

WASTE STREAM	5B329	CHILW Retrievable Drum Store LLW
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SITE Dounreay
SITE OWNER Nuclear Decommissioning Authority
WASTE CUSTODIAN Dounreay Site Restoration Limited
WASTE TYPE LLW
 Is the waste subject to Scottish Policy: No

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2022.....	0 m ³
Future arisings -	1.4.2022 - 31.3.2023.....	0.2 m ³
	1.4.2023 - 31.3.2024.....	0.2 m ³
	1.4.2024 - 31.3.2025.....	0.2 m ³
	1.4.2025 - 31.3.2026.....	0.2 m ³
	1.4.2026 - 31.3.2027.....	0.2 m ³
	1.4.2027 - 31.3.2028.....	0.2 m ³
	1.4.2028 - 31.3.2029.....	0.2 m ³
	1.4.2029 - 31.3.2030.....	0.2 m ³
	1.4.2030 - 31.3.2031.....	0.2 m ³
	1.4.2031 - 31.3.2032.....	0.2 m ³
	1.4.2032 - 31.3.2033.....	0.2 m ³
	1.4.2033 - 31.3.2034.....	0.2 m ³
	1.4.2034 - 31.3.2035.....	0.2 m ³
	1.4.2035 - 31.3.2036.....	0.2 m ³
	1.4.2036 - 31.3.2037.....	0.2 m ³
	1.4.2037 - 31.3.2038.....	0.2 m ³
	1.4.2038 - 31.3.2039.....	0.2 m ³
	1.4.2039 - 31.3.2040.....	0.2 m ³
	1.4.2040 - 31.3.2041.....	0.2 m ³
	1.4.2041 - 31.3.2042.....	2.9 m ³
	1.4.2042 - 31.3.2043.....	0.8 m ³
	1.4.2043 - 31.3.2044.....	0.2 m ³
Total future arisings:		7.7 m ³
Total waste volume:		7.7 m ³

Comment on volumes: It should be noted that future arisings is based on programme data from a provisional DSRL Site LifeTime Plan (LTP) and dates are subject to change.

Uncertainty factors on volumes: Stock (upper): x Arisings (upper) x 1.2
 Stock (lower): x Arisings (lower) x 0.8

WASTE SOURCE Decommissioning of high alpha low beta/gamma drum store.

PHYSICAL CHARACTERISTICS

General description: Building materials from decommissioning, contaminated equipment and glovebox components. Items will be size reduced where practicable during decommissioning.
 Physical components (%vol): Aluminium (0.11%), Cementitious material (e.g. concrete) (0.85%), Mild Steel (56.74%), Other (2.58%), Paper (9.93%), Plastic (14.18%), Rubber (13.12%), Sources (0.04%), Wood/ Wood composite (2.45%),
 Sealed sources: The waste contains sealed sources. LLW Sources - number unknown - 0.04% by vol.
 Bulk density (t/m³): 0.3
 Comment on density: The density is based on consignor's records.

CHEMICAL COMPOSITION

General description and components (%wt): Aluminium (0.06%), Cementitious material (e.g. concrete) (0.41%), Mild Steel (90.30%), Other (0.52%), Paper (1.61%), Plastic (2.64%), Rubber (4.04%), Sources (0.06%), Wood/ Wood composite (0.35%),

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Chemical state: Neutral

Chemical form of radionuclides: H-3: Not expected to be present.
 C-14: Not expected to be present.
 Cl-36: Not expected to be present.
 Se-79: Not expected to be present.
 Tc-99: Not expected to be present.
 I-129: Not expected to be present.
 Ra: Not expected to be present.
 Th: Not expected to be present.
 U: May be present as contamination at low levels, probably as oxide.
 Np: May be present as contamination at low levels.
 Pu: May be present as contamination at low levels, probably as oxide.

Metals and alloys (%wt): Both bulk and sheet metals are likely to be present, proportions not specified.

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....			
Other ferrous metals.....	90.3		
Iron.....			
Aluminium.....	0.06		
Beryllium.....	0		
Cobalt.....	0		
Copper.....	NE		
Lead.....	NE		
Magnox/Magnesium.....	NE		
Nickel.....			
Titanium.....			
Uranium.....	P		
Zinc.....	NE		
Zircaloy/Zirconium.....	NE		
Other metals.....	0.59	Other metals not specified. LLW source	

Organics (%wt): The total organic content is estimated to be 8.64%. PVC and neoprene are likely to be present.

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	2.0		
Paper, cotton.....	1.6		
Wood.....	0.35		
Halogenated plastics	<1.3	PVC	
Total non-halogenated plastics.....	<1.3		
Condensation polymers.....	NE		
Others.....	<1.0		
Organic ion exchange materials....	NE		
Total rubber.....	4.0		
Halogenated rubber	2.0	Neoprene	
Non-halogenated rubber.....	2.0		
Hydrocarbons.....			
Oil or grease			
Fuel.....			

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Asphalt/Tarmac (cont.coal tar)...

Asphalt/Tarmac (no coal tar)....

Bitumen.....

Others.....

Other organics..... NE

Other materials (%wt): -

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..	0		
Inorganic sludges and flocs.....	0		
Soil.....	NE		
Brick/Stone/Rubble.....	NE		
Cementitious material.....	0.41		
Sand.....			
Glass/Ceramics.....	0		
Graphite.....	0		
Desiccants/Catalysts.....	0		
Asbestos.....	0		
Non/low friable.....			
Moderately friable.....			
Highly friable.....			
Free aqueous liquids.....	0		
Free non-aqueous liquids.....	0		
Powder/Ash.....	0		

Inorganic anions (%wt): Inorganic anions may be present at approximately 3%.

	(%wt)	Type(s) and comment
Fluoride.....	NE	
Chloride.....	NE	
Iodide.....	NE	
Cyanide.....	0	
Carbonate.....	NE	
Nitrate.....	NE	
Nitrite.....	NE	
Phosphate.....	NE	
Sulphate.....	NE	
Sulphide.....	NE	

Materials of interest for waste acceptance criteria: -

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	(%wt)	Type(s) and comment
Combustible metals.....	0	
Low flash point liquids.....	0	
Explosive materials.....	0	
Phosphorus.....	0	
Hydrides.....	0	
Biological etc. materials.....	0	
Biodegradable materials.....	0	
Putrescible wastes.....	0	
Non-putrescible wastes.....	0	
Corrosive materials.....	0	
Pyrophoric materials.....	0	
Generating toxic gases.....	0	
Reacting with water.....	0	
Higher activity particles.....	NE	
Soluble solids as bulk chemical compounds.....	0	

Hazardous substances / Toxic metals unlikely to be present.
non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....		
Benzene.....	NE	
Chlorinated solvents.....		
Formaldehyde.....		
Organometallics.....		
Phenol.....	NE	
Styrene.....		
Tri-butyl phosphate.....	NE	
Other organophosphates.....		
Vinyl chloride.....	NE	
Arsenic.....	NE	
Barium.....		
Boron.....	NE	
Boron (in Boral).....		
Boron (non-Boral).....		
Cadmium.....	NE	
Caesium.....		
Selenium.....	NE	
Chromium.....	NE	
Molybdenum.....	NE	
Thallium.....		
Tin.....	NE	
Vanadium.....	NE	

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Mercury compounds.....
 Others..... NE
 Electronic Electrical Equipment (EEE)
 EEE Type 1..... 0.10 4 vacuum cleaners
 EEE Type 2.....
 EEE Type 3.....
 EEE Type 4.....
 EEE Type 5.....

Complexing agents (%wt): Yes

(%wt) Type(s) and comment
 EDTA.....
 DPTA.....
 NTA.....
 Polycarboxylic acids.....
 Other organic complexants..... Preliminary estimates indicate that complexing agents may be present in small quantities.
 Total complexing agents..... <3.0

Potential for the waste to contain discrete items: Yes. Waste has the potential to contain durable engineered items plus contaminated hand tools.

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction	On-site	69.3
Supercompaction (HFC)		
Incineration	On-site	100.0
Solidification		
Decontamination		
Metal treatment		
Size reduction		
Decay storage		
Recycling / reuse		
Other / various		
None		

Comment on planned treatments:

Uncompacted drums will be supercompacted before being placed in HHISOs. The waste will be encapsulated before final disposal. DSRL has begun trialling alternative waste treatment routes in particular Metal Treatment. These opportunities, however, are not yet fully established waste routes.

Disposal Routes:

Disposal Route	Stream volume %	Disposal density t/m3
Expected to be consigned to the LLW Repository	100.0	~1.8
Expected to be consigned to a Landfill Facility		
Expected to be consigned to an On-Site Disposal Facility		
Expected to be consigned to an Incineration Facility		
Expected to be consigned to a Metal Treatment Facility		
Expected to be consigned as Out of Scope		
Expected to be recycled / reused		
Disposal route not known		

Classification codes for waste expected to be consigned to a landfill facility: -

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Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

Disposal Route	Stream volume %		
	2022/23	2023/24	2024/25
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be consigned to an On-Site Disposal Facility			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be consigned as Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Opportunities for alternative disposal routing: Yes

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
Onsite disposal	Incineration	~51.0	-	Low	This opportunity is still at an early stage of development. A small scale trial is expected to take place in FY22/23. The timing is dependent on the non-containerised waste tasks which will generate the wastes.

Waste Packaging for Disposal:

Container	Stream volume %	Waste loading m ³	Number of packages
1/3 Height IP-1 ISO	100.0	~19.42	< 1
2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO			
1/2 Height IP-2 Disposal/Re-usable ISO			
2m box (no shielding)			
4m box (no shielding)			
Other			

Other information: The waste will be loaded into an alternative non-IP2 rated LLW Disposal HHISO for transfer to the DSRL LLW Disposal Facility. Each HHISO may have LLW items from other waste streams in the final HHISO. High waste loading fraction is due to majority compacted waste in HHISO.

Waste Planned for Disposal at the LLW Repository: (Not applicable to this waste stream)

Container voidage: -
 Waste Characterisation Form (WCH): -
 Waste consigned for disposal to LLWR in year of generation: -

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%): -
 Waste stream variation: -
 Bounding cuboidal volume:
 Inaccessible voidage: -
 Other information: -

RADIOACTIVITY

Source:	The radioactivity arises from contamination of drum store construction materials.
Uncertainty:	Activities are based on the activity in high alpha low beta/gamma drum store operational LLW, however there is considerable uncertainty in the activity of the decommissioning waste.
Definition of total alpha and total beta/gamma:	Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.
Measurement of radioactivities:	Activities for individual radionuclides derived from profiles used for other PCM streams. Alpha activities based on plutonium content from drum records. Beta/gamma activities based on measurements of some drums.
Other information:	Specific Activity used UKRWI 2019 data decayed to 2022

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Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3					Gd 153				
Be 10					Ho 163				
C 14					Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36					Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Tl 204				
Mn 54					Pb 205				
Fe 55					Pb 210				
Co 60					Bi 208				
Ni 59					Bi 210m				
Ni 63					Po 210				
Zn 65					Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90			1.35E-08	CC 2	Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94					Th 234				
Mo 93					Pa 231				
Tc 97					Pa 233				
Tc 99					U 232				
Ru 106					U 233				
Pd 107					U 234		2.96E-09	CC 2	
Ag 108m					U 235				
Ag 110m					U 236				
Cd 109					U 238				
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m					Pu 238		1.53E-07	CC 2	
Sn 123					Pu 239		1.29E-07	CC 2	
Sn 126					Pu 240		2.47E-07	CC 2	
Sb 125					Pu 241		1.30E-05	CC 2	
Sb 126					Pu 242				
Te 125m					Am 241		2.36E-07	CC 2	
Te 127m					Am 242m				
I 129					Am 243				
Cs 134					Cm 242				
Cs 135					Cm 243				
Cs 137			1.36E-08	CC 2	Cm 244				
Ba 133					Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147					Cf 251				
Sm 147					Cf 252				
Sm 151					Other a				
Eu 152					Other b/g				
Eu 154					Total a	0	7.69E-07	CC 2	
Eu 155					Total b/g	0	1.31E-05	CC 2	

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity