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| WASTE STREAM | 3L01 | Pond Water Ion Exchange Material |
|---------------------|-------------|-----------------------------------------|

SITE Heysham 1

SITE OWNER EDFE NGL

WASTE CUSTODIAN EDFE NGL

WASTE TYPE ILW; SPD1

Is the waste subject to Scottish Policy: No

WASTE VOLUMES

| | | Reported |
|------------------------|---------------------------|---------------------|
| Stocks: | At 1.4.2022..... | 11.9 m ³ |
| Future arisings - | 1.4.2022 - 31.3.2024..... | 1.0 m ³ |
| | 1.4.2024 - 31.3.2026..... | 1.6 m ³ |
| | 1.4.2026 - 31.3.2027..... | 0.5 m ³ |
| Total future arisings: | | 3.1 m ³ |
| Total waste volume: | | 15.0 m ³ |

Comment on volumes: Waste volumes will be variable depending on station operating conditions.

Uncertainty factors on volumes: Stock (upper): x 1.25 Arisings (upper) x 1.5
 Stock (lower): x 0.75 Arisings (lower) x 0.5

WASTE SOURCE Spent ion exchange materials.

PHYSICAL CHARACTERISTICS

General description: The Ion Exchange material is stored under water in tanks. It should be easily pumped and have rapid settling characteristics. The waste is expected to be predominantly Rohm and Haas ion exchange material IRN 150 L (mixed bed resin). There are no large items which may require special handling. Particle size range of resin is 0.4 to 0.6 mm.

Physical components (%vol): Ion exchange material, water, sludge. Volume breakdown not assessed.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): 1.1

Comment on density: -

CHEMICAL COMPOSITION

General description and components (%wt): Proprietary Ion Exchange materials, water. Minor components not assessed. Composition appropriate to proprietary ion exchange materials, some of which will be organic in nature. Materials accumulated include IRN 150L (a combination of IRN77 and IRN78L). Pond water ion exchange material will be in the borate form following use in treatment of boric acid dosed pond water.

Chemical state: -

Chemical form of radionuclides: -

Metals and alloys (%wt): Steel particulate may be present

| | (%wt) | Type(s) / Grade(s) with proportions | % of total C14 activity |
|---------------------------|-------|-------------------------------------|-------------------------|
| Stainless steel..... | TR | | |
| Other ferrous metals..... | TR | | |
| Iron..... | TR | | |
| Aluminium..... | 0 | | |
| Beryllium..... | NE | | |
| Cobalt..... | NE | | |
| Copper..... | 0 | | |
| Lead..... | 0 | | |
| Magnox/Magnesium..... | 0 | | |

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| | |
|-------------------------|----|
| Nickel..... | NE |
| Titanium..... | NE |
| Uranium..... | NE |
| Zinc..... | 0 |
| Zircaloy/Zirconium..... | 0 |
| Other metals..... | NE |

Organics (%wt): Proprietary organic ion-exchange resins will be present and expected to constitute nearly all of the waste apart from interstitial water.

| | (%wt) | Type(s) and comment | % of total C14 activity |
|-------------------------------------|-------|---------------------|-------------------------|
| Total cellulose..... | 0 | | |
| Paper, cotton..... | 0 | | |
| Wood..... | 0 | | |
| Halogenated plastics | 0 | | |
| Total non-halogenated plastics..... | 0 | | |
| Condensation polymers..... | 0 | | |
| Others..... | 0 | | |
| Organic ion exchange materials.... | NE | | |
| Total rubber..... | 0 | | |
| Halogenated rubber | 0 | | |
| Non-halogenated rubber..... | 0 | | |
| Hydrocarbons..... | NE | | |
| Oil or grease | | | |
| Fuel..... | | | |
| Asphalt/Tarmac (cont.coal tar)... | | | |
| Asphalt/Tarmac (no coal tar).... | | | |
| Bitumen..... | | | |
| Others..... | | | |
| Other organics..... | NE | | |

Other materials (%wt): -

| | (%wt) | Type(s) and comment | % of total C14 activity |
|------------------------------------|-------|---------------------|-------------------------|
| Inorganic ion exchange materials.. | NE | | |
| Inorganic sludges and flocs..... | NE | | |
| Soil..... | 0 | | |
| Brick/Stone/Rubble..... | 0 | | |
| Cementitious material..... | 0 | | |
| Sand..... | NE | | |
| Glass/Ceramics..... | 0 | | |
| Graphite..... | 0 | | |
| Desiccants/Catalysts..... | NE | | |
| Asbestos..... | 0 | | |
| Non/low friable..... | | | |
| Moderately friable..... | | | |

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| | |
|-------------------------------|---|
| Highly friable..... | |
| Free aqueous liquids..... | P |
| Free non-aqueous liquids..... | 0 |
| Powder/Ash..... | 0 |

Inorganic anions (%wt): Used pond water filtration resins will contain borate ions.

| | (%wt) | Type(s) and comment |
|----------------|-------|---------------------|
| Fluoride..... | NE | |
| Chloride..... | TR | |
| Iodide..... | NE | |
| Cyanide..... | NE | |
| Carbonate..... | TR | |
| Nitrate..... | NE | |
| Nitrite..... | NE | |
| Phosphate..... | NE | |
| Sulphate..... | TR | |
| Sulphide..... | NE | |

Materials of interest for Ion exchange resins may be combustible when dry.
waste acceptance criteria:

| | (%wt) | Type(s) and comment |
|---------------------------------------------------|-------|---------------------|
| Combustible metals..... | 0 | |
| Low flash point liquids..... | 0 | |
| Explosive materials..... | 0 | |
| Phosphorus..... | 0 | |
| Hydrides..... | 0 | |
| Biological etc. materials..... | 0 | |
| Biodegradable materials..... | 0 | |
| Putrescible wastes..... | 0 | |
| Non-putrescible wastes..... | 0 | |
| Corrosive materials..... | 0 | |
| Pyrophoric materials..... | 0 | |
| Generating toxic gases..... | 0 | |
| Reacting with water..... | 0 | |
| Higher activity particles..... | P | May be present |
| Soluble solids as bulk chemical compounds..... | 0 | |

Hazardous substances / -
non hazardous pollutants:

| | (%wt) | Type(s) and comment |
|---------------------------|-------|---------------------|
| Acrylamide..... | NE | |
| Benzene..... | NE | |
| Chlorinated solvents..... | NE | |
| Formaldehyde..... | NE | |

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| | |
|---------------------------------------|----|
| Organometallics..... | NE |
| Phenol..... | NE |
| Styrene..... | NE |
| Tri-butyl phosphate..... | NE |
| Other organophosphates..... | NE |
| Vinyl chloride..... | NE |
| Arsenic..... | NE |
| Barium..... | NE |
| Boron..... | NE |
| Boron (in Boral)..... | NE |
| Boron (non-Boral)..... | NE |
| Cadmium..... | NE |
| Caesium..... | NE |
| Selenium..... | NE |
| Chromium..... | NE |
| Molybdenum..... | NE |
| Thallium..... | NE |
| Tin..... | NE |
| Vanadium..... | NE |
| Mercury compounds..... | NE |
| Others..... | NE |
| Electronic Electrical Equipment (EEE) | |
| EEE Type 1..... | 0 |
| EEE Type 2..... | 0 |
| EEE Type 3..... | 0 |
| EEE Type 4..... | 0 |
| EEE Type 5..... | 0 |

Complexing agents (%wt): Not yet determined

| | (%wt) | Type(s) and comment |
|--------------------------------|-------|-------------------------------|
| EDTA..... | NE | |
| DPTA..... | NE | |
| NTA..... | NE | |
| Polycarboxylic acids..... | NE | |
| Other organic complexants..... | NE | Possibly in trace quantities. |
| Total complexing agents..... | NE | |

Potential for the waste to contain discrete items: No.

PACKAGING AND CONDITIONING

Conditioning method: It is expected that the waste will be encapsulated. Other approaches being kept under review are (1) to dry the resin, supercompact drums of dry resin and grout the supercompacted drums in an "enhanced" drum (2) wet oxidation of the resin, drying of the resulting sludge, supercompaction of the dry sludge and grouting of the supercompacted drums in an "enhanced" drum.

Plant Name: None.

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Location: Heysham 1 Power Station.

Plant startup date: Probably between 2024 and 2034.

Total capacity (m³/y incoming waste): ~175.0

Target start date for packaging this stream: -

Throughput for this stream (m³/y incoming waste): ~

Other information: All waste in a tank will be retrieved when a conditioning campaign is undertaken. There may be more than one campaign.

| Likely container type: | Container | Waste packaged (%vol) | Waste loading (m ³) | Payload (m ³) | Number of packages |
|------------------------|------------|-----------------------|---------------------------------|---------------------------|--------------------|
| | 500 l drum | 100.0 | ~0.2 | 0.47 | 75 |

Likely container type comment: -

Range in container waste volume: -

Other information on containers: The container material is expected to be stainless steel.

Likely conditioning matrix: BFS/OPC

Other information: A 9:1 BFS/OPC matrix may be the encapsulating matrix but investigation of appropriate matrix materials is continuing and another material may consequently be selected.

Conditioned density (t/m³): ~1.7

Conditioned density comment: Density range may vary from 1.62 - 1.72 t/m³.

Other information on conditioning: Appropriate plant to be provided at the Station in accordance with strategy.

Opportunities for alternative disposal routing: No

| Baseline Management Route | Opportunity Management Route | Stream volume (%) | Estimated Date that Opportunity will be realised | Opportunity Confidence | Comment |
|---------------------------|------------------------------|-------------------|--------------------------------------------------|------------------------|---------|
| - | - | - | - | - | - |

RADIOACTIVITY

Source: Contamination by activation products will be the main source of activity.

Uncertainty: Specific activity is a function of station operating history. The estimates are based upon theoretical assessments and limited operational data. The values quoted are indicative of those that might be expected.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Theoretical assessment and limited measurement of samples.

Other information: "Other beta/gamma arisings and stocks (in TBq/m³) include S35 (1E+0, 4E-5); Ca45 (3E+0, 5E-3); Cr51 (3E-1, 2E-12); Co58 (3E-1, 2E-6); Zr95 (2E-3, 5E-9); Nb95 (2E-3, 1E-12); Ru103 (5E-3, 2E-11); Ta182 (1E-1, 2E-5); P32 (5E-3, 1E-23); Fe59 (1E-2, 4E-10); Tb160 (2E-3, 2E-8) and Hf181 (1E-3, 2E-11)."

WASTE STREAM

3L01

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| Nuclide | Mean radioactivity, TBq/m ³ | | | | Nuclide | Mean radioactivity, TBq/m ³ | | | |
|---------|----------------------------------------|----------------|-----------------|----------------|------------------|----------------------------------------|----------------|-----------------|----------------|
| | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code | | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code |
| H 3 | 5.48E-05 | cc 1 | 5.48E-05 | cc 1 | Gd 153 | | | | |
| Be 10 | | | | | Ho 163 | | | | |
| C 14 | 4.19E-05 | cc 1 | 4.19E-05 | cc 1 | Ho 166m | | | | |
| Na 22 | | | | | Tm 170 | | | | |
| Al 26 | | | | | Tm 171 | | | | |
| Cl 36 | 9.56E-05 | cc 1 | 9.56E-05 | cc 1 | Lu 174 | | | | |
| Ar 39 | | | | | Lu 176 | | | | |
| Ar 42 | | | | | Hf 178n | | | | |
| K 40 | | | | | Hf 182 | | | | |
| Ca 41 | | | | | Pt 193 | | | | |
| Mn 53 | | | | | Tl 204 | | | | |
| Mn 54 | 2.50E-04 | cc 1 | 2.50E-04 | cc 1 | Pb 205 | | | | |
| Fe 55 | 4.48E-04 | cc 1 | 4.48E-04 | cc 1 | Pb 210 | | | | |
| Co 60 | 2.31E-03 | cc 1 | 2.31E-03 | cc 1 | Bi 208 | | | | |
| Ni 59 | | | | | Bi 210m | | | | |
| Ni 63 | 2.02E-02 | cc 1 | 2.02E-02 | cc 1 | Po 210 | | | | |
| Zn 65 | | | | | Ra 223 | | | | |
| Se 79 | | | | | Ra 225 | | | | |
| Kr 81 | | | | | Ra 226 | | | | |
| Kr 85 | | | | | Ra 228 | | | | |
| Rb 87 | | | | | Ac 227 | | | | |
| Sr 90 | 8.91E-04 | cc 1 | 8.91E-04 | cc 1 | Th 227 | | | | |
| Zr 93 | | | | | Th 228 | | | | |
| Nb 91 | | | | | Th 229 | | | | |
| Nb 92 | | | | | Th 230 | | | | |
| Nb 93m | | | | | Th 232 | | | | |
| Nb 94 | 2.90E-05 | cc 1 | 2.90E-05 | cc 1 | Th 234 | | | | |
| Mo 93 | | | | | Pa 231 | | | | |
| Tc 97 | | | | | Pa 233 | | | | |
| Tc 99 | | | | | U 232 | | | | |
| Ru 106 | | | | | U 233 | | | | |
| Pd 107 | | | | | U 234 | | | | |
| Ag 108m | | | | | U 235 | | | | |
| Ag 110m | | | | | U 236 | | | | |
| Cd 109 | | | | | U 238 | | | | |
| Cd 113m | | | | | Np 237 | | | | |
| Sn 119m | | | | | Pu 236 | | | | |
| Sn 121m | | | | | Pu 238 | 1.13E-04 | cc 1 | 1.13E-04 | cc 1 |
| Sn 123 | | | | | Pu 239 | 2.19E-04 | cc 1 | 2.19E-04 | cc 1 |
| Sn 126 | | | | | Pu 240 | 2.19E-04 | cc 1 | 2.19E-04 | cc 1 |
| Sb 125 | | | | | Pu 241 | 7.02E-03 | cc 1 | 7.02E-03 | cc 1 |
| Sb 126 | | | | | Pu 242 | | | | |
| Te 125m | | | | | Am 241 | 9.34E-04 | cc 1 | 9.34E-04 | cc 1 |
| Te 127m | | | | | Am 242m | | | | |
| I 129 | | | | | Am 243 | | | | |
| Cs 134 | 1.01E-05 | cc 1 | 1.01E-05 | cc 1 | Cm 242 | | | | |
| Cs 135 | | | | | Cm 243 | 2.04E-05 | cc 1 | 2.04E-05 | cc 1 |
| Cs 137 | 3.49E-03 | cc 1 | 3.49E-03 | cc 1 | Cm 244 | 2.04E-05 | cc 1 | 2.04E-05 | cc 1 |
| Ba 133 | 2.72E-05 | cc 1 | 2.72E-05 | cc 1 | Cm 245 | | | | |
| La 137 | | | | | Cm 246 | | | | |
| La 138 | | | | | Cm 248 | | | | |
| Ce 144 | | | | | Cf 249 | | | | |
| Pm 145 | | | | | Cf 250 | | | | |
| Pm 147 | 9.56E-05 | cc 1 | 9.56E-05 | cc 1 | Cf 251 | | | | |
| Sm 147 | | | | | Cf 252 | | | | |
| Sm 151 | | | | | Other a | | | | |
| Eu 152 | | | | | Other b/g | 3.02E-05 | cc 1 | 3.02E-05 | CC 1 |
| Eu 154 | 1.51E-04 | cc 1 | 1.51E-04 | cc 1 | Total a | 1.53E-03 | c 1 | 1.53E-03 | c 1 |
| Eu 155 | 3.74E-05 | cc 1 | 3.74E-05 | cc 1 | Total b/g | 3.51E-02 | Cc 1 | 3.51E-02 | Cc 1 |

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity