

WASTE STREAM	9C315	Mild Steel (Non-Reactor) LLW
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SITE Dungeness A
SITE OWNER Nuclear Decommissioning Authority

WASTE CUSTODIAN Magnox Limited

WASTE TYPE LLW

Is the waste subject to Scottish Policy: No

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2022.....	0 m ³
Future arisings -	1.4.2092 - 31.3.2095.....	3607.0 m ³
Total future arisings:		3607.0 m ³
Total waste volume:		3607.0 m ³
Comment on volumes:	For inventory purposes the arisings are assumed to arise at a uniform rate over three years. Final Dismantling & Site Clearance is assumed to commence in 2088 with reactor dismantling commencing in 2092 and lasting for 3 years. The volumes and radioactivity have been calculated for 85 years after reactor shutdown, i.e. 2091.	
Uncertainty factors on volumes:	Stock (upper): x	Arisings (upper) x 1.2
	Stock (lower): x	Arisings (lower) x 0.8

WASTE SOURCE Mild steel items from the boilers and the reactor ancillary plant.

PHYSICAL CHARACTERISTICS

General description: A variety of mild steel items. Waste can be packaged in standard LLW packages.
 Physical components (%wt): Mild steel items (100%).
 Sealed sources: The waste does not contain sealed sources.
 Bulk density (t/m³): ~1.4
 Comment on density: The density is of the waste as cut for packaging.

CHEMICAL COMPOSITION

General description and components (%wt): Mild steel (100%).
 Chemical state: Neutral
 Chemical form of radionuclides: H-3: The tritium is incorporated in the steel.
 C-14: The carbon 14 is incorporated in the steel. There also may be some contamination as graphite.
 Cl-36: The chlorine 36 will be incorporated in the steel.
 Se-79: The selenium content is insignificant.
 Tc-99: The technetium content is insignificant.
 Ra: The radium content is insignificant.
 Th: The thorium content is insignificant.
 U: The uranium content is insignificant.
 Np: The neptunium content is insignificant.
 Pu: The plutonium content is insignificant.
 Metals and alloys (%wt): All of the waste will be bulk metal items which have been cut for packaging. Metal thicknesses will probably range from a few mm to about 100 mm.

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....	0		
Other ferrous metals.....	100.0	All of the waste included in this waste stream is mild steel.	100.0
Iron.....			
Aluminium.....	0		
Beryllium.....	0		

WASTE STREAM	9C315	Mild Steel (Non-Reactor) LLW
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Cobalt.....	
Copper.....	0
Lead.....	0
Magnox/Magnesium.....	0
Nickel.....	
Titanium.....	
Uranium.....	
Zinc.....	0
Zircaloy/Zirconium.....	0
Other metals.....	0

There are no "other" metals.

Organics (%wt): None expected. There are no halogenated plastics and rubbers present.

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulosics.....	0		
Paper, cotton.....	0		
Wood.....	0		
Halogenated plastics	0		
Total non-halogenated plastics.....	0		
Condensation polymers.....	0		
Others.....	0		
Organic ion exchange materials....	0		
Total rubber.....	0		
Halogenated rubber	0		
Non-halogenated rubber.....	0		
Hydrocarbons.....			
Oil or grease			
Fuel.....			
Asphalt/Tarmac (cont.coal tar)...			
Asphalt/Tarmac (no coal tar)....			
Bitumen.....			
Others.....			
Other organics.....	0		

Other materials (%wt): Traces of graphite expected.

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..	0		
Inorganic sludges and flocs.....	0		
Soil.....	0		
Brick/Stone/Rubble.....	0		
Cementitious material.....	0		
Sand.....			
Glass/Ceramics.....	0		
Graphite.....	TR		

WASTE STREAM	9C315	Mild Steel (Non-Reactor) LLW
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Desiccants/Catalysts.....
 Asbestos.....
 Non/low friable.....
 Moderately friable.....
 Highly friable.....
 Free aqueous liquids..... 0
 Free non-aqueous liquids..... 0
 Powder/Ash..... 0

Inorganic anions (%wt): There may be a trace of chloride present.

	(%wt)	Type(s) and comment
Fluoride.....	0	
Chloride.....	TR	
Iodide.....	0	
Cyanide.....	0	
Carbonate.....	0	
Nitrate.....	0	
Nitrite.....	0	
Phosphate.....	0	
Sulphate.....	0	
Sulphide.....	0	

Materials of interest for waste acceptance criteria: No materials likely to pose a fire or other non-radiological hazard have been identified.

	(%wt)	Type(s) and comment
Combustible metals.....	0	
Low flash point liquids.....	0	
Explosive materials.....	0	
Phosphorus.....	0	
Hydrides.....	0	
Biological etc. materials.....	0	
Biodegradable materials.....		
Putrescible wastes.....	0	
Non-putrescible wastes.....		
Corrosive materials.....	0	
Pyrophoric materials.....	0	
Generating toxic gases.....	0	
Reacting with water.....	0	
Higher activity particles.....		
Soluble solids as bulk chemical compounds.....		

WASTE STREAM	9C315	Mild Steel (Non-Reactor) LLW
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Hazardous substances /
non hazardous pollutants: None expected

	(%wt)	Type(s) and comment
Acrylamide.....		
Benzene.....		
Chlorinated solvents.....		
Formaldehyde.....		
Organometallics.....		
Phenol.....		
Styrene.....		
Tri-butyl phosphate.....		
Other organophosphates.....		
Vinyl chloride.....		
Arsenic.....		
Barium.....		
Boron.....		
Boron (in Boral).....		
Boron (non-Boral).....		
Cadmium.....		
Caesium.....		
Selenium.....		
Chromium.....		
Molybdenum.....		
Thallium.....		
Tin.....		
Vanadium.....		
Mercury compounds.....		
Others.....		
Electronic Electrical Equipment (EEE)		
EEE Type 1.....		
EEE Type 2.....		
EEE Type 3.....		
EEE Type 4.....		
EEE Type 5.....		

Complexing agents (%wt): Yes

	(%wt)	Type(s) and comment
EDTA.....		
DPTA.....		
NTA.....		
Polycarboxylic acids.....		
Other organic complexants.....		
Total complexing agents.....		TR

WASTE STREAM 9C315 Mild Steel (Non-Reactor) LLW

Potential for the waste to contain discrete items:

Yes. Large Metal Items (LMIs)/"substantial" thickness items considered "durable" assumed DIs. NB If recycled then DI Limits n/a

TREATMENT, PACKAGING AND DISPOSAL

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction Supercompaction (HFC) Incineration Solidification Decontamination Metal treatment Size reduction Decay storage Recycling / reuse Other / various None		100.0

Comment on planned treatments:

-

Disposal Routes:

Disposal Route	Stream volume %	Disposal density t/m3
Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known	100.0	1.4

Classification codes for waste expected to be consigned to a landfill facility: 17 04 05

Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):

Disposal Route	Stream volume %		
	2022/23	2023/24	2024/25
Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known			

Opportunities for alternative disposal routing: -

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
-	-	-	-	-	-

Waste Packaging for Disposal: (Not applicable to this waste stream)

WASTE STREAM 9C315 Mild Steel (Non-Reactor) LLW

Container	Stream volume %	Waste loading m ³	Number of packages
1/3 Height IP-1 ISO			
2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO			
1/2 Height IP-2 Disposal/Re-usable ISO			
2m box (no shielding)			
4m box (no shielding)			
Other			

Other information: -

Waste Planned for Disposal at the LLW Repository: (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation Form (WCH): -

Waste consigned for disposal to LLWR in year of generation: -

Non-Containerised Waste for In-Vault Grouting: (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

RADIOACTIVITY

Source: Contamination, and activation of the mild steel and its impurities.

Uncertainty: The values quoted were derived by calculation from available data and are indicative of the activities that are to be expected.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: The specific activities have been calculated from gamma spectrometry of the relevant power station plant.

Other information: The activities quoted are those at 85 years after reactor shutdown, i.e. in 2091. There may be some contamination by Cs137.

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Nuclide	Mean radioactivity, TBq/m ³				Nuclide	Mean radioactivity, TBq/m ³			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3			2.2E-07	CC 2	Gd 153				8
Be 10				8	Ho 163				8
C 14			1.8E-06	CC 2	Ho 166m		<1.8E-08	C 3	
Na 22				8	Tm 170				8
Al 26				8	Tm 171				8
Cl 36			1.3E-06	CC 2	Lu 174				8
Ar 39				8	Lu 176				8
Ar 42				8	Hf 178n				8
K 40				8	Hf 182				8
Ca 41			1.8E-08	CC 2	Pt 193				8
Mn 53				8	Tl 204				8
Mn 54				8	Pb 205				8
Fe 55				8	Pb 210				8
Co 60				8	Bi 208				8
Ni 59			6.7E-08	CC 2	Bi 210m				8
Ni 63			4.4E-06	CC 2	Po 210				8
Zn 65				8	Ra 223				8
Se 79				8	Ra 225				8
Kr 81				8	Ra 226				8
Kr 85				8	Ra 228				8
Rb 87				8	Ac 227				8
Sr 90			2E-08	CC 2	Th 227				8
Zr 93				8	Th 228				8
Nb 91				8	Th 229				8
Nb 92				8	Th 230				8
Nb 93m				8	Th 232				8
Nb 94				8	Th 234				8
Mo 93				8	Pa 231				8
Tc 97				8	Pa 233				8
Tc 99				8	U 232				8
Ru 106				8	U 233				8
Pd 107				8	U 234				8
Ag 108m			4.4E-08	CC 2	U 235				8
Ag 110m				8	U 236				8
Cd 109				8	U 238				8
Cd 113m				8	Np 237				8
Sn 119m				8	Pu 236				8
Sn 121m				8	Pu 238				8
Sn 123				8	Pu 239		1.1E-09	CC 2	
Sn 126				8	Pu 240				8
Sb 125				8	Pu 241		1.1E-09	CC 2	
Sb 126				8	Pu 242				8
Te 125m				8	Am 241		2.2E-09	CC 2	
Te 127m				8	Am 242m				8
I 129			<1.8E-08	C 3	Am 243				8
Cs 134				8	Cm 242				8
Cs 135				8	Cm 243				8
Cs 137			2.2E-08	CC 2	Cm 244				8
Ba 133				8	Cm 245				8
La 137				8	Cm 246				8
La 138				8	Cm 248				8
Ce 144				8	Cf 249				8
Pm 145				8	Cf 250				8
Pm 147				8	Cf 251				8
Sm 147				8	Cf 252				8
Sm 151				8	Other a				
Eu 152				8	Other b/g				
Eu 154				8	Total a	0	3.3E-09	CC 2	
Eu 155				8	Total b/g	0	7.93E-06	CC 2	

Bands (Upper and Lower)

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity