

<b>WASTE STREAM</b>	<b>3T02</b>	<b>ILW Cartridge Filters</b>
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**SITE** Hinkley Point C  
**SITE OWNER** NNB GenCo (HPC) Ltd  
**WASTE CUSTODIAN** NNB GenCo (HPC) Ltd  
**WASTE TYPE** ILW  
 Is the waste subject to Scottish Policy: No

**WASTE VOLUMES**

		Reported
Stocks:	At 1.4.2022.....	0m <sup>3</sup>
Future arisings -	1.4.2027 - 31.3.2028.....	~10.0m <sup>3</sup>
	1.4.2028 - 31.3.2029.....	~10.0m <sup>3</sup>
	1.4.2029 - 31.3.2030.....	~10.0m <sup>3</sup>
	1.4.2030 - 31.3.2031.....	~10.0m <sup>3</sup>
	1.4.2031 - 31.3.2032.....	~10.0m <sup>3</sup>
	1.4.2032 - 31.3.2033.....	~10.0m <sup>3</sup>
	1.4.2033 - 31.3.2034.....	~10.0m <sup>3</sup>
	1.4.2034 - 31.3.2035.....	~10.0m <sup>3</sup>
	1.4.2035 - 31.3.2036.....	~10.0m <sup>3</sup>
	1.4.2036 - 31.3.2037.....	~10.0m <sup>3</sup>
	1.4.2037 - 31.3.2038.....	~10.0m <sup>3</sup>
	1.4.2038 - 31.3.2039.....	~10.0m <sup>3</sup>
	1.4.2039 - 31.3.2040.....	~10.0m <sup>3</sup>
	1.4.2040 - 31.3.2041.....	~10.0m <sup>3</sup>
	1.4.2041 - 31.3.2042.....	~10.0m <sup>3</sup>
	1.4.2042 - 31.3.2043.....	~10.0m <sup>3</sup>
	1.4.2043 - 31.3.2044.....	~10.0m <sup>3</sup>
	1.4.2044 - 31.3.2045.....	~10.0m <sup>3</sup>
	1.4.2045 - 31.3.2046.....	~10.0m <sup>3</sup>
	1.4.2046 - 31.3.2047.....	~10.0m <sup>3</sup>
	1.4.2047 - 31.3.2048.....	~10.0m <sup>3</sup>
	1.4.2048 - 31.3.2049.....	~10.0m <sup>3</sup>
	1.4.2049 - 31.3.2050.....	~10.0m <sup>3</sup>
	1.4.2050 - 31.3.2051.....	~10.0m <sup>3</sup>
	1.4.2051 - 31.3.2052.....	~10.0m <sup>3</sup>
	1.4.2052 - 31.3.2053.....	~10.0m <sup>3</sup>
	1.4.2053 - 31.3.2054.....	~10.0m <sup>3</sup>
	1.4.2054 - 31.3.2055.....	~10.0m <sup>3</sup>
	1.4.2055 - 31.3.2056.....	~10.0m <sup>3</sup>
	1.4.2056 - 31.3.2057.....	~10.0m <sup>3</sup>
	1.4.2057 - 31.3.2058.....	~10.0m <sup>3</sup>
	1.4.2058 - 31.3.2059.....	~10.0m <sup>3</sup>
	1.4.2059 - 31.3.2060.....	~10.0m <sup>3</sup>
	1.4.2060 - 31.3.2061.....	~10.0m <sup>3</sup>
	1.4.2061 - 31.3.2062.....	~10.0m <sup>3</sup>
	1.4.2062 - 31.3.2063.....	~10.0m <sup>3</sup>
	1.4.2063 - 31.3.2064.....	~10.0m <sup>3</sup>
	1.4.2064 - 31.3.2065.....	~10.0m <sup>3</sup>
	1.4.2065 - 31.3.2066.....	~10.0m <sup>3</sup>
	1.4.2066 - 31.3.2067.....	~10.0m <sup>3</sup>
	1.4.2067 - 31.3.2068.....	~10.0m <sup>3</sup>
	1.4.2068 - 31.3.2069.....	~10.0m <sup>3</sup>
	1.4.2069 - 31.3.2070.....	~10.0m <sup>3</sup>
	1.4.2070 - 31.3.2071.....	~10.0m <sup>3</sup>
	1.4.2071 - 31.3.2072.....	~10.0m <sup>3</sup>
	1.4.2072 - 31.3.2073.....	~10.0m <sup>3</sup>
	1.4.2073 - 31.3.2074.....	~10.0m <sup>3</sup>
	1.4.2074 - 31.3.2075.....	~10.0m <sup>3</sup>

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1.4.2075 - 31.3.2076.....	~10.0 m <sup>3</sup>
1.4.2076 - 31.3.2077.....	~10.0 m <sup>3</sup>
1.4.2077 - 31.3.2078.....	~10.0 m <sup>3</sup>
1.4.2078 - 31.3.2079.....	~10.0 m <sup>3</sup>
1.4.2079 - 31.3.2080.....	~10.0 m <sup>3</sup>
1.4.2080 - 31.3.2081.....	~10.0 m <sup>3</sup>
1.4.2081 - 31.3.2082.....	~10.0 m <sup>3</sup>
1.4.2082 - 31.3.2083.....	~10.0 m <sup>3</sup>
1.4.2083 - 31.3.2084.....	~10.0 m <sup>3</sup>
1.4.2084 - 31.3.2085.....	~10.0 m <sup>3</sup>
1.4.2085 - 31.3.2086.....	~10.0 m <sup>3</sup>
1.4.2086 - 31.3.2087.....	~10.0 m <sup>3</sup>

Total future arisings: 600.0 m<sup>3</sup>  
 Total waste volume: 600.0 m<sup>3</sup>

Comment on volumes: All future arisings, no legacy waste for disposal No uncertainty data currently available.

Uncertainty factors on volumes: Stock (upper): x Arisings (upper) x 1.0  
 Stock (lower): x Arisings (lower) x 1.0

**WASTE SOURCE** Spent filter cartridges arise from the treatment lines of water auxiliary circuits: Chemical and Volumetric Control System (CVCS), Boron Recycle System (BRS), Liquid Waste Treatment System (LWTS), Spent Fuel Pit Treatment System (FPTS).

**PHYSICAL CHARACTERISTICS**

General description: The filters that have been designed for use at HPC have an as manufactured weight of between 23 kg and 142 kg. The majority of the mass of a filter will be stainless steel, plus a smaller amount of either glass or polyaramid when these are used as the cartridge filter medium. The filters will also contain ethylene propylene diene monomer (EPDM) rubber O-rings.

Physical components (%wt): Spent filter cartridges (100%)

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m<sup>3</sup>): ~1.69

Comment on density: Waste form density

**CHEMICAL COMPOSITION**

General description and components (%wt): Spent filter cartridges (100%).

Chemical state: Neutral

Chemical form of radionuclides: -

Metals and alloys (%wt): Metals that are also hazardous/ pollutant are captured in hazardous waste section. wt % are for the raw waste.

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....	NE		
Other ferrous metals.....			
Iron.....			
Aluminium.....			
Beryllium.....			
Cobalt.....			
Copper.....			
Lead.....	~0.04		
Magnox/Magnesium.....			
Nickel.....	~0.02		

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Titanium.....  
 Uranium.....  
 Zinc.....  
 Zircaloy/Zirconium.....  
 Other metals.....

Organics (%wt): -

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....			
Paper, cotton.....			
Wood.....			
Halogenated plastics .....			
Total non-halogenated plastics.....			
Condensation polymers.....			
Others.....			
Organic ion exchange materials....			
Total rubber.....	NE		
Halogenated rubber .....			
Non-halogenated rubber.....			
Hydrocarbons.....			
Oil or grease .....			
Fuel.....			
Asphalt/Tarmac (cont.coal tar)...			
Asphalt/Tarmac (no coal tar)....			
Bitumen.....			
Others.....			
Other organics.....			

Other materials (%wt): -

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..			
Inorganic sludges and flocs.....			
Soil.....			
Brick/Stone/Rubble.....			
Cementitious material.....			
Sand.....			
Glass/Ceramics.....	NE		
Graphite.....			
Desiccants/Catalysts.....			
Asbestos.....			
Non/low friable.....			
Moderately friable.....			
Highly friable.....			

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Free aqueous liquids.....

Free non-aqueous liquids.....

Powder/Ash.....

Inorganic anions (%wt): -

(%wt) Type(s) and comment

Fluoride..... NE

Chloride..... NE

Iodide..... NE

Cyanide..... NE

Carbonate..... NE

Nitrate..... NE

Nitrite..... NE

Phosphate..... NE

Sulphate..... NE

Sulphide..... NE

Materials of interest for  
waste acceptance criteria: -

(%wt) Type(s) and comment

Combustible metals..... NE

Low flash point liquids..... NE

Explosive materials..... NE

Phosphorus..... NE

Hydrides..... NE

Biological etc. materials..... NE

Biodegradable materials..... NE

Putrescible wastes..... NE

Non-putrescible wastes..... NE

Corrosive materials..... NE

Pyrophoric materials..... NE

Generating toxic gases..... NE

Reacting with water..... NE

Higher activity particles..... NE

Soluble solids as bulk chemical  
compounds..... NEHazardous substances /  
non hazardous pollutants: -

(%wt) Type(s) and comment

Acrylamide.....

Benzene.....

Chlorinated solvents.....

Formaldehyde.....

Organometallics.....

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Phenol.....  
 Styrene.....  
 Tri-butyl phosphate.....  
 Other organophosphates.....  
 Vinyl chloride.....  
 Arsenic.....  
 Barium.....  
 Boron..... ~0.50  
   Boron (in Boral).....  
   Boron (non-Boral).....  
 Cadmium..... <0.01  
 Caesium.....  
 Selenium..... ~  
 Chromium..... ~0.02  
 Molybdenum.....  
 Thallium.....  
 Tin.....  
 Vanadium.....  
 Mercury compounds.....  
 Others.....  
 Electronic Electrical Equipment (EEE)  
   EEE Type 1.....  
   EEE Type 2.....  
   EEE Type 3.....  
   EEE Type 4.....  
   EEE Type 5.....

Complexing agents (%wt): No

(%wt) Type(s) and comment

EDTA.....  
 DPTA.....  
 NTA.....  
 Polycarboxylic acids.....  
 Other organic complexants.....  
 Total complexing agents.....

Potential for the waste to contain discrete items: Yes. Grouted waste in 500l drum

**PACKAGING AND CONDITIONING**

Conditioning method: Encapsulation through mixing with mortar  
 Plant Name: HPC  
 Location: HPC  
 Plant startup date: 2026  
 Total capacity (m<sup>3</sup>/y incoming waste): -

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Target start date for packaging this stream: 2026

Throughput for this stream (m<sup>3</sup>/y incoming waste): ~10.0

Other information: -

Likely container type:	Container	Waste packaged (%vol)	Waste loading (m <sup>3</sup> )	Payload (m <sup>3</sup> )	Number of packages
	500 l drum	100.0	~0.23	0.47	2609

Likely container type comment: -

Range in container waste volume: -

Other information on containers: -

Likely conditioning matrix: Blast furnace slag/Ordinary Portland cement mixture  
Other information: -

Conditioned density (t/m<sup>3</sup>): ~1.69

Conditioned density comment: Encapsulation through mixing with mortar

Other information on conditioning: -

Opportunities for alternative disposal routing: Yes

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
Disposal at a Geological Disposal Facility	Disposal at LLWR	~25.0	2035	High	Approximately 25% of ILW cartridge filters are anticipated to decay to LLW.

## RADIOACTIVITY

Source: Spent filter cartridges arise from the treatment lines of water auxiliary circuits: Chemical and Volumetric Control System (CVCS), Boron Recycle System (BRS), Liquid Waste Treatment System (LWTS), Spent Fuel Pit Treatment System (FPTS).

Uncertainty: Sample is based on 144 reactor years of operation of PWRs in France so is a very reasonable estimate of anticipated waste arisings from HPC

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Sample based on 144 reactor years. Gamma dose rate to be measured using filter change machine before applying fingerprint.

Other information: -

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Nuclide	Mean radioactivity, TBq/m <sup>3</sup>				Nuclide	Mean radioactivity, TBq/m <sup>3</sup>			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3					Gd 153				
Be 10			~5.26E-08	BB 2	Ho 163				
C 14			~2.88E-03	BB 2	Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36			~2.62E-07	BB 2	Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41			~1.31E-06	BB 2	Pt 193				
Mn 53					Tl 204				
Mn 54			~1.03E-01	BB 2	Pb 205				
Fe 55			~5.52E-01	BB 2	Pb 210				
Co 60			~2.62E-01	BB 2	Bi 208				
Ni 59			~1.39E-04	BB 2	Bi 210m				
Ni 63			~6.05E-02	BB 2	Po 210				
Zn 65			~1.14E-02	BB 2	Ra 223				
Se 79			~1.05E-06	BB 2	Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90			~2.98E-04	BB 2	Th 227				
Zr 93			~1.31E-05	BB 2	Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94			~3.40E-05	BB 2	Th 234				
Mo 93			~2.62E-07	BB 2	Pa 231				
Tc 97					Pa 233				
Tc 99			~4.79E-06	BB 2	U 232				
Ru 106					U 233				
Pd 107			~1.14E-07	BB 2	U 234				
Ag 108m			~2.62E-04	BB 2	U 235				
Ag 110m			~1.25E-01	BB 2	U 236				
Cd 109					U 238				
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m			~2.28E-07	BB 2	Pu 238				
Sn 123					Pu 239				
Sn 126			~1.03E-07	BB 2	Pu 240				
Sb 125					Pu 241				
Sb 126					Pu 242				
Te 125m					Am 241				
Te 127m					Am 242m				
I 129			~1.14E-08	BB 2	Am 243				
Cs 134					Cm 242				
Cs 135			~3.43E-08	BB 2	Cm 243				
Cs 137			~1.14E-02	BB 2	Cm 244				
Ba 133					Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147					Cf 251				
Sm 147					Cf 252				
Sm 151			~4.57E-05	BB 2	Other a				
Eu 152					Other b/g				
Eu 154					<b>Total a</b>	<b>0</b>		<b>NE</b>	
Eu 155					<b>Total b/g</b>	<b>0</b>		<b>~1.13E+00</b>	<b>BB 2</b>

**Bands (Upper and Lower)**

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity