

WASTE STREAM	6N104	Decommissioning Mixed Metallic
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SITE Rutherford Appleton Laboratory

SITE OWNER Minor Waste Producers

WASTE CUSTODIAN Minor Waste Producers

WASTE TYPE LLW

Is the waste subject to Scottish Policy: No

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2022.....	0 m ³
Future arisings -	1.4.2037 - 31.3.2050.....	~376.0 m ³
Total future arisings:		376.0 m ³
Total waste volume:		376.0 m ³

Comment on volumes: Estimated volumes of mixed metallic waste from the decommissioning of ISIS. Waste arising from the decommissioning of ISIS, dates not known at this time.

Uncertainty factors on volumes: Stock (upper): x Arisings (upper) x 2.0
 Stock (lower): x Arisings (lower) x 0.5

WASTE SOURCE Mixed metallic waste from the decommissioning of ISIS including TS1 and TS2 TSAs, synchrotron, EPB and instrumentation waste.

PHYSICAL CHARACTERISTICS

General description: Solid, dry metals Activated metals from ISIS decommissioning

Physical components (%wt): Approx stainless steel (46%), mild steel (38%), copper (14%), aluminium (1%) and cadmium (0.1%).

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): ~4

Comment on density: Calculated from weighted average density of mild steel, copper and stainless steel which are the main components of this stream with an assumed 50% volume fraction, therefore density is approx. 4 t/m³

CHEMICAL COMPOSITION

General description and components (%wt): Metallic waste

Chemical state: Neutral

Chemical form of radionuclides: H-3: Bound in the metal
 C-14: Bound in the metal

Metals and alloys (%wt): Not quantitatively assessed, but expect to be a very small fraction

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....	~46.6		
Other ferrous metals.....	~38.1		
Iron.....	0		
Aluminium.....	~1.2		
Beryllium.....	0		
Cobalt.....	0		
Copper.....	~14.0	inc. small quantities of brass	
Lead.....	P		
Magnox/Magnesium.....	0		
Nickel.....	0		
Titanium.....	0		

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Uranium.....	0		
Zinc.....	0		
Zircaloy/Zirconium.....	0		
Other metals.....	~0.10	Cadmium, Silver	
Organics (%wt):	-		
	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulosics.....	0		
Paper, cotton.....	0		
Wood.....	0		
Halogenated plastics	0		
Total non-halogenated plastics.....	P	Borated Polyethelene	
Condensation polymers.....	0		
Others.....	P		
Organic ion exchange materials....	0		
Total rubber.....	0		
Halogenated rubber	0		
Non-halogenated rubber.....	0		
Hydrocarbons.....	P		
Oil or grease	P	vacuum oil residues on pumps	
Fuel.....	0		
Asphalt/Tarmac (cont.coal tar)...	0		
Asphalt/Tarmac (no coal tar)....	0		
Bitumen.....	0		
Others.....	0		
Other organics.....	0		
Other materials (%wt):	-		
	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..	0		
Inorganic sludges and flocs.....	0		
Soil.....	0		
Brick/Stone/Rubble.....	0		
Cementitious material.....	0		
Sand.....	0		
Glass/Ceramics.....	P	Boron Carbide	
Graphite.....	0		
Desiccants/Catalysts.....	0		
Asbestos.....	0		
Non/low friable.....	0		
Moderately friable.....	0		
Highly friable.....	0		
Free aqueous liquids.....	0		

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Free non-aqueous liquids..... 0

Powder/Ash..... 0

Inorganic anions (%wt): -

(%wt) Type(s) and comment

Fluoride..... 0

Chloride..... 0

Iodide..... 0

Cyanide..... 0

Carbonate..... 0

Nitrate..... 0

Nitrite..... 0

Phosphate..... 0

Sulphate..... 0

Sulphide..... 0

Materials of interest for waste acceptance criteria: -

(%wt) Type(s) and comment

Combustible metals..... 0

Low flash point liquids..... 0

Explosive materials..... 0

Phosphorus..... 0

Hydrides..... 0

Biological etc. materials..... 0

Biodegradable materials..... 0

Putrescible wastes..... 0

Non-putrescible wastes..... 0

Corrosive materials..... 0

Pyrophoric materials..... 0

Generating toxic gases..... 0

Reacting with water..... 0

Higher activity particles..... 0

Soluble solids as bulk chemical compounds..... 0

Hazardous substances / non hazardous pollutants: -

(%wt) Type(s) and comment

Acrylamide..... 0

Benzene..... 0

Chlorinated solvents..... 0

Formaldehyde..... 0

Organometallics..... 0

Phenol..... 0

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Styrene.....	0	
Tri-butyl phosphate.....	0	
Other organophosphates.....	0	
Vinyl chloride.....	0	
Arsenic.....	0	
Barium.....	0	
Boron.....	P	Borated polyethylene & Boron Carbide
Boron (in Boral).....		
Boron (non-Boral).....	P	
Cadmium.....	~0.10	
Caesium.....	0	
Selenium.....	0	
Chromium.....	0	
Molybdenum.....	0	
Thallium.....	0	
Tin.....	0	
Vanadium.....	0	
Mercury compounds.....	0	
Others.....	0	
Electronic Electrical Equipment (EEE)		
EEE Type 1.....	0	
EEE Type 2.....	0	
EEE Type 3.....	0	
EEE Type 4.....	0	
EEE Type 5.....	0	

Complexing agents (%wt): No

(%wt) Type(s) and comment

EDTA.....	
DPTA.....	
NTA.....	
Polycarboxylic acids.....	
Other organic complexants.....	
Total complexing agents.....	

Potential for the waste to contain discrete items: Yes. Robust material items

TREATMENT, PACKAGING AND DISPOSAL

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Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction Supercompaction (HFC) Incineration Solidification Decontamination Metal treatment Size reduction Decay storage Recycling / reuse Other / various None	On-site	100.0

Comment on planned treatments:

-

Disposal Routes:

Disposal Route	Stream volume %	Disposal density t/m3
Expected to be consigned to the LLW Repository	~20.0	
Expected to be consigned to a Landfill Facility	~40.0	
Expected to be consigned to an On-Site Disposal Facility		
Expected to be consigned to an Incineration Facility		
Expected to be consigned to a Metal Treatment Facility		
Expected to be consigned as Out of Scope	~40.0	
Expected to be recycled / reused		
Disposal route not known		

Classification codes for waste expected to be consigned to a landfill facility:

-

Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

Disposal Route	Stream volume %		
	2022/23	2023/24	2024/25
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be consigned to an On-Site Disposal Facility			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be consigned as Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

Opportunities for alternative disposal routing:

-

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
-	-	-	-	-	-

Waste Packaging for Disposal:

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Container	Stream volume %	Waste loading m ³	Number of packages
1/3 Height IP-1 ISO			
2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO			
1/2 Height IP-2 Disposal/Re-usable ISO			
2m box (no shielding)			
4m box (no shielding)			
Other			

Other information: -

Waste Planned for Disposal at the LLW Repository:

Container voidage: -

Waste Characterisation Form (WCH): It is not yet determined if the waste meets LLWR's Waste Acceptance Criteria (WAC).

Waste consigned for disposal to LLWR in year of generation: -

Non-Containerised Waste for In-Vault Grouting:

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

RADIOACTIVITY

Source: Activation by high-energy protons and neutrons.

Uncertainty: -

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Wastes are currently not characterised so data from operational mixed metallic 6N07 utilised.

Other information: Other nuclides likely to be present include Cr-51.

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Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3			~-1.57E-05	AC 3	Gd 153				
Be 10					Ho 163				
C 14					Ho 166m				
Na 22			~-5E-04	DD 2	Tm 170				
Al 26					Tm 171				
Cl 36					Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Tl 204				
Mn 54			~-8.79E-04	DA 3	Pb 205				
Fe 55			~-7.59E-03	BA 3	Pb 210				
Co 60			~-2.48E-04	AA 3	Bi 208				
Ni 59					Bi 210m				
Ni 63			~-5E-04	DD 2	Po 210				
Zn 65					Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90					Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94					Th 234				
Mo 93					Pa 231				
Tc 97					Pa 233				
Tc 99					U 232				
Ru 106					U 233				
Pd 107					U 234				
Ag 108m					U 235				
Ag 110m					U 236				
Cd 109					U 238				
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m					Pu 238				
Sn 123					Pu 239				
Sn 126					Pu 240				
Sb 125					Pu 241				
Sb 126					Pu 242				
Te 125m					Am 241				
Te 127m					Am 242m				
I 129					Am 243				
Cs 134					Cm 242				
Cs 135					Cm 243				
Cs 137					Cm 244				
Ba 133					Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147					Cf 251				
Sm 147					Cf 252				
Sm 151					Other a				
Eu 152					Other b/g				
Eu 154					Total a	0		0	
Eu 155					Total b/g	0		~-9.73E-03	DD 3

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity