Reactor) LLW

SITE OWNER Nuclear Decommissioning Authority

Chapelcross

WASTE CUSTODIAN Magnox Limited

WASTE TYPE LLW

Is the waste subject to

Scottish Policy:

SITE

Nο

WASTE VOLUMES

Comment on volumes: For inventory purposes the arisings are assumed to arise at a uniform rate over 6 years.

Final Dismantling & Site Clearance is assumed to commence in 2085 with reactor dismantling commencing in 2089 and lasting for 6 years. The volumes and radioactivity

have been calculated for 85 years after reactor shutdown, i.e. 2089

Uncertainty factors on

Stock (lower): x

Arisings (upper) x 1.2

Arisings (lower) x 0.8

volumes:

Stock (lower): x Arisings (lower)

WASTE SOURCE A variety of materials from active plant dismantling.

PHYSICAL CHARACTERISTICS

General description: A variety of materials including metals.

Physical components (%vol): Include temporary active drains, vacuum clean and washdown items, reactor pressure

vessel insulation. Magnox and zirconium from reactor components.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³):

Comment on density: The density is of the waste as prepared for packaging.

CHEMICAL COMPOSITION

General description and components (%wt):

A variety of materials including metals. RPV insulation (12%), metals (88%)

Chemical state: Neutral

Chemical form of H-3: The chemical form of tritium has not been assessed.

radionuclides: C-14: The chemical form of carbon 14 has not been assessed but may be graphite.

Se-79: The selenium content is insignificant. Tc-99: The technetium content is insignificant. Ra: The radium content is insignificant. Th: The thorium content is insignificant. U: The uranium content is insignificant. Np: The neptunium content is insignificant. Pu: The plutonium content is insignificant.

Metals and alloys (%wt): Items will have been cut for packaging but an assessment of the item dimensions has not

been made.

(%wt) Type(s) / Grade(s) with proportions % of total C14 activity

 Stainless steel
 0

 Other ferrous metals
 0

 Iron
 NE

 Beryllium
 NE

Cobalt.....

2022 Inventory

| | Copper | . NE | | |
|---------------|---------------------------------------|------------|---|-------------------------|
| | Lead | NE | | |
| | Magnox/Magnesium | <0.10 | | |
| | Nickel | | | |
| | Titanium | | | |
| | Uranium | | | |
| | Zinc | . NE | | |
| | Zircaloy/Zirconium | . <0.10 | | |
| | Other metals | . ~88.0 | Other metals have not been assessed. | |
| Organics (%) | wt): None expected. Ha been assessed. | logenated | rubbers are not expected. Halogenated | plastics have not |
| | | (%wt) | Type(s) and comment | % of total C14 |
| | Total cellulosics | 0 | | activity |
| | Paper, cotton | 0 | | |
| | Wood | 0 | | |
| | Halogenated plastics | NE | | |
| | Total non-halogenated plastics | NE | | |
| | Condensation polymers | NE | | |
| | Others | NE | | |
| | Organic ion exchange materials | 0 | | |
| | Total rubber | 0 | | |
| | Halogenated rubber | 0 | | |
| | Non-halogenated rubber | 0 | | |
| | Hydrocarbons | | | |
| | Oil or grease | | | |
| | Fuel | | | |
| | Asphalt/Tarmac (cont.coal tar) | | | |
| | Asphalt/Tarmac (no coal tar) | | | |
| | Bitumen | | | |
| | Others | | | |
| | Other organics | 0 | | |
| Other materia | als (%wt): Some graphite dus | t may be a | ssociated with reactor materials. | |
| | | (%wt) | Type(s) and comment | % of total C14 activity |
| | Inorganic ion exchange materials | 0 | | donvity |
| | Inorganic sludges and flocs | 0 | | |
| | Soil | 0 | | |
| | Brick/Stone/Rubble | 0 | | |
| | Cementitious material | 0 | | |
| | Sand | | | |
| | Glass/Ceramics | 12.0 | MMMF (Man Made Mineral Fibre) reactor insulation material | |
| | Graphite | TR | | |

| Desiccants/Catalysts | | |
|--|------------|---------------------------------|
| Asbestos | NE | |
| Non/low friable | | |
| Moderately friable | | |
| Highly friable | | |
| Free aqueous liquids | 0 | |
| Free non-aqueous liquids | 0 | |
| Powder/Ash | 0 | |
| Inorganic anions (%wt): Not fully assessed. | | |
| | (%wt) | Type(s) and comment |
| Fluoride | NE | |
| Chloride | NE | |
| lodide | NE | |
| Cyanide | 0 | |
| Carbonate | NE | |
| Nitrate | NE | |
| Nitrite | NE | |
| Phosphate | NE | |
| Sulphate | NE | |
| Sulphide | NE | |
| Materials of interest for The presence or abs waste acceptance criteria: | ence of as | bestos has yet to be confirmed. |
| | (%wt) | Type(s) and comment |
| Combustible metals | 0 | |
| Low flash point liquids | 0 | |
| Explosive materials | 0 | |
| Phosphorus | 0 | |
| Hydrides | 0 | |
| Biological etc. materials | 0 | |
| Biodegradable materials | | |
| Putrescible wastes | 0 | |
| Non-putrescible wastes | | |
| Corrosive materials | 0 | |
| Pyrophoric materials | 0 | |
| Generating toxic gases | 0 | |
| Reacting with water | 0 | |
| Higher activity particles | | |
| Soluble solids as bulk chemical compounds | | |

Hazardous substances / non hazardous pollutants:

Complexing

None expected

| | (%wt) | Type(s) and comment |
|---------------------------------------|-------|---------------------|
| Acrylamide | | |
| Benzene | | |
| Chlorinated solvents | | |
| Formaldehyde | | |
| Organometallics | | |
| Phenol | | |
| Styrene | | |
| Tri-butyl phosphate | | |
| Other organophosphates | | |
| Vinyl chloride | | |
| Arsenic | | |
| Barium | | |
| Boron | | |
| Boron (in Boral) | | |
| Boron (non-Boral) | | |
| Cadmium | | |
| Caesium | | |
| Selenium | | |
| Chromium | | |
| Molybdenum | | |
| Thallium | | |
| Tin | | |
| Vanadium | | |
| Mercury compounds | | |
| Others | | |
| Electronic Electrical Equipment (EEE) | | |
| EEE Type 1 | | |
| EEE Type 2 | | |
| EEE Type 3 | | |
| EEE Type 4 | | |
| EEE Type 5 | | |
| agents (%wt): Yes | | |
| | (%wt) | Type(s) and comment |
| EDTA | | |
| DPTA | | |
| NTA | | |
| Polycarboxylic acids | | |
| Other organic complexants | | |
| Total complexing agents | TR | |

WASTE STREAM

2C309

Miscellaneous Metals and Materials (Reactor and Non-Reactor) LLW

Potential for the waste to contain discrete items:

Yes. Large Metal Items (LMIs)/"substantial" thickness items considered "durable" assumed DIs; All stainless items assumed DIs. NB if recycled then DI Limits n/a. Insulation - In & of itself not a DI; waste stream may include DIs (Stainless items). If LLW then assumed drummed (ungrouted) & compacted so NOT DI (unless drums are grouted instead).

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

| Treatment | On-site / Off site | Stream volume % |
|-----------------------|-----------------------|-----------------|
| Low force compaction | | |
| Supercompaction (HFC) | | |
| Incineration | | |
| Solidification | | |
| Decontamination | | |
| Metal treatment | | |
| Size reduction | | |
| Decay storage | | |
| Recyling / reuse | | |
| Other / various | | |
| None | | 100.0 |

Comment on planned treatments:

Disposal Routes:

| Disposal Route | Stream volume % | Disposal density t/m3 |
|--|-----------------|-----------------------|
| Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known | 100.0 | 1.0 |

Classification codes for waste expected to be consigned to a landfill facility:

17 04 07, 17 06 03*

Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

| Disposal Route | Stream volume % | | | | |
|--|-----------------|---------|---------|--|--|
| Disposal Notice | 2022/23 | 2023/24 | 2024/25 | | |
| Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known | | | | | |

Opportunities for alternative disposal routing:

| | | | Estimated | | |
|----------|------------------------------|-------------------|--------------------------|---------------------------|---------|
| Baseline | Opportunity Management Route | Stream volume (%) | Date that Opportunity | Opportunity Confidence | Comment |
| | Management Route | volume (76) | will be realised | Cormuence | |
| | | | | | |

Waste Packaging for Disposal: (Not applicable to this waste stream)

| Container | Stream volume % | Waste loading m ³ | Number of packages |
|--|-----------------|------------------------------|--------------------|
| 1/3 Height IP-1 ISO 2/3 Height IP-2 ISO 1/2 Height WAMAC IP-2 ISO 1/2 Height IP-2 Disposal/Re-usable ISO 2m box (no shielding) 4m box (no shielding) Other | | | |

Other information: -

Waste Planned for Disposal at the LLW Repository: (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation

Form (WCH):

-

Waste consigned for disposal to LLWR in year of generation:

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%):

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information:

RADIOACTIVITY

Source: Activation of the materials and impurities. There may be some contamination.

Uncertainty: The activities quoted are those at the time of Final Dismantling & Site Clearance .

Definition of total alpha and total beta/gamma:

Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities:

The specific activities have been estimated using a neutron activation calculation using available material specifications. The major source of uncertainty is the impurity levels.

Other information: The activities quoted are those at 85 years after reactor shutdown, i.e. in 2089. There may

be some contamination by Cs137.

| | Mean radioactivity, TBq/m³ | | | | Mean radioactivity, TBq/m³ | | | | |
|------------------|----------------------------|-------------------|--------------------|-------------------|----------------------------|----------------------|-------------------|--------------------|-------------------|
| Nuclide | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code | Nuclide | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code |
| H 3 | | | | 8 | Gd 153 | | | | 8 |
| Be 10 | | | | 8 | Ho 163 | | | | 8 |
| C 14 | | | | 8 | Ho 166m | | | | 8 |
| Na 22 | | | | 8 | Tm 170 | | | | 8 |
| Al 26 | | | 3E-07 | CC 2 | Tm 171 | | | | 8 |
| CI 36 | | | 6.76E-06 | CC 2 | Lu 174 | | | | 8 |
| Ar 39 | | | | 8 | Lu 176 | | | | 8 |
| Ar 42 | | | | 8 | Hf 178n | | | | 8 |
| K 40 | | | | 8 | Hf 182 | | | | 8 |
| Ca 41 | | | 1.43E-05 | CC 2 | Pt 193 | | | | 8 |
| Mn 53 | | | | 8 | TI 204 | | | | 8 |
| Mn 54 | | | | 8 | Pb 205 | | | | 8 |
| Fe 55 | | | | 8 | Pb 210 | | | | 8 |
| Co 60 | | | 3.86E-06 | CC 2 | Bi 208 | | | | 8 |
| Ni 59 | | | | 8 | Bi 210m | | | | 8 |
| Ni 63 | | | | 8 | Po 210 | | | | 8 |
| Zn 65 | | | | 8 | Ra 223 | | | | 8 |
| Se 79 | | | | 8 | Ra 225 | | | | 8 |
| Kr 81 | | | | 8 | Ra 226 | | | | 8 |
| Kr 85 | | | | 8 | Ra 228 | | | | 8 |
| Rb 87 | | | | 8 | Ac 227 | | | | 8 |
| Sr 90 | | | | 8 | Th 227 | | | | 8 |
| Zr 93 | | | | 8 | Th 228 | | | | 8 |
| Nb 91 | | | | 8 | Th 229 | | | | 8 |
| Nb 92 | | | | 8 | Th 230 | | | | 8 |
| Nb 93m | | | | 8 | Th 232 | | | | 8 |
| Nb 94 | | | | 8 | Th 234 | | | | 8 |
| Mo 93 | | | | 8 | Pa 231 | | | | 8 |
| Tc 97 | | | | 8 | Pa 233 | | | | 8 |
| Tc 99 | | | | 8 | U 232 | | | | 8 |
| Ru 106 | | | | 8 | U 233 | | | | 8 |
| Pd 107 | | | | 8 | U 234 | | | | 8 |
| Ag 108m | | | | 8 | U 235 | | | | 8 |
| Ag 110m | | | | 8 | U 236 | | | | 8 |
| Cd 109 | | | | 8 | U 238 | | | | 8 |
| Cd 113m | | | | 8 | Np 237 | | | | 8 |
| Sn 119m | | | | 8 | Pu 236 | | | | 8 |
| Sn 121m | | | | 8 | Pu 238 | | | | 8 |
| Sn 123 | | | | 8 | Pu 239 | | | | 8 |
| Sn 126 | | | | 8 | Pu 240 | | | | 8 |
| Sb 125 | | | | 8 | Pu 241 | | | | 8 |
| Sb 126 | | | | 8 | Pu 242 | | | | 8 |
| Te 125m | | | | 8 | Am 241 | | | | 8 |
| Te 127m | | | | 8 | Am 242m | | | | 8 |
| I 129 | | | | 8 | Am 243 | | | | 8 |
| Cs 134 | | | | 8 | Cm 242 | | | | 8 |
| Cs 134 Cs 135 | | | | 8 | Cm 243 | | | | 8 |
| Cs 135 Cs 137 | | | | 6 | Cm 244 | | | | 8 |
| Ba 133 | | | | 8 | Cm 245 | | | | 8 |
| La 137 | | | | 8 | Cm 246 | | | | 8 |
| La 137 | | | | 8 | Cm 248 | | | | 8 |
| Ce 144 | | | | 8 | Cff 249 | | | | 8 |
| Pm 145 | | | | 8 | Cf 250 | | | | 8 |
| | | | | | Cf 250 | | | | 8 |
| Pm 147 | | | | 8 | Cf 251 | | | | 8 |
| Sm 147 | | | | 8 | Other a | | | | U |
| Sm 151 | | | | 8 | Other b/g | | | | |
| Eu 152 | | | | 8 | Total a | _ | | _ | |
| Eu 154 | | | | 8 | Total a | 0 | | 0 2.52E-05 | CC 2 |
| Eu 155 | <u> </u> | | <u> </u> | 8 | rotal b/g | <u> </u> | | 2.32E-U3 | - C Z |

Bands (Upper and Lower)

A a factor of 1.5 B a factor of 3 C a factor of 10

D a factor of 100 E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity