

<b>WASTE STREAM</b>	<b>9E316</b>	<b>Concrete (Reactor and Non-Reactor) LLW</b>
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**SITE** Oldbury  
**SITE OWNER** Nuclear Decommissioning Authority

**WASTE CUSTODIAN** Magnox Limited

**WASTE TYPE** LLW

Is the waste subject to Scottish Policy: No

**WASTE VOLUMES**

		Reported
Stocks:	At 1.4.2022.....	0 m <sup>3</sup>
Future arisings -	1.4.2096 - 31.3.2101.....	58029.0 m <sup>3</sup>
Total future arisings:		58029.0 m <sup>3</sup>
Total waste volume:		58029.0 m <sup>3</sup>

Comment on volumes: Waste arisings are assumed to occur at a uniform rate over 5 years. Current assessment is that all the waste will be from the reactor. It has been assumed that the whole of the bioshield will be knocked down and disposed of as LLW. There will be no segregation of waste. Final Dismantling & Site Clearance is assumed to commence in 2091 with reactor dismantling commencing in 2096 and lasting for 5 years. The volumes and radioactivity have been calculated for 85 years after reactor shutdown, i.e. 2097.

Uncertainty factors on volumes: Stock (upper): x Arisings (upper) x 1.2  
 Stock (lower): x Arisings (lower) x 0.8

**WASTE SOURCE** Concrete wastes from dismantling of reactors and associated plant.

**PHYSICAL CHARACTERISTICS**

General description: A wide variety of concrete and reinforced concrete items. (Reinforcing steel is described in waste stream 9E313).

Physical components (%wt): Concrete and reinforced concrete 100%.

Sealed sources: The waste does not contain sealed sources.

Bulk density (t/m<sup>3</sup>): ~1.4

Comment on density: The density is the effective density for packaging assuming 20% of the concrete is in blocks and 80% is rubble.

**CHEMICAL COMPOSITION**

General description and components (%wt): Concrete (100%). Some of the concrete may include iron shot.

Chemical state: Alkali

Chemical form of radionuclides: H-3: The tritium is incorporated in the concrete.  
 C-14: The carbon 14 content is insignificant.  
 Cl-36: The chlorine 36 is incorporated in the concrete.  
 Se-79: The selenium content is insignificant.  
 Tc-99: The technetium content is insignificant.  
 Ra: The radium content is insignificant.  
 Th: The thorium content is insignificant.  
 U: The uranium content is insignificant.  
 Np: The neptunium content is insignificant.  
 Pu: The plutonium content is insignificant.

Metals and alloys (%wt): There is no sheet metal or bulk metal in this waste stream.

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....	0		
Other ferrous metals.....	NE	Some of the concrete may include iron shot; otherwise only trace quantities of metals are expected	
Iron.....			
Aluminium.....	0		

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Beryllium.....	0
Cobalt.....	
Copper.....	0
Lead.....	0
Magnox/Magnesium.....	0
Nickel.....	
Titanium.....	
Uranium.....	
Zinc.....	0
Zircaloy/Zirconium.....	0
Other metals.....	0

There are no "other" metals present

Organics (%wt): None expected. There are no halogenated plastics or rubbers present.

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	0		
Paper, cotton.....	0		
Wood.....	0		
Halogenated plastics .....	0		
Total non-halogenated plastics.....	0		
Condensation polymers.....	0		
Others.....	0		
Organic ion exchange materials....	0		
Total rubber.....	0		
Halogenated rubber .....	0		
Non-halogenated rubber.....	0		
Hydrocarbons.....			
Oil or grease .....			
Fuel.....			
Asphalt/Tarmac (cont.coal tar)...			
Asphalt/Tarmac (no coal tar)....			
Bitumen.....			
Others.....			
Other organics.....	0		

Other materials (%wt): There might be traces of graphite

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..	0		
Inorganic sludges and flocs.....	0		
Soil.....	0		
Brick/Stone/Rubble.....	0		
Cementitious material.....	100.0		100.0
Sand.....			
Glass/Ceramics.....	0		

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Graphite.....	TR
Desiccants/Catalysts.....	
Asbestos.....	0
Non/low friable.....	
Moderately friable.....	
Highly friable.....	
Free aqueous liquids.....	0
Free non-aqueous liquids.....	0
Powder/Ash.....	0

Inorganic anions (%wt):           Principal anions will be silicates and aluminates in various anionic forms. Carbonates could be up to 20% if limestone is used as an aggregate.

	(%wt)	Type(s) and comment
Fluoride.....	<1.0	
Chloride.....	<1.0	
Iodide.....	<1.0	
Cyanide.....	0	
Carbonate.....	<2.0	
Nitrate.....	<1.0	
Nitrite.....	<1.0	
Phosphate.....	<1.0	
Sulphate.....	~2.0	
Sulphide.....	<1.0	

Materials of interest for waste acceptance criteria:           No materials likely to pose a fire or other non-radiological hazard have been identified.

	(%wt)	Type(s) and comment
Combustible metals.....	0	
Low flash point liquids.....	0	
Explosive materials.....	0	
Phosphorus.....	0	
Hydrides.....	0	
Biological etc. materials.....	0	
Biodegradable materials.....		
Putrescible wastes.....	0	
Non-putrescible wastes.....		
Corrosive materials.....	0	
Pyrophoric materials.....	0	
Generating toxic gases.....	0	
Reacting with water.....	0	
Higher activity particles.....		
Soluble solids as bulk chemical compounds.....		

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Hazardous substances /  
non hazardous pollutants:      None expected

	(%wt)	Type(s) and comment
Acrylamide.....		
Benzene.....		
Chlorinated solvents.....		
Formaldehyde.....		
Organometallics.....		
Phenol.....		
Styrene.....		
Tri-butyl phosphate.....		
Other organophosphates.....		
Vinyl chloride.....		
Arsenic.....		
Barium.....		
Boron.....		
Boron (in Boral).....		
Boron (non-Boral).....		
Cadmium.....		
Caesium.....		
Selenium.....		
Chromium.....		
Molybdenum.....		
Thallium.....		
Tin.....		
Vanadium.....		
Mercury compounds.....		
Others.....		
Electronic Electrical Equipment (EEE)		
EEE Type 1.....		
EEE Type 2.....		
EEE Type 3.....		
EEE Type 4.....		
EEE Type 5.....		

Complexing agents (%wt):

	(%wt)	Type(s) and comment
EDTA.....		
DPTA.....		
NTA.....		
Polycarboxylic acids.....		
Other organic complexants.....		
Total complexing agents.....	NE	

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Potential for the waste to contain discrete items:

Yes. Large Concrete Items (LCIs) may be DIs; drummed (ungrouned)/"rubbleised" wastes assumed NOT DIs

**TREATMENT, PACKAGING AND DISPOSAL**

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction		
Supercompaction (HFC)		
Incineration		
Solidification		
Decontamination		
Metal treatment		
Size reduction		
Decay storage		
Recycling / reuse		
Other / various		
None		100.0

Comment on planned treatments:

-

**Disposal Routes:**

Disposal Route	Stream volume %	Disposal density t/m3
Expected to be consigned to the LLW Repository		
Expected to be consigned to a Landfill Facility	100.0	1.4
Expected to be consigned to an On-Site Disposal Facility		
Expected to be consigned to an Incineration Facility		
Expected to be consigned to a Metal Treatment Facility		
Expected to be consigned as Out of Scope		
Expected to be recycled / reused		
Disposal route not known		

Classification codes for waste expected to be consigned to a landfill facility: 17 01 01

**Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):**

Disposal Route	Stream volume %		
	2022/23	2023/24	2024/25
Expected to be consigned to the LLW Repository			
Expected to be consigned to a Landfill Facility			
Expected to be consigned to an On-Site Disposal Facility			
Expected to be consigned to an Incineration Facility			
Expected to be consigned to a Metal Treatment Facility			
Expected to be consigned as Out of Scope			
Expected to be recycled / reused			
Disposal route not known			

**Opportunities for alternative disposal routing:** -

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
-	-	-	-	-	-

**Waste Packaging for Disposal:** (Not applicable to this waste stream)

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Container	Stream volume %	Waste loading m <sup>3</sup>	Number of packages
1/3 Height IP-1 ISO			
2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO			
1/2 Height IP-2 Disposal/Re-usable ISO			
2m box (no shielding)			
4m box (no shielding)			
Other			

Other information: -

**Waste Planned for Disposal at the LLW Repository:** (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation Form (WCH): -

Waste consigned for disposal to LLWR in year of generation: -

**Non-Containerised Waste for In-Vault Grouting:** (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

**RADIOACTIVITY**

Source: Activation of the concrete and impurities. There may be some contamination.

Uncertainty: The values quoted were derived by calculation from available material specifications and are indicative of the activities that are expected. The majority of uncertainty is in the impurity levels.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: The specific activities were estimated from neutron activation calculations of the material and its impurities.

Other information: There may be some contamination by Cs137. The activities quoted are those at 85 years after reactor shutdown i.e. in 2097.

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Nuclide	Mean radioactivity, TBq/m <sup>3</sup>				Nuclide	Mean radioactivity, TBq/m <sup>3</sup>			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3			7.35E-06	CC 2	Gd 153				8
Be 10				8	Ho 163				8
C 14			2.92E-07	CC 8	Ho 166m		2.04E-09	CC	2
Na 22				8	Tm 170				8
Al 26				8	Tm 171				8
Cl 36			1.27E-07	CC 2	Lu 174				8
Ar 39				8	Lu 176				8
Ar 42				8	Hf 178n				8
K 40				8	Hf 182				8
Ca 41			5.79E-06	CC 2	Pt 193				8
Mn 53				8	Tl 204				8
Mn 54				8	Pb 205				8
Fe 55				8	Pb 210				8
Co 60				8	Bi 208				8
Ni 59			2.29E-09	CC 2	Bi 210m				8
Ni 63			1.29E-07	CC 2	Po 210				8
Zn 65				8	Ra 223				8
Se 79				8	Ra 225				8
Kr 81				8	Ra 226				8
Kr 85				8	Ra 228				8
Rb 87				8	Ac 227				8
Sr 90				8	Th 227				8
Zr 93				8	Th 228				8
Nb 91				8	Th 229				8
Nb 92				8	Th 230				8
Nb 93m				8	Th 232				8
Nb 94			2.21E-09	CC 2	Th 234				8
Mo 93				8	Pa 231				8
Tc 97				8	Pa 233				8
Tc 99				8	U 232				8
Ru 106				8	U 233				8
Pd 107				8	U 234				8
Ag 108m			2.16E-09	CC 2	U 235				8
Ag 110m				8	U 236				8
Cd 109				8	U 238				8
Cd 113m				8	Np 237				8
Sn 119m				8	Pu 236				8
Sn 121m				8	Pu 238				8
Sn 123				8	Pu 239				8
Sn 126				8	Pu 240				8
Sb 125				8	Pu 241				8
Sb 126				8	Pu 242				8
Te 125m				8	Am 241				8
Te 127m				8	Am 242m				8
I 129				8	Am 243				8
Cs 134				8	Cm 242				8
Cs 135				8	Cm 243				8
Cs 137				8	Cm 244				8
Ba 133				8	Cm 245				8
La 137				8	Cm 246				8
La 138				8	Cm 248				8
Ce 144				8	Cf 249				8
Pm 145				8	Cf 250				8
Pm 147				8	Cf 251				8
Sm 147				8	Cf 252				8
Sm 151			1.68E-07	CC 2	Other a				
Eu 152			1.09E-06	CC 2	Other b/g				
Eu 154			6.09E-09	CC 2	<b>Total a</b>	<b>0</b>	<b>0</b>	<b>CC 2</b>	
Eu 155				8	<b>Total b/g</b>	<b>0</b>	<b>1.50E-05</b>	<b>CC 2</b>	

**Bands (Upper and Lower)**

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity