

WASTE STREAM**5B29****LSA Scale**

SITE Dounreay
SITE OWNER Nuclear Decommissioning Authority
WASTE CUSTODIAN Dounreay Site Restoration Limited

WASTE TYPE LLW

Is the waste subject to Scottish Policy: No

WASTE VOLUMES

| | | |
|------------------------|------------------|----------------------|
| | | Reported |
| Stocks: | At 1.4.2022..... | 235.0 m ³ |
| Total future arisings: | | 0 m ³ |
| Total waste volume: | | 235.0 m ³ |

Comment on volumes: No more arisings of this waste as the facility which generated this waste is no longer operational. The waste is stored in 1175 x 200 litre drums which are currently stored in 29 HHISO containers. There is only a small uncertainty factor, as the waste has already been packaged into LLW drums.

| | | | | |
|---------------------------------|----------------|--------|------------------|---|
| Uncertainty factors on volumes: | Stock (upper): | x 1.02 | Arisings (upper) | x |
| | Stock (lower): | x 0.98 | Arisings (lower) | x |

WASTE SOURCE

Between 1989 and 2003 pipeline tubulars and platform components originating from North Sea offshore operations have been cleaned in a dedicated facility on the Dounreay Site. The cleaning operation is required to remove the Low Specific Activity (LSA) scale which is deposited on the pipeline and associated equipment while it is in service. Work is ongoing to dispose of this waste at Low Active Landfill.

PHYSICAL CHARACTERISTICS

General description: The waste consists of LSA scale cemented into 200 litre drums. The LSA Scale is composed of precipitated barium sulphate and radium sulphate. The fragments of scale range from particles >100mm in size down to particulate material in the micron range.

Physical components (%wt): LSA Scale (precipitated barium sulphate and radium sulphate) (85.5%), mild steel drums (5%), cement (9.5%).

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): 1.91

Comment on density: The density is estimated from the consignor's records of drum weights.

CHEMICAL COMPOSITION

General description and components (%wt): LSA Scale (precipitated barium sulphate and radium sulphate) (85.5%), mild steel drums (5%), cement (9.5%).

Chemical state: Neutral

Chemical form of radionuclides:
H-3: Not known to be present.
C-14: Not known to be present.
Cl-36: Not known to be present.
Se-79: Not known to be present.
Tc-99: Not known to be present.
I-129: Not known to be present.
Ra: Present as LSA scale.
Th: Present as LSA scale.
U: Not known to be present.
Np: Not known to be present.
Pu: Not known to be present.

Metals and alloys (%wt): Mild steel drums (5%).

| | | |
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| | (%wt) | Type(s) / Grade(s) with proportions | % of total C14 activity |
|-------------------------------------|-------|-------------------------------------|-------------------------|
| Stainless steel..... | 0 | | |
| Other ferrous metals..... | 5.0 | Mild steel | |
| Iron..... | | | |
| Aluminium..... | | | |
| Beryllium..... | 0 | | |
| Cobalt..... | 0 | | |
| Copper..... | | | |
| Lead..... | 0 | | |
| Magnox/Magnesium..... | 0 | | |
| Nickel..... | | | |
| Titanium..... | | | |
| Uranium..... | 0 | | |
| Zinc..... | 0 | | |
| Zircaloy/Zirconium..... | 0 | | |
| Other metals..... | 0 | | |
| Organics (%wt): | - | | |
| | (%wt) | Type(s) and comment | % of total C14 activity |
| Total cellulose..... | 0 | | |
| Paper, cotton..... | 0 | | |
| Wood..... | 0 | | |
| Halogenated plastics | 0 | | |
| Total non-halogenated plastics..... | 0 | | |
| Condensation polymers..... | 0 | | |
| Others..... | 0 | | |
| Organic ion exchange materials.... | 0 | | |
| Total rubber..... | 0 | | |
| Halogenated rubber | 0 | | |
| Non-halogenated rubber..... | 0 | | |
| Hydrocarbons..... | | | |
| Oil or grease | | | |
| Fuel..... | | | |
| Asphalt/Tarmac (cont.coal tar)... | | | |
| Asphalt/Tarmac (no coal tar).... | | | |
| Bitumen..... | | | |
| Others..... | | | |
| Other organics..... | 0 | | |
| Other materials (%wt): | - | | |

| | | |
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| | (%wt) | Type(s) and comment | % of total C14 activity |
|------------------------------------|-------|---------------------|-------------------------|
| Inorganic ion exchange materials.. | 0 | | |
| Inorganic sludges and flocs..... | 0 | | |
| Soil..... | 0 | | |
| Brick/Stone/Rubble..... | 0 | | |
| Cementitious material..... | 95.0 | | |
| Sand..... | 0 | | |
| Glass/Ceramics..... | | | |
| Graphite..... | 0 | | |
| Desiccants/Catalysts..... | 0 | | |
| Asbestos..... | 0 | | |
| Non/low friable..... | | | |
| Moderately friable..... | | | |
| Highly friable..... | | | |
| Free aqueous liquids..... | 0 | | |
| Free non-aqueous liquids..... | 0 | | |
| Powder/Ash..... | 0 | | |

Inorganic anions (%wt): -

| | (%wt) | Type(s) and comment |
|----------------|-------|----------------------------|
| Fluoride..... | 0 | |
| Chloride..... | 0 | |
| Iodide..... | 0 | |
| Cyanide..... | 0 | |
| Carbonate..... | 0 | |
| Nitrate..... | 0 | |
| Nitrite..... | 0 | |
| Phosphate..... | 0 | |
| Sulphate..... | <85.0 | Barium and radium sulphate |
| Sulphide..... | 0 | |

Materials of interest for waste acceptance criteria: -

| | (%wt) | Type(s) and comment |
|--------------------------------|-------|---------------------|
| Combustible metals..... | 0 | |
| Low flash point liquids..... | 0 | |
| Explosive materials..... | 0 | |
| Phosphorus..... | 0 | |
| Hydrides..... | 0 | |
| Biological etc. materials..... | 0 | |
| Biodegradable materials..... | 0 | |
| Putrescible wastes..... | 0 | |
| Non-putrescible wastes..... | 0 | |

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| | |
|--|----|
| Corrosive materials..... | 0 |
| Pyrophoric materials..... | 0 |
| Generating toxic gases..... | 0 |
| Reacting with water..... | 0 |
| Higher activity particles..... | NE |
| Soluble solids as bulk chemical compounds..... | 0 |

Hazardous substances / -
non hazardous pollutants:

| | (%wt) | Type(s) and comment |
|---------------------------------------|-------|---------------------|
| Acrylamide..... | | |
| Benzene..... | NE | |
| Chlorinated solvents..... | | |
| Formaldehyde..... | | |
| Organometallics..... | | |
| Phenol..... | NE | |
| Styrene..... | | |
| Tri-butyl phosphate..... | NE | |
| Other organophosphates..... | | |
| Vinyl chloride..... | NE | |
| Arsenic..... | NE | |
| Barium..... | | |
| Boron..... | NE | |
| Boron (in Boral)..... | | |
| Boron (non-Boral)..... | | |
| Cadmium..... | NE | |
| Caesium..... | | |
| Selenium..... | NE | |
| Chromium..... | NE | |
| Molybdenum..... | NE | |
| Thallium..... | | |
| Tin..... | NE | |
| Vanadium..... | NE | |
| Mercury compounds..... | | |
| Others..... | NE | |
| Electronic Electrical Equipment (EEE) | | |
| EEE Type 1..... | | |
| EEE Type 2..... | | |
| EEE Type 3..... | | |
| EEE Type 4..... | | |
| EEE Type 5..... | | |

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Complexing agents (%wt):

| | (%wt) | Type(s) and comment |
|--------------------------------|-------|---------------------|
| EDTA..... | | |
| DPTA..... | | |
| NTA..... | | |
| Polycarboxylic acids..... | | |
| Other organic complexants..... | | |
| Total complexing agents..... | 0 | |

Potential for the waste to contain discrete items: No.

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

| Treatment | On-site / Off site | Stream volume % |
|--|--------------------|-----------------|
| Low force compaction Supercompaction (HFC) Incineration Solidification Decontamination Metal treatment Size reduction Decay storage Recycling / reuse Other / various None | | |

Comment on planned treatments: Disposal off-site.

Disposal Routes:

| Disposal Route | Stream volume % | Disposal density t/m3 |
|---|-----------------|-----------------------|
| Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known | 100.0 | 1.9 |

Classification codes for waste expected to be consigned to a landfill facility: 19 12 11

Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

| Disposal Route | Stream volume % | | |
|---|-----------------|---------|---------|
| | 2022/23 | 2023/24 | 2024/25 |
| Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known | 100.0 | | |

Opportunities for alternative disposal routing: Yes

| | | |
|---------------------|-------------|------------------|
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| Baseline Management Route | Opportunity Management Route | Stream volume (%) | Estimated Date that Opportunity will be realised | Opportunity Confidence | Comment |
|--|------------------------------|-------------------|--|------------------------|---|
| Disposal at a Near Surface / Near Site Disposal Facility | Authorised landfill | 100.0 | 31/12/2022 | High | Site are currently in negotiations with Authorised Landfill operator to dispose of this waste |

Waste Packaging for Disposal: (Not applicable to this waste stream)

| Container | Stream volume % | Waste loading m ³ | Number of packages |
|--|-----------------|------------------------------|--------------------|
| 1/3 Height IP-1 ISO | | | |
| 2/3 Height IP-2 ISO | | | |
| 1/2 Height WAMAC IP-2 ISO | | | |
| 1/2 Height IP-2 Disposal/Re-usable ISO | | | |
| 2m box (no shielding) | | | |
| 4m box (no shielding) | | | |
| Other | | | |

Other information: -

Waste Planned for Disposal at the LLW Repository: (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation Form (WCH): -

Waste consigned for disposal to LLWR in year of generation: -

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

RADIOACTIVITY

Source: Between 1989 and 2003, pipeline tubulars and platform components originating from North Sea offshore operations have been cleaned in a dedicated facility on the Dounreay Site. The cleaning operation is required to remove the Low Specific Activity (LSA) scale which is deposited on the pipeline and associated equipment while it is in service. The scale contains low levels of naturally occurring U and Th daughter products and after removal it is currently drummed and stored on the Dounreay Site.

Uncertainty: The information is accurate to within a factor of 10.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: The specific activity is based on the consignor's records.

Other information: Stock and arising activity based on consignor's declarations.

WASTE STREAM 5B29 LSA Scale

| Nuclide | Mean radioactivity, TBq/m ³ | | | | Nuclide | Mean radioactivity, TBq/m ³ | | | |
|---------|--|----------------|-----------------|----------------|------------------|--|----------------|-----------------|----------------|
| | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code | | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code |
| H 3 | | | | | Gd 153 | | | | |
| Be 10 | | | | | Ho 163 | | | | |
| C 14 | | | | | Ho 166m | | | | |
| Na 22 | | | | | Tm 170 | | | | |
| Al 26 | | | | | Tm 171 | | | | |
| Cl 36 | | | | | Lu 174 | | | | |
| Ar 39 | | | | | Lu 176 | | | | |
| Ar 42 | | | | | Hf 178n | | | | |
| K 40 | | | | | Hf 182 | | | | |
| Ca 41 | | | | | Pt 193 | | | | |
| Mn 53 | | | | | Tl 204 | | | | |
| Mn 54 | | | | | Pb 205 | | | | |
| Fe 55 | | | | | Pb 210 | 2.37E-05 | CC 2 | | |
| Co 60 | | | | | Bi 208 | | | | |
| Ni 59 | | | | | Bi 210m | | | | |
| Ni 63 | | | | | Po 210 | 2.29E-05 | CC 2 | | |
| Zn 65 | | | | | Ra 223 | | | | |
| Se 79 | | | | | Ra 225 | | | | |
| Kr 81 | | | | | Ra 226 | 7.17E-05 | CC 2 | | |
| Kr 85 | | | | | Ra 228 | | | | |
| Rb 87 | | | | | Ac 227 | | | | |
| Sr 90 | | | | | Th 227 | | | | |
| Zr 93 | | | | | Th 228 | | | | |
| Nb 91 | | | | | Th 229 | | | | |
| Nb 92 | | | | | Th 230 | | | | |
| Nb 93m | | | | | Th 232 | | | | |
| Nb 94 | | | | | Th 234 | | | | |
| Mo 93 | | | | | Pa 231 | | | | |
| Tc 97 | | | | | Pa 233 | | | | |
| Tc 99 | | | | | U 232 | | | | |
| Ru 106 | | | | | U 233 | | | | |
| Pd 107 | | | | | U 234 | | | | |
| Ag 108m | | | | | U 235 | | | | |
| Ag 110m | | | | | U 236 | | | | |
| Cd 109 | | | | | U 238 | | | | |
| Cd 113m | | | | | Np 237 | | | | |
| Sn 119m | | | | | Pu 236 | | | | |
| Sn 121m | | | | | Pu 238 | | | | |
| Sn 123 | | | | | Pu 239 | | | | |
| Sn 126 | | | | | Pu 240 | | | | |
| Sb 125 | | | | | Pu 241 | | | | |
| Sb 126 | | | | | Pu 242 | | | | |
| Te 125m | | | | | Am 241 | | | | |
| Te 127m | | | | | Am 242m | | | | |
| I 129 | | | | | Am 243 | | | | |
| Cs 134 | | | | | Cm 242 | | | | |
| Cs 135 | | | | | Cm 243 | | | | |
| Cs 137 | | | | | Cm 244 | | | | |
| Ba 133 | | | | | Cm 245 | | | | |
| La 137 | | | | | Cm 246 | | | | |
| La 138 | | | | | Cm 248 | | | | |
| Ce 144 | | | | | Cf 249 | | | | |
| Pm 145 | | | | | Cf 250 | | | | |
| Pm 147 | | | | | Cf 251 | | | | |
| Sm 147 | | | | | Cf 252 | | | | |
| Sm 151 | | | | | Other a | 4.67E-04 | CC 2 | | |
| Eu 152 | | | | | Other b/g | 3.96E-04 | CC 2 | | |
| Eu 154 | | | | | Total a | 5.62E-04 | CC 2 | | 0 |
| Eu 155 | | | | | Total b/g | 4.20E-04 | CC 2 | | 0 |

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity