

**WASTE STREAM**

9B82/C

**FED Magnox Dissolution Secondary Waste (Sludge)****SITE** Bradwell**SITE OWNER** Nuclear Decommissioning Authority**WASTE CUSTODIAN** Magnox Limited**WASTE TYPE** ILWIs the waste subject to  
Scottish Policy:

No

**WASTE VOLUMES**

		Conditioned	Packaged
Stocks:	At 1.4.2022.....	1.4 m <sup>3</sup>	7.9 m <sup>3</sup>
Total future arisings:		0 m <sup>3</sup>	0 m <sup>3</sup>
Total waste volume:		1.4 m <sup>3</sup>	7.9 m <sup>3</sup>
Number of waste packages in stock:	At 1.4.2022.....	6 package(s)	
Comment on volumes:	Volume of each package from WD/CALC/4107 Issue 3.		
Uncertainty factors on volumes:	Stock (upper): x 1.1 Stock (lower): x 0.9	Arisings (upper) x Arisings (lower) x	

**WASTE SOURCE**

The sludge and ion exchange material originate from the abatement of the dissolution plant discharges. During the abatement process, constituents that are insoluble in acid will be containerised in sludge tank(s).

**PHYSICAL CHARACTERISTICS**

General description: The waste consists of insoluble constituents of Magnox arising following the pH correction of FED dissolution discharges. Sludge arising from operation of the Aqueous Discharge Abatement Plant (ADAP); principally precipitated magnesium and other hydroxides with a small amount of PolyGold AD987 flocculant. There are no large items that may require special handling. Sludge particles (includes un-dissolved material) may be up to 3 millimetres in size.

Physical components (%wt): ADAP Sludge (92wt%), Graphite (2wt%), Swabs (6wt%)

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m<sup>3</sup>): 0.7

Comment on density: The bulk density is calculated from the known waste mass and volume of the wastestream.

**CHEMICAL COMPOSITION**

General description and  
components (%wt): Insoluble residues from chemical dissolution of Magnox (including Fe, Ce, Co, Zn, Zr and Al). Siliceous materials including sand, some oil contamination and a range of other materials.

Chemical state: Alkali

Chemical form of  
radionuclides: H-3: Most tritium is expected to be present as water but some may be present in the form of other inorganic compounds or as organic compounds.

C-14: Carbon 14 may be present as graphite.

Cl-36: The chemical form of chlorine 36 may be inorganic chloride.

U: The chemical form of uranium isotopes has not been determined but will probably be uranium oxides.

Pu: The chemical form of plutonium isotopes has not been determined but will probably be plutonium oxides.

Metals and alloys (%wt): No bulk or sheet metal items (the sludge has not been transferred in its container).

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....		NE	
Other ferrous metals.....		NE	
Iron.....			
Aluminium.....		NE	

<b>WASTE STREAM</b>	<b>9B82/C</b>	<b>FED Magnox Dissolution Secondary Waste (Sludge)</b>
---------------------	---------------	--

Beryllium.....	TR
Cobalt.....	
Copper.....	NE
Lead.....	TR
Magnox/Magnesium.....	TR
Nickel.....	
Titanium.....	
Uranium.....	
Zinc.....	NE
Zircaloy/Zirconium.....	NE
Other metals.....	NE

Organics (%wt):                    6wt% is made up of swabs.

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulosics.....	NE		
Paper, cotton.....	NE		
Wood.....	NE		
Halogenated plastics .....	0		
Total non-halogenated plastics....	0		
Condensation polymers.....	0		
Others.....	0		
Organic ion exchange materials....	TR		
Total rubber.....	0		
Halogenated rubber .....	0		
Non-halogenated rubber.....	0		
Hydrocarbons.....			
Oil or grease .....			
Fuel.....			
Asphalt/Tarmac (cont.coal tar)...			
Asphalt/Tarmac (no coal tar)....			
Bitumen.....			
Others.....			
Other organics.....	6.0	Swabs	

Other materials (%wt):               -

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..	TR		
Inorganic sludges and flocs.....	92.0	ADAP sludge	
Soil.....	0		
Brick/Stone/Rubble.....	0		
Cementitious material.....	0		
Sand.....			
Glass/Ceramics.....	0		

**WASTE STREAM****9B82/C****FED Magnox Dissolution Secondary Waste (Sludge)**

Graphite.....	2.0
Desiccants/Catalysts.....	
Asbestos.....	0
Non/low friable.....	
Moderately friable.....	
Highly friable.....	
Free aqueous liquids.....	0
Free non-aqueous liquids.....	TR
Powder/Ash.....	0

Inorganic anions (%wt):      Carbonates are present.

	(%wt)	Type(s) and comment
Fluoride.....	NE	
Chloride.....	NE	
Iodide.....	NE	
Cyanide.....	0	
Carbonate.....	~6.0	4-8wt% dry weight as carbonate.
Nitrate.....	NE	
Nitrite.....	NE	
Phosphate.....	NE	
Sulphate.....	NE	
Sulphide.....	NE	

Materials of interest for  
waste acceptance criteria:

	(%wt)	Type(s) and comment
Combustible metals.....	0	
Low flash point liquids.....	0	
Explosive materials.....	0	
Phosphorus.....	0	
Hydrides.....	0	
Biological etc. materials.....	TR	
Biodegradable materials.....	0	
Putrescible wastes.....	0	
Non-putrescible wastes.....		
Corrosive materials.....	0	
Pyrophoric materials.....	0	
Generating toxic gases.....	NE	
Reacting with water.....	0	
Higher activity particles.....		
Soluble solids as bulk chemical compounds.....		

**WASTE STREAM****9B82/C****FED Magnox Dissolution Secondary Waste (Sludge)**

Hazardous substances / -  
non hazardous pollutants:

	(%wt)	Type(s) and comment
Acrylamide.....		
Benzene.....		
Chlorinated solvents.....		
Formaldehyde.....		
Organometallics.....		
Phenol.....		
Styrene.....		
Tri-butyl phosphate.....		
Other organophosphates.....		
Vinyl chloride.....		
Arsenic.....		
Barium.....		
Boron.....	0	
Boron (in Boral).....		
Boron (non-Boral).....		
Cadmium.....		
Caesium.....		
Selenium.....		
Chromium.....		
Molybdenum.....		
Thallium.....		
Tin.....		
Vanadium.....		
Mercury compounds.....		
Others.....		
Electronic Electrical Equipment (EEE)		
EEE Type 1.....		
EEE Type 2.....		
EEE Type 3.....		
EEE Type 4.....		
EEE Type 5.....		

Complexing agents (%wt): Yes

	(%wt)	Type(s) and comment
EDTA.....		
DPTA.....		
NTA.....		
Polycarboxylic acids.....		
Other organic complexants.....		
Total complexing agents.....	TR	

**WASTE STREAM****9B82/C****FED Magnox Dissolution Secondary Waste (Sludge)**

Potential for the waste to contain discrete items:

No. In & of itself not a DI; assumed not likely to contain any "rogue" items that could be.

**PACKAGING AND CONDITIONING**

Container type:

Container	Waste packaged (%vol)	Waste loading (m <sup>3</sup> )	Payload (m <sup>3</sup> )	Number of packages
500 l RS drum (0mm Pb)	100.0	0.24	0.24	6

Container type comment:

Packaged into 6 MOSAIK T/ISAR IP-2 containers.

Range in container waste volume:

-

Other information on containers:

The container material is cast iron.

Conditioned density (t/m<sup>3</sup>):

0.7

Conditioned density comment:

Conditioned density was calculated using the known mass and volume of the wastestream.

Other information on conditioning:

-

**RADIOACTIVITY**

Source:

Contaminated sludge. Contamination by fission products, actinides and activation products.

Uncertainty:

Specific activities of all 6 waste packages were determined using gamma spectroscopy and fingerprints.

Definition of total alpha and total beta/gamma:

Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities:

Specific activities of all 6 waste packages were measured and derived using gamma spectroscopy and the application of fingerprints. Specific activity for the wastestream was calculated using the specific activity of individual packages. The presence of ADAP sludge introduces some uncertainty due to method used to calculate reference date of fingerprint. Decayed to 01/04/2022.

Other information:

-

## WASTE STREAM

## 9B82/C

## FED Magnox Dissolution Secondary Waste (Sludge)

Nuclide	Mean radioactivity, TBq/m³				Nuclide	Mean radioactivity, TBq/m³			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3	2.98E-01	CC 2			Gd 153		8		
Be 10			8		Ho 163	1.46E-08	CC 2		
C 14	9.14E-03	CC 2			Ho 166m	7.94E-08	CC 2		
Na 22			8		Tm 170		8		
Al 26			8		Tm 171	7.96E-09	CC 2		
Cl 36	1.6E-06	CC 2			Lu 174		8		
Ar 39	5.69E-04	CC 2			Lu 176		8		
Ar 42	2.13E-08	CC 2			Hf 178n	1.63E-07	CC 2		
K 40	7.76E-09	CC 2			Hf 182		8		
Ca 41	2.15E-04	CC 2			Pt 193	4.42E-04	CC 2		
Mn 53			8		Tl 204	1.49E-07	CC 2		
Mn 54	1.34E-08	CC 2			Pb 205		8		
Fe 55	2.69E-02	CC 2			Pb 210		8		
Co 60	2.71E-02	CC 2			Bi 208		8		
Ni 59	1.41E-04	CC 2			Bi 210m		8		
Ni 63	8.41E-02	CC 2			Po 210		8		
Zn 65	7.6E-09	CC 2			Ra 223		8		
Se 79			8		Ra 225		8		
Kr 81			8		Ra 226		8		
Kr 85	1.81E-05	CC 2			Ra 228		8		
Rb 87			8		Ac 227		8		
Sr 90	1.95E-04	CC 2			Th 227		8		
Zr 93	9.34E-06	CC 2			Th 228	1.88E-08	CC 2		
Nb 91			8		Th 229		8		
Nb 92			8		Th 230	1.98E-09	CC 2		
Nb 93m	5.84E-05	CC 2			Th 232		8		
Nb 94	9.94E-07	CC 2			Th 234	3.06E-06	CC 2		
Mo 93	8.04E-08	CC 2			Pa 231		8		
Tc 97			8		Pa 233	3.73E-07	CC 2		
Tc 99	1.19E-06	CC 2			U 232	1.83E-08	CC 2		
Ru 106	7.23E-09	CC 2			U 233	3.56E-08	CC 2		
Pd 107			8		U 234	8.72E-06	CC 2		
Ag 108m	1.15E-04	CC 2			U 235	2.3E-07	CC 2		
Ag 110m			8		U 236	8.5E-07	CC 2		
Cd 109	9.55E-08	CC 2			U 238	3.06E-06	CC 2		
Cd 113m	5.19E-08	CC 2			Np 237	3.74E-07	CC 2		
Sn 119m			8		Pu 236		8		
Sn 121m	5.77E-07	CC 2			Pu 238	6.39E-04	CC 2		
Sn 123			8		Pu 239	1.17E-03	CC 2		
Sn 126	2.42E-09	CC 2			Pu 240	1.16E-03	CC 2		
Sb 125	5.39E-07	CC 2			Pu 241	1.46E-02	CC 2		
Sb 126			8		Pu 242	1.54E-06	CC 2		
Te 125m	1.35E-07	CC 2			Am 241	4.42E-03	CC 2		
Te 127m			8		Am 242m	9.89E-06	CC 2		
I 129	1.23E-07	CC 2			Am 243	2.89E-06	CC 2		
Cs 134	6.62E-06	CC 2			Cm 242	8.13E-06	CC 2		
Cs 135	4.87E-09	CC 2			Cm 243	1.1E-06	CC 2		
Cs 137	4.31E-04	CC 2			Cm 244	1.78E-05	CC 2		
Ba 133	1.86E-04	CC 2			Cm 245	1.23E-09	CC 2		
La 137	3.76E-09	CC 2			Cm 246		8		
La 138			8		Cm 248		8		
Ce 144			8		Cf 249		8		
Pm 145			8		Cf 250		8		
Pm 147	2E-04	CC 2			Cf 251		8		
Sm 147			8		Cf 252		8		
Sm 151	3.59E-04	CC 2			Other a				
Eu 152	8.57E-06	CC 2			Other b/g				
Eu 154	2.96E-04	CC 2			Total a	7.43E-03	CC 2	0	
Eu 155	4.56E-05	CC 2			Total b/g	4.64E-01	CC 2	0	

## Bands (Upper and Lower)

A a factor of 1.5

B a factor of 3

C a factor of 10

D a factor of 100

E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

## Code

1 Measured activity

2 Derived activity (best estimate)

3 Derived activity (upper limit)

4 Not present

5 Present but not significant

6 Likely to be present but not assessed

7 Present in significant quantities but not determined

8 Not expected to be present in significant quantity