U 232		8		
Ru 106		8			U 233		8		
Pd 107		8			U 234		8		
Ag 108m		8			U 235		8		
Ag 110m		8			U 236		8		
Cd 109		8			U 238		8		
Cd 113m		8			Np 237		8		
Sn 119m		8			Pu 236		8		
Sn 121m		8			Pu 238		8		
Sn 123		8			Pu 239		8		
Sn 126		8			Pu 240		8		
Sb 125		7			Pu 241		8		
Sb 126		8			Pu 242		8		
Te 125m		8			Am 241		8		
Te 127m		8			Am 242m		8		
I 129		8			Am 243		8		
Cs 134		7			Cm 242		8		
Cs 135		8			Cm 243		8		
Cs 137		7			Cm 244		8		
Ba 133		7			Cm 245		8		
La 137		8			Cm 246		8		
La 138		8			Cm 248		8		
Ce 144		8			Cf 249		8		
Pm 145		8			Cf 250		8		
Pm 147		8			Cf 251		8		
Sm 147		8			Cf 252		8		
Sm 151		8			Other a				
Eu 152		7			Other b/g				
Eu 154		7			Total a	0			0
Eu 155		8			Total b/g	3.56E-02	CC 2		0

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity