SITE Dounreay

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Dounreay Site Restoration Limited

WASTE TYPE LLW

Is the waste subject to

Scottish Policy:

Nο

WASTE VOLUMES

Total waste volume:

Comment on volumes: Waste arisings align with Predictive Waste Inventory. It should be noted that the data is

based on a DSRL provisional programme and future arisings dates are subject to change.

408.9 m³

Uncertainty factors on Stock (upper): x Arisings (upper) x 1.2 volumes: Stock (lower): x Arisings (lower) x 0.8

WASTE SOURCE Reactor decommissioning.

PHYSICAL CHARACTERISTICS

General description: Hard decommissioning waste produced from dismantling items of plant and concrete from

the Materials Test Reactor bioshield. There may be several large items that may require

special consideration either for weight or size reasons.

Physical components (%vol): Aluminium (0.10%), Asbestos (0.02%), Cementitious material (e.g. concrete) (52.14%),

Copper (2.52%), Lead (0.78%), Mild Steel (36.43%), Other (0.17%), Paper (1.24%), Plastic

(3.86%), Rubber (0.76%), Stainless steel (0.18%), Wood/ Wood composite (1.80%),

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): 0.54

Comment on density: The bulk density is based off consignor's records; D3100 Disposed Inventory Report 2020

CHEMICAL COMPOSITION

General description and

components (%wt):

Aluminium (0.06%), Asbestos (0.01%), Cementitious material (e.g. concrete) (27.70%), Copper (5.00%), Lead (1.94%), Mild Steel (63.39%), Other (0.04%), Paper (0.22%), Plastic

(0.79%), Rubber (0.25%), Stainless steel (0.32%), Wood/ Wood composite (0.28%),

Chemical state: Neutral

Chemical form of radionuclides:

H-3: Likely to be present.
C-14: Likely to be present.
Cl-36: Likely to be present.
I-129: Not expected to be present.
Ra: Not expected to be present.
Th: Not expected to be present.
U: Not expected to be present.
Np: Not expected to be present.
Pu: Not expected to be present.

Metals and alloys (%wt): Both sheet and bulk metals likely to be present, proportions not specified.

63 4

Beryllium.....

Other ferrous metals.....

| Cobalt | . NE | | |
|--|--------|---|-------------------------|
| Copper | . 5.0 | | |
| Lead | 1.9 | | |
| Magnox/Magnesium | NE | | |
| Nickel | . NE | | |
| Titanium | | | |
| Uranium | | | |
| Zinc | . NE | | |
| Zircaloy/Zirconium | . NE | | |
| Other metals | . 0.04 | Not specified. | |
| Organics (%wt): The waste contains and cellulosic mate | | ntities of halogenated and non-halog pecified. | enated plastics, rubber |
| | (%wt) | Type(s) and comment | % of total C14 activity |
| Total cellulosics | 0.50 | | donvity |
| Paper, cotton | 0.22 | | |
| Wood | 0.28 | | |
| Halogenated plastics | | | |
| Total non-halogenated plastics | 0.79 | | |
| Condensation polymers | NE | | |
| Others | 0.79 | | |
| Organic ion exchange materials | 0 | | |
| Total rubber | 0.25 | | |
| Halogenated rubber | 0.13 | | |
| Non-halogenated rubber | 0.13 | | |
| Hydrocarbons | | | |
| Oil or grease | | | |
| Fuel | | | |
| Asphalt/Tarmac (cont.coal tar) | | | |
| Asphalt/Tarmac (no coal tar) | | | |
| Bitumen | | | |
| Others | | | |
| Other organics | TR | | |
| Other materials (%wt): | | | |
| | (%wt) | Type(s) and comment | % of total C14 activity |
| Inorganic ion exchange materials | 0 | | donvity |
| Inorganic sludges and flocs | 0 | | |
| Soil | 0 | | |
| Brick/Stone/Rubble | 0 | | |
| Cementitious material | 27.7 | | |
| Sand | | | |
| Glass/Ceramics | | | |
| Graphite | TR | | |

| Desiccants/Catalysts | 0 | |
|--|------------|--|
| Asbestos | 0.01 | Site asbestos register does not specity friability |
| Non/low friable | | |
| Moderately friable | | |
| Highly friable | | |
| Free aqueous liquids | 0 | |
| Free non-aqueous liquids | 0 | |
| Powder/Ash | 0 | |
| Inorganic anions (%wt): Trace quantities of i | norganic a | nions may be present dependent on operations undertaken. |
| | (%wt) | Type(s) and comment |
| Fluoride | NE | |
| Chloride | NE | |
| lodide | NE | |
| Cyanide | NE | |
| Carbonate | NE | |
| Nitrate | NE | |
| Nitrite | NE | |
| Phosphate | NE | |
| Sulphate | NE | |
| Sulphide | NE | |
| Materials of interest for Asbestos is present waste acceptance criteria: | | |
| | (%wt) | Type(s) and comment |
| Combustible metals | 0 | |
| Low flash point liquids | 0 | |
| Explosive materials | 0 | |
| Phosphorus | 0 | |
| Hydrides | 0 | |
| Biological etc. materials | 0 | |
| Biodegradable materials | 0 | |
| Putrescible wastes | 0 | |
| Non-putrescible wastes | 0 | |
| Corrosive materials | 0 | |
| Pyrophoric materials | 0 | |
| Generating toxic gases | 0 | |
| Reacting with water | 0 | |
| Higher activity particles | NE | |
| Soluble solids as bulk chemical | 0 | |

compounds.....

Hazardous substances / non hazardous pollutants:

Complexing

Lead and asbestos are present

| | (%wt) | Type(s) and comment |
|---------------------------------------|-------|---------------------|
| Acrylamide | | |
| Benzene | NE | |
| Chlorinated solvents | | |
| Formaldehyde | | |
| Organometallics | | |
| Phenol | NE | |
| Styrene | | |
| Tri-butyl phosphate | NE | |
| Other organophosphates | | |
| Vinyl chloride | NE | |
| Arsenic | NE | |
| Barium | | |
| Boron | NE | |
| Boron (in Boral) | | |
| Boron (non-Boral) | | |
| Cadmium | NE | |
| Caesium | | |
| Selenium | NE | |
| Chromium | NE | |
| Molybdenum | NE | |
| Thallium | | |
| Tin | NE | |
| Vanadium | NE | |
| Mercury compounds | | |
| Others | NE | |
| Electronic Electrical Equipment (EEE) | | |
| EEE Type 1 | | |
| EEE Type 2 | | |
| EEE Type 3 | | |
| EEE Type 4 | | |
| EEE Type 5 | | |
| agents (%wt): No | | |
| | (%wt) | Type(s) and comment |
| EDTA | | |
| DPTA | | |
| NTA | | |
| Polycarboxylic acids | | |
| Other organic complexants | | |
| Total complexing agents | 0 | |

Potential for the waste to contain discrete items:

Yes. There is the POTENTIAL for the waste to contain Durable Engineered steel structures or Contaminated Hand tools

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

| Treatment | On-site / Off site | Stream volume % | |
|-----------------------|-----------------------|-----------------|--|
| Low force compaction | | | |
| Supercompaction (HFC) | On-site | 23.0 | |
| Incineration | | | |
| Solidification | On-site | 100.0 | |
| Decontamination | | | |
| Metal treatment | | | |
| Size reduction | | | |
| Decay storage | | | |
| Recyling / reuse | | | |
| Other / various | | | |
| None | | | |

Comment on planned treatments:

Uncompacted drums will be supercompacted before being placed in HHISOs. The waste will be encapsulated before final disposal. DSRL has begun trialling alternative treament routes such as Metal Treatment. These opportunities, however are not yet fully established waste routes.

Disposal Routes:

| Disposal Route | Stream volume % | Disposal density t/m3 |
|--|-----------------|--------------------------|
| Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known | 100.0 | 1.8 |

Classification codes for waste expected to be consigned to a landfill facility:

Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

| Disposal Route | Stream volume % | | | | |
|--|-----------------|---------|---------|--|--|
| Disposal Route | 2022/23 | 2023/24 | 2024/25 | | |
| Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known | | | | | |

Opportunities for alternative disposal routing: Yes

| Baseline Management Route | Opportunity Management Route | Stream volume (%) | Estimated Date that Opportunity will be realised | Opportunity Confidence | Comment |
|------------------------------|---------------------------------|----------------------|--|---------------------------|---|
| Onsite disposal | Incineration | 7.0 | - | Low | This opportunity is at an early stage of development. A small scale trial is expected to take place in FY22/23. The timing is dependent on the noncontainerised waste tasks which will generate the wastes. |

Onsite disposal Metal treatment 30.0 2022 High Trial is currently underway to open the

Metal Treatment Route including the Fuel Element Storage Block Top Plate.

Waste Packaging for Disposal:

| Container | Stream volume % | Waste loading m ³ | Number of packages |
|--|-----------------|------------------------------|--------------------|
| 1/3 Height IP-1 ISO 2/3 Height IP-2 ISO 1/2 Height WAMAC IP-2 ISO 1/2 Height IP-2 Disposal/Re-usable ISO 2m box (no shielding) 4m box (no shielding) Other | 100.0 | 9.55 | 43 |

Other information: The waste, when consigned, will mainly consist of large uncompactable items

and a few compacted 200 litre drums. The waste will be loaded into alternative non-IP2 rated LLW Disposal HHISO for transfer to the DSRL LLW Disposal

Facility. Each HHISO may have other LLW items in the final HHISO.

Waste Planned for Disposal at the LLW Repository: (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation

Form (WCH):

-

Waste consigned for disposal to LLWR in year of generation:

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%):

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information:

RADIOACTIVITY

Source: Activation products in reactor structure and contamination of reactor components.

Uncertainty: -

Definition of total alpha and total beta/gamma:

Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities:

Derived activity from consignment information

Other information: Specific Activity uses UKRWI 2019 data decayed to 2022.

| | Mean radioactivity, TBq/m³ | | | | Mean radioactivity, TBq/m³ | | | | |
|---------|----------------------------|-----------|----------|-----------|----------------------------|----------|-----------|----------|-----------|
| | Waste at | Bands and | Future | Bands and | | Waste at | Bands and | Future | Bands and |
| Nuclide | 1.4.2022 | Code | arisings | Code | Nuclide | 1.4.2022 | Code | arisings | Code |
| H 3 | | | 3.85E-06 | CC 2 | Gd 153 | | | | |
| Be 10 | | | | | Ho 163 | | | | |
| C 14 | | | 1.36E-06 | CC 2 | Ho 166m | | | | |
| Na 22 | | | | | Tm 170 | | | | |
| Al 26 | | | | | Tm 171 | | | | |
| CI 36 | | | | | Lu 174 | | | | |
| Ar 39 | | | | | Lu 176 | | | | |
| Ar 42 | | | | | Hf 178n | | | | |
| K 40 | | | | | Hf 182 | | | | |
| Ca 41 | | | | | Pt 193 | | | | |
| Mn 53 | | | | | TI 204 | | | | |
| Mn 54 | | | | | Pb 205 | | | | |
| Fe 55 | | | | | Pb 210 | | | | |
| Co 60 | | | 2.69E-08 | CC 2 | Bi 208 | | | | |
| Ni 59 | | | | | Bi 210m | | | | |
| Ni 63 | | | 8.99E-07 | CC 2 | Po 210 | | | | |
| Zn 65 | | | | | Ra 223 | | | | |
| Se 79 | | | | | Ra 225 | | | | |
| Kr 81 | | | | | Ra 226 | | | | |
| Kr 85 | | | | | Ra 228 | | | | |
| Rb 87 | | | | | Ac 227 | | | | |
| Sr 90 | | | | | Th 227 | | | | |
| Zr 93 | | | | | Th 228 | | | | |
| Nb 91 | | | | | Th 229 | | | | |
| Nb 92 | | | | | Th 230 | | | | |
| Nb 93m | | | | | Th 232 | | | | |
| Nb 94 | | | | | Th 234 | | | | |
| Mo 93 | | | | | Pa 231 | | | | |
| Tc 97 | | | | | Pa 233 | | | | |
| Tc 99 | | | | | U 232 | | | | |
| Ru 106 | | | | | U 233 | | | | |
| Pd 107 | | | | | U 234 | | | | |
| Ag 108m | | | 2.16E-08 | CC 2 | U 235 | | | | |
| Ag 110m | | | | | U 236 | | | | |
| Cd 109 | | | | | U 238 | | | | |
| Cd 113m | | | | | Np 237 | | | | |
| Sn 119m | | | | | Pu 236 | | | | |
| Sn 121m | | | | | Pu 238 | | | | |
| Sn 123 | | | | | Pu 239 | | | | |
| Sn 126 | | | | | Pu 240 | | | | |
| Sb 125 | | | | | Pu 241 | | | 1 | |
| Sb 126 | | | | | Pu 242 | | | 1 | |
| Te 125m | | | | | Am 241 | | | 1 | |
| Te 127m | | | | | Am 242m | | | 1 | |
| l 129 | | | | | Am 243 | | | 1 | |
| Cs 134 | | | | | Cm 242 | | | 1 | |
| Cs 135 | | | | | Cm 243 | | | 1 | |
| Cs 137 | | | 8.47E-08 | CC 2 | Cm 244 | | | 1 | |
| Ba 133 | | | 1.31E-07 | CC 2 | Cm 245 | | | 1 | |
| La 137 | | | | | Cm 246 | | | 1 | |
| La 138 | | | | | Cm 248 | | | 1 | |
| Ce 144 | | | | | Cf 249 | | | 1 | |
| Pm 145 | | | | | Cf 250 | | | 1 | |
| Pm 147 | | | | | Cf 251 | | | 1 | |
| Sm 147 | | | | | Cf 252 | | | 1 | |
| Sm 151 | | | | | Other a | | | 1 | |
| Eu 152 | | | | | Other b/g | | | 1 | |
| Eu 154 | | | | | Total a | 0 | | 0 | CC 2 |
| Eu 155 | | | | | Total b/g | 0 | | 6.37E-06 | CC 2 |
| | 1 | | | | | 1 | l | 1 | |

Bands (Upper and Lower)

A a factor of 1.5 B a factor of 3 C a factor of 10 D a factor of 100

E a factor of 1000

Bands quantify uncertainty in Note: mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined