**WASTE STREAM** 3L19 Catalyst

SITE Heysham 1

SITE OWNER **EDFE NGL** 

**WASTE CUSTODIAN EDFE NGL** 

**ILW WASTE TYPE** 

Is the waste subject to

Scottish Policy:

Nο

**WASTE VOLUMES** 

Reported

At 1.4.2022..... Stocks:  $4.2 \, m^3$ 

Future arisings -1.4.2022 - 31.3.2024......  $0 \, \text{m}^3$ 1.4.2024 - 31.3.2025....... 1.6 m<sup>3</sup>

1.6 m<sup>3</sup>

Total waste volume: 5.8 m<sup>3</sup>

Comment on volumes: Waste volumes will be variable depending on station operating conditions. Current stock

volumes are known. The volume of catalyst in the recombination units is known and so

future arising volumes are predictable.

Uncertainty factors on

Total future arisings:

volumes:

Stock (upper): x 1.5 Arisings (upper)

x 1.75

Stock (lower): x 0.5 Arisings (lower) x 0.25

**WASTE SOURCE** Exhausted catalysts that have been used for the recombination of carbon dioxide reactor

coolant.

#### PHYSICAL CHARACTERISTICS

Catalyst materials. There are no large items in the waste which may require special General description:

handling.

Physical components (%vol): Catalyst (>80% wt). Steel drums, high density polythene liners (<10% wt) containing the

waste.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m3): ~1.06

Comment on density:

#### CHEMICAL COMPOSITION

General description and

components (%wt):

Aluminia-platinum catalyst (>80% wt), polythene liners (<10% wt). The platinum is in an

"active" form deposited onto an alumina base granule.

Chemical state: Neutral

Chemical form of

H-3: Incorporated into material

radionuclides: C-14: May be present as Graphite contamination

CI-36: Activation of sulphide components within the gas stream. Se-79: Not expected to be present in significant quantities Tc-99: Not expected to be present in significant quantities I-129: Not expected to be present in significant quantities Ra: Not expected to be present in significant quantities Th: Not expected to be present in significant quantities U: Not expected to be present in significant quantities Np: Not expected to be present in significant quantities

Pu: Not expected to be present in significant quantities

Metals and alloys (%wt): Not expected to be present.

> % of total C14 (%wt) Type(s) / Grade(s) with proportions

activity

Stainless steel..... TR

Other ferrous metals.....

Iron.....

Aluminium.....

Beryllium...... NE

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| Cobalt                                    | NE          |                               |                         |
|---|-------------|-------------------------------|-------------------------|
| Copper                                    |             |                               |                         |
| Lead                                      | 0           |                               |                         |
| Magnox/Magnesium                          | . 0         |                               |                         |
| Nickel                                    | NE          |                               |                         |
| Titanium                                  | NE          |                               |                         |
| Uranium                                   | NE          |                               |                         |
| Zinc                                      | 0           |                               |                         |
| Zircaloy/Zirconium                        | 0           |                               |                         |
| Other metals                              | ~0.30       | ~0.3%wt Platinum on aluminia. |                         |
| Organics (%wt): To be further assess      | sed. Polyth | nene drum liners are present. |                         |
|   | (%wt)       | Type(s) and comment           | % of total C14          |
| Total cellulosics                         | 0           |                               | activity                |
| Paper, cotton                             | 0           |                               |                         |
| Wood                                      | 0           |                               |                         |
| Halogenated plastics                      | 0           |                               |                         |
| Total non-halogenated plastics            | <10.0       |                               |                         |
| Condensation polymers                     | 0           |                               |                         |
| Others                                    | <10.0       |                               |                         |
| Organic ion exchange materials            | 0           |                               |                         |
| Total rubber                              | 0           |                               |                         |
| Halogenated rubber                        | 0           |                               |                         |
| Non-halogenated rubber                    | 0           |                               |                         |
| Hydrocarbons                              | 0           |                               |                         |
| Oil or grease                             |             |                               |                         |
| Fuel                                      |             |                               |                         |
| Asphalt/Tarmac (cont.coal tar)            |             |                               |                         |
| Asphalt/Tarmac (no coal tar)              |             |                               |                         |
| Bitumen                                   |             |                               |                         |
| Others                                    |             |                               |                         |
| Other organics                            | NE          |                               |                         |
| Other materials (%wt): Approximately 80wt | % alumina   | base granule.                 |                         |
|   | (%wt)       | Type(s) and comment           | % of total C14 activity |
| Inorganic ion exchange materials          | 0           |                               |                         |
| Inorganic sludges and flocs               | 0           |                               |                         |
| Soil                                      | 0           |                               |                         |
| Brick/Stone/Rubble                        | 0           |                               |                         |
| Cementitious material                     | 0           |                               |                         |
| Sand                                      | 0           |                               |                         |
| Glass/Ceramics                            |             |                               |                         |
| Graphite                                  | 0           |                               |                         |

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| Desiccants/Catalysts  | 89.7        |  |
|---|-------------|--|
| Asbestos  | 0           |  |
| Non/low friable   |             |  |
| Moderately friable  |             |  |
| Highly friable  |             |  |
| Free aqueous liquids  | 0           |  |
| Free non-aqueous liquids  | 0           |  |
| Powder/Ash  | 0           |  |
| Inorganic anions (%wt):  None of the listed in constituents.                                    | norganic ar | nions are expected to be present at greater than trace |
|   | (%wt)       | Type(s) and comment                                    |
| Fluoride  | TR          |  |
| Chloride  | TR          |  |
| lodide  | TR          |  |
| Cyanide   | NE          |  |
| Carbonate   | TR          |  |
| Nitrate   | 0           |  |
| Nitrite   | 0           |  |
| Phosphate   | 0           |  |
| Sulphate  | TR          |  |
| Sulphide  | TR          |  |
| Materials of interest for waste acceptance criteria: There are no material radiological hazard. |             | ed in the waste likely to present a fire or other non- |
|   | (%wt)       | Type(s) and comment                                    |
| Combustible metals  | 0           |  |
| Low flash point liquids   | 0           |  |
| Explosive materials   | 0           |  |
| Phosphorus  | 0           |  |
| Hydrides  | 0           |  |
| Biological etc. materials   | 0           |  |
| Biodegradable materials   | 0           |  |
| Putrescible wastes  | 0           |  |
| Non-putrescible wastes  |             |  |
| Corrosive materials   | 0           |  |
| Pyrophoric materials  | 0           |  |
| Generating toxic gases  | 0           |  |
| Reacting with water   | 0           |  |
| Higher activity particles   | 0           | Not expected   |
| Soluble solids as bulk chemical compounds   | 0           |  |

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Hazardous substances / non hazardous pollutants:

Complexing

To be determined.

|                                       | (%wt) | Type(s) and comment                   |
|---------------------------------------|-------|---------------------------------------|
| Acrylamide                            | NE    |                                       |
| Benzene                               | NE    |                                       |
| Chlorinated solvents                  | NE    |                                       |
| Formaldehyde                          | NE    |                                       |
| Organometallics                       | NE    |                                       |
| Phenol                                | NE    |                                       |
| Styrene                               | NE    |                                       |
| Tri-butyl phosphate                   | NE    |                                       |
| Other organophosphates                | NE    |                                       |
| Vinyl chloride                        | NE    |                                       |
| Arsenic                               | NE    |                                       |
| Barium                                | NE    |                                       |
| Boron                                 | NE    |                                       |
| Boron (in Boral)                      | NE    |                                       |
| Boron (non-Boral)                     | NE    |                                       |
| Cadmium                               | NE    |                                       |
| Caesium                               | NE    |                                       |
| Selenium                              | NE    |                                       |
| Chromium                              | NE    |                                       |
| Molybdenum                            | NE    |                                       |
| Thallium                              | NE    |                                       |
| Tin                                   | NE    |                                       |
| Vanadium                              | NE    |                                       |
| Mercury compounds                     | NE    |                                       |
| Others                                | NE    |                                       |
| Electronic Electrical Equipment (EEE) |       |                                       |
| EEE Type 1                            | 0     |                                       |
| EEE Type 2                            | 0     |                                       |
| EEE Type 3                            | 0     |                                       |
| EEE Type 4                            | 0     |                                       |
| EEE Type 5                            | 0     |                                       |
| agents (%wt): Not yet determined      |       |                                       |
|                                       | (%wt) | Type(s) and comment                   |
| EDTA                                  | NE    |                                       |
| DPTA                                  | NE    |                                       |
| NTA                                   | NE    |                                       |
| Polycarboxylic acids                  | NE    |                                       |
| Other organic complexants             | NE    | Expect only trace quantities, if any. |
| Total complexing agents               | NE    |                                       |

### **WASTE STREAM**

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Potential for the waste to contain discrete items:

No.

#### TREATMENT, PACKAGING AND DISPOSAL

Waste that is currently ILW:

This waste is ILW at the time of arising. The waste is stored temporarily to allow decay of short lived radionucliides. Following this, the waste is sent for decontamination to LLW.

Planned on-site / off-site treatment(s):

| Treatment                                  | On-site /<br>Off site | Stream volume % |
|--|-----------------------|-----------------|
| Low force compaction Supercompaction (HFC) |                       |                 |
| Incineration                               |                       |                 |
| Solidification                             | Off-site              | 100.0           |
| Decontamination                            | Off-site              | 100.0           |
| Metal treatment                            |                       |                 |
| Size reduction                             |                       |                 |
| Decay storage                              | On-site               | 100.0           |
| Recyling / reuse                           |                       |                 |
| Other / various                            |                       |                 |
| None                                       |                       |                 |

Comment on planned treatments:

Current waste treatment is to decontaminated to LLW and then encapsulated. However, trials are ongoing into both washing and incineration, and direct incineration.

**Disposal Routes:** 

| Disposal Route   | Stream volume % | Disposal<br>density t/m3 |
|--|-----------------|--------------------------|
| Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known | 100.0           | NE                       |

Classification codes for waste expected to be consigned to a landfill facility:

#### Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

| Disposal Route   | Stream volume % |         |         |  |  |
|--|-----------------|---------|---------|--|--|
| Disposal Notice  | 2022/23         | 2023/24 | 2024/25 |  |  |
| Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known |                 |         |         |  |  |

Opportunities for alternative disposal routing: Not yet determined

| Baseline<br>Management Route | Opportunity<br>Management Route | Stream<br>volume (%) | Estimated Date that Opportunity will be realised | Opportunity<br>Confidence | Comment |
|------------------------------|---------------------------------|----------------------|--|---------------------------|---------|
| Disposal at LLWR             | Incineration                    | -                    | -  | Medium                    | -       |

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#### Waste Packaging for Disposal:

| Container  | Stream volume % | Waste loading m³ | Number of packages |
|--|-----------------|------------------|--------------------|
| 1/3 Height IP-1 ISO 2/3 Height IP-2 ISO 1/2 Height WAMAC IP-2 ISO 1/2 Height IP-2 Disposal/Re-usable ISO 2m box (no shielding) 4m box (no shielding) Other | 100.0           | ~6.09            | <1                 |

Other information: Waste loading is based on 18.27m<sup>3</sup> per half-height ISO.

Waste Planned for Disposal at the LLW Repository:

Container voidage: -

The waste does not meet the LLWR's Waste Acceptance Criteria (WAC).

Does not meet WAC until catalyst is decontaminated.

Waste consigned for disposal to LLWR in year of generation:

No. Waste is ILW when generated and needs decontaminating to LLW.

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%):

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information:

**RADIOACTIVITY** 

Source: Contamination by activation products will be the main source of activity.

Uncertainty: The radionuclide activities given are from analysis of catalyst samples from 2016, so give a

good indication of activities present but may not be bounding. Specific activity is a function

of operating history.

Definition of total alpha and total beta/gamma:

Where totals are shown on the table of radionuclide activities they are the sums of the

listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities:

Analysis by Tradebe Inutec of HYA catalyst samples from 2016.

Other information: Other beta/gamma nuclides of arisings and stocks (in TBq/m³) include S35 (3.0E1); Co58

(2.1E-5) and Se75 (8.1E-3)

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|                    | Mean radioactivity, TBq/m³ |           |          |           | Mean radioactivity, TBq/m³ |                             |              |                             |              |
|--------------------|----------------------------|-----------|----------|-----------|----------------------------|-----------------------------|--------------|-----------------------------|--------------|
|                    | Waste at                   | Bands and | Future   | Bands and |                            | Waste at                    | Bands and    | Future                      | Bands and    |
| Nuclide            | 1.4.2022                   | Code      | arisings | Code      | Nuclide                    | 1.4.2022                    | Code         | arisings                    | Code         |
| H 3                | 9.54E-02                   | CC 1      | 9.54E-02 | CC 1      | Gd 153                     |                             |              |                             |              |
| Be 10              |                            |           |          |           | Ho 163                     |                             |              |                             |              |
| C 14               |                            | 8         |          | 8         | Ho 166m                    |                             |              |                             |              |
| Na 22              |                            |           |          |           | Tm 170                     |                             |              |                             |              |
| Al 26              | 0.005.00                   | 00.4      | 0.005.00 | 00.4      | Tm 171                     |                             |              |                             |              |
| CI 36              | 8.06E-06                   | CC 1      | 8.06E-06 | CC 1      | Lu 174<br>Lu 176           |                             |              |                             |              |
| Ar 39<br>Ar 42     |                            |           |          |           | Hf 178n                    |                             |              |                             |              |
| K 40               | 2.67E-08                   | CC 1      | 2.67E-08 | CC 1      | Hf 182                     |                             |              |                             |              |
| Ca 41              | 2.07 2 00                  | 00 .      | 2.072 00 | 00 .      | Pt 193                     |                             |              |                             |              |
| Mn 53              |                            |           |          |           | TI 204                     |                             |              |                             |              |
| Mn 54              | 4.79E-07                   | CC 1      | 4.79E-07 | CC 1      | Pb 205                     |                             |              |                             |              |
| Fe 55              | 4.56E-06                   | CC 1      | 4.56E-06 | CC 1      | Pb 210                     |                             |              |                             |              |
| Co 60              | 1.26E-06                   | CC 1      | 1.26E-06 | CC 1      | Bi 208                     |                             |              |                             |              |
| Ni 59              |                            |           |          |           | Bi 210m                    |                             |              |                             |              |
| Ni 63              | 3.36E-05                   | CC 1      | 3.36E-05 | CC 1      | Po 210                     |                             |              |                             |              |
| Zn 65              |                            | 8         |          | 8         | Ra 223                     |                             |              |                             |              |
| Se 79              |                            |           |          |           | Ra 225<br>Ra 226           |                             |              |                             |              |
| Kr 81<br>Kr 85     |                            |           |          |           | Ra 226<br>Ra 228           |                             |              |                             |              |
| Rb 87              |                            |           |          |           | Ac 227                     |                             |              |                             |              |
| Sr 90              |                            |           |          |           | Th 227                     |                             |              |                             |              |
| Zr 93              |                            |           |          |           | Th 228                     |                             |              |                             |              |
| Nb 91              |                            |           |          |           | Th 229                     |                             |              |                             |              |
| Nb 92              |                            |           |          |           | Th 230                     |                             |              |                             |              |
| Nb 93m             |                            |           |          |           | Th 232                     |                             |              |                             |              |
| Nb 94              |                            | 8         |          | 8         | Th 234                     |                             | 8            |                             | 8            |
| Mo 93              |                            |           |          |           | Pa 231                     |                             |              |                             |              |
| Tc 97              |                            |           |          |           | Pa 233                     |                             |              |                             |              |
| Tc 99              |                            | _         |          | _         | U 232                      |                             |              |                             |              |
| Ru 106             |                            | 8         |          | 8         | U 233<br>U 234             |                             |              |                             |              |
| Pd 107             |                            | 0         |          | 0         | U 235                      |                             | 8            |                             | 8            |
| Ag 108m<br>Ag 110m |                            | 8<br>8    |          | 8<br>8    | U 236                      |                             | o            |                             | J            |
| Cd 109             |                            | 8         |          | 8         | U 238                      |                             |              |                             |              |
| Cd 113m            |                            | ŭ         |          | Ü         | Np 237                     |                             | 8            |                             | 8            |
| Sn 119m            |                            |           |          |           | Pu 236                     |                             |              |                             |              |
| Sn 121m            |                            |           |          |           | Pu 238                     |                             |              |                             |              |
| Sn 123             |                            |           |          |           | Pu 239                     |                             |              |                             |              |
| Sn 126             |                            |           |          |           | Pu 240                     |                             |              |                             |              |
| Sb 125             |                            | 8         |          | 8         | Pu 241                     |                             |              |                             |              |
| Sb 126             |                            |           |          |           | Pu 242                     |                             | 0            |                             | 0            |
| Te 125m            |                            |           |          |           | Am 241<br>Am 242m          |                             | 8            |                             | 8            |
| Te 127m            |                            |           |          |           | Am 242m<br>Am 243          |                             |              |                             |              |
| I 129<br>Cs 134    |                            | 8         |          | 8         | Cm 242                     |                             |              |                             |              |
| Cs 134<br>Cs 135   |                            | 0         |          | 0         | Cm 243                     |                             |              |                             |              |
| Cs 137             | 2.61E-07                   | CC 1      | 2.61E-07 | CC 1      | Cm 244                     |                             |              |                             |              |
| Ba 133             | 3 0,                       | 8         |          | 8         | Cm 245                     |                             |              |                             |              |
| La 137             |                            | -         |          | -         | Cm 246                     |                             |              |                             |              |
| La 138             |                            |           |          |           | Cm 248                     |                             |              |                             |              |
| Ce 144             |                            | 8         |          | 8         | Cf 249                     |                             |              |                             |              |
| Pm 145             |                            |           |          |           | Cf 250                     |                             |              |                             |              |
| Pm 147             |                            |           |          |           | Cf 251                     |                             |              |                             |              |
| Sm 147             |                            |           |          |           | Cf 252                     | 1 505 07                    | CC 4         | 1 505 07                    | CC 4         |
| Sm 151             |                            | _         |          | _         | Other a                    | 1.59E-07                    | CC 1<br>CC 1 | 1.59E-07                    | CC 1<br>CC 1 |
| Eu 152             |                            | 8         |          | 8         | Other b/g <b>Total a</b>   | 2.98E-02<br><b>1.59E-07</b> | CC 1         | 2.98E-02<br><b>1.59E-07</b> | CC 1         |
| Eu 154<br>Eu 155   |                            | 8<br>8    |          | 8<br>8    | Total a                    | 1.39E-07<br>1.25E-01        | CC 1         | 1.59E-07<br>1.25E-01        | CC 1         |
| Lu 155             |                            | 0         |          | 0         | Total b/g                  | 1.232-01                    | 00 i         | 1.232-01                    |              |

### Bands (Upper and Lower)

A a factor of 1.5 B a factor of 3 C a factor of 10 D a factor of 100

E a factor of 1000

Bands quantify uncertainty in mean radioactivity.

#### Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed 7 Present in significant quantities but not determined