

WASTE STREAM	8A09	Non-Aqueous Waste
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SITE Capenhurst

SITE OWNER Urenco

WASTE CUSTODIAN URENCO

WASTE TYPE LLW; SPD1

Is the waste subject to Scottish Policy: No

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2022.....	20.0 m ³
Future arisings -	1.4.2022 - 31.3.2023.....	1.0 m ³
	1.4.2023 - 31.3.2024.....	1.0 m ³
	1.4.2024 - 31.3.2025.....	1.0 m ³
	1.4.2025 - 31.3.2040.....	2.2 m ³
Total future arisings:		5.2 m ³
Total waste volume:		25.2 m ³

Comment on volumes: Based on current arisings of hydrocarbon (HC) / Perfluoropolyether (PFPE) oils and redundant chemicals. It is assumed that the current process will not change significantly over the time period. Waste arisings are based on two bottles of oil and one bottle of chemicals per month and the current rate of production does not change.

Uncertainty factors on volumes: Stock (upper): x 2.0 Arisings (upper) x 2.0
 Stock (lower): x 0.5 Arisings (lower) x 0.5

WASTE SOURCE Pump refurbishment from Enrichment Buildings and Laboratory activities.

PHYSICAL CHARACTERISTICS

General description: HC/PFPE Oil stored in 6L plastic carboys. Chemicals stored in an appropriate container no more than 10 litres in size. No processing is undertaken.

Physical components (%wt): Oil stored in 6L plastic carboy. Chemicals stored in an appropriate container no more than 10 litres in size.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m³): ~1.67

Comment on density: Known density of material from product specification data.

CHEMICAL COMPOSITION

General description and components (%wt): Hydrocarbon Oil (10%), PFPE Oil (70%), Non-Halogenated Plastics (10%), Chemicals (10%).

Chemical state: Neutral

Chemical form of radionuclides: U: UO2F2, UF4

Metals and alloys (%wt): -

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....			
Other ferrous metals.....			
Iron.....			
Aluminium.....			
Beryllium.....			
Cobalt.....			
Copper.....			
Lead.....			

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Magnox/Magnesium.....
 Nickel.....
 Titanium.....
 Uranium.....
 Zinc.....
 Zircaloy/Zirconium.....
 Other metals.....

Organics (%wt): -

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulosics.....			
Paper, cotton.....			
Wood.....			
Halogenated plastics			
Total non-halogenated plastics.....	<10.0		
Condensation polymers.....			
Others.....			
Organic ion exchange materials....			
Total rubber.....			
Halogenated rubber			
Non-halogenated rubber.....			
Hydrocarbons.....	~10.0		
Oil or grease	~10.0		
Fuel.....			
Asphalt/Tarmac (cont.coal tar)...			
Asphalt/Tarmac (no coal tar)....			
Bitumen.....			
Others.....			
Other organics.....			

Other materials (%wt): -

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..			
Inorganic sludges and flocs.....			
Soil.....			
Brick/Stone/Rubble.....			
Cementitious material.....			
Sand.....			
Glass/Ceramics.....			
Graphite.....			
Desiccants/Catalysts.....			
Asbestos.....			
Non/low friable.....			

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Moderately friable.....

Highly friable.....

Free aqueous liquids.....

Free non-aqueous liquids..... >80.0

Powder/Ash.....

Inorganic anions (%wt): Present as fluorides of uranium

(%wt) Type(s) and comment

Fluoride..... ~0.30

Chloride.....

Iodide.....

Cyanide.....

Carbonate.....

Nitrate.....

Nitrite.....

Phosphate.....

Sulphate.....

Sulphide.....

Materials of interest for waste acceptance criteria: Oil meets the WAC for incineration.

(%wt) Type(s) and comment

Combustible metals.....

Low flash point liquids.....

Explosive materials.....

Phosphorus.....

Hydrides.....

Biological etc. materials.....

Biodegradable materials.....

Putrescible wastes.....

Non-putrescible wastes.....

Corrosive materials.....

Pyrophoric materials.....

Generating toxic gases.....

Reacting with water.....

Higher activity particles.....

Soluble solids as bulk chemical compounds.....

Hazardous substances / non hazardous pollutants: Hydrocarbon oil

(%wt) Type(s) and comment

Acrylamide.....

Benzene.....

Chlorinated solvents.....

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Formaldehyde.....

Organometallics.....

Phenol.....

Styrene.....

Tri-butyl phosphate.....

Other organophosphates.....

Vinyl chloride.....

Arsenic.....

Barium.....

Boron.....

Boron (in Boral).....

Boron (non-Boral).....

Cadmium.....

Caesium.....

Selenium.....

Chromium.....

Molybdenum.....

Thallium.....

Tin.....

Vanadium.....

Mercury compounds.....

Others.....

Electronic Electrical Equipment (EEE)

EEE Type 1.....

EEE Type 2.....

EEE Type 3.....

EEE Type 4.....

EEE Type 5.....

Complexing agents (%wt): No

(%wt) Type(s) and comment

EDTA.....

DPTA.....

NTA.....

Polycarboxylic acids.....

Other organic complexants.....

Total complexing agents.....

Potential for the waste to No.
contain discrete items:**TREATMENT, PACKAGING AND DISPOSAL**

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Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction Supercompaction (HFC) Incineration Solidification Decontamination Metal treatment Size reduction Decay storage Recycling / reuse Other / various None	Off-site	100.0

Comment on planned treatments:

There is no pre-treatment of the oils prior to incineration as there is no added value in separating solids from liquids.

Disposal Routes:

Disposal Route	Stream volume %	Disposal density t/m3
Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known	100.0	~~1.7

Classification codes for waste expected to be consigned to a landfill facility: -

Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

Disposal Route	Stream volume %		
	2022/23	2023/24	2024/25
Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known			

Opportunities for alternative disposal routing: -

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
-	-	-	-	-	-

Waste Packaging for Disposal: (Not applicable to this waste stream)

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Container	Stream volume %	Waste loading m ³	Number of packages
1/3 Height IP-1 ISO			
2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO			
1/2 Height IP-2 Disposal/Re-usable ISO			
2m box (no shielding)			
4m box (no shielding)			
Other			

Other information: Multiple 6L plastic carboys loaded into single 210L drum.

Waste Planned for Disposal at the LLW Repository: (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation Form (WCH): -

Waste consigned for disposal to LLWR in year of generation: -

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

RADIOACTIVITY

Source: Uranium enrichment and recovery operations.

Uncertainty: Activity per 6L plastic carboy is assessed via intrusive sampling. The data stated is based on experience to date, and assumes an average activity (for the future) based on this historical sampling.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: Estimated total activity content from existing sampling. Individual oil containers will be characterised prior to arranging disposal.

Other information: -

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Non-Aqueous Waste

Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3					Gd 153				
Be 10					Ho 163				
C 14					Ho 166m				
Na 22					Tm 170				
Al 26					Tm 171				
Cl 36					Lu 174				
Ar 39					Lu 176				
Ar 42					Hf 178n				
K 40					Hf 182				
Ca 41					Pt 193				
Mn 53					Tl 204				
Mn 54					Pb 205				
Fe 55					Pb 210				
Co 60					Bi 208				
Ni 59					Bi 210m				
Ni 63					Po 210				
Zn 65					Ra 223				
Se 79					Ra 225				
Kr 81					Ra 226				
Kr 85					Ra 228				
Rb 87					Ac 227				
Sr 90					Th 227				
Zr 93					Th 228				
Nb 91					Th 229				
Nb 92					Th 230				
Nb 93m					Th 232				
Nb 94					Th 234				
Mo 93					Pa 231				
Tc 97					Pa 233				
Tc 99	-4.22E-07	CC 2	4.22E-07	CC 2	U 232				
Ru 106					U 233				
Pd 107					U 234	~9.73E-06	CC 2	~~9.73E-06	DD 2
Ag 108m					U 235	~4.38E-07	CC 2	~~4.38E-07	DD 2
Ag 110m					U 236				
Cd 109					U 238	~9.3E-06	CC 2	~~9.3E-06	DD 2
Cd 113m					Np 237	~1.08E-07	CC 2	~~1.08E-07	DD 2
Sn 119m					Pu 236				
Sn 121m					Pu 238				
Sn 123					Pu 239				
Sn 126					Pu 240				
Sb 125					Pu 241				
Sb 126					Pu 242				
Te 125m					Am 241				
Te 127m					Am 242m				
I 129					Am 243				
Cs 134					Cm 242				
Cs 135					Cm 243				
Cs 137					Cm 244				
Ba 133					Cm 245				
La 137					Cm 246				
La 138					Cm 248				
Ce 144					Cf 249				
Pm 145					Cf 250				
Pm 147					Cf 251				
Sm 147					Cf 252				
Sm 151					Other a				
Eu 152					Other b/g				
Eu 154					Total a	~1.96E-05	CC 2	~~1.96E-05	DD 2
Eu 155					Total b/g	~4.22E-07	CC 2	~~4.22E-07	CC 2

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity