

WASTE STREAM	3K14	Gas Circulator LLW
---------------------	-------------	---------------------------

SITE Hartlepool

SITE OWNER EDFE NGL

WASTE CUSTODIAN EDFE NGL

WASTE TYPE LLW

Is the waste subject to Scottish Policy: No

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2022.....	45.0 m ³
Future arisings -	1.4.2022 - 31.3.2024.....	34.0 m ³
	1.4.2024 - 31.3.2027.....	51.0 m ³
	1.4.2027 - 31.3.2028.....	8.0 m ³
	1.4.2028 - 31.3.2032.....	0 m ³
	1.4.2032 - 31.3.2033.....	4.3 m ³
Total future arisings:		97.3 m ³
Total waste volume:		142.3 m ³

Comment on volumes: Waste volumes will be variable depending on station operating conditions.

Uncertainty factors on volumes: Stock (upper): x 1.25 Arisings (upper) x 1.5
 Stock (lower): x 0.75 Arisings (lower) x 0.5

WASTE SOURCE Waste arises from maintenance and reburishment work and covers general solid LLW arisings from areas associated with the Gas Circulator.

PHYSICAL CHARACTERISTICS

General description: Mixed materials such as metal items, spent filters, redundant plant items, cabling, soft waste (e.g. broken/damaged clothing, paper cardboard, cloth etc), floor coverings, heavy duty plastic and rubber waste. Concrete/rubble, wood, bitumen, ceramics, glass and lagging could also be generated. Metal drums are used to contain the majority of waste generated. The site does undertake volume reduction by low force compaction and shredding, this is principally to incinerable waste.

Physical components (%wt): Metal (52%), Soil/Rubble (1%), Plastic/Rubber (14%), Wood (1%), powder/ash (1%), others (27%), biodegradable-non putrescibles (4%)

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): ~0.48

Comment on density: Density based on raw volume and weight at arising as provided in WCH.

CHEMICAL COMPOSITION

General description and components (%wt): Stainless Steel (~2%), Mild Steel (~45%), Iron (~0.4%) Aluminium (~1%), Copper (~3%), Chromium metal/alloy (~1%), Soil/Rubble (1%), Plastic/Rubber (14%), Wood (1%), powder/ash (1%), oil/grease (~17%), Asbestos (~1%), Glass/ceramics (~5%), Other organics (~4%), Biodegradable-non putrescibles (4%)

Chemical state: Neutral

Chemical form of radionuclides: H-3: Not Yet Determined
 C-14: Not Yet Determined
 Cl-36: Not Yet Determined
 Se-79: Not Yet Determined
 Tc-99: Not Yet Determined
 I-129: Not Yet Determined
 Ra: Not Yet Determined
 Th: Not Yet Determined
 U: Not Yet Determined
 Np: Not Yet Determined
 Pu: Not Yet Determined

Metals and alloys (%wt): This waste stream is variable and may contain some bulk items which will be volume reduced by cutting, proportion of bulk items unknown.

WASTE STREAM	3K14	Gas Circulator LLW
---------------------	-------------	---------------------------

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....	~2.0	Metallic plant items / equipment	
Other ferrous metals.....	~45.0	Mild steel-Metallic plant items / equipment and drums	
Iron.....	~0.40	Metallic plant items / equipment	
Aluminium.....	~1.0	Metallic plant items / equipment	
Beryllium.....	NE		
Cobalt.....	NE		
Copper.....	~3.0	e.g. cabling and piping	
Lead.....	NE		
Magnox/Magnesium.....	NE		
Nickel.....	NE		
Titanium.....	NE		
Uranium.....	NE		
Zinc.....	NE		
Zircaloy/Zirconium.....	NE		
Other metals.....	~1.0	Chromium metal/alloy-Metallic plant items / equipment	

Organics (%wt): The waste contains cellulose as wood, halogenated and non-halogenated plastic. Oil is present. May also include glass, glass fibrem mineral insulated cable or other coated materials e.g. varnished resin

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulosics.....	~5.0		
Paper, cotton.....	~4.0	Biodegradable-non putrescibles	
Wood.....	~1.0		
Halogenated plastics	~4.0	e.g. PPE, contamination management	
Total non-halogenated plastics.....	~9.0	e.g. PPE, contamination management	
Condensation polymers.....	NE		
Others.....	NE		
Organic ion exchange materials....	NE		
Total rubber.....	~1.0		
Halogenated rubber	NE		
Non-halogenated rubber.....	NE		
Hydrocarbons.....	~17.0		
Oil or grease	~17.0	Drummed incinerable liquids, or oil/grease absorbed on cloth/rags	
Fuel.....			
Asphalt/Tarmac (cont.coal tar)...			
Asphalt/Tarmac (no coal tar)....			
Bitumen.....			
Others.....			
Other organics.....	~~3.6	Potential for other organic materials	

Other materials (%wt): Asbestos is not routinely generated, but has been consigned previously for supercompaction

WASTE STREAM	3K14	Gas Circulator LLW
---------------------	-------------	---------------------------

and incineation (valves and lagging)

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..	0		
Inorganic sludges and flocs.....	0		
Soil.....	0		
Brick/Stone/Rubble.....	NE		
Cementitious material.....	~1.0		
Sand.....	0		
Glass/Ceramics.....	~~5.0		
Graphite.....	0		
Desiccants/Catalysts.....	0		
Asbestos.....	~1.0		
Non/low friable.....	NE		
Moderately friable.....	NE		
Highly friable.....	~1.0		
Free aqueous liquids.....	0		
Free non-aqueous liquids.....	0		
Powder/Ash.....	1.0		

Inorganic anions (%wt): Not estimated.

	(%wt)	Type(s) and comment
Fluoride.....	NE	
Chloride.....	NE	
Iodide.....	NE	
Cyanide.....	NE	
Carbonate.....	NE	
Nitrate.....	NE	
Nitrite.....	NE	
Phosphate.....	NE	
Sulphate.....	NE	
Sulphide.....	NE	

Materials of interest for waste acceptance criteria: -

	(%wt)	Type(s) and comment
Combustible metals.....	0	
Low flash point liquids.....	0	
Explosive materials.....	0	
Phosphorus.....	0	
Hydrides.....	0	
Biological etc. materials.....	0	
Biodegradable materials.....	0	
Putrescible wastes.....	0	

WASTE STREAM	3K14	Gas Circulator LLW
---------------------	-------------	---------------------------

Non-putrescible wastes.....	4.0	
Corrosive materials.....	0	
Pyrophoric materials.....	0	
Generating toxic gases.....	0	
Reacting with water.....	0	
Higher activity particles.....	0	Not expected
Soluble solids as bulk chemical compounds.....	0	

Hazardous substances / non hazardous pollutants: Listed substances are not expected in significant quantity.

	(%wt)	Type(s) and comment
Acrylamide.....	NE	
Benzene.....	NE	
Chlorinated solvents.....	NE	
Formaldehyde.....	NE	
Organometallics.....	NE	
Phenol.....	NE	
Styrene.....	NE	
Tri-butyl phosphate.....	NE	
Other organophosphates.....	NE	
Vinyl chloride.....	NE	
Arsenic.....	NE	
Barium.....	NE	
Boron.....	NE	
Boron (in Boral).....	NE	
Boron (non-Boral).....	NE	
Cadmium.....	NE	
Caesium.....	NE	
Selenium.....	NE	
Chromium.....	NE	
Molybdenum.....	NE	
Thallium.....	NE	
Tin.....	NE	
Vanadium.....	NE	
Mercury compounds.....	0	
Others.....	NE	
Electronic Electrical Equipment (EEE)		
EEE Type 1.....	NE	
EEE Type 2.....	NE	
EEE Type 3.....	NE	
EEE Type 4.....	NE	
EEE Type 5.....	NE	

WASTE STREAM 3K14 Gas Circulator LLW

Complexing agents (%wt): Not yet determined

	(%wt)	Type(s) and comment
EDTA.....	NE	
DPTA.....	NE	
NTA.....	NE	
Polycarboxylic acids.....	NE	
Other organic complexants.....	~0.20	Decon 90
Total complexing agents.....	TR	

Potential for the waste to contain discrete items: Yes.

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction		
Supercompaction (HFC)	Off-site	~7.0
Incineration	Off-site	~40.0
Solidification		
Decontamination		
Metal treatment	Off-Site	~43.0
Size reduction		
Decay storage		
Recycling / reuse		
Other / various		
None	Off-site	~10.0

Comment on planned treatments:

In line with the waste hierarchy, wastes will be treated preferentially by incineration, metal decontamination/melting, supercompaction, optimal packaging in HHISOs or immobilisation by encapsulation where necessary, prior to ultimate disposal at the LLW Repository. These treatments will be carried out off-site under contract with companies such as LLWR Ltd, Cyclife, Tradebe Inutec.

Disposal Routes:

Disposal Route	Stream volume %	Disposal density t/m3
Expected to be consigned to the LLW Repository	~17.0	
Expected to be consigned to a Landfill Facility		
Expected to be consigned to an On-Site Disposal Facility		
Expected to be consigned to an Incineration Facility	~40.0	
Expected to be consigned to a Metal Treatment Facility	~43.0	
Expected to be consigned as Out of Scope		
Expected to be recycled / reused		
Disposal route not known		

Classification codes for waste expected to be consigned to a landfill facility: -

Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

WASTE STREAM 3K14 Gas Circulator LLW

Disposal Route	Stream volume %		
	2022/23	2023/24	2024/25
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be consigned to an On-Site Disposal Facility			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be consigned as Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Opportunities for alternative disposal routing: -

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
-	-	-	-	-	-

Waste Packaging for Disposal:

Container	Stream volume %	Waste loading m ³	Number of packages
1/3 Height IP-1 ISO	~17.0	~27	< 1
2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO			
1/2 Height IP-2 Disposal/Re-usable ISO			
2m box (no shielding)			
4m box (no shielding)			
Other			

Other information: Waste loading is representative of the raw waste following further planned treatments. Supercompaction assumed to reduce volume to 20% of original. Solidification assumed to increase volume to 300% of original. No treatment results in the same volume.

Waste Planned for Disposal at the LLW Repository:

Container voidage: -

Waste Characterisation Form (WCH): The waste meets the LLWR's Waste Acceptance Criteria (WAC).
The waste has a current WCH.
Inventory information is consistent with the current WCH.

Waste consigned for disposal to LLWR in year of generation: No. Efforts are made to dispose of waste during year of arising, but this is dependent on rate of arising throughout the year. This is also dependent on consignment of waste to third parties.

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

RADIOACTIVITY

Source: Contamination will be main source of activity with possibly some activation of certain

WASTE STREAM**3K14****Gas Circulator LLW**

Uncertainty:	reactor or fuel route components. The total given in the WCH is pessimistic, but not considered overly conservative. The waste for this stream is operational and on-going therefore the waste is variable. Fingerprint has been based over the last three years, so there is uncertainty about future arisings.
Definition of total alpha and total beta/gamma:	Where totals are shown on the table of radionuclide activities they are the sums of the listed beta/gamma emitting radionuclides plus 'other beta/gamma' not listed on the datasheet.
Measurement of radioactivities:	Estimated based on arisings and data in WCH. The total activity has been estimated by applying the fingerprint for the date of arisings. For consignments this will be decayed, but the decay time will vary depending on the storage time for the waste.
Other information:	-

WASTE STREAM 3K14 Gas Circulator LLW

Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3	1.30E-05	CC 2	1.30E-05	CC 2	Gd 153				
Be 10					Ho 163				
C 14	1.32E-06	CC 2	1.32E-06	CC 2	Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36	2.39E-05	CC 2	2.39E-05	CC 2	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Tl 204				
Mn 54	3.89E-06	CC 2	3.89E-06	CC 2	Pb 205				
Fe 55	1.3E-04	CC 2	1.3E-04	CC 2	Pb 210				
Co 60	1.46E-05	CC 2	1.46E-05	CC 2	Bi 208				
Ni 59					Bi 210m				
Ni 63	8.82E-06	CC 2	8.82E-06	CC 2	Po 210				
Zn 65	1.14E-07	CC 2	1.14E-07	CC 2	Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90	1.12E-07	CC 2	1.12E-07	CC 2	Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94	6.48E-08	CC 2	6.48E-08	CC 2	Th 234				
Mo 93					Pa 231				
Tc 97					Pa 233				
Tc 99					U 232				
Ru 106	1.26E-06	CC 2	1.26E-06	CC 2	U 233				
Pd 107					U 234				
Ag 108m	1.18E-07	CC 2	1.18E-07	CC 2	U 235				
Ag 110m	2.69E-07	CC 2	2.69E-07	CC 2	U 236				
Cd 109					U 238				
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m					Pu 238	6E-10	CC 2	6E-10	CC 2
Sn 123					Pu 239	3.2E-10	CC 2	3.2E-10	CC 2
Sn 126					Pu 240	7.2E-10	CC 2	7.2E-10	CC 2
Sb 125	3.00E-07	CC 2	3.00E-07	CC 2	Pu 241	1.17E-07	CC 2	1.17E-07	CC 2
Sb 126					Pu 242				
Te 125m					Am 241	1.68E-08	CC 2	1.68E-08	CC 2
Te 127m					Am 242m				
I 129					Am 243				
Cs 134	2.27E-07	CC 2	2.27E-07	CC 2	Cm 242	1.13E-08	CC 2	1.13E-08	CC 2
Cs 135					Cm 243	4E-11	CC 2	4E-11	CC 2
Cs 137	6.42E-06	CC 2	6.42E-06	CC 2	Cm 244	2.08E-09	CC 2	2.08E-09	CC 2
Ba 133	7.48E-09	CC 2	7.48E-09	CC 2	Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144	5.56E-07	CC 2	5.56E-07	CC 2	Cf 249				
Pm 145					Cf 250				
Pm 147	8.73E-08	CC 2	8.73E-08	CC 2	Cf 251				
Sm 147					Cf 252				
Sm 151					Other a				
Eu 152	8.08E-09	CC 2	8.08E-09	CC 2	Other b/g	1.32E-06	CC 2	1.32E-06	CC 2
Eu 154	9.68E-09	CC 2	9.68E-09	CC 2	Total a	3.18E-08	CC 2	3.18E-08	CC 2
Eu 155	1.53E-08	CC 2	1.53E-08	CC 2	Total b/g	2.06E-04	CC 2	2.06E-04	CC 2

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity