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|---------------------|-------------|-----------------------------------|
| WASTE STREAM | 3M01 | Pond Ion Exchange Material |
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SITE Heysham 2

SITE OWNER EDFE NGL

WASTE CUSTODIAN EDFE NGL

WASTE TYPE ILW; SPD1

Is the waste subject to Scottish Policy: No

WASTE VOLUMES

| | | Reported |
|------------------------|---------------------------|--------------------|
| Stocks: | At 1.4.2022..... | 2.5 m ³ |
| Future arisings - | 1.4.2022 - 31.3.2028..... | 0.3 m ³ |
| | 1.4.2028 - 31.3.2030..... | 0.2 m ³ |
| | 1.4.2030 - 31.3.2031..... | 0.3 m ³ |
| Total future arisings: | | 0.8 m ³ |
| Total waste volume: | | 3.3 m ³ |

Comment on volumes: Arisings are dependent on station operations.

| | | | | |
|---------------------------------|----------------|--------|------------------|-------|
| Uncertainty factors on volumes: | Stock (upper): | x 1.25 | Arisings (upper) | x 1.5 |
| | Stock (lower): | x 0.75 | Arisings (lower) | x 0.5 |

WASTE SOURCE Spent Ion Exchange materials. There may be traces of sludge associated with the ion exchange material.

PHYSICAL CHARACTERISTICS

General description: The waste is expected to be polystyrene bead ion exchange material, particle size range 0.3 - 1.2 mm. Small amounts of caesium ion exchange material pellets 3/8" long and 1/16" diameter may also be present. There are no large items that may require special handling.

Physical components (%vol): Ion exchange material (drained water-saturated beads~70% vol), Water (interstitial ~30% vol) and possibly traces of sludge.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): 1.1

Comment on density: -

CHEMICAL COMPOSITION

General description and components (%wt): Proprietary ion exchange materials (~35% bone-dry wt), water (absorbed plus interstitial ~65% wt) and possibly traces of sludge. The proprietary ion exchange material normally used is expected to be an organic bead material (polystyrene cross linked with divinyl benzene). The caesium ion exchange material that would be used in the event of there being leaking fuel in the pond would be an inorganic mineral material. Boron and sodium will be present in the water and on the ion exchange material.

Chemical state: -

Chemical form of radionuclides: -

Metals and alloys (%wt): -

| | (%wt) | Type(s) / Grade(s) with proportions | % of total C14 activity |
|---------------------------|-------|-------------------------------------|-------------------------|
| Stainless steel..... | NE | | |
| Other ferrous metals..... | NE | | |
| Iron..... | NE | | |
| Aluminium..... | NE | | |
| Beryllium..... | NE | | |
| Cobalt..... | NE | | |
| Copper..... | NE | | |

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|-------------------------|----|
| Lead..... | NE |
| Magnox/Magnesium..... | NE |
| Nickel..... | NE |
| Titanium..... | NE |
| Uranium..... | NE |
| Zinc..... | NE |
| Zircaloy/Zirconium..... | NE |
| Other metals..... | NE |

Organics (%wt): Proprietary ion-exchange resins are expected (includes absorbed water).

| | (%wt) | Type(s) and comment | % of total C14 activity |
|-------------------------------------|-------|---------------------|-------------------------|
| Total cellulose..... | 0 | | |
| Paper, cotton..... | 0 | | |
| Wood..... | 0 | | |
| Halogenated plastics | 0 | | |
| Total non-halogenated plastics..... | 0 | | |
| Condensation polymers..... | 0 | | |
| Others..... | 0 | | |
| Organic ion exchange materials.... | ~65.0 | | |
| Total rubber..... | 0 | | |
| Halogenated rubber | 0 | | |
| Non-halogenated rubber..... | 0 | | |
| Hydrocarbons..... | 0 | | |
| Oil or grease | | | |
| Fuel..... | | | |
| Asphalt/Tarmac (cont.coal tar)... | | | |
| Asphalt/Tarmac (no coal tar).... | | | |
| Bitumen..... | | | |
| Others..... | | | |
| Other organics..... | 0 | | |

Other materials (%wt): -

| | (%wt) | Type(s) and comment | % of total C14 activity |
|------------------------------------|-------|---------------------|-------------------------|
| Inorganic ion exchange materials.. | NE | | |
| Inorganic sludges and flocs..... | NE | | |
| Soil..... | 0 | | |
| Brick/Stone/Rubble..... | 0 | | |
| Cementitious material..... | 0 | | |
| Sand..... | 0 | | |
| Glass/Ceramics..... | | | |
| Graphite..... | 0 | | |
| Desiccants/Catalysts..... | 0 | | |
| Asbestos..... | 0 | | |

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Non/low friable.....

Moderately friable.....

Highly friable.....

Free aqueous liquids..... ~35.0

Free non-aqueous liquids..... 0

Powder/Ash..... 0

Inorganic anions (%wt): -

(%wt) Type(s) and comment

Fluoride..... NE

Chloride..... NE

Iodide..... NE

Cyanide..... NE

Carbonate..... ~3.0

Nitrate..... NE

Nitrite..... NE

Phosphate..... NE

Sulphate..... <1.0

Sulphide..... NE

Materials of interest for Ion exchange resins are combustible when dry.
waste acceptance criteria:

(%wt) Type(s) and comment

Combustible metals..... 0

Low flash point liquids..... 0

Explosive materials..... 0

Phosphorus..... 0

Hydrides..... 0

Biological etc. materials..... 0

Biodegradable materials..... 0

Putrescible wastes..... 0

Non-putrescible wastes..... 0

Corrosive materials..... 0

Pyrophoric materials..... 0

Generating toxic gases..... 0

Reacting with water..... 0

Higher activity particles..... P May be present

Soluble solids as bulk chemical compounds..... 0

Hazardous substances /
non hazardous pollutants: -

(%wt) Type(s) and comment

Acrylamide..... NE

Benzene..... NE

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| | |
|---------------------------------------|----|
| Chlorinated solvents..... | NE |
| Formaldehyde..... | NE |
| Organometallics..... | NE |
| Phenol..... | NE |
| Styrene..... | NE |
| Tri-butyl phosphate..... | NE |
| Other organophosphates..... | NE |
| Vinyl chloride..... | NE |
| Arsenic..... | NE |
| Barium..... | NE |
| Boron..... | NE |
| Boron (in Boral)..... | |
| Boron (non-Boral)..... | |
| Cadmium..... | NE |
| Caesium..... | NE |
| Selenium..... | NE |
| Chromium..... | NE |
| Molybdenum..... | NE |
| Thallium..... | NE |
| Tin..... | NE |
| Vanadium..... | NE |
| Mercury compounds..... | NE |
| Others..... | NE |
| Electronic Electrical Equipment (EEE) | |
| EEE Type 1..... | 0 |
| EEE Type 2..... | 0 |
| EEE Type 3..... | 0 |
| EEE Type 4..... | 0 |
| EEE Type 5..... | 0 |

Complexing agents (%wt): Not yet determined

| | (%wt) | Type(s) and comment |
|--------------------------------|-------|------------------------------|
| EDTA..... | NE | |
| DPTA..... | NE | |
| NTA..... | NE | |
| Polycarboxylic acids..... | NE | |
| Other organic complexants..... | NE | Possibly in trace quantities |
| Total complexing agents..... | NE | |

Potential for the waste to contain discrete items: Yes.

PACKAGING AND CONDITIONING

Conditioning method: The waste is expected to be encapsulated in BFS/OPC matrix. The fallback option is wet oxidation followed by encapsulation of the residual sludge (or possibly drying and supercompaction). Drums of supercompacted waste would be grouted in an

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'enhanced' drum. Other process options are being kept under review.

Plant Name: None.
 Location: Heysham 2 Power Station.
 Plant startup date: Between 2035 and 2038.
 Total capacity (m³/y incoming waste): ~175.0
 Target start date for packaging this stream: -
 Throughput for this stream (m³/y incoming waste): ~

Other information: All waste in a tank will be retrieved when a conditioning campaign is undertaken. It is expected that there will be several campaigns.

| Likely container type: | Container | Waste packaged (%vol) | Waste loading (m ³) | Payload (m ³) | Number of packages |
|------------------------|------------|-----------------------|---------------------------------|---------------------------|--------------------|
| | 500 l drum | 100.0 | ~0.2 | 0.47 | 17 |

Likely container type comment: -
 Range in container waste volume: -
 Other information on containers: Stainless Steel
 Likely conditioning matrix: BFS/OPC
 Other information: A 9:1 BFS/OPC matrix is expected to be used.
 Conditioned density (t/m³): ~1.7
 Conditioned density comment: Density may vary from 1.62 - 1.72 t/m³.
 Other information on conditioning: Appropriate plant to be provided at the Station in accordance with EDF Energy strategy.
 Opportunities for alternative disposal routing: No

| Baseline Management Route | Opportunity Management Route | Stream volume (%) | Estimated Date that Opportunity will be realised | Opportunity Confidence | Comment |
|---------------------------|------------------------------|-------------------|--|------------------------|---------|
| - | - | - | - | - | - |

RADIOACTIVITY

Source: Spent Ion Exchange Resins. Contamination by activation products will be a main source of activity.
 Uncertainty: Resin accumulated during early years of operation is likely to be of low activity.
 Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.
 Measurement of radioactivities: Radiochemical analysis of samples.
 Other information: -

WASTE STREAM

3M01

Pond Ion Exchange Material

| Nuclide | Mean radioactivity, TBq/m ³ | | | | Nuclide | Mean radioactivity, TBq/m ³ | | | |
|---------|--|----------------|-----------------|----------------|------------------|--|----------------|-----------------|----------------|
| | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code | | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code |
| H 3 | | 6 | | 6 | Gd 153 | | | | |
| Be 10 | | 8 | | 8 | Ho 163 | | | | |
| C 14 | | 8 | | 8 | Ho 166m | | | | |
| Na 22 | | 4 | | 4 | Tm 170 | | | | |
| Al 26 | | 4 | | 4 | Tm 171 | | | | |
| Cl 36 | | 6 | | 6 | Lu 174 | | | | |
| Ar 39 | | | | | Lu 176 | | | | |
| Ar 42 | | | | | Hf 178n | | | | |
| K 40 | | | | | Hf 182 | | | | |
| Ca 41 | | 8 | | 8 | Pt 193 | | | | |
| Mn 53 | | | | | Tl 204 | | | | |
| Mn 54 | 5.64E-04 | CC 2 | 9.42E-03 | CC 2 | Pb 205 | | | | |
| Fe 55 | 6.44E-03 | CC 2 | 5.28E-02 | CC 2 | Pb 210 | | 8 | | 8 |
| Co 60 | 5.44E-02 | CC 2 | 2.05E-01 | CC 2 | Bi 208 | | | | |
| Ni 59 | | 8 | | 8 | Bi 210m | | | | |
| Ni 63 | | 6 | | 6 | Po 210 | | 8 | | 8 |
| Zn 65 | 1.18E-03 | CC 2 | 2.30E-02 | CC 2 | Ra 223 | | | | |
| Se 79 | | 8 | | 8 | Ra 225 | | | | |
| Kr 81 | | | | | Ra 226 | | 8 | | 8 |
| Kr 85 | | | | | Ra 228 | | | | |
| Rb 87 | | | | | Ac 227 | | | | |
| Sr 90 | | 8 | | 8 | Th 227 | | | | |
| Zr 93 | | 8 | | 8 | Th 228 | | | | |
| Nb 91 | | | | | Th 229 | | 8 | | 8 |
| Nb 92 | | | | | Th 230 | | 8 | | 8 |
| Nb 93m | | 8 | | 8 | Th 232 | | 8 | | 8 |
| Nb 94 | | 8 | | 8 | Th 234 | | | | |
| Mo 93 | | 8 | | 8 | Pa 231 | | 8 | | 8 |
| Tc 97 | | | | | Pa 233 | | | | |
| Tc 99 | | 8 | | 8 | U 232 | | | | |
| Ru 106 | <4.29E-04 | C 3 | <6.34E-03 | C 3 | U 233 | | 8 | | 8 |
| Pd 107 | | 8 | | 8 | U 234 | | 8 | | 8 |
| Ag 108m | <2.07E-04 | C 3 | <2.07E-04 | C 3 | U 235 | | 8 | | 8 |
| Ag 110m | <1.64E-04 | C 3 | <3.12E-03 | C 3 | U 236 | | 8 | | 8 |
| Cd 109 | | | | | U 238 | | 8 | | 8 |
| Cd 113m | | | | | Np 237 | | 8 | | 8 |
| Sn 119m | | | | | Pu 236 | | | | |
| Sn 121m | | 8 | | 8 | Pu 238 | 6.71E-06 | CC 2 | 7.52E-06 | CC 2 |
| Sn 123 | | | | | Pu 239 | 1.39E-05 | CC 2 | 1.39E-05 | CC 2 |
| Sn 126 | | 8 | | 8 | Pu 240 | 5.57E-06 | CC 2 | 5.57E-06 | CC 2 |
| Sb 125 | <5.87E-05 | C 3 | <3.86E-04 | C 3 | Pu 241 | 5.59E-04 | CC 2 | 1.03E-03 | CC 2 |
| Sb 126 | | | | | Pu 242 | | 8 | | 8 |
| Te 125m | | | | | Am 241 | 5.56E-04 | CC 2 | 5.56E-04 | CC 2 |
| Te 127m | | | | | Am 242m | | 8 | | 8 |
| I 129 | | 8 | | 8 | Am 243 | | 8 | | 8 |
| Cs 134 | 3.84E-04 | CC 2 | 3.29E-03 | CC 2 | Cm 242 | 4.04E-08 | CC 2 | 9.52E-07 | CC 2 |
| Cs 135 | | 8 | | 8 | Cm 243 | 1.88E-08 | CC 2 | 2.59E-08 | CC 2 |
| Cs 137 | 1.84E-02 | CC 2 | 2.52E-02 | CC 2 | Cm 244 | 5.85E-07 | CC 2 | 9.65E-07 | CC 2 |
| Ba 133 | 3.36E-04 | CC 2 | 7.45E-04 | CC 2 | Cm 245 | | 8 | | 8 |
| La 137 | | | | | Cm 246 | | 8 | | 8 |
| La 138 | | | | | Cm 248 | | | | |
| Ce 144 | 6.84E-05 | CC 2 | 1.21E-03 | CC 2 | Cf 249 | | | | |
| Pm 145 | | | | | Cf 250 | | | | |
| Pm 147 | | 8 | | 8 | Cf 251 | | | | |
| Sm 147 | | | | | Cf 252 | | | | |
| Sm 151 | | 8 | | 8 | Other a | <1E-09 | 8 | <1E-09 | 8 |
| Eu 152 | <1.1E-04 | C 3 | <2.10E-04 | C 3 | Other b/g | 5.94E-07 | CC 2 | 5.94E-07 | CC 2 |
| Eu 154 | 2.24E-04 | CC 2 | 5.71E-04 | CC 2 | Total a | 5.82E-04 | CC 2 | 5.85E-04 | CC 2 |
| Eu 155 | <1.7E-04 | C 3 | <6.95E-04 | C 3 | Total b/g | 8.37E-02 | CC 2 | 3.33E-01 | CC 2 |

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity