

WASTE STREAM	5B352	Waste Receipt, Assay, Characterisation and Supercompaction Facility LLW
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SITE Dounreay

SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Dounreay Site Restoration Limited

WASTE TYPE LLW

Is the waste subject to Scottish Policy: No

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2022.....	0 m ³
Future arisings -	1.4.2022 - 31.3.2023.....	3.0 m ³
	1.4.2023 - 31.3.2024.....	3.0 m ³
	1.4.2024 - 31.3.2025.....	3.0 m ³
	1.4.2025 - 31.3.2026.....	3.0 m ³
	1.4.2026 - 31.3.2027.....	3.0 m ³
	1.4.2027 - 31.3.2028.....	3.0 m ³
	1.4.2028 - 31.3.2029.....	3.0 m ³
	1.4.2029 - 31.3.2030.....	3.0 m ³
	1.4.2030 - 31.3.2031.....	3.0 m ³
	1.4.2031 - 31.3.2032.....	3.0 m ³
	1.4.2032 - 31.3.2033.....	3.0 m ³
	1.4.2033 - 31.3.2034.....	3.0 m ³
	1.4.2034 - 31.3.2035.....	3.0 m ³
	1.4.2035 - 31.3.2036.....	3.0 m ³
	1.4.2036 - 31.3.2037.....	3.0 m ³
	1.4.2037 - 31.3.2038.....	3.0 m ³
	1.4.2038 - 31.3.2039.....	3.0 m ³
	1.4.2039 - 31.3.2040.....	3.0 m ³
	1.4.2040 - 31.3.2041.....	32.7 m ³
	1.4.2041 - 31.3.2042.....	2.0 m ³
Total future arisings:		88.7 m ³
Total waste volume:		88.7 m ³
Comment on volumes:	Arisings have been revised in line with the Predictive Waste Inventory walk round exercise. Stocks have been removed. These will be captured under 5B15 and 5B16. It should be noted that DSRL site programme is currently under review and future arisings dates are subject to change.	
Uncertainty factors on volumes:	Stock (upper): x	Arisings (upper) x 1.2
	Stock (lower): x	Arisings (lower) x 0.8

WASTE SOURCE This waste will arise from the decommissioning of the Low Level Waste Receipt, Assay, Characterisation and Supercompaction facility.

PHYSICAL CHARACTERISTICS

General description: The waste will consist of : secondary wastes, floor screed, ventilation system, supercompactor, hoists, lifting frame, conveyor items, low active drain pump and EU154 sources.

Physical components (%vol): Cementitious material (e.g. concrete) (2.36%), Copper (0.80%), Mild Steel (44.91%), Other (3.75%), Paper (13.67%), Plastic (26.32%), Rubber (5.56%), Wood/ Wood composite (2.63%),

Sealed sources: The waste contains sealed sources. Further information is unavailable at this time.

Bulk density (t/m³): 0.37

Comment on density: Based on Consignor's records; D3100 Disposed Inventory Report 2020

CHEMICAL COMPOSITION

General description and components (%wt): Cementitious material (e.g. concrete) (1.37%), Copper (1.72%), Mild Steel (85.05%), Other (0.90%), Paper (2.63%), Plastic (5.83%), Rubber (2.04%), Wood/ Wood composite (0.45%),

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Chemical state: Neutral

Chemical form of radionuclides: Cl-36: Not likely to be present
I-129: Not likely to be present
U: Possibly present at very low concentrations.
Pu: Possibly present at very low concentrations.

Metals and alloys (%wt): The metals will be in the form of large supercompactor components, pipework, ducting, lifting frames etc.

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....	NE	M316	
Other ferrous metals.....	85.1		
Iron.....			
Aluminium.....	NE		
Beryllium.....	NE		
Cobalt.....	0		
Copper.....	1.7		
Lead.....	NE		
Magnox/Magnesium.....	0		
Nickel.....			
Titanium.....			
Uranium.....	P		
Zinc.....	NE		
Zircaloy/Zirconium.....	0		
Other metals.....	0.91		

Organics (%wt):	(%wt)	Type(s) and comment	% of total C14 activity
-			
Total cellulose.....	3.1		
Paper, cotton.....	2.6		
Wood.....	0.45		
Halogenated plastics	2.9		
Total non-halogenated plastics.....	2.9		
Condensation polymers.....	NE		
Others.....	NE		
Organic ion exchange materials....	0		
Total rubber.....	2.0		
Halogenated rubber	1.0		
Non-halogenated rubber.....	1.0		
Hydrocarbons.....			
Oil or grease			
Fuel.....			
Asphalt/Tarmac (cont.coal tar)...			
Asphalt/Tarmac (no coal tar)....			
Bitumen.....			
Others.....			
Other organics.....	NE		

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Other materials (%wt): -

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..	0		
Inorganic sludges and flocs.....	0		
Soil.....	0		
Brick/Stone/Rubble.....	0		
Cementitious material.....	1.4		
Sand.....			
Glass/Ceramics.....	NE		
Graphite.....	0		
Desiccants/Catalysts.....			
Asbestos.....	P		
Non/low friable.....			
Moderately friable.....			
Highly friable.....			
Free aqueous liquids.....	0		
Free non-aqueous liquids.....	0		
Powder/Ash.....	0		

Inorganic anions (%wt): -

	(%wt)	Type(s) and comment
Fluoride.....	0	
Chloride.....	0	
Iodide.....	0	
Cyanide.....	0	
Carbonate.....	0	
Nitrate.....	0	
Nitrite.....	0	
Phosphate.....	0	
Sulphate.....	0	
Sulphide.....	0	

Materials of interest for
waste acceptance criteria: -

	(%wt)	Type(s) and comment
Combustible metals.....	0	
Low flash point liquids.....	0	
Explosive materials.....	0	
Phosphorus.....	0	
Hydrides.....	0	
Biological etc. materials.....	0	
Biodegradable materials.....	0	
Putrescible wastes.....	0	

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Non-putrescible wastes.....	0
Corrosive materials.....	0
Pyrophoric materials.....	0
Generating toxic gases.....	0
Reacting with water.....	0
Higher activity particles.....	NE
Soluble solids as bulk chemical compounds.....	0

Hazardous substances / non hazardous pollutants: It is likely that some asbestos and lead will be present.

	(%wt)	Type(s) and comment
Acrylamide.....		
Benzene.....	NE	
Chlorinated solvents.....		
Formaldehyde.....		
Organometallics.....		
Phenol.....	NE	
Styrene.....		
Tri-butyl phosphate.....	NE	
Other organophosphates.....		
Vinyl chloride.....	NE	
Arsenic.....	NE	
Barium.....		
Boron.....	NE	
Boron (in Boral).....		
Boron (non-Boral).....		
Cadmium.....	NE	
Caesium.....		
Selenium.....	NE	
Chromium.....	NE	
Molybdenum.....	NE	
Thallium.....		
Tin.....	NE	
Vanadium.....	NE	
Mercury compounds.....		
Others.....	NE	
Electronic Electrical Equipment (EEE)		
EEE Type 1.....		
EEE Type 2.....		
EEE Type 3.....		
EEE Type 4.....		
EEE Type 5.....		

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Complexing agents (%wt): Not yet determined

	(%wt)	Type(s) and comment
EDTA.....		
DPTA.....		
NTA.....		
Polycarboxylic acids.....		
Other organic complexants.....		
Total complexing agents.....	NE	

Potential for the waste to contain discrete items: Yes. There is the potential for contain contaminated hand tools; supercompactor unit and uncompactd 200l drums.

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):	Treatment	On-site / Off site	Stream volume %
	Low force compaction	On-site	66.0
	Supercompaction (HFC)		
	Incineration	On-site	100.0
	Solidification		
	Decontamination		
	Metal treatment		
	Size reduction		
	Decay storage		
	Recycling / reuse		
	Other / various		
	None		

Comment on planned treatments: Uncompactd drums will be supercompactd before being placed in HHISOs. The waste will be encapsulated before final disposal. DSRL is investigating the feasibility of alternative waste treatment routes but no decision has been made on their use yet.

Disposal Routes:	Stream volume %	Disposal density t/m3
Expected to be consigned to the LLW Repository	100.0	1.8
Expected to be consigned to a Landfill Facility		
Expected to be consigned to an On-Site Disposal Facility		
Expected to be consigned to an Incineration Facility		
Expected to be consigned to a Metal Treatment Facility		
Expected to be consigned as Out of Scope		
Expected to be recycled / reused		
Disposal route not known		

Classification codes for waste expected to be consigned to a landfill facility: -

Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

Disposal Route	Stream volume %		
	2022/23	2023/24	2024/25
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be consigned to an On-Site Disposal Facility			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be consigned as Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

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Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
Onsite disposal	Incineration	66.0	-	Low	This opportunity is still at an early stage of development. A small scale trial is expected to take place in FY22/23. The timing is dependent on the non-containerised waste tasks which will generate the wastes.
Onsite disposal	Metal treatment	47.0	2022	High	Trial is currently underway to open the Metal Treatment Route

Waste Packaging for Disposal:

Container	Stream volume %	Waste loading m ³	Number of packages
1/3 Height IP-1 ISO 2/3 Height IP-2 ISO 1/2 Height WAMAC IP-2 ISO 1/2 Height IP-2 Disposal/Re-usable ISO 2m box (no shielding) 4m box (no shielding) Other	100.0	16	6

Other information: The waste will consist of large uncompactable items and 200 litre drums that have already been compacted. The waste will be loaded into alternative non IP2 rated LLW disposal containers for transfer to the DSRL LLW Disposal Facility. Each Container may have other LLW items in the final HHISO.

Waste Planned for Disposal at the LLW Repository: (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation Form (WCH): -

Waste consigned for disposal to LLWR in year of generation: -

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

RADIOACTIVITY

Source: The radioactivity arises from contamination of WRACS. The waste results from a wide variety of site operations. The radioactivity mainly results from irradiation and reprocessing PFR fuel. For the most part it will be actinides and fission products, few activation products are expected to be present.

Uncertainty: -

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: From Consignor's records

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Other information:

Specific Activity uses UKRWI 2019 data decayed to 2022.

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Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3			1.64E-07	CC 2	Gd 153				
Be 10					Ho 163				
C 14			8.51E-09	CC 2	Ho 166m				
Na 22			7.22E-10	CC 2	Tm 170				
Al 26					Tm 171				
Cl 36					Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Tl 204				
Mn 54					Pb 205				
Fe 55					Pb 210				
Co 60			4.20E-08	CC 2	Bi 208				
Ni 59					Bi 210m				
Ni 63			5.07E-10	CC 2	Po 210		5.07E-09	CC 2	
Zn 65					Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226		4.21E-08	CC 2	
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90			2.36E-03	CC 2	Th 227				
Zr 93					Th 228		8.49E-11	CC 2	
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m			2E-04	CC 2	Th 232		5.18E-11	CC 2	
Nb 94					Th 234				
Mo 93			2.02E-04	CC 2	Pa 231				
Tc 97					Pa 233				
Tc 99			1.64E-06	CC 2	U 232		1.3E-10	CC 2	
Ru 106			5.23E-11	CC 2	U 233				
Pd 107					U 234		2.05E-07	CC 2	
Ag 108m					U 235		4.24E-09	CC 2	
Ag 110m					U 236		2.61E-08	CC 2	
Cd 109			1.37E-10	CC 2	U 238		5.32E-10	CC 2	
Cd 113m					Np 237		1.59E-09	CC 2	
Sn 119m					Pu 236				
Sn 121m			1.61E-06	CC 2	Pu 238		2.11E-06	CC 2	
Sn 123					Pu 239		5.53E-07	CC 2	
Sn 126					Pu 240		2.60E-07	CC 2	
Sb 125			1.33E-09	CC 2	Pu 241		3.29E-06	CC 2	
Sb 126					Pu 242		5.19E-10	CC 2	
Te 125m					Am 241		5.05E-06	CC 2	
Te 127m					Am 242m		5.50E-11	CC 2	
I 129					Am 243				
Cs 134			5.32E-10	CC 2	Cm 242		6.37E-10	CC 2	
Cs 135					Cm 243		8.15E-12	CC 2	
Cs 137			2.51E-03	CC 2	Cm 244		1.99E-09	CC 2	
Ba 133			5.03E-11	CC 2	Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147			8.26E-09	CC 2	Cf 251				
Sm 147					Cf 252				
Sm 151			8.63E-06	CC 2	Other a				
Eu 152			1.21E-08	CC 2	Other b/g				
Eu 154			1.47E-06	CC 2	Total a	0	8.25E-06	CC 2	
Eu 155			1.61E-09	CC 2	Total b/g	0	5.28E-03	CC 2	

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity