WASTE STREAM 5B366/C Decommissioning LLW Conditioned Mixed (Supercompacted + Bulk)

SITE Dounreav

SITE OWNER **Nuclear Decommissioning Authority**

WASTE CUSTODIAN Dounreay Site Restoration Limited

LLW **WASTE TYPE**

Is the waste subject to Scottish Policy:

Nο

WASTE VOLUMES

Conditioned Packaged 3607.5 m³ 3607.5 m³ At 1.4.2022..... Stocks: Total future arisings: $0 \, \text{m}^3$ $0 \, \text{m}^3$

Total waste volume: 3607.5 m³ 3607.5 m³

Comment on volumes: The waste has already been generated and each item has a declared waste volume. This waste stream comprises of 185 conditioned HHISOs containing a mix of LLW bulk and

LLW supercompacted drums.

Uncertainty factors on

Stock (upper): x 1.02 Arisings (upper) Х volumes: Stock (lower): Arisings (lower) x 0.98

All wastes that have been listed in an unconditioned LLW UKRWI waste stream will be WASTE SOURCE

conditioned and added to this waste stream. This includes decommissioning of reactor

facilities, reprocessing facilities, and facilities with support functions.

PHYSICAL CHARACTERISTICS

General description: The waste comprised two streams: LLW Bulk wastes and LLW supercompacted drums.

This consists of: Gloveboxes, ducting, and other redundant bulk wastes that cannot be size reduced into 200 I drums. Also items which may be compactable such as general and soft trash, including intractable organics, glassware and metal waste. Size reduced pipework and other plant items will also be present. This waste has been packaged into disposal

containers and encapsulated with grout.

Physical components (%vol): Large plant items such as: tanks, pipework, shield blocks, roof plates, concrete structures,

ventilation ducting, etc. not able to be size reduced into a 200L drum. Includes cemented sludge drums from effluent treatment plant. Also includes supercompacted drums containing items such as glassware in fibre bins, small tools, plant and rig equipment,

swabs, rubber gloves, plastic clothing and boots etc.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m3): 1.84

Comment on density: Total Mass of containers / Total volume of containers according to consignor's records

CHEMICAL COMPOSITION

General description and components (%wt):

Steel (39.22%), Lead (8.22%), Aluminium (0.31%), Copper (1.03%), Glass (0.15%), Rubber (1.63%), Wood (2.54%), Paper (2.25%), Non-halogenated (4.19%), Halogenated Plastic (1.82%), Ceramic (0.01%), Rubble (16.95%), Concrete (15.14%), Soil (0.8%),

Cemented Sludge(2.03%), Others (3.71%)

Chemical state: Neutral

Chemical form of H-3: Possibly present. radionuclides: C-14: Possibly present.

CI-36: Possibly present. Se-79: Possibly present. Tc-99: Possibly present. I-129: Possibly present. Ra: Not known to be present.

Th: Present in the form of contamination. U: Present in the form of contamination.

Np: Possibly present.

Pu: Possibly present in the form of contamination.

Metals and alloys (%wt): Both bulk and sheet metals are likely to be present, proportions not specified. The waste

includes the mild steel drums.

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| | (%wt) | Type(s) / Grade(s) with proportions | % of total C14 activity |
|--------------------------------|-------|-------------------------------------|-------------------------|
| Stainless steel | | | , |
| Other ferrous metals | 39.2 | | |
| Iron | | | |
| Aluminium | 0.31 | | |
| Beryllium | NE | | |
| Cobalt | | | |
| Copper | 1.0 | | |
| Lead | 8.2 | | |
| Magnox/Magnesium | NE | | |
| Nickel | | | |
| Titanium | | | |
| Uranium | Р | | |
| Zinc | NE | | |
| Zircaloy/Zirconium | NE | | |
| Other metals | 3.7 | | |
| Organics (%wt): | | | |
| | (%wt) | Type(s) and comment | % of total C14 |
| Total cellulosics | 4.8 | | activity |
| Paper, cotton | 2.3 | | |
| Wood | 2.5 | | |
| Halogenated plastics | 1.8 | | |
| Total non-halogenated plastics | 4.2 | | |
| Condensation polymers | TR | | |
| Others | | | |
| Organic ion exchange materials | | | |
| Total rubber | 1.6 | | |
| Halogenated rubber | NE | | |
| Non-halogenated rubber | | | |
| Hydrocarbons | | | |
| Oil or grease | | | |
| Fuel | | | |
| Asphalt/Tarmac (cont.coal tar) | | | |
| Asphalt/Tarmac (no coal tar) | | | |
| Bitumen | | | |
| Others | | | |
| Other organics | TR | | |
| Other materials (%wt): | | | |

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| | | (%wt) | Type(s) and comment | % of total C14 activity |
|--------------------------|------------------------------------|-------|----------------------------|-------------------------|
| | Inorganic ion exchange materials | | | |
| | Inorganic sludges and flocs | | | |
| | Soil | 0.80 | | |
| | Brick/Stone/Rubble | 17.0 | | |
| | Cementitious material | 17.2 | Concrete + Cemented Sludge | |
| | Sand | | | |
| | Glass/Ceramics | 0.16 | | |
| | Graphite | | | |
| | Desiccants/Catalysts | | | |
| | Asbestos | TR | | |
| | Non/low friable | TR | | |
| | Moderately friable | TR | | |
| | Highly friable | TR | | |
| | Free aqueous liquids | | | |
| | Free non-aqueous liquids | | | |
| | Powder/Ash | | | |
| Inorganic ar | nions (%wt): | | | |
| | | (%wt) | Type(s) and comment | |
| | Fluoride | NE | | |
| | Chloride | NE | | |
| | lodide | NE | | |
| | Cyanide | NE | | |
| | Carbonate | NE | | |
| | Nitrate | TR | | |
| | Nitrite | NE | | |
| | Phosphate | TR | | |
| | Sulphate | NE | | |
| | Sulphide | NE | | |
| Materials of waste accep | interest for - otance criteria: | | | |
| · | | (%wt) | Type(s) and comment | |
| | Combustible metals | 0 | | |
| | Low flash point liquids | 0 | | |
| | Explosive materials | 0 | | |
| | Phosphorus | 0 | | |
| | Hydrides | 0 | | |
| | Biological etc. materials | 0 | | |
| | Biodegradable materials | | | |
| | Putrescible wastes | | | |
| | Non putton sible weeter | | | |

Non-putrescible wastes.....

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| Corrosive materials | | |
|--|-------|---|
| Pyrophoric materials | 0 | |
| Generating toxic gases | 0 | |
| Reacting with water | 0 | |
| Higher activity particles | | |
| Soluble solids as bulk chemical compounds | | |
| Hazardous substances / - non hazardous pollutants: | | |
| | (%wt) | Type(s) and comment |
| Acrylamide | , , | |
| Benzene | | |
| Chlorinated solvents | | |
| Formaldehyde | | |
| Organometallics | | |
| Phenol | | |
| Styrene | | |
| Tri-butyl phosphate | | |
| Other organophosphates | | |
| Vinyl chloride | | |
| Arsenic | | |
| Barium | | |
| Boron | | |
| Boron (in Boral) | | |
| Boron (non-Boral) | | |
| Cadmium | | |
| Caesium | | |
| Selenium | | |
| Chromium | | |
| Molybdenum | | |
| Thallium | | |
| Tin | | |
| Vanadium | | |
| Mercury compounds | | |
| Others | | |
| Electronic Electrical Equipment (EEE) | | |
| EEE Type 1 | TR | a few references to hoovers, power tools etc. within consignment descriptions |
| EEE Type 2 | | |
| EEE Type 3 | TR | a few references to hoovers, power tools etc. within consignment descriptions |
| EEE Type 4 | | |
| EEE Type 5 | | |

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| Complexing agents | (%wt): |
|-------------------|--------|
|-------------------|--------|

| | (%wt) | Type(s) and comment |
|---------------------------|-------|---------------------|
| EDTA | | |
| DPTA | | |
| NTA | | |
| Polycarboxylic acids | | |
| Other organic complexants | | |
| Total complexing agents | | |

Potential for the waste to contain discrete items:

Yes. Cemented Cbins, Hand tools, durable engineered steel structures

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

| Treatment | On-site / Off site | Stream volume % |
|-----------------------|-----------------------|-----------------|
| Low force compaction | | |
| Supercompaction (HFC) | | |
| Incineration | | |
| Solidification | | |
| Decontamination | | |
| Metal treatment | | |
| Size reduction | | |
| Decay storage | | |
| Recyling / reuse | | |
| Other / various | | |
| None | On-site | 100.0 |

Comment on planned treatments:

All waste has been encapsulated within HHISOs and has been either disposed at the LLW Vaults or is in temporary storage awaiting final disposal.

Disposal Routes:

| Disposal Route | Stream volume % | Disposal density t/m3 |
|--|-----------------|--------------------------|
| Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known | 100.0 | 1.8 |

Classification codes for waste expected to be consigned to a landfill facility:

Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

| Disposal Route | Stream volume % | | | | |
|--|-----------------|---------|---------|--|--|
| Disposal Roule | 2022/23 | 2023/24 | 2024/25 | | |
| Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known | | | | | |

Opportunities for alternative disposal routing: No

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Estimated

Baseline Opportunity Stream Date that Opportunity

Management Route Management Route volume (%) Opportunity Confidence will be realised

Waste Packaging for Disposal:

| Container | Stream volume % | Waste loading m ³ | Number of packages |
|--|-----------------|------------------------------|--------------------|
| 1/3 Height IP-1 ISO 2/3 Height IP-2 ISO 1/2 Height WAMAC IP-2 ISO 1/2 Height IP-2 Disposal/Re-usable ISO 2m box (no shielding) 4m box (no shielding) Other | 100.0 | 19.5 | 185 |

Other information: The waste has been loaded into an alternative non-IP2 rated LLW Disposal

HHISO and transferred to the DSRL LLW Disposal Facility. Each HHISO will

have LLW items from other wastestreams in the final HHISO

Waste Planned for Disposal at the LLW Repository: (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation

Form (WCH):

Waste consigned for

disposal to LLWR in year of generation:

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%):

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information:

RADIOACTIVITY

Source: A mixture of fission products, actinides and activation products.

Uncertainty: Activity is based on consignor's records.

Definition of total alpha and total beta/gamma:

Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities:

The specific activities have been measured or derived by a variety of methods which are outlined in the PSWPs. Specific Activities are derived from consignor's records for the waste stored in the containers. Arisings is a copy of the stocks. A more detailed breakdown

of arising activities can be found in the individual LLW UKRWI datasheets.

Other information: There are no unlisted radionuclides present at significant concentrations. Specific Activities

used are from 2019 UKRWI decayed to 2022.

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| | Mean radioactivity, TBq/m³ | | Mean radioactivity, TBq/i | | | | ı/m³ | | |
|-------------------|----------------------------|-------------------|---------------------------|-------------------|------------------|----------------------|-------------------|--------------------|-------------------|
| Nuclide | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code | Nuclide | Waste at 1.4.2022 | Bands and Code | Future arisings | Bands and Code |
| H 3 | 1.71E-06 | BB 2 | | | Gd 153 | | | | |
| Be 10 | | | | | Ho 163 | | | | |
| C 14 | 2.11E-07 | BB 2 | | | Ho 166m | | | | |
| Na 22 | 2.71E-10 | BB 2 | | | Tm 170 | | | | |
| Al 26 | | | | | Tm 171 | | | | |
| CI 36 | | | | | Lu 174 | | | | |
| Ar 39 | | | | | Lu 176 | | | | |
| Ar 42 | | | | | Hf 178n | | | | |
| K 40 | 1.10E-12 | BB 2 | | | Hf 182 | | | | |
| Ca 41 | | | | | Pt 193 | | | | |
| Mn 53 Mn 54 | 1 105 12 | BB 2 | | | TI 204 Pb 205 | | | | |
| Fe 55 | 1.19E-13 7.31E-12 | BB 2 | | | Pb 203 Pb 210 | 4.87E-12 | BB 2 | | |
| Co 60 | 3.56E-07 | BB 2 | | | Bi 208 | 4.07L-12 | BB 2 | | |
| Ni 59 | 3.30L-01 | DD 2 | | | Bi 210m | | | | |
| Ni 63 | 3.50E-09 | BB 2 | | | Po 210 | 4.68E-12 | BB 2 | | |
| Zn 65 | 1.33E-17 | BB 2 | | | Ra 223 | | 22 - | | |
| Se 79 | | _ | | | Ra 225 | | | | |
| Kr 81 | | | | | Ra 226 | 1.59E-11 | BB 2 | | |
| Kr 85 | | | | | Ra 228 | 6.00E-10 | BB 2 | | |
| Rb 87 | | | | | Ac 227 | | | | |
| Sr 90 | 2.37E-06 | BB 2 | | | Th 227 | | | | |
| Zr 93 | | | | | Th 228 | 9.95E-10 | BB 2 | | |
| Nb 91 | | | | | Th 229 | | | | |
| Nb 92 | | | | | Th 230 | | | | |
| Nb 93m | 5.87E-08 | BB 2 | | | Th 232 | 6.99E-10 | BB 2 | | |
| Nb 94 | 6.50E-10 | BB 2 | | | Th 234 | | | | |
| Mo 93 | 5.97E-08 | BB 2 | | | Pa 231 | | | | |
| Tc 97 | 0.00= 40 | 55.0 | | | Pa 233 | | | | |
| Tc 99 | 6.33E-10 | BB 2 | | | U 232 | 4.46E-10 | BB 2 | | |
| Ru 106 | 6.03E-13 | BB 2 | | | U 233 | 0.705.07 | D.D. 0 | | |
| Pd 107 Ag 108m | 1.025.10 | BB 2 | | | U 234 U 235 | 9.73E-07 | BB 2 BB 2 | | |
| Ag 100m | 1.02E-10 | BB 2 | | | U 236 | 2.05E-08 1.18E-07 | BB 2 | | |
| Cd 109 | 5.56E-12 | BB 2 | | | U 238 | 9.57E-09 | BB 2 | | |
| Cd 113m | 0.00L 12 | 55 2 | | | Np 237 | 2.06E-12 | BB 2 | | |
| Sn 119m | | | | | Pu 236 | 2.002 .2 | 22 - | | |
| Sn 121m | 4.30E-10 | BB 2 | | | Pu 238 | 1.87E-07 | BB 2 | | |
| Sn 123 | | | | | Pu 239 | 3.14E-07 | BB 2 | | |
| Sn 126 | | | | | Pu 240 | 2.82E-07 | BB 2 | | |
| Sb 125 | 5.51E-10 | BB 2 | | | Pu 241 | 2.60E-06 | BB 2 | | |
| Sb 126 | | | | | Pu 242 | 3.30E-09 | BB 2 | | |
| Te 125m | | | | | Am 241 | 2.38E-07 | BB 2 | | |
| Te 127m | | | | | Am 242m | 9.53E-10 | BB 2 | | |
| l 129 | | | | | Am 243 | 2E-11 | BB 2 | | |
| Cs 134 | 1.91E-10 | BB 2 | | | Cm 242 | 7.87E-10 | BB 2 | | |
| Cs 135 | 0.0== 0.5 | DD 0 | | | Cm 243 | 1.13E-10 | BB 2 | | |
| Cs 137 | 6.35E-06 | BB 2 | | | Cm 244 | 2.76E-09 | BB 2 | | |
| Ba 133 | 3.27E-10 | BB 2 | | | Cm 245 | | | | |
| La 137 | | | | | Cm 246 Cm 248 | | | | |
| La 138 Ce 144 | 8.27E-14 | BB 2 | | | Cff 249 | | | | |
| Pm 145 | 0.21 L-14 | 00 2 | | | Cf 250 | | | | |
| Pm 147 | 1.61E-08 | BB 2 | | | Cf 250 | | | | |
| Sm 147 | 1.012 00 | | | | Cf 252 | | | | |
| Sm 151 | 1.98E-08 | BB 2 | | | Other a | | | | |
| Eu 152 | 9.76E-08 | BB 2 | | | Other b/g | 2.39E-11 | BB 2 | | |
| Eu 154 | 8.48E-08 | BB 2 | | | Total a | 2.15E-06 | BB 2 | 0 | |
| Eu 155 | 4.32E-09 | BB 2 | | | Total b/g | 1.40E-05 | BB 2 | 0 | |
| | | J | | | | i | } | | |

Bands (Upper and Lower)

A a factor of 1.5 B a factor of 3 C a factor of 10 D a factor of 100 E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined 8 Not expected to be present in significant quantity