

<b>WASTE STREAM</b>	<b>2D120</b>	<b>Uranium Plants Initial/Interim Decommissioning: Processing Plants</b>
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**SITE** Sellafield  
**SITE OWNER** Nuclear Decommissioning Authority

**WASTE CUSTODIAN** Sellafield Limited

**WASTE TYPE** ILW

Is the waste subject to Scottish Policy: No

**WASTE VOLUMES**

		Reported
Stocks:	At 1.4.2022.....	0 m <sup>3</sup>
Future arisings -	1.4.2022 - 31.3.2023.....	0 m <sup>3</sup>
	1.4.2023 - 31.3.2024.....	0 m <sup>3</sup>
	1.4.2024 - 31.3.2025.....	0 m <sup>3</sup>
	1.4.2025 - 31.3.2042.....	~14.6 m <sup>3</sup>
	1.4.2042 - 31.3.2120.....	~0 m <sup>3</sup>
Total future arisings:		14.6 m <sup>3</sup>
Total waste volume:		14.6 m <sup>3</sup>

Comment on volumes: Waste within this waste stream is generated from decommissioning projects which will commence at a future date. As a result of this, minimal characterisation of waste volumes and fingerprints has been carried out and hence there is a large uncertainty in the potential arisings. Preliminary assessments indicate that the volumes may vary from -30% to +200% for ILW

Uncertainty factors on volumes: Stock (upper): x Arisings (upper) x 3.0  
 Stock (lower): x Arisings (lower) x 0.7

**WASTE SOURCE** Dismantling of uranium process plants.

**PHYSICAL CHARACTERISTICS**

General description: Plant and equipment, internal building fabric and soft waste ie. rubber/PVC/paper. Most items size reduced in-situ. Some large items may be present.

Physical components (%vol): Vessels, tanks (81%), gloveboxes (1%) pipework and valves (2%), plant and equipment (5%), ducting (1%), soft waste (10%).

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m<sup>3</sup>): ~0.5

Comment on density: Density stated is average for ILW.

**CHEMICAL COMPOSITION**

General description and components (%wt): Stainless steel (85%), mild steel (<5%), copper (<0.1%), aluminium (<0.1%), lead (trace), zinc (<0.01%), plastic (7%), rubber (2%), cellulose (1%), glass (<0.1%). Percentages are by volume.

Chemical state: Neutral

Chemical form of radionuclides: Cl-36: Not present in significant quantities.  
 Se-79: Not present in significant quantities.  
 I-129: Not present in significant quantities.

Metals and alloys (%wt): Some sheet metal present (~30%), bulk metal (70%).

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....	85.0	The most commonly used stainless steel is 304L.	
Other ferrous metals.....	<5.0		
Iron.....	TR	Cast iron is present in the facility in small amounts. The quantity in this waste stream is dependent on Plant POCO not yet started	



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Glass/Ceramics.....	~1.0	
Graphite.....	0	
Desiccants/Catalysts.....	0	
Asbestos.....	TR	Due to the age of facilities covered by this waste stream trace amounts of white, blue and brown asbestos may be present.
Non/low friable.....	TR	
Moderately friable.....	TR	
Highly friable.....	TR	
Free aqueous liquids.....	0	
Free non-aqueous liquids.....	0	
Powder/Ash.....	0	

Inorganic anions (%wt):            Inorganic anions are not expected to be present.

	(%wt)	Type(s) and comment
Fluoride.....	0	
Chloride.....	0	
Iodide.....	0	
Cyanide.....	0	
Carbonate.....	0	
Nitrate.....	0	
Nitrite.....	0	
Phosphate.....	0	
Sulphate.....	0	
Sulphide.....	0	

Materials of interest for waste acceptance criteria:            -

	(%wt)	Type(s) and comment
Combustible metals.....	0	
Low flash point liquids.....	0	
Explosive materials.....	0	
Phosphorus.....	0	
Hydrides.....	0	
Biological etc. materials.....	0	
Biodegradable materials.....	0	
Putrescible wastes.....	0	
Non-putrescible wastes.....	0	
Corrosive materials.....	0	
Pyrophoric materials.....	0	
Generating toxic gases.....	0	
Reacting with water.....	0	
Higher activity particles.....	NE	

**WASTE STREAM****2D120****Uranium Plants Initial/Interim Decommissioning:  
Processing Plants**Soluble solids as bulk chemical  
compounds..... 0Hazardous substances /  
non hazardous pollutants: Lead is present in trace quantities. Asbestos.

(%wt) Type(s) and comment

Acrylamide.....

Benzene.....

Chlorinated solvents.....

Formaldehyde.....

Organometallics.....

Phenol.....

Styrene.....

Tri-butyl phosphate.....

Other organophosphates.....

Vinyl chloride.....

Arsenic.....

Barium.....

Boron.....

Boron (in Boral).....

Boron (non-Boral).....

Cadmium.....

Caesium.....

Selenium.....

Chromium.....

Molybdenum.....

Thallium.....

Tin.....

Vanadium.....

Mercury compounds.....

Others.....

Electronic Electrical Equipment (EEE)

EEE Type 1.....

EEE Type 2.....

EEE Type 3.....

EEE Type 4.....

EEE Type 5.....

Complexing agents (%wt): No

(%wt) Type(s) and comment

EDTA.....

DPTA.....

NTA.....

Polycarboxylic acids.....

Other organic complexants.....

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Total complexing agents..... 0

Potential for the waste to contain discrete items: yes. Tools and steel fabrications may be present in this waste stream.

**PACKAGING AND CONDITIONING**

Conditioning method: The waste will be subject to in-situ size reduction prior to placing in an interim package liner for medium term storage prior to conditioning or a 3 m<sup>3</sup> Decommissioning Concrete Container (DCC). No further size reduction or compaction will be carried out. Waste may be flood grouted if required for disposal.

Plant Name: Low End Encapsulation Capability (LEEC). FILWEP

Location: Sellafield.

Plant startup date: LEEC 2027, FILWEP 2060

Total capacity (m<sup>3</sup>/y incoming waste): -

Target start date for packaging this stream: 2027

Throughput for this stream (m<sup>3</sup>/y incoming waste): -

Other information: LEEC treatment capability and capacity are currently under development.

Likely container type:	Container	Waste packaged (%vol)	Waste loading (m <sup>3</sup> )	Payload (m <sup>3</sup> )	Number of packages
	MBGWS box	~18.0	~0.72	~2.8	4
	Other(DCC)	~82.0	~0.51	~2.15	24

Likely container type comment: DCC - external envelope of a Sellafield 3 m<sup>3</sup> box however it is made of fibre-reinforced concrete.

Range in container waste volume: The volume of raw waste in a container can vary from 5% to 65% by volume (Note a full container of dry sharp sand would be 50% by volume).

Other information on containers: Fibre reinforced concrete for DCC.

Likely conditioning matrix: Not specified

Other information: -

Conditioned density (t/m<sup>3</sup>): ~1.0

Conditioned density comment: Conditioned waste density varies depending on waste loading.

Other information on conditioning: -

Opportunities for alternative disposal routing: Yes

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
Disposal at LLWR	Disposal at LLWR	~20.0	2025	Medium	There is potential for up to 20% of the waste to be diverted to LLWR. Note this waste would be consigned under 2D112.

**RADIOACTIVITY**

Source: The main sources of activity are uranium isotopes.

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Uncertainty:	Waste within this waste stream is generated from decommissioning projects which will commence at a future date. The uncertainties quoted for each nuclide represent the uncertainty in quantification without detailed sampling and the likely variation of nuclide in different parts of the building consigning wastes under this waste stream. It is exceptionally unlikely that all the waste included in this waste stream will have the same variation in nuclide fingerprint. Also activity levels will depend on degree of decontamination achieved in POCO and decommissioning.
Definition of total alpha and total beta/gamma:	Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.
Measurement of radioactivities:	-
Other information:	Other alpha not specified. Other beta/gamma includes Co58 1.83E-6 TBq/m <sup>3</sup> , Sr89 1.39E-7 TBq/m <sup>3</sup> , Zr95 2.32E-4 TBq/m <sup>3</sup> , Nb95 2.08E-4 TBq/m <sup>3</sup> and Ru103 8.09E-5 TBq/m <sup>3</sup> . Nuclides making up remaining "other beta/gamma" not specified.

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Nuclide	Mean radioactivity, TBq/m <sup>3</sup>				Nuclide	Mean radioactivity, TBq/m <sup>3</sup>			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3			9.90E-04	CC 2	Gd 153				
Be 10				8	Ho 163				
C 14			5.61E-05	CC 2	Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36				8	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41				8	Pt 193				
Mn 53					Tl 204				
Mn 54			2.09E-04	CC 2	Pb 205				
Fe 55			2.06E-04	CC 2	Pb 210				8
Co 60			2.57E-03	CC 2	Bi 208				
Ni 59				8	Bi 210m				
Ni 63			8.06E-06	CC 2	Po 210				8
Zn 65			7.61E-05	CC 2	Ra 223				
Se 79				8	Ra 225				
Kr 81					Ra 226		8.37E-06	CC 2	
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90			9.41E-02	CC 2	Th 227				
Zr 93				8	Th 228				
Nb 91					Th 229				8
Nb 92					Th 230				8
Nb 93m				8	Th 232		8.70E-03	CC 2	
Nb 94				8	Th 234				
Mo 93				8	Pa 231				8
Tc 97					Pa 233				
Tc 99			8.36E-04	CC 2	U 232				
Ru 106			1.24E-02	CC 2	U 233				8
Pd 107				8	U 234		2.71E-03	CC 2	
Ag 108m				8	U 235		1.14E-03	CC 2	
Ag 110m					U 236		2.43E-04	CC 2	
Cd 109					U 238		6.97E-03	CC 2	
Cd 113m					Np 237		6.81E-03	CC 2	
Sn 119m					Pu 236				
Sn 121m				8	Pu 238		8.43E-03	CC 2	
Sn 123					Pu 239		1.47E-03	CC 2	
Sn 126				8	Pu 240		1.23E-03	CC 2	
Sb 125					Pu 241		3.25E-02	CC 2	
Sb 126					Pu 242				8
Te 125m					Am 241		1.34E-03	CC 2	
Te 127m					Am 242m				8
I 129				8	Am 243				8
Cs 134			4.87E-03	CC 2	Cm 242		4.18E-06	CC 2	
Cs 135				8	Cm 243				8
Cs 137			8.95E-02	CC 2	Cm 244		2.68E-05	CC 2	
Ba 133					Cm 245				8
La 137					Cm 246				8
La 138					Cm 248				
Ce 144			5.13E-03	CC 2	Cf 249				
Pm 145					Cf 250				
Pm 147			1.19E-03	CC 2	Cf 251				
Sm 147					Cf 252				
Sm 151			6.35E-06	CC 2	Other a		7.16E-05	CC 2	
Eu 152				8	Other b/g		5.41E-03	CC 2	
Eu 154			1.22E-04	CC 2	<b>Total a</b>	<b>0</b>	<b>3.92E-02</b>	<b>CC 2</b>	
Eu 155			6.51E-05	CC 2	<b>Total b/g</b>	<b>0</b>	<b>2.50E-01</b>	<b>CC 2</b>	

**Bands (Upper and Lower)**

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity