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|---------------------|---------------|---|
| WASTE STREAM | 2D76/C | Encapsulated Retrieved Pond Sludge |
|---------------------|---------------|---|

SITE Sellafield

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Sellafield Limited

WASTE TYPE ILW

Is the waste subject to Scottish Policy: No

WASTE VOLUMES

| | | Conditioned | Packaged |
|------------------------------------|------------------|--------------------|--------------------|
| Stocks: | At 1.4.2022..... | 0.5 m ³ | 0.6 m ³ |
| Total future arisings: | | 0 m ³ | 0 m ³ |
| Total waste volume: | | 0.5 m ³ | 0.6 m ³ |
| Number of waste packages in stock: | At 1.4.2022..... | 1 package(s) | |

Comment on volumes: Future arisings are not reported to avoid double counting with stream 2D95.1 FGMSF pond and bay sludge (stocks only) and 2D95.5 SPP1 buffer store (stocks only). 2D76/C is the treatment stream with arisings from 2022. Projected arisings of 2D76/C are estimated to be 472m³ per year (1,000 drums per year) over period 2022/23 - 2033/34 (total 5,664m³). Single trial drum for encapsulation of pond sludges produced to date.

Uncertainty factors on volumes:

| | | | |
|----------------|-------|------------------|---|
| Stock (upper): | x 1.0 | Arisings (upper) | x |
| Stock (lower): | x 1.0 | Arisings (lower) | x |

WASTE SOURCE The degradation of Magnox fuel during pond storage results in the generation of magnesium hydroxide sludge in the pond. Sludge retrieved from the pond for encapsulation.

PHYSICAL CHARACTERISTICS

General description: The waste is a sludge comprising magnesium hydroxide contaminated with irradiated fuel, which has been encapsulated in a cement matrix. This waste has been encapsulated in cement in a 500 litre drum. It will be stored in an interim engineered store prior to final disposal to a repository.

Physical components (%wt): 30% sludge; 70% Ground granulated blast furnace slag / ordinary Portland cement grout.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): NE

Comment on density: This was processed in the same manner using the same ratio of powder mixing as current slurry drums, weight when drum weighed before sentencing to store is consistent with other slurry waste streams.

CHEMICAL COMPOSITION

General description and components (%wt): Magnesium hydroxide ~5%; Uranium ~0.13%; Water ~25%; Cement ~70%.

Chemical state: Alkali

Chemical form of radionuclides: C-14: Carbonate.
 Cl-36: Present as trace amount of clathrate compounds of metallic salts readily lost to aqueous solution.
 Se-79: Not estimated.
 Tc-99: Not estimated.
 I-129: Present as trace amount of clathrate metallic salt compounds readily lost to aqueous solution.
 Ra: None declared in product spec.
 Th: Not estimated.
 U: As metal oxide
 Np: Not estimated.
 Pu: Not estimated.

Metals and alloys (%wt): No sheet metal present.

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| | (%wt) | Type(s) / Grade(s) with proportions | % of total C14 activity |
|-------------------------------------|-------|-------------------------------------|-------------------------|
| Stainless steel..... | 0 | | |
| Other ferrous metals..... | TR | | |
| Iron..... | | | |
| Aluminium..... | | | |
| Beryllium..... | <0.01 | | |
| Cobalt..... | 0 | | |
| Copper..... | | | |
| Lead..... | 0 | | |
| Magnox/Magnesium..... | 0 | | |
| Nickel..... | | | |
| Titanium..... | NE | | |
| Uranium..... | 0.13 | | |
| Zinc..... | 0 | | |
| Zircaloy/Zirconium..... | 0 | | |
| Other metals..... | ~0 | | |
| Organics (%wt): | - | | |
| | (%wt) | Type(s) and comment | % of total C14 activity |
| Total cellulose..... | 0 | | |
| Paper, cotton..... | 0 | | |
| Wood..... | 0 | | |
| Halogenated plastics | 0 | | |
| Total non-halogenated plastics..... | 0 | | |
| Condensation polymers..... | 0 | | |
| Others..... | 0 | | |
| Organic ion exchange materials.... | 0 | | |
| Total rubber..... | 0 | | |
| Halogenated rubber | 0 | | |
| Non-halogenated rubber..... | 0 | | |
| Hydrocarbons..... | | | |
| Oil or grease | | | |
| Fuel..... | | | |
| Asphalt/Tarmac (cont.coal tar)... | | | |
| Asphalt/Tarmac (no coal tar).... | | | |
| Bitumen..... | | | |
| Others..... | | | |
| Other organics..... | 0 | | |
| Other materials (%wt): | - | | |

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| | (%wt) | Type(s) and comment | % of total C14 activity |
|------------------------------------|-------|--|-------------------------|
| Inorganic ion exchange materials.. | 0 | | |
| Inorganic sludges and flocs..... | 5.0 | | |
| Soil..... | 0 | | |
| Brick/Stone/Rubble..... | 0 | | |
| Cementitious material..... | 94.9 | | |
| Sand..... | 0 | Sand not present in encapsualtion grout. | |
| Glass/Ceramics..... | 0 | | |
| Graphite..... | 0 | | |
| Desiccants/Catalysts..... | 0 | | |
| Asbestos..... | 0 | None present in this waste. | |
| Non/low friable..... | | | |
| Moderately friable..... | | | |
| Highly friable..... | | | |
| Free aqueous liquids..... | 0 | | |
| Free non-aqueous liquids..... | 0 | | |
| Powder/Ash..... | 0 | | |

Inorganic anions (%wt): -

| | (%wt) | Type(s) and comment |
|----------------|-------|---------------------|
| Fluoride..... | NE | |
| Chloride..... | NE | |
| Iodide..... | NE | |
| Cyanide..... | NE | |
| Carbonate..... | NE | |
| Nitrate..... | NE | |
| Nitrite..... | NE | |
| Phosphate..... | NE | |
| Sulphate..... | NE | |
| Sulphide..... | NE | |

Materials of interest for waste acceptance criteria: None known.

| | (%wt) | Type(s) and comment |
|--------------------------------|-------|---------------------|
| Combustible metals..... | 0 | |
| Low flash point liquids..... | 0 | |
| Explosive materials..... | 0 | |
| Phosphorus..... | 0 | |
| Hydrides..... | 0 | |
| Biological etc. materials..... | 0 | |
| Biodegradable materials..... | 0 | |
| Putrescible wastes..... | 0 | |
| Non-putrescible wastes..... | | |

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| | | |
|--|---|--|
| Corrosive materials..... | P | Encapsulation grout is strongly alkaline. |
| Pyrophoric materials..... | 0 | |
| Generating toxic gases..... | 0 | |
| Reacting with water..... | 0 | |
| Higher activity particles..... | 0 | All loose material bound in encapsulation grout. |
| Soluble solids as bulk chemical compounds..... | P | Some sodium and magnesium compounds. |

Hazardous substances /
non hazardous pollutants: -

| | (%wt) | Type(s) and comment |
|---------------------------------------|-------|---------------------|
| Acrylamide..... | | |
| Benzene..... | 0 | |
| Chlorinated solvents..... | | |
| Formaldehyde..... | | |
| Organometallics..... | | |
| Phenol..... | 0 | |
| Styrene..... | | |
| Tri-butyl phosphate..... | 0 | |
| Other organophosphates..... | | |
| Vinyl chloride..... | 0 | |
| Arsenic..... | 0 | |
| Barium..... | | |
| Boron..... | 0 | |
| Boron (in Boral)..... | | |
| Boron (non-Boral)..... | | |
| Cadmium..... | 0 | |
| Caesium..... | | |
| Selenium..... | 0 | |
| Chromium..... | TR | |
| Molybdenum..... | 0 | |
| Thallium..... | | |
| Tin..... | TR | |
| Vanadium..... | 0 | |
| Mercury compounds..... | | |
| Others..... | 0 | |
| Electronic Electrical Equipment (EEE) | | |
| EEE Type 1..... | | |
| EEE Type 2..... | | |
| EEE Type 3..... | | |
| EEE Type 4..... | | |
| EEE Type 5..... | | |

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Complexing agents (%wt): No

| | (%wt) | Type(s) and comment |
|--------------------------------|-------|---------------------|
| EDTA..... | | |
| DPTA..... | | |
| NTA..... | | |
| Polycarboxylic acids..... | 0 | |
| Other organic complexants..... | 0 | |
| Total complexing agents..... | 0 | |

Potential for the waste to contain discrete items: No.

PACKAGING AND CONDITIONING

| Container type: | Container | Waste packaged (%vol) | Waste loading (m ³) | Payload (m ³) | Number of packages |
|-----------------|------------|-----------------------|---------------------------------|---------------------------|--------------------|
| | 500 l drum | 100.0 | 0.472 | 0.472 | 1 |

Container type comment: -

Range in container waste volume: -

Other information on containers: 500 litre stainless steel drum.

Conditioned density (t/m³): ~2.0

Conditioned density comment: -

Other information on conditioning: -

RADIOACTIVITY

Source: The waste is pond sludge from long term storage of irradiated fuel. It is composed of corroded fuel and fuel cladding material.

Uncertainty: The data is based on sample data from pre-consigned waste route fingerprint. Future arisings expected to be significantly different as solids loadings optimised.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: The supernate and sludge samples were analysed and the derived data combined.

Other information: Nb95 8.78E-07, Zr95 1.93E-05, Ru103 8.42E-05, Sr89 1.91E-05, C14 1.49E-05.

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| Nuclide | Mean radioactivity, TBq/m ³ | | | | Nuclide | Mean radioactivity, TBq/m ³ | | | |
|---------|--|----------------|-----------------|----------------|------------------|--|----------------|-----------------|----------------|
| | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code | | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code |
| H 3 | 5.65E-05 | BB 2 | | | Gd 153 | | | | |
| Be 10 | | | | | Ho 163 | | | | |
| C 14 | | | | | Ho 166m | | | | |
| Na 22 | | | | | Tm 170 | | | | |
| Al 26 | | | | | Tm 171 | | | | |
| Cl 36 | | | | | Lu 174 | | | | |
| Ar 39 | | | | | Lu 176 | | | | |
| Ar 42 | | | | | Hf 178n | | | | |
| K 40 | | | | | Hf 182 | | | | |
| Ca 41 | | | | | Pt 193 | | | | |
| Mn 53 | | | | | Tl 204 | | | | |
| Mn 54 | 1.39E-09 | BB 2 | | | Pb 205 | | | | |
| Fe 55 | | | | | Pb 210 | | | | |
| Co 60 | 1.77E-05 | BB 2 | | | Bi 208 | | | | |
| Ni 59 | | | | | Bi 210m | | | | |
| Ni 63 | | | | | Po 210 | | | | |
| Zn 65 | 9.30E-11 | BB 2 | | | Ra 223 | | | | |
| Se 79 | | | | | Ra 225 | | | | |
| Kr 81 | | | | | Ra 226 | | | | |
| Kr 85 | | | | | Ra 228 | | | | |
| Rb 87 | | | | | Ac 227 | | | | |
| Sr 90 | 5.19E-04 | BB 2 | | | Th 227 | | | | |
| Zr 93 | | | | | Th 228 | 1.93E-06 | BB 2 | | |
| Nb 91 | | | | | Th 229 | | | | |
| Nb 92 | | | | | Th 230 | | | | |
| Nb 93m | | | | | Th 232 | | | | |
| Nb 94 | | | | | Th 234 | | | | |
| Mo 93 | | | | | Pa 231 | | | | |
| Tc 97 | | | | | Pa 233 | | | | |
| Tc 99 | 4.39E-07 | BB 2 | | | U 232 | | | | |
| Ru 106 | 3.99E-08 | BB 2 | | | U 233 | | | | |
| Pd 107 | | | | | U 234 | | | | |
| Ag 108m | | | | | U 235 | 1.18E-07 | BB 2 | | |
| Ag 110m | 1.21E-10 | BB 2 | | | U 236 | 5.89E-07 | BB 2 | | |
| Cd 109 | | | | | U 238 | 5.08E-06 | BB 2 | | |
| Cd 113m | | | | | Np 237 | 6.94E-04 | BB 2 | | |
| Sn 119m | | | | | Pu 236 | | | | |
| Sn 121m | | | | | Pu 238 | | | | |
| Sn 123 | | | | | Pu 239 | 2.65E-03 | BB 2 | | |
| Sn 126 | | | | | Pu 240 | 3.58E-03 | BB 2 | | |
| Sb 125 | 2.51E-05 | BB 2 | | | Pu 241 | 4.21E-02 | BB 2 | | |
| Sb 126 | | | | | Pu 242 | 3.78E-06 | BB 2 | | |
| Te 125m | | | | | Am 241 | 9.02E-03 | BB 2 | | |
| Te 127m | | | | | Am 242m | | | | |
| I 129 | 3.31E-04 | BB 2 | | | Am 243 | | | | |
| Cs 134 | 1.43E-06 | BB 2 | | | Cm 242 | | | | |
| Cs 135 | | | | | Cm 243 | | | | |
| Cs 137 | 5.82E-02 | BB 2 | | | Cm 244 | | | | |
| Ba 133 | | | | | Cm 245 | | | | |
| La 137 | | | | | Cm 246 | | | | |
| La 138 | | | | | Cm 248 | | | | |
| Ce 144 | 1.37E-09 | BB 2 | | | Cf 249 | | | | |
| Pm 145 | | | | | Cf 250 | | | | |
| Pm 147 | | | | | Cf 251 | | | | |
| Sm 147 | | | | | Cf 252 | | | | |
| Sm 151 | | | | | Other a | | | | |
| Eu 152 | 1.31E-04 | BB 2 | | | Other b/g | | | | |
| Eu 154 | 1.04E-04 | BB 2 | | | Total a | 1.60E-02 | BB 2 | 0 | |
| Eu 155 | 2.55E-06 | BB 2 | | | Total b/g | 1.02E-01 | BB 2 | 0 | |

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity