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| WASTE STREAM | 3J02 | Sludge |
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SITE Dungeness B

SITE OWNER EDFE NGL

WASTE CUSTODIAN EDFE NGL

WASTE TYPE ILW; SPD1

Is the waste subject to Scottish Policy: No

WASTE VOLUMES

| | | Reported |
|------------------------|---------------------------|--------------------|
| Stocks: | At 1.4.2022..... | 7.4 m ³ |
| Future arisings - | 1.4.2022 - 31.3.2028..... | 0.8 m ³ |
| Total future arisings: | | 0.8 m ³ |
| Total waste volume: | | 8.2 m ³ |

Comment on volumes: Waste volumes will be variable depending on station operating conditions.

Uncertainty factors on volumes: Stock (upper): x 1.25 Arisings (upper) x 1.5
 Stock (lower): x 0.75 Arisings (lower) x 0.5

WASTE SOURCE Sludge and filter pre-coat material.

PHYSICAL CHARACTERISTICS

General description: Sludge and filter aid materials, e.g. Celite 545. Graphite particulate, corrosion particulate and miscellaneous particulate. Also abrasive materials may be present. There are no large items that may require special handling.

Physical components (%vol): Sludge including filter aid material and spent abrasive material (100% vol). No other items identified. The breakdown of the components constituting the sludge has not been assessed.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): 2

Comment on density: -

CHEMICAL COMPOSITION

General description and components (%wt): A wide variety of materials including Celite 545 filter aid.

Chemical state: Neutral

Chemical form of radionuclides: H-3: As Tritiated Water
 C-14: Some contaminated by activated graphite may be expected
 Cl-36: Not expected to be significant
 Se-79: Not Assessed
 Tc-99: Not Assessed
 I-129: Not expected to be significant
 Ra: Not expected to be significant
 Th: Not expected to be significant
 U: Not Assessed
 Np: Not expected to be significant
 Pu: Not Assessed

Metals and alloys (%wt): -

| | (%wt) | Type(s) / Grade(s) with proportions | % of total C14 activity |
|---------------------------|-------|-------------------------------------|-------------------------|
| Stainless steel..... | NE | | |
| Other ferrous metals..... | NE | | |
| Iron..... | NE | | |
| Aluminium..... | NE | | |
| Beryllium..... | NE | | |
| Cobalt..... | NE | | |

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| Copper..... | NE |
| Lead..... | NE |
| Magnox/Magnesium..... | NE |
| Nickel..... | NE |
| Titanium..... | NE |
| Uranium..... | NE |
| Zinc..... | NE |
| Zircaloy/Zirconium..... | NE |
| Other metals..... | NE |

Organics (%wt): Oil and grease may be present.

| | (%wt) | Type(s) and comment | % of total C14 activity |
|-------------------------------------|-------|---------------------|-------------------------|
| Total cellulosics..... | NE | | |
| Paper, cotton..... | NE | | |
| Wood..... | NE | | |
| Halogenated plastics | TR | | |
| Total non-halogenated plastics..... | TR | | |
| Condensation polymers..... | TR | | |
| Others..... | TR | | |
| Organic ion exchange materials.... | 0 | | |
| Total rubber..... | 0 | | |
| Halogenated rubber | 0 | | |
| Non-halogenated rubber..... | 0 | | |
| Hydrocarbons..... | TR | | |
| Oil or grease | | | |
| Fuel..... | | | |
| Asphalt/Tarmac (cont.coal tar)... | | | |
| Asphalt/Tarmac (no coal tar).... | | | |
| Bitumen..... | | | |
| Others..... | | | |
| Other organics..... | NE | | |

Other materials (%wt): -

| | (%wt) | Type(s) and comment | % of total C14 activity |
|------------------------------------|-------|---------------------|-------------------------|
| Inorganic ion exchange materials.. | 0 | | |
| Inorganic sludges and flocs..... | 100.0 | | |
| Soil..... | 0 | | |
| Brick/Stone/Rubble..... | 0 | | |
| Cementitious material..... | 0 | | |
| Sand..... | NE | | |
| Glass/Ceramics..... | | | |
| Graphite..... | NE | | |
| Desiccants/Catalysts..... | 0 | | |

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| Asbestos..... | 0 |
| Non/low friable..... | |
| Moderately friable..... | |
| Highly friable..... | |
| Free aqueous liquids..... | P |
| Free non-aqueous liquids..... | P |
| Powder/Ash..... | 0 |

Inorganic anions (%wt): -

| | (%wt) | Type(s) and comment |
|----------------|-------|---------------------|
| Fluoride..... | NE | |
| Chloride..... | ~0.02 | |
| Iodide..... | NE | |
| Cyanide..... | NE | |
| Carbonate..... | ~2.8 | |
| Nitrate..... | NE | |
| Nitrite..... | NE | |
| Phosphate..... | NE | |
| Sulphate..... | ~0.55 | |
| Sulphide..... | NE | |

Materials of interest for waste acceptance criteria: Expect only trace quantities if any.

| | (%wt) | Type(s) and comment |
|--|-------|---------------------|
| Combustible metals..... | 0 | |
| Low flash point liquids..... | 0 | |
| Explosive materials..... | 0 | |
| Phosphorus..... | 0 | |
| Hydrides..... | 0 | |
| Biological etc. materials..... | TR | |
| Biodegradable materials..... | TR | |
| Putrescible wastes..... | | |
| Non-putrescible wastes..... | 0 | |
| Corrosive materials..... | 0 | |
| Pyrophoric materials..... | 0 | |
| Generating toxic gases..... | NE | |
| Reacting with water..... | 0 | |
| Higher activity particles..... | P | May be present |
| Soluble solids as bulk chemical compounds..... | 0 | |

Hazardous substances / non hazardous pollutants: -

| | (%wt) | Type(s) and comment |
|-----------------|-------|---------------------|
| Acrylamide..... | NE | |

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| Benzene..... | NE |
| Chlorinated solvents..... | NE |
| Formaldehyde..... | NE |
| Organometallics..... | NE |
| Phenol..... | NE |
| Styrene..... | NE |
| Tri-butyl phosphate..... | NE |
| Other organophosphates..... | NE |
| Vinyl chloride..... | NE |
| Arsenic..... | NE |
| Barium..... | NE |
| Boron..... | NE |
| Boron (in Boral)..... | |
| Boron (non-Boral)..... | |
| Cadmium..... | NE |
| Caesium..... | NE |
| Selenium..... | NE |
| Chromium..... | NE |
| Molybdenum..... | NE |
| Thallium..... | NE |
| Tin..... | NE |
| Vanadium..... | NE |
| Mercury compounds..... | NE |
| Others..... | NE |
| Electronic Electrical Equipment (EEE) | |
| EEE Type 1..... | 0 |
| EEE Type 2..... | 0 |
| EEE Type 3..... | 0 |
| EEE Type 4..... | 0 |
| EEE Type 5..... | 0 |
| Complexing agents (%wt): | Not yet determined |
| | (%wt) |
| EDTA..... | NE |
| DPTA..... | NE |
| NTA..... | NE |
| Polycarboxylic acids..... | NE |
| Other organic complexants..... | NE |
| Total complexing agents..... | TR |

Type(s) and comment

Expect only trace quantities, if any.

Potential for the waste to contain discrete items: Yes.

PACKAGING AND CONDITIONING

Conditioning method: The waste is expected to be encapsulated probably in a BFS/OPC matrix. Another approach being kept under review is (i) to dry the sludge (ii) to supercompact drums of dry sludge (iii) to grout the supercompacted drums in an "enhanced" drum.

Plant Name: None.

Location: Dungeness B Power Station.

Plant startup date: Between 2028 and 2033.

Total capacity (m³/y incoming waste): ~175.0

Target start date for packaging this stream: -

Throughput for this stream (m³/y incoming waste): ~

Other information: All waste will be retrieved when a conditioning campaign is undertaken. There may be more than one campaign.

| Likely container type: | Container | Waste packaged (%vol) | Waste loading (m ³) | Payload (m ³) | Number of packages |
|------------------------|------------|-----------------------|---------------------------------|---------------------------|--------------------|
| | 500 l drum | 100.0 | ~0.33 | 0.47 | 25 |

Likely container type comment: -

Range in container waste volume: -

Other information on containers: The container material is expected to be stainless steel.

Likely conditioning matrix: BFS/OPC

Other information: The matrix is expected to be 9:1 BFS/OPC.

Conditioned density (t/m³): ~1.8

Conditioned density comment: Density range of 1.68 - 1.84 t/m³.

Other information on conditioning: Appropriate plant to be provided at the Station in accordance with strategy.

Opportunities for alternative disposal routing: No

| Baseline Management Route | Opportunity Management Route | Stream volume (%) | Estimated Date that Opportunity will be realised | Opportunity Confidence | Comment |
|---------------------------|------------------------------|-------------------|--|------------------------|---------|
| - | - | - | - | - | - |

RADIOACTIVITY

Source: Contaminated sludge. Contamination by activation products will be the main source of activity.

Uncertainty: The values quoted were based upon theoretical assessments which assume higher activity than is anticipated during early operation. The activities indicate a maximum based upon limited operating experience and assume oxide spalling.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

WASTE STREAM**3J02****Sludge**Measurement of
radioactivities:

Theoretical assessments.

Other information:

Other beta/gamma nuclides include (in TBq/m³) S35 (2E-4, 3E-6); Ca45 (6E-4, 2E-5); Cr51 (1E+1, 7E-3); Co58 (5E-1, 5E-3); Sr89 (1E-8, 5E-11); Y91 (1E-7, 7E-10) Zr95 (4E-5, 4E-7); Nb95 (1E-6, 2E-9); Ru103 (1E-7, 3E-10); Ta182 (2E-1, 5E-3); Fe59 (2E-2, 8E-5) and Sb124 (6E-3, 5E-5).

WASTE STREAM 3J02 Sludge

| Nuclide | Mean radioactivity, TBq/m ³ | | | | Nuclide | Mean radioactivity, TBq/m ³ | | | |
|---------|--|----------------|-----------------|----------------|------------------|--|----------------|-----------------|----------------|
| | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code | | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code |
| H 3 | <2E-05 | C 3 | 2E-05 | C 3 | Gd 153 | | | | |
| Be 10 | | 8 | | 8 | Ho 163 | | | | |
| C 14 | | 8 | | 8 | Ho 166m | | | | |
| Na 22 | | 4 | | 4 | Tm 170 | | | | |
| Al 26 | | 4 | | 4 | Tm 171 | | | | |
| Cl 36 | | 6 | | 6 | Lu 174 | | | | |
| Ar 39 | | | | | Lu 176 | | | | |
| Ar 42 | | | | | Hf 178n | | | | |
| K 40 | | | | | Hf 182 | | | | |
| Ca 41 | | 8 | | 8 | Pt 193 | | | | |
| Mn 53 | | | | | Tl 204 | | | | |
| Mn 54 | 4E-02 | CC 2 | 5E-01 | CC 2 | Pb 205 | | | | |
| Fe 55 | 2E-01 | CC 2 | 1E+00 | CC 2 | Pb 210 | 8 | | | 8 |
| Co 60 | 4E-02 | CC 2 | 1E-01 | CC 2 | Bi 208 | | | | |
| Ni 59 | 1E-03 | CC 2 | 1E-03 | CC 2 | Bi 210m | | | | |
| Ni 63 | 1E-01 | CC 2 | 1E-01 | CC 2 | Po 210 | 8 | | | 8 |
| Zn 65 | 6E-04 | CC 2 | 1E-02 | CC 2 | Ra 223 | | | | |
| Se 79 | 1.21E-09 | CC 2 | 1.21E-09 | CC 2 | Ra 225 | | | | |
| Kr 81 | | | | | Ra 226 | 8 | | | 8 |
| Kr 85 | | | | | Ra 228 | | | | |
| Rb 87 | | | | | Ac 227 | | | | |
| Sr 90 | 2E-03 | CC 2 | 2E-03 | CC 2 | Th 227 | | | | |
| Zr 93 | 6E-08 | CC 2 | 6E-08 | CC 2 | Th 228 | | | | |
| Nb 91 | | | | | Th 229 | 8 | | | 8 |
| Nb 92 | | | | | Th 230 | 8 | | | 8 |
| Nb 93m | | 8 | | 8 | Th 232 | 8 | | | 8 |
| Nb 94 | 1E-06 | CC 2 | 1E-06 | CC 2 | Th 234 | | | | |
| Mo 93 | | 8 | | 8 | Pa 231 | 8 | | | 8 |
| Tc 97 | | | | | Pa 233 | | | | |
| Tc 99 | 3E-07 | CC 2 | 3E-07 | CC 2 | U 232 | | | | |
| Ru 106 | 8E-05 | CC 2 | 1E-03 | CC 2 | U 233 | | | | 8 |
| Pd 107 | | 8 | | 8 | U 234 | 2E-07 | CC 2 | 2E-07 | CC 2 |
| Ag 108m | | 8 | | 8 | U 235 | 5E-09 | CC 2 | 5E-09 | CC 2 |
| Ag 110m | 2E-04 | CC 2 | 3E-03 | CC 2 | U 236 | 4E-08 | CC 2 | 4E-08 | CC 2 |
| Cd 109 | | | | | U 238 | 7E-08 | CC 2 | 7E-08 | CC 2 |
| Cd 113m | | | | | Np 237 | 3E-08 | CC 2 | 3E-08 | CC 2 |
| Sn 119m | | | | | Pu 236 | | | | |
| Sn 121m | | 8 | | 8 | Pu 238 | 1E-04 | CC 2 | 1E-04 | CC 2 |
| Sn 123 | | | | | Pu 239 | 4E-05 | CC 2 | 4E-05 | CC 2 |
| Sn 126 | 4.35E-09 | CC 2 | 4.35E-09 | CC 2 | Pu 240 | 8E-05 | CC 2 | 8E-05 | CC 2 |
| Sb 125 | 9E-05 | CC 2 | 4E-04 | CC 2 | Pu 241 | 7E-03 | CC 2 | 1E-02 | CC 2 |
| Sb 126 | | | | | Pu 242 | 2E-07 | CC 2 | 2E-07 | CC 2 |
| Te 125m | | | | | Am 241 | 1E-04 | CC 2 | 7E-05 | CC 2 |
| Te 127m | | | | | Am 242m | 1E-06 | CC 2 | 1E-06 | CC 2 |
| I 129 | | 8 | | 8 | Am 243 | 7E-07 | CC 2 | 7E-07 | CC 2 |
| Cs 134 | 3E-04 | CC 2 | 2E-03 | CC 2 | Cm 242 | 3E-06 | CC 2 | 6E-05 | CC 2 |
| Cs 135 | 9E-09 | CC 2 | 9E-09 | CC 2 | Cm 243 | 8E-07 | CC 2 | 1E-06 | CC 2 |
| Cs 137 | 2E-03 | CC 2 | 2E-03 | CC 2 | Cm 244 | 3E-05 | CC 2 | 4E-05 | CC 2 |
| Ba 133 | | | | | Cm 245 | | 8 | | 8 |
| La 137 | | | | | Cm 246 | | 8 | | 8 |
| La 138 | | | | | Cm 248 | | | | |
| Ce 144 | 7E-05 | CC 2 | 9E-04 | CC 2 | Cf 249 | | | | |
| Pm 145 | | | | | Cf 250 | | | | |
| Pm 147 | 4E-04 | CC 2 | 2E-03 | CC 2 | Cf 251 | | | | |
| Sm 147 | | | | | Cf 252 | | | | |
| Sm 151 | 3E-06 | CC 2 | 3E-06 | CC 2 | Other a | | 8 | | 8 |
| Eu 152 | | 8 | | 8 | Other b/g | 2E-02 | CC 2 | 1E+01 | CC 2 |
| Eu 154 | 3E-04 | CC 2 | 6E-04 | CC 2 | Total a | 3.55E-04 | CC 2 | 3.92E-04 | CC 2 |
| Eu 155 | 1E-04 | CC 2 | 4E-04 | CC 2 | Total b/g | 4.14E-01 | CC 2 | 1.17E+01 | CC 2 |

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity