SITE AWE Aldermaston

SITE OWNER Ministry of Defence

WASTE CUSTODIAN AWE plc

WASTE TYPE ILW

Is the waste subject to

Scottish Policy:

No

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2022	75.3 m³
Future arisings -	1.4.2022 - 31.3.2024	3.0 m ³
	1.4.2025 - 31.3.2027	3.0 m ³
	1.4.2028 - 31.3.2030	1.0 m ³
	1.4.2031 - 31.3.2033	8.0 m ³
	1.4.2034 - 31.3.2036	0 m ³
	1.4.2037 - 31.3.2039	2.0 m ³
	1.4.2040 - 31.3.2042	3.0 m ³
	1.4.2043 - 31.3.2045	3.0 m ³
	1.4.2046 - 31.3.2048	3.0 m ³
	1.4.2049 - 31.3.2051	3.0 m ³
	1.4.2052 - 31.3.2054	3.0 m ³
	1.4.2055 - 31.3.2057	3.0 m ³
	1.4.2058 - 31.3.2060	9.0 m ³
	1.4.2061 - 31.3.2063	8.0 m ³
	1.4.2064 - 31.3.2080	0 m³
Total future arisings:		52.0 m³
Total waste volume:		127.3 m ³

Comment on volumes: Stock waste has increased owing to waste database administration. Future arisings have

slightly increased based on predicted waste of a single facility during POCO, which is on the site Decommissioning Liabilities Plan. Stock volumes are different to the 2019 submission but are considered to be accurate. Predicted volumes could vary depending

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on how much waste is produced prior to decommissioning.

Uncertainty factors on Stock (upper): x 1.0 Arisings (upper) x 5.0 volumes: Stock (lower): x 1.0 Arisings (lower) x 0.5

WASTE SOURCE Organic and inorganic solids arising from operations with highly enriched uranium and

some wastes containing very large quantities of DU.

PHYSICAL CHARACTERISTICS

General description: The waste consists of solids arising from operations with highly enriched uranium and

historical wastes containing very large quantities of DU. These wastes include tools, filters,

glove-boxes components, discarded equipment.

Physical components (%wt): Halogenated plastics (27.5%), non-halogenated plastics (14.5%), rubber (2%), cellulosics

(40%), stainless steel (2%), other ferrous metal (4%), aluminium (2%), copper (2.4%), lead

(1%), brass (1%), glass (1.6%), graphite (1%) and asbestos (1%).

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): 0.2

Comment on density: This figure has been derived using stock data from 2022 (total stream mass divided by the

total stream volume).

CHEMICAL COMPOSITION

General description and components (%wt):

Halogenated plastics (27.5%), non-halogenated plastics (14.5%), rubber (2%), cellulosics (40%), stainless steel (2%), other ferrous metal (4%), aluminium (2%), copper (2.4%), lead

(1%), brass (1%), glass (1.6%), graphite (1%) and asbestos (1%).

Neutral

Chemical state:

Chemical form of H-3: Not present in Waste Stream radionuclides: C-14: Not present in Waste Stream CI-36: Not present in Waste Stream Se-79: Not present in Waste Stream Tc-99: Not present in Waste Stream I-129: Not present in Waste Stream Ra: Only daughter products present from uranium in this waste stream. Oxide form. Th: Only daughter products present from uranium in this waste stream. Oxide form. U: Present in Waste Stream as oxide form Np: Not present in Waste Stream Pu: Not present in Waste Stream Metals and alloys (%wt): Steel in the form of box fittings, tools and fixtures. Lead in the form of shielding panels. (%wt) Type(s) / Grade(s) with proportions % of total C14 activity Stainless steel..... 2.0 Other ferrous metals..... 4.0 Iron..... Aluminium...... 2.0 Beryllium......0 Cobalt..... Lead...... 1.0 Magnox/Magnesium...... 0 Nickel...... 0 Titanium...... 0 Uranium..... Zinc..... Zircaloy/Zirconium..... Other metals..... **Brass** Organics (%wt): Type(s) and comment % of total C14 (%wt) activity Total cellulosics..... 40.0 Paper, cotton..... 32.5 Wood..... 7.5 Halogenated plastics 27.5 PVC and perspex Total non-halogenated plastics..... 14.5 Condensation polymers..... 14.5 Others..... Organic ion exchange materials.... 0 Total rubber..... Halogenated rubber 1.0 Non-halogenated rubber..... 1.0 Hydrocarbons..... 0 Oil or grease 0 Fuel..... 0 Asphalt/Tarmac (cont.coal tar)... 0

	Asphalt/Tarmac (no coal tar)	0		
	Bitumen	0		
	Others	0		
	Other organics	0		
Other ma	terials (%wt):			
		(0/ wt)	Type(a) and comment	% of total C14
		(%wt)	Type(s) and comment	activity
	Inorganic ion exchange materials	0		
	Inorganic sludges and flocs	0		
	Soil	0		
	Brick/Stone/Rubble	0		
	Cementitious material	0		
	Sand	0		
	Glass/Ceramics	1.6		
	Graphite	1.0		
	Desiccants/Catalysts	0		
	Asbestos	1.0		
	Non/low friable	<1.0		
	Moderately friable	<1.0		
	Highly friable	<1.0		
	Free aqueous liquids	0		
	Free non-aqueous liquids	0		
	Powder/Ash	0		
Inorganic	anions (%wt):			
		(%wt)	Type(s) and comment	
	Fluoride	0		
	Chloride	0		
	lodide	0		
	Cyanide	0		
	Carbonate	0		
	Nitrate	0		
	Nitrite	0		
	Phosphate	0		
	Sulphate	0		
	Sulphide	0		
	of interest for Asbestos and lead ceptance criteria:	are preser	nt in this waste stream.	
		(%wt)	Type(s) and comment	
	Combustible metals	0		
	Low flash point liquids	0		
	Explosive materials	0		
	Phosphorus	0		

Hydrides	0	
Biological etc. materials	0	
Biodegradable materials	Р	
Putrescible wastes	0	
Non-putrescible wastes	Р	Paper, cotton and wood are present
Corrosive materials	0	
Pyrophoric materials	0	
Generating toxic gases	0	
Reacting with water	0	
Higher activity particles	0	
Soluble solids as bulk chemical compounds	0	

Hazardous substances / non hazardous pollutants:

Asbestos and lead are present in this waste stream.

	(%wt)	Type(s) and comment
Acrylamide	0	
Benzene	0	
Chlorinated solvents	0	
Formaldehyde	0	
Organometallics	0	
Phenol	0	
Styrene	0	
Tri-butyl phosphate	0	
Other organophosphates	0	
Vinyl chloride	NE	PVC present
Arsenic	0	
Barium	0	
Boron	0	
Boron (in Boral)	0	
Boron (non-Boral)	0	
Cadmium	0	
Caesium	0	
Selenium	0	
Chromium	0	
Molybdenum	0	
Thallium	0	
Tin	0	
Vanadium	0	
Mercury compounds	0	
Others	0	
Electronic Electrical Equipment (EEE)		
EEE Type 1	0	
EEE Type 2	0	

2022 Inventory

EEE Type 3..... EEE Type 4..... 0 EEE Type 5..... 0

Complexing agents (%wt): No

> (%wt) Type(s) and comment EDTA..... 0 DPTA..... 0 NTA..... 0 Polycarboxylic acids..... Other organic complexants..... 0 Total complexing agents..... 0

Potential for the waste to contain discrete items:

No.

PACKAGING AND CONDITIONING

It is planned that the 205 litre drums will be supercompacted at Sellafield WTC1a Conditioning method:

subject to further amendment of their conditions for acceptance. The pucks will be

loaded into a 500 litre drum and grouted with cement.

Plant Name:

Location: Sellafield, Seascale, Cumbria.

Plant startup date: 1998

Total capacity (m³/y incoming waste):

Target start date for packaging this stream:

Throughput for this stream (m³/y incoming waste):

Other information:

Likely container type:

Conta	iner	Waste packaged (%vol)	Waste loading (m³)	Payload (m³)	Number of packages
500 l drun	1	100.0	~1	~0.5	128

Likely container type

comment:

The proposed supercompaction at Sellafeild will allow 5 pucks to be packed into a 500 litre

Range in container waste

volume:

The loading is an estimate based on experience with similar waste at Sellafield and

learning from the early part of the AWE / Sellafield Transfer Programme.

Other information on

containers:

Not Specified

Likely conditioning matrix:

Conditioned density (t/m3):

Other information:

~2.0

Conditioned density

comment:

The conditioned density is an estimate which is subject to change.

Other information on

conditioning:

Waste is expected to be treated and packaged under the Sellafield WTC1a Final LoC.

Opportunities for alternative disposal routing:

Estimated

Baseline Opportunity
Management Route Management Route

Stream volume (%)

Date that Opportunity will be realised

Opportunity Confidence

Comment

RADIOACTIVITY

Source: Operations and processes involving the use of uranium.

Uncertainty: The radionuclide data for stored wastes taken from the database. Alpha and Beta

activities are taken from stock data.

Definition of total alpha and total beta/gamma:

It is not possible to include radionuclide activities for future arisings because the fingerprint

would be classified.

Measurement of radioactivities:

Fingerprints used with non-destructive assay techniques, i.e. low resolution gamma-ray spectroscopy. Decay nuclides with a half-life of less than 3 months have been omitted.

Other information:

	Mean radioactivity, TBq/m³				Mean radioactivity, TBq/m³				
Nuclide	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code	Nuclide	Waste at 1.4.2022	Bands and Code		Bands and Code
H 3					Gd 153				
Be 10					Ho 163				
C 14					Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
CI 36					Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					TI 204				
Mn 54					Pb 205				
Fe 55					Pb 210		6		
Co 60					Bi 208				
Ni 59					Bi 210m				
Ni 63					Po 210		6		
Zn 65					Ra 223		6		
Se 79					Ra 225				
Kr 81					Ra 226		6		
Kr 85					Ra 228		6		
Rb 87					Ac 227		6		
Sr 90					Th 227		6		
Zr 93					Th 228		6		
Nb 91					Th 229		· ·		
Nb 92					Th 230		6		
Nb 93m					Th 232		6		
Nb 94					Th 234		6		
Mo 93					Pa 231		6		
Tc 97					Pa 233		O		
Tc 99					U 232				
Ru 106					U 233		6		6
Pd 107					U 234	9E 04	6 BB 2		6 7
						8E-04			
Ag 108m					U 235	2.56E-05	BB 2		7
Ag 110m					U 236	3.29E-06	BB 2		7 7
Cd 109					U 238	1.34E-05	BB 2		,
Cd 113m					Np 237				
Sn 119m					Pu 236				
Sn 121m					Pu 238				
Sn 123					Pu 239				
Sn 126					Pu 240				
Sb 125					Pu 241				
Sb 126					Pu 242				
Te 125m					Am 241				
Te 127m					Am 242m				
l 129					Am 243				
Cs 134					Cm 242				
Cs 135					Cm 243]			
Cs 137					Cm 244				
Ba 133					Cm 245]			
La 137					Cm 246				
La 138					Cm 248]			
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147					Cf 251				
Sm 147					Cf 252]			
Sm 151					Other a				
Eu 152					Other b/g				
Eu 154					Total a	8.42E-04	BB 2		
Eu 155					Total b/g	NE		NE	
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Bands (Upper and Lower)

A a factor of 1.5 B a factor of 3 C a factor of 10 D a factor of 100

D a factor of 100 E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined 8 Not expected to be present in significant quantity