

<b>WASTE STREAM</b>	<b>9E54</b>	<b>Contaminated Oil</b>
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**SITE** Oldbury  
**SITE OWNER** Nuclear Decommissioning Authority  
**WASTE CUSTODIAN** Magnox Limited  
**WASTE TYPE** LLW  
 Is the waste subject to Scottish Policy: No

**WASTE VOLUMES**

		Reported
Stocks:	At 1.4.2022.....	~1.0m <sup>3</sup>
Future arisings -	1.4.2022 - 31.3.2023.....	1.0m <sup>3</sup>
	1.4.2023 - 31.3.2024.....	1.5m <sup>3</sup>
	1.4.2024 - 31.3.2028.....	6.8m <sup>3</sup>
Total future arisings:		9.3m <sup>3</sup>
Total waste volume:		10.3m <sup>3</sup>
Comment on volumes:	-	
Uncertainty factors on volumes:	Stock (upper): x 1.2	Arisings (upper) x 1.2
	Stock (lower): x 0.8	Arisings (lower) x 0.8

**WASTE SOURCE** Waste arises from various site machinery e.g. pond machines, reactor blowers.

**PHYSICAL CHARACTERISTICS**

General description: The wastes are lubricating and hydraulic oils from various site machinery e.g. pond machines and reactor blowers.No items require special handling.  
 Physical components (%vol): Oils (100%).  
 Sealed sources: The waste does not contain sealed sources.  
 Bulk density (t/m<sup>3</sup>): 0.9  
 Comment on density: -

**CHEMICAL COMPOSITION**

General description and components (%wt): Lubricating and hydraulic oils (100%).  
 Chemical state: Acid  
 Chemical form of radionuclides: -  
 Metals and alloys (%wt): Metal swarf will be present in the waste (<1%).

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....	NE		
Other ferrous metals.....	NE		
Iron.....			
Aluminium.....	NE		
Beryllium.....	TR		
Cobalt.....			
Copper.....	NE		
Lead.....	NE		
Magnox/Magnesium.....	NE		
Nickel.....			
Titanium.....			

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Uranium.....  
 Zinc..... NE  
 Zircaloy/Zirconium..... 0  
 Other metals..... NE

Organics (%wt):                    The waste consists of oils.

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulose.....	0		
Paper, cotton.....	0		
Wood.....	0		
Halogenated plastics .....	0		
Total non-halogenated plastics.....	0		
Condensation polymers.....	0		
Others.....	0		
Organic ion exchange materials....	0		
Total rubber.....	0		
Halogenated rubber .....	0		
Non-halogenated rubber.....	0		
Hydrocarbons.....	100.0		
Oil or grease .....	100.0		
Fuel.....			
Asphalt/Tarmac (cont.coal tar)...			
Asphalt/Tarmac (no coal tar)....			
Bitumen.....			
Others.....			
Other organics.....	0		

Other materials (%wt):                    -

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..	0		
Inorganic sludges and flocs.....	0		
Soil.....	0		
Brick/Stone/Rubble.....	0		
Cementitious material.....	0		
Sand.....			
Glass/Ceramics.....	0		
Graphite.....	0		
Desiccants/Catalysts.....			
Asbestos.....	0		
Non/low friable.....			
Moderately friable.....			
Highly friable.....			
Free aqueous liquids.....	0		

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Free non-aqueous liquids.....

Powder/Ash..... 0

Inorganic anions (%wt): Chlorides, sulphates, phosphates and sulphides will be present at trace levels. Others may be present in trace amounts.

	(%wt)	Type(s) and comment
Fluoride.....	NE	
Chloride.....	TR	
Iodide.....	NE	
Cyanide.....	NE	
Carbonate.....	NE	
Nitrate.....	NE	
Nitrite.....	NE	
Phosphate.....	TR	
Sulphate.....	TR	
Sulphide.....	TR	

Materials of interest for waste acceptance criteria: Oils are flammable materials.

	(%wt)	Type(s) and comment
Combustible metals.....	0	
Low flash point liquids.....	0	
Explosive materials.....	0	
Phosphorus.....	0	
Hydrides.....	0	
Biological etc. materials.....	0	
Biodegradable materials.....	0	
Putrescible wastes.....	0	
Non-putrescible wastes.....		
Corrosive materials.....	0	
Pyrophoric materials.....	0	
Generating toxic gases.....	0	
Reacting with water.....	0	
Higher activity particles.....		
Soluble solids as bulk chemical compounds.....		

Hazardous substances / non hazardous pollutants: Oils (100%). Toxic metals will be present at low concentrations in swarf and as additives.

	(%wt)	Type(s) and comment
Acrylamide.....		
Benzene.....		
Chlorinated solvents.....		
Formaldehyde.....		
Organometallics.....		
Phenol.....		

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Styrene.....  
 Tri-butyl phosphate.....  
 Other organophosphates.....  
 Vinyl chloride.....  
 Arsenic.....  
 Barium.....  
 Boron..... 0  
     Boron (in Boral).....  
     Boron (non-Boral).....  
 Cadmium.....  
 Caesium.....  
 Selenium.....  
 Chromium.....  
 Molybdenum.....  
 Thallium.....  
 Tin.....  
 Vanadium.....  
 Mercury compounds.....  
 Others.....  
 Electronic Electrical Equipment (EEE)  
     EEE Type 1.....  
     EEE Type 2.....  
     EEE Type 3.....  
     EEE Type 4.....  
     EEE Type 5.....

Complexing agents (%wt):      Yes

(%wt)      Type(s) and comment

EDTA.....  
 DPTA.....  
 NTA.....  
 Polycarboxylic acids.....  
 Other organic complexants.....  
 Total complexing agents.....      TR

Potential for the waste to contain discrete items:      No. In & of itself not a DI

**TREATMENT, PACKAGING AND DISPOSAL**

**WASTE STREAM 9E54 Contaminated Oil**

Planned on-site / off-site treatment(s):

Treatment	On-site / Off site	Stream volume %
Low force compaction Supercompaction (HFC) Incineration Solidification Decontamination Metal treatment Size reduction Decay storage Recycling / reuse Other / various None	Off-site	100.0

Comment on planned treatments:

-

**Disposal Routes:**

Disposal Route	Stream volume %	Disposal density t/m3
Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known	100.0	0.90

Classification codes for waste expected to be consigned to a landfill facility:

-

**Upcoming (2022/23-2024/25) Waste Routing (if expected to change from above):**

Disposal Route	Stream volume %		
	2022/23	2023/24	2024/25
Expected to be consigned to the LLW Repository Expected to be consigned to a Landfill Facility Expected to be consigned to an On-Site Disposal Facility Expected to be consigned to an Incineration Facility Expected to be consigned to a Metal Treatment Facility Expected to be consigned as Out of Scope Expected to be recycled / reused Disposal route not known			

**Opportunities for alternative disposal routing:**

-

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
-	-	-	-	-	-

**Waste Packaging for Disposal:** (Not applicable to this waste stream)

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Container	Stream volume %	Waste loading m <sup>3</sup>	Number of packages
1/3 Height IP-1 ISO			
2/3 Height IP-2 ISO			
1/2 Height WAMAC IP-2 ISO			
1/2 Height IP-2 Disposal/Re-usable ISO			
2m box (no shielding)			
4m box (no shielding)			
Other			

Other information: -

**Waste Planned for Disposal at the LLW Repository:** (Not applicable to this waste stream)

Container voidage: -

Waste Characterisation Form (WCH): -

Waste consigned for disposal to LLWR in year of generation: -

**Non-Containerised Waste for In-Vault Grouting:** (Not applicable to this waste stream)

Stream volume (%): -

Waste stream variation: -

Bounding cuboidal volume:

Inaccessible voidage: -

Other information: -

**RADIOACTIVITY**

Source: The main source of activity is activated steel in the oil, containing Co-60 and Cs-137.

Uncertainty: The activity data is based on sampling and the accuracy is good.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: -

Other information: -

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Nuclide	Mean radioactivity, TBq/m <sup>3</sup>				Nuclide	Mean radioactivity, TBq/m <sup>3</sup>			
	Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code		Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3	<1.88E-07	B 1	<1.88E-07	B 1	Gd 153		8		8
Be 10		8		8	Ho 163		8		8
C 14	<1E-06	B 1	<1E-06	B 1	Ho 166m		8		8
Na 22		8		8	Tm 170		8		8
Al 26		8		8	Tm 171		8		8
Cl 36		8		8	Lu 174		8		8
Ar 39		8		8	Lu 176		8		8
Ar 42		8		8	Hf 178n		8		8
K 40		8		8	Hf 182		8		8
Ca 41		8		8	Pt 193		8		8
Mn 53		8		8	Tl 204		8		8
Mn 54		8		8	Pb 205		8		8
Fe 55		8		8	Pb 210		8		8
Co 60	2.23E-08	AB 1	2.23E-08	AB 1	Bi 208		8		8
Ni 59		8		8	Bi 210m		8		8
Ni 63		8		8	Po 210		8		8
Zn 65		8		8	Ra 223		8		8
Se 79		8		8	Ra 225		8		8
Kr 81		8		8	Ra 226		8		8
Kr 85		8		8	Ra 228		8		8
Rb 87		8		8	Ac 227		8		8
Sr 90		8		8	Th 227		8		8
Zr 93		8		8	Th 228		8		8
Nb 91		8		8	Th 229		8		8
Nb 92		8		8	Th 230		8		8
Nb 93m		8		8	Th 232		8		8
Nb 94		8		8	Th 234		8		8
Mo 93		8		8	Pa 231		8		8
Tc 97		8		8	Pa 233		8		8
Tc 99		8		8	U 232		8		8
Ru 106		8		8	U 233		8		8
Pd 107		8		8	U 234		8		8
Ag 108m		8		8	U 235		8		8
Ag 110m		8		8	U 236		8		8
Cd 109		8		8	U 238		8		8
Cd 113m		8		8	Np 237		8		8
Sn 119m		8		8	Pu 236		8		8
Sn 121m		8		8	Pu 238		8		8
Sn 123		8		8	Pu 239		8		8
Sn 126		8		8	Pu 240		8		8
Sb 125		8		8	Pu 241		8		8
Sb 126		8		8	Pu 242		8		8
Te 125m		8		8	Am 241		8		8
Te 127m		8		8	Am 242m		8		8
I 129		8		8	Am 243		8		8
Cs 134		8		8	Cm 242		8		8
Cs 135		8		8	Cm 243		8		8
Cs 137	6.61E-08	AB 1	6.61E-08	AB 1	Cm 244		8		8
Ba 133		8		8	Cm 245		8		8
La 137		8		8	Cm 246		8		8
La 138		8		8	Cm 248		8		8
Ce 144		8		8	Cf 249		8		8
Pm 145		8		8	Cf 250		8		8
Pm 147		8		8	Cf 251		8		8
Sm 147		8		8	Cf 252		8		8
Sm 151		8		8	Other a				
Eu 152		8		8	Other b/g				
Eu 154		8		8	<b>Total a</b>	<b>0</b>		<b>0</b>	
Eu 155		8		8	<b>Total b/g</b>	<b>1.28E-06</b>	<b>AB 1</b>	<b>1.28E-06</b>	<b>AB 2</b>

**Bands (Upper and Lower)**

- A a factor of 1.5
- B a factor of 3
- C a factor of 10
- D a factor of 100
- E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

**Code**

- 1 Measured activity
- 2 Derived activity (best estimate)
- 3 Derived activity (upper limit)
- 4 Not present
- 5 Present but not significant
- 6 Likely to be present but not assessed
- 7 Present in significant quantities but not determined
- 8 Not expected to be present in significant quantity