WASTE STREAM 9J62 Bunker Graphite Fines

SITE	Hunterston A
SITE OWNER	Nuclear Decommissioning Authority
WASTE CUSTODIAN	Magnox Limited
WASTE TYPE	ILW
Is the waste subject to Scottish Policy:	Yes

WASTE VOLUMES

		Reported
Stocks:	At 1.4.2022.....	~8.8 m^3
Total future arisings:		0 m^3
Total waste volume:		8.8 m^3

Comment on volumes: Waste volumes are uncertain, they were initially back calculated from the LTP estimate of 2 off 3m3 drums per bunker = 10 off 3m3 drums with an assumed fill volume of 80% = 17.6m3. Based on experience to date this has been revised down to 5 off 3m3 drums = 8.8m3.

Uncertainty factors on volumes:				
	Stock (upper):	x 1.5	Arisings (upper)	x
	Stock (lower):	x 0.5	Arisings (lower)	x

WASTE SOURCE Graphite fines that are generated from the SAWBR retrieval processing through the bunkers 1-5.

PHYSICAL CHARACTERISTICS

General description:	-
Physical components (%vol):	-
Sealed sources:	The waste does not contain sealed sources.
Bulk density (t/m^3):	~2.23
Comment on density:	taken from HNA/2941/PJ/LOC/006

CHEMICAL COMPOSITION

General description and components (%wt):	-
Chemical state:	Neutral
Chemical form of radionuclides:	-
Metals and alloys (%wt):	-

	(%wt)	Type(s) / Grade(s) with proportions	% of total C14 activity
Stainless steel.....			
Other ferrous metals.....			
Iron.....			
Aluminium.....			
Beryllium.....			
Cobalt.....			
Copper.....			
Lead.....			
Magnox/Magnesium.....			
Nickel.....			
Titanium.....			
Uranium.....			

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Zinc.....

Zircaloy/Zirconium.....

Other metals.....

Organics (%wt): -

	(%wt)	Type(s) and comment	% of total C14 activity
Total cellulosics.....	0		
Paper, cotton.....			
Wood.....			
Halogenated plastics			
Total non-halogenated plastics.....	0		
Condensation polymers.....			
Others.....			
Organic ion exchange materials....			
Total rubber.....	0		
Halogenated rubber			
Non-halogenated rubber.....			
Hydrocarbons.....			
Oil or grease			
Fuel.....			
Asphalt/Tarmac (cont.coal tar)...			
Asphalt/Tarmac (no coal tar).....			
Bitumen.....			
Others.....			
Other organics.....			

Other materials (%wt): -

	(%wt)	Type(s) and comment	% of total C14 activity
Inorganic ion exchange materials..			
Inorganic sludges and flocs.....			
Soil.....			
Brick/Stone/Rubble.....			
Cementitious material.....			
Sand.....			
Glass/Ceramics.....			
Graphite.....	~100.0	Graphite fines	
Desiccants/Catalysts.....			
Asbestos.....			
Non/low friable.....			
Moderately friable.....			
Highly friable.....			
Free aqueous liquids.....			
Free non-aqueous liquids.....			

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Powder/Ash.....

Inorganic anions (%wt): -

	(%wt)	Type(s) and comment
Fluoride.....		
Chloride.....		
Iodide.....		
Cyanide.....		
Carbonate.....		
Nitrate.....		
Nitrite.....		
Phosphate.....		
Sulphate.....		
Sulphide.....		

Materials of interest for waste acceptance criteria: -

	(%wt)	Type(s) and comment
Combustible metals.....		
Low flash point liquids.....		
Explosive materials.....		
Phosphorus.....		
Hydrides.....		
Biological etc. materials.....		
Biodegradable materials.....		
Putrescible wastes.....		
Non-putrescible wastes.....		
Corrosive materials.....		
Pyrophoric materials.....		
Generating toxic gases.....		
Reacting with water.....		
Higher activity particles.....		
Soluble solids as bulk chemical compounds.....		

Hazardous substances / non hazardous pollutants: -

	(%wt)	Type(s) and comment
Acrylamide.....		
Benzene.....		
Chlorinated solvents.....		
Formaldehyde.....		
Organometallics.....		
Phenol.....		
Styrene.....		

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Tri-butyl phosphate.....

Other organophosphates.....

Vinyl chloride.....

Arsenic.....

Barium.....

Boron.....

Boron (in Boral).....

Boron (non-Boral).....

Cadmium.....

Caesium.....

Selenium.....

Chromium.....

Molybdenum.....

Thallium.....

Tin.....

Vanadium.....

Mercury compounds.....

Others.....

Electronic Electrical Equipment (EEE)

EEE Type 1.....

EEE Type 2.....

EEE Type 3.....

EEE Type 4.....

EEE Type 5.....

Complexing agents (%wt):

	(%wt)	Type(s) and comment
EDTA.....		
DPTA.....		
NTA.....		
Polycarboxylic acids…….		
Other organic complexants.....		
Total complexing agents.....		

Potential for the waste to contain discrete items: No. Fuel Sleeves assumed to be DIs - Fines probably not.

PACKAGING AND CONDITIONING

Conditioning method:	It is not expected that the waste will be tamped or compacted. Waste will be generated from the SAWBR retrieval processing through the bunkers will be loaded into 3m3 boxes for transit/interim storage before transfer into 3m3 drums within the SILWE plant.
Plant Name:	SILWE
Location:	Hunterston A Site
Plant startup date:	-
Total capacity (m^3/y incoming waste):	-

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Target start date for packaging this stream: -

Throughput for this stream (m^3/y incoming waste): -

Other information: -

Likely container type:

Container	Waste packaged (%vol)	Waste loading (m^3)	Payload (m^3)	Number of packages
3m^3 drum	100.0	1.76	2.2	5

Likely container type comment: -

Range in container waste volume: No significant variability is expected.

Other information on containers: The 3m3 drum is expected to be made from stainless steel.

Likely conditioning matrix: Blast Furnace Slag / Ordinary Portland Cement

Other information: The waste is expected to be encapsuluated in BFS/OPC. PFA/OPC is another matrix that may be adopted.

Conditioned density (t/m^3): ~2.0

Conditioned density comment: Estimated based on 9J19.

Other information on conditioning: -

Opportunities for alternative disposal routing: -

Baseline Management Route	Opportunity Management Route	Stream volume (%)	Estimated Date that Opportunity will be realised	Opportunity Confidence	Comment
-	-	-	-	-	-

RADIOACTIVITY

Source: -

Uncertainty: Waste streams 9J19-9J23 fingerprint is expected to be representative of this stream, data taken from LoC report HNA/2941/PJ/LOC/006 and box record sheets HNA/2941/PJ/SMF/254 for packages 6001013841 and 6001020049 with activity reference date of 2007 then decayed by 15 years to 2022.

Definition of total alpha and total beta/gamma: Where totals are shown on the table of radionuclide activities they are the sums of the listed alpha or beta/gamma emitting radionuclides plus 'other alpha' or 'other beta/gamma'.

Measurement of radioactivities: -

Other information: -

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Nuclide	Mean radioactivity, TBq/m³ Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code	Nuclide	Mean radioactivity, TBq/m³ Waste at 1.4.2022	Bands and Code	Future arisings	Bands and Code
H 3	3.93E+00	C C 8			Gd 153		8		
Be 10		8			Ho 163		8		
C 14	1.24E-01	C C 2			Ho 166m		8		
Na 22		8			Tm 170		8		
Al 26		8			Tm 171		8		
Cl 36	9.82E-05	C C 2			Lu 174		8		
Ar 39	1.12E-02	C C 2			Lu 176		8		
Ar 42		8			Hf 178n		8		
K 40		8			Hf 182		8		
Ca 41		8			Pt 193		8		
Mn 53		8			Tl 204		8		
Mn 54		8			Pb 205		8		
Fe 55		8			Pb 210		8		
Co 60	3.55E+00	C C 2			Bi 208		8		
Ni 59		8			Bi 210m		8		
Ni 63		8			Po 210		8		
Zn 65		8			Ra 223		8		
Se 79		8			Ra 225		8		
Kr 81	8.78E-05	C C 2			Ra 226		8		
Kr 85	3.28E-03	C C 2			Ra 228		8		
Rb 87		8			Ac 227		8		
Sr 90		8			Th 227		8		
Zr 93		8			Th 228		8		
Nb 91		8			Th 229		8		
Nb 92		8			Th 230		8		
Nb 93m		8			Th 232		8		
Nb 94		8			Th 234		8		
Mo 93		8			Pa 231		8		
Tc 97		8			Pa 233		8		
Tc 99		8			U 232		8		
Ru 106		8			U 233		8		
Pd 107		8			U 234		8		
Ag 108m		8			U 235		8		
Ag 110m		8			U 236		8		
Cd 109		8			U 238		8		
Cd 113m		8			Np 237		8		
Sn 119m		8			Pu 236		8		
Sn 121m		8			Pu 238		8		
Sn 123		8			Pu 239		8		
Sn 126		8			Pu 240		8		
Sb 125		8			Pu 241		8		
Sb 126		8			Pu 242		8		
Te 125m		8			Am 241		8		
Te 127m		8			Am 242m		8		
I 129		8			Am 243		8		
Cs 134		8			Cm 242		8		
Cs 135		8			Cm 243		8		
Cs 137		8			Cm 244		8		
Ba 133		8			Cm 245		8		
La 137		8			Cm 246		8		
La 138		8			Cm 248		8		
Ce 144		8			Cf 249		8		
Pm 145		8			Cf 250		8		
Pm 147		8			Cf 251		8		
Sm 147		8			Cf 252		8		
Sm 151		8			Other a	NE			
Eu 152		8			Other b/g	NE			
Eu 154		8			**Total a**	**0**		**0**	
Eu 155		8			**Total b/g**	**~7.61E+00**	**C C 2**	**0**	

Bands (Upper and Lower)

A a factor of 1.5
B a factor of 3
C a factor of 10
D a factor of 100
E a factor of 1000

Note: Bands quantify uncertainty in mean radioactivity.

Code

1 Measured activity
2 Derived activity (best estimate)
3 Derived activity (upper limit)
4 Not present
5 Present but not significant
6 Likely to be present but not assessed
7 Present in significant quantities but not determined
8 Not expected to be present in significant quantity