

**WASTE STREAM****3N01****Ion Exchange Material****SITE** Hinkley Point B**SITE OWNER** EDFE NGL**WASTE CUSTODIAN** EDFE NGL**WASTE TYPE** ILW; SPD1Is the waste subject to  
Scottish Policy:

No

**WASTE VOLUMES**

Reported

Stocks: At 1.4.2022..... 8.5 m<sup>3</sup>Future arisings - 1.4.2022 - 31.3.2023..... 0.4 m<sup>3</sup>1.4.2023 - 31.3.2024..... 0.4 m<sup>3</sup>1.4.2024 - 31.3.2025..... 0.4 m<sup>3</sup>Total future arisings: 1.2 m<sup>3</sup>Total waste volume: 9.7 m<sup>3</sup>

Comment on volumes: Waste volumes will be variable depending on station operating conditions.

Uncertainty factors on  
volumes: Stock (upper): x 1.25 Arisings (upper) x 1.5  
Stock (lower): x 0.75 Arisings (lower) x 0.5**WASTE SOURCE** Spent Ion Exchange materials.**PHYSICAL CHARACTERISTICS**

General description: Ion exchange material, water, sludge and sand. There are no large items that may require special handling.

Physical components (%vol): Ion exchange material, Water, Sludge, Sand (~15% vol and including some gravel). Volume breakdown not fully assessed.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m<sup>3</sup>): 1

Comment on density: -

**CHEMICAL COMPOSITION**General description and  
components (%wt): Composition appropriate to proprietary ion exchange materials, some of which are organic in nature. Proprietary ion exchange materials (including IRN77, IRN 78 and a very small quantity of AW500), water, sludge, sand.

Chemical state: Neutral

Chemical form of  
radionuclides:  
  
H-3: Diffused into materials  
C-14: Not Expected to be significant  
Cl-36: Not Assessed  
Se-79: Not Expected to be significant  
Tc-99: Not Expected to be significant  
I-129: Not Expected to be significant  
Ra: Not Expected to be significant  
Th: Not Expected to be significant  
U: Not Assessed  
Np: Not Expected to be significant  
Pu: Not Assessed

Metals and alloys (%wt): -

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....	TR		
Other ferrous metals.....	TR		
Iron.....	TR		
Aluminium.....	TR		
Beryllium.....	NE		

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Cobalt.....	NE
Copper.....	TR
Lead.....	TR
Magnox/Magnesium.....	0
Nickel.....	NE
Titanium.....	NE
Uranium.....	NE
Zinc.....	TR
Zircaloy/Zirconium.....	0
Other metals.....	TR

Organics (%wt): Proprietary organic ion exchange resins will be present. There may be some oil associated with the waste sand.

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulosics.....	0		
Paper, cotton.....	0		
Wood.....	0		
Halogenated plastics .....	0		
Total non-halogenated plastics....	0		
Condensation polymers.....	0		
Others.....	0		
Organic ion exchange materials....	~65.0		
Total rubber.....	0		
Halogenated rubber .....	0		
Non-halogenated rubber.....	0		
Hydrocarbons.....	NE		
Oil or grease .....	NE		
Fuel.....			
Asphalt/Tarmac (cont.coal tar)...			
Asphalt/Tarmac (no coal tar).....			
Bitumen.....			
Others.....			
Other organics.....	NE		

Other materials (%wt): Sand & gravel (~15%)

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..	NE		
Inorganic sludges and flocs.....	P		
Soil.....	0		
Brick/Stone/Rubble.....	0		
Cementitious material.....	0		
Sand.....	~15.0		
Glass/Ceramics.....	NE		
Graphite.....	0		

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Desiccants/Catalysts.....	0
Asbestos.....	0
Non/low friable.....	
Moderately friable.....	
Highly friable.....	
Free aqueous liquids.....	~20.0
Free non-aqueous liquids.....	P
Powder/Ash.....	0

Inorganic anions (%wt):      Only trace levels of the listed anions expected.

	(%wt)	Type(s) and comment
Fluoride.....		TR
Chloride.....		TR
Iodide.....		TR
Cyanide.....		NE
Carbonate.....		TR
Nitrate.....		TR
Nitrite.....		NE
Phosphate.....		TR
Sulphate.....		TR
Sulphide.....		TR

Materials of interest for waste acceptance criteria:      Ion exchange resins may be combustible when dry.

	(%wt)	Type(s) and comment
Combustible metals.....	0	
Low flash point liquids.....	0	
Explosive materials.....	0	
Phosphorus.....	0	
Hydrides.....	0	
Biological etc. materials.....	0	
Biodegradable materials.....	0	
Putrescible wastes.....	0	
Non-putrescible wastes.....	0	
Corrosive materials.....	0	
Pyrophoric materials.....	0	
Generating toxic gases.....	0	
Reacting with water.....	0	
Higher activity particles.....	P	May be present
Soluble solids as bulk chemical compounds.....	0	

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Hazardous substances / -  
non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....	NE	
Benzene.....	NE	
Chlorinated solvents.....	NE	
Formaldehyde.....	NE	
Organometallics.....	NE	
Phenol.....	NE	
Styrene.....	NE	
Tri-butyl phosphate.....	NE	
Other organophosphates.....	NE	
Vinyl chloride.....	NE	
Arsenic.....	NE	
Barium.....	NE	
Boron.....	NE	
Boron (in Boral).....	NE	
Boron (non-Boral).....	NE	
Cadmium.....	NE	
Caesium.....	NE	
Selenium.....	NE	
Chromium.....	NE	
Molybdenum.....	NE	
Thallium.....	NE	
Tin.....	NE	
Vanadium.....	NE	
Mercury compounds.....	NE	
Others.....	NE	
Electronic Electrical Equipment (EEE)		
EEE Type 1.....	0	
EEE Type 2.....	0	
EEE Type 3.....	0	
EEE Type 4.....	0	
EEE Type 5.....	0	

Complexing agents (%wt): Not yet determined

	(%wt)	Type(s) and comment
EDTA.....	NE	
DPTA.....	NE	
NTA.....	NE	
Polycarboxylic acids.....	NE	
Other organic complexants.....	NE	May be present in trace quantities.
Total complexing agents.....	NE	

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Potential for the waste to contain discrete items:

No.

**PACKAGING AND CONDITIONING**

Conditioning method: The waste is expected to be encapsulated in a BFS/OPC matrix. Other approaches under review are (i) wet oxidation followed by drying and supercompaction of the resulting sludge. (ii) drying and supercompaction. Drums of supercompacted waste would be grouted in an "enhanced" drum.

Plant Name: None

Location: Hinkley Point B Power Station

Plant startup date: Probably between 2023 & 2028.

Total capacity (m<sup>3</sup>/y incoming waste): ~175.0

Target start date for packaging this stream: -

Throughput for this stream (m<sup>3</sup>/y incoming waste): -

Other information: All waste in a tank will be retrieved when a conditioning campaign is undertaken. It is expected that there will be several campaigns.

Likely container type:	Container	Waste packaged (%vol)	Waste loading (m <sup>3</sup> )	Payload (m <sup>3</sup> )	Number of packages
	500 l drum	100.0	~0.2	0.47	49

Likely container type comment:

-

Range in container waste volume:

-

Other information on containers:

Stainless Steel

Likely conditioning matrix:

Cement

Other information:

9:1 BFS/OPC may be the encapsulating matrix to formula FS 032B.

Conditioned density (t/m<sup>3</sup>):

~1.7

Conditioned density comment:

Density range is expected to be 1.62 - 1.72 t/m<sup>3</sup>.

Other information on conditioning:

Appropriate plant to be provided at the Station in accordance with strategy.

Opportunities for alternative disposal routing:

No

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
-	-	-	-	-	-

**RADIOACTIVITY**

Source: Contamination by activation products will be a main source of activity.

Uncertainty: The activity values quoted are indicative of the activities that might be expected. Specific activity is a function of station operating history. The estimates are based upon theoretical estimates after several years of operation.

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Definition of total alpha and total beta/gamma:	Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.
Measurement of radioactivities:	Theoretical estimates.
Other information:	Other beta/gamma nuclides of arisings and stocks (in TBq/m <sup>3</sup> ) include; S35 (1E-1, 7E-4); Ca45 (4E-1, 9E-3); Cr51 (3E-2, 9E-6); Co58 (5E-2, 3E-4) Zr95 (3E-4, 1E-6); Nb95 (3E-4, 2E-7); Ru103 (7E-5, 8E-8), Ta182 (3E-2, 4E-4); P32 (7E-4, 3E-9); Fe59 (1E-3, 2E-6); Ce141 (7E-5, 4E-8); Tb160 (2E-4, 1E-6) and Hf181 (1E-4, 1E-7).

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Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3	3.28E-04	cc 1	3.28E-04	cc 1	Gd 153				
Be 10					Ho 163				
C 14	1.42E-05	cc 1	1.42E-05	cc 1	Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36	3.03E-04	cc 1	3.03E-04	cc 1	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40	3.56E-06				Hf 182				
Ca 41					Pt 193				
Mn 53					Tl 204				
Mn 54	1.47E-02	cc 1	1.47E-02	cc 1	Pb 205				
Fe 55	3.27E-03	cc 1	3.27E-03	cc 1	Pb 210				
Co 60	3.96E-02	cc 1	2.20E-02	cc 1	Bi 208				
Ni 59					Bi 210m				
Ni 63	1.96E-01	cc 1	1.96E-01	cc 1	Po 210				
Zn 65					Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90	1.37E-02	cc 1	1.37E-02	cc 1	Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94	2.25E-05	cc 1	2.25E-05	cc 1	Th 234				
Mo 93					Pa 231				
Tc 97					Pa 233				
Tc 99					U 232				
Ru 106					U 233				
Pd 107					U 234				
Ag 108m					U 235				
Ag 110m					U 236				
Cd 109					U 238				
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m					Pu 238	1.49E-04	cc 1	1.49E-04	cc 1
Sn 123					Pu 239	3.07E-04	cc 1	3.07E-04	cc 1
Sn 126					Pu 240	3.07E-04	cc 1	3.07E-04	cc 1
Sb 125					Pu 241	7.58E-03	cc 1	7.58E-03	cc 1
Sb 126					Pu 242				
Te 125m					Am 241	1.65E-03	cc 1	1.65E-03	cc 1
Te 127m					Am 242m				
I 129					Am 243				
Cs 134	6.43E-05	cc 1	6.43E-05	cc 1	Cm 242	6.78E-06	cc 1	6.78E-06	cc 1
Cs 135					Cm 243	4.71E-05	cc 1	4.71E-05	cc 1
Cs 137	1.07E-02	cc 1	1.07E-02	cc 1	Cm 244	4.71E-05	cc 1	4.71E-05	cc 1
Ba 133	1.45E-04	cc 1	1.45E-04	cc 1	Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147	2.53E-04	cc 1	2.53E-04	cc 1	Cf 251				
Sm 147					Cf 252				
Sm 151					Other a				
Eu 152					Other b/g	2.22E-04	cc 1	2.22E-04	cc 1
Eu 154	2.93E-04	cc 1	2.93E-04	cc 1	Total a	2.52E-03	cc 1	2.52E-03	CC 1
Eu 155	1.34E-04	cc 1	1.34E-04	cc 1	Total b/g	2.87E-01	cc 1	2.87E-01	cc 1

**Bands (Upper and Lower)**

A a factor of 1.5

B a factor of 3

C a factor of 10

D a factor of 100

E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

1 Measured activity

2 Derived activity (best estimate)

3 Derived activity (upper limit)

4 Not present

5 Present but not significant

6 Likely to be present but not assessed

7 Present in significant quantities but not determined

8 Not expected to be present in significant quantity