

WASTE STREAM	2X53	Disposal of LLW from Thorp UP/UF and HA/UP areas
---------------------	-------------	---

SITE Sellafield
SITE OWNER Nuclear Decommissioning Authority
WASTE CUSTODIAN Sellafield Limited
WASTE TYPE LLW

Is the waste subject to Scottish Policy: No

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2022.....	0 m ³
Future arisings -	1.4.2022 - 31.3.2023.....	12.3 m ³
	1.4.2023 - 31.3.2024.....	7.8 m ³
	1.4.2024 - 31.3.2025.....	7.8 m ³
	1.4.2025 - 31.3.2026.....	7.8 m ³
	1.4.2026 - 31.3.2027.....	7.8 m ³
Total future arisings:		43.4 m ³
Total waste volume:		43.4 m ³
Comment on volumes:	Arisings are sourced from REM_TP_0116A and are based on the latest five-year forecasts from the Waste Forecasting database. The overall timescale for waste arising are informed by the Sellafield Site Master Timeline. Uncertainty information is notional.	
Uncertainty factors on volumes:	Stock (upper): x	Arisings (upper) x 1.5
	Stock (lower): x	Arisings (lower) x 0.5

WASTE SOURCE The waste arises from the THORP Uranium Purification and Uranium Finishing and High Active Uranium Purification areas and the UO₃ store during routine maintenance activities.

PHYSICAL CHARACTERISTICS

General description: The wastes will be mainly compactable secondary wastes, though metallic wastes associated with redundant plant items will also arise. The waste has not undergone any change since it was generated.

Physical components (%wt): Metals (8.6%), Wood (2%), Rubber (1%), Halogenated Plastics (54.5%), Non-Halogenated Plastics (28.3%), Other Organics (1.9%), Asbestos (2.3%) and Other (1.4%).

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): 0.270

Comment on density: The total bulk density is derived from REM_TP_0116A and is based on lifetime mass and volume.

CHEMICAL COMPOSITION

General description and components (%wt): Metals (8.6%), Wood (2%), Rubber (1%), Halogenated Plastics (54.5%), Non-Halogenated Plastics (28.3%), Other Organics (1.9%), Asbestos (2.3%) and Other (1.4%).

Chemical state: Neutral

Chemical form of radionuclides: -

Metals and alloys (%wt): Metal thickness not specified

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....	2.5		
Other ferrous metals.....	2.3		
Iron.....	1.1		
Aluminium.....	1.4		
Beryllium.....	0		
Cobalt.....	0		
Copper.....	0.28		

WASTE STREAM	2X53	Disposal of LLW from Thorp UP/UF and HA/UP areas
---------------------	-------------	---

Lead.....	0.85
Magnox/Magnesium.....	0
Nickel.....	0
Titanium.....	0
Uranium.....	0
Zinc.....	0.08
Zircaloy/Zirconium.....	0
Other metals.....	0

Organics (%wt): -

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	2.0		
Paper, cotton.....	0		
Wood.....	2.0		
Halogenated plastics	54.5		
Total non-halogenated plastics.....	28.3		
Condensation polymers.....	0		
Others.....	0		
Organic ion exchange materials....	0		
Total rubber.....	1.0		
Halogenated rubber	0		
Non-halogenated rubber.....	0		
Hydrocarbons.....	0		
Oil or grease	0		
Fuel.....	0		
Asphalt/Tarmac (cont.coal tar)...	0		
Asphalt/Tarmac (no coal tar)....	0		
Bitumen.....	0		
Others.....	0		
Other organics.....	2.0		

Other materials (%wt): -

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..	0		
Inorganic sludges and flocs.....	0		
Soil.....	0		
Brick/Stone/Rubble.....	0		
Cementitious material.....	0		
Sand.....	0		
Glass/Ceramics.....	1.2		
Graphite.....	0		
Desiccants/Catalysts.....	0		
Asbestos.....	2.4		

WASTE STREAM	2X53	Disposal of LLW from Thorp UP/UF and HA/UP areas
---------------------	-------------	---

Non/low friable.....	0.31
Moderately friable.....	0.61
Highly friable.....	1.5
Free aqueous liquids.....	0
Free non-aqueous liquids.....	0
Powder/Ash.....	0

Inorganic anions (%wt): -

	(%wt)	Type(s) and comment
Fluoride.....	0	
Chloride.....	0	
Iodide.....	0	
Cyanide.....	0	
Carbonate.....	0	
Nitrate.....	0	
Nitrite.....	0	
Phosphate.....	0	
Sulphate.....	0	
Sulphide.....	0	

Materials of interest for waste acceptance criteria: -

	(%wt)	Type(s) and comment
Combustible metals.....	0	
Low flash point liquids.....	0	
Explosive materials.....	0	
Phosphorus.....	0	
Hydrides.....	0	
Biological etc. materials.....	0	
Biodegradable materials.....	2.0	
Putrescible wastes.....	0	
Non-putrescible wastes.....	2.0	
Corrosive materials.....	0	
Pyrophoric materials.....	0	
Generating toxic gases.....	0	
Reacting with water.....	1.5	Aluminium and zinc
Higher activity particles.....	0	
Soluble solids as bulk chemical compounds.....	0	

Hazardous substances / non hazardous pollutants: -

	(%wt)	Type(s) and comment
Acrylamide.....	0	
Benzene.....	0	

WASTE STREAM**2X53****Disposal of LLW from Thorp UP/UF and HA/UP areas**

Chlorinated solvents.....	0
Formaldehyde.....	0
Organometallics.....	0
Phenol.....	0
Styrene.....	0
Tri-butyl phosphate.....	0
Other organophosphates.....	0
Vinyl chloride.....	0
Arsenic.....	0
Barium.....	0
Boron.....	0
Boron (in Boral).....	0
Boron (non-Boral).....	0
Cadmium.....	0
Caesium.....	0
Selenium.....	0
Chromium.....	0
Molybdenum.....	0
Thallium.....	0
Tin.....	0
Vanadium.....	0
Mercury compounds.....	0
Others.....	0

Electronic Electrical Equipment (EEE)

EEE Type 1.....	10 items every 5 years
EEE Type 2.....	10 items every 5 years
EEE Type 3.....	10 items every 5 years
EEE Type 4.....	20 items every 5 years
EEE Type 5.....	10 items every 5 years

Complexing agents (%wt): Yes

	(%wt)	Type(s) and comment
EDTA.....	<0.01	
DPTA.....		
NTA.....		
Polycarboxylic acids.....		
Other organic complexants.....		
Total complexing agents.....	<0.01	

Potential for the waste to contain discrete items: Yes. Metal sheets

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction	On-site	89.0
Supercompaction (HFC)		
Incineration	Off-site	8.1
Solidification		
Decontamination		
Metal treatment		
Size reduction		
Decay storage		
Recycling / reuse		
Other / various	2.8	
None		

Comment on planned treatments:

All high force compaction takes place in WAMAC. Waste not requiring treatment is mostly 'out of scope' metal and direct disposal to LLWR.

Disposal Routes:

Disposal Route	Stream volume %	Disposal density t/m3
Expected to be consigned to the LLW Repository	91.0	0.16
Expected to be consigned to a Landfill Facility		
Expected to be consigned to an On-Site Disposal Facility	8.1	1.4
Expected to be consigned to an Incineration Facility		
Expected to be consigned to a Metal Treatment Facility		
Expected to be consigned as Out of Scope	0.91	1.4
Expected to be recycled / reused		
Disposal route not known		

Classification codes for waste expected to be consigned to a landfill facility: -

Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

Disposal Route	Stream volume %		
	2022/23	2023/24	2024/25
Expected to be consigned to the LLW Repository	93.6	89.9	89.9
Expected to be consigned to a Landfill Facility			
Expected to be consigned to an On-Site Disposal Facility	5.7	9.1	9.1
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be consigned as Out of Scope	0.64	1.0	1.0
Expected to be recycled / reused			
Disposal route not known			

Opportunities for alternative disposal routing: No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
-	-	-	-	-	-

Waste Packaging for Disposal:

WASTE STREAM**2X53****Disposal of LLW from Thorp UP/UF and HA/UP areas**

Container	Stream volume %	Waste loading m ³	Number of packages
1/3 Height IP-1 ISO			
2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO	89.0	59.28	< 1
1/2 Height IP-2 Disposal/Re-usable ISO	1.9	10	< 1
2m box (no shielding)			
4m box (no shielding)			
Other			

Other information: -

Waste Planned for Disposal at the LLW Repository:

Container voidage: -

Waste Characterisation Form (WCH): The waste meets the LLWR's Waste Acceptance Criteria (WAC).
The waste has a current WCH.
Differences exist between Inventory information and current WCH.
Materials and radioactivity data has been taken from the current WCH, but data on waste volumes and waste routes is based on the Waste Forecasting database as this information is more recent.

Waste consigned for disposal to LLWR in year of generation: Yes.

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

RADIOACTIVITY

Source: The activity arises as a result of operations, maintenance and decontamination procedures associated with the uranium purification and finishing areas of Thorp.

Uncertainty: The uncertainty associated with the derived fingerprint is likely to be relatively low, however the volumes and total activity information (and possibly some other assumptions) are likely to be more notional and thus more uncertain.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Specific activity data is based on data in the corresponding WCH, which in turn maps an estimated total activity to an analytically derived radionuclide fingerprint.

Other information: The radionuclides have been taken from REM_TP_0116A and are based on the current WCH.

WASTE STREAM

2X53

Disposal of LLW from Thorp UP/UF and HA/UP areas

Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3					Gd 153				
Be 10					Ho 163				
C 14					Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36					Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Tl 204				
Mn 54					Pb 205				
Fe 55					Pb 210				
Co 60					Bi 208				
Ni 59					Bi 210m				
Ni 63					Po 210				
Zn 65					Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90					Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94					Th 234				
Mo 93					Pa 231				
Tc 97					Pa 233				
Tc 99					U 232		1.27E-06	CC	2
Ru 106					U 233				
Pd 107					U 234		6.95E-05	CC	2
Ag 108m					U 235		1.15E-06	CC	2
Ag 110m					U 236		1.31E-05	CC	2
Cd 109					U 238		2.08E-05	CC	2
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m					Pu 238				
Sn 123					Pu 239				
Sn 126					Pu 240				
Sb 125					Pu 241				
Sb 126					Pu 242				
Te 125m					Am 241				
Te 127m					Am 242m				
I 129					Am 243				
Cs 134					Cm 242				
Cs 135					Cm 243				
Cs 137					Cm 244				
Ba 133					Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147					Cf 251				
Sm 147					Cf 252				
Sm 151					Other a				
Eu 152					Other b/g				
Eu 154					Total a	0	1.06E-04	CC	2
Eu 155					Total b/g	0	0		

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity